

XTOOL

Rotary Attachment 2 User Manual



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List of items

Rotary Attachment 2 kit



Rotary Attachment 2



Support module



Screw M3*8 (spare parts)



Connection cable



Mini level



Hex screwdriver 2mm



User manual

Rotary Attachment 2 Pro Kit



Rotary Attachment 2



Support module



Jaw chuck components



Tail module



Double-step jaw components



Single-step jaw components



Screw M4*10



Screw M4*20



Screw M3*8 (spare parts)



User manual



Connection cable



Stud components



Mini level



Tape measure 1.5m



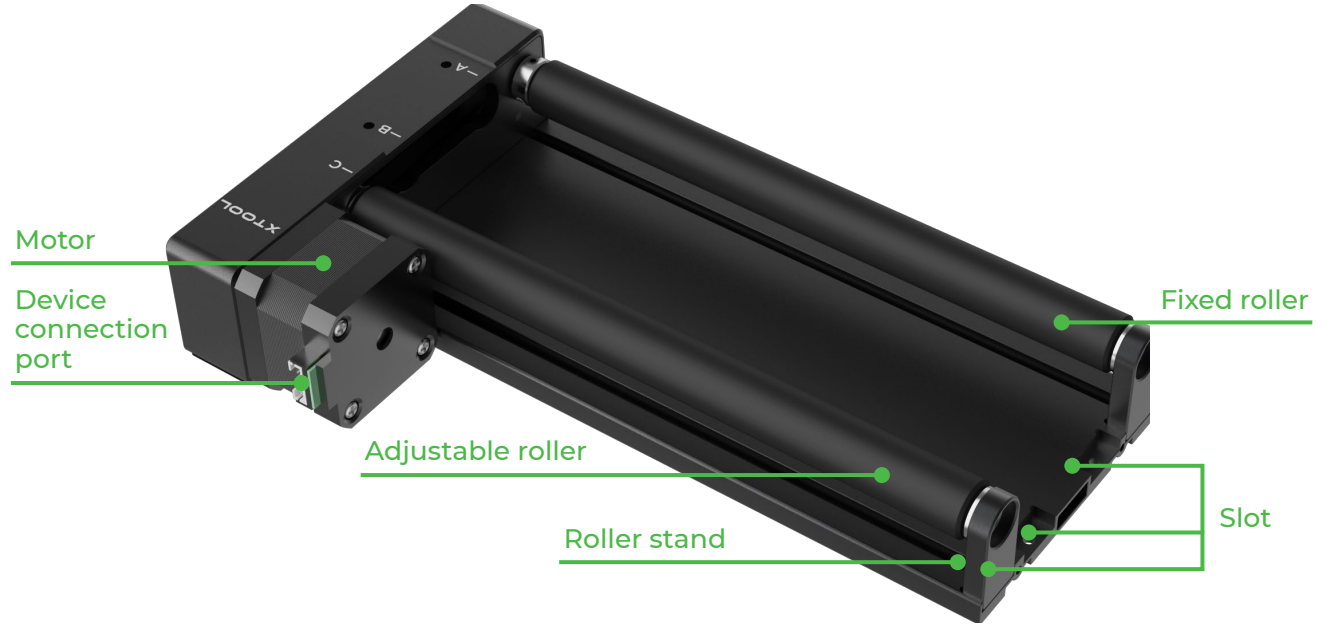
Hex screwdriver 2mm



Hex screwdriver 2.5mm

Note: The connection cable is subject to the kit you've purchased.

Meet your Rotary Attachment 2



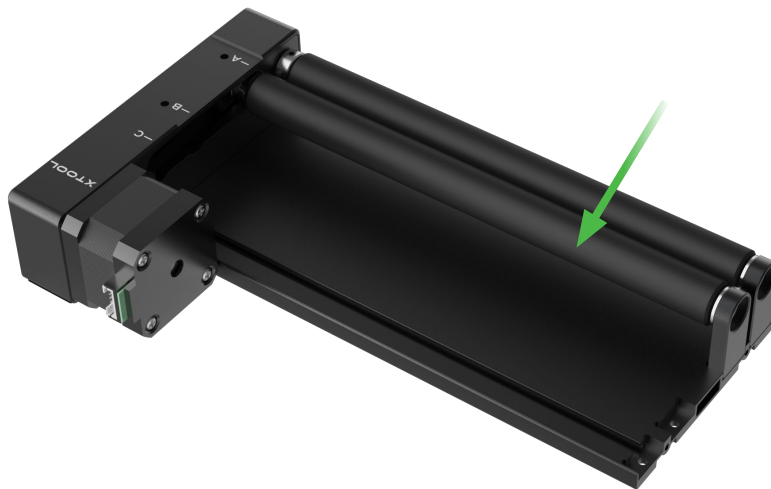
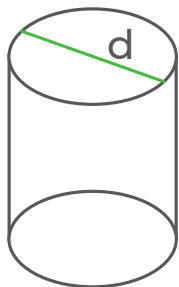
Use Rotary Attachment 2

- Note: You can visit support.xtool.com to watch the tutorial video.
- Rotary Attachment 2 supports multiple xTool and third-party laser cutters and engravers. You need to connect it to a device and use the corresponding software to operate it.
- For details about how to connect it to a device and how to use the software, visit support.xtool.com to find the user manual of the device.
- Tips: Before connecting Rotary Attachment 2 to a device, you can set the level and use modules or components as required.

Set the level

Level reference

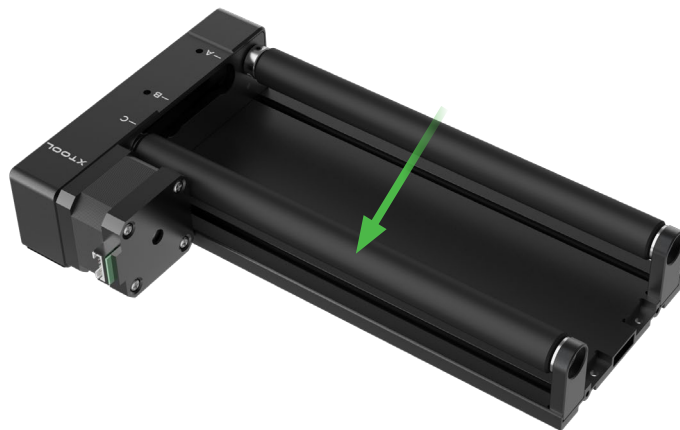
Level A: $3\text{mm} \leq d \leq 50\text{mm}$



Level B: $45\text{mm} \leq d \leq 60\text{mm}$

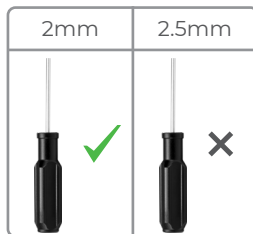


Level C: $d > 60\text{mm}$

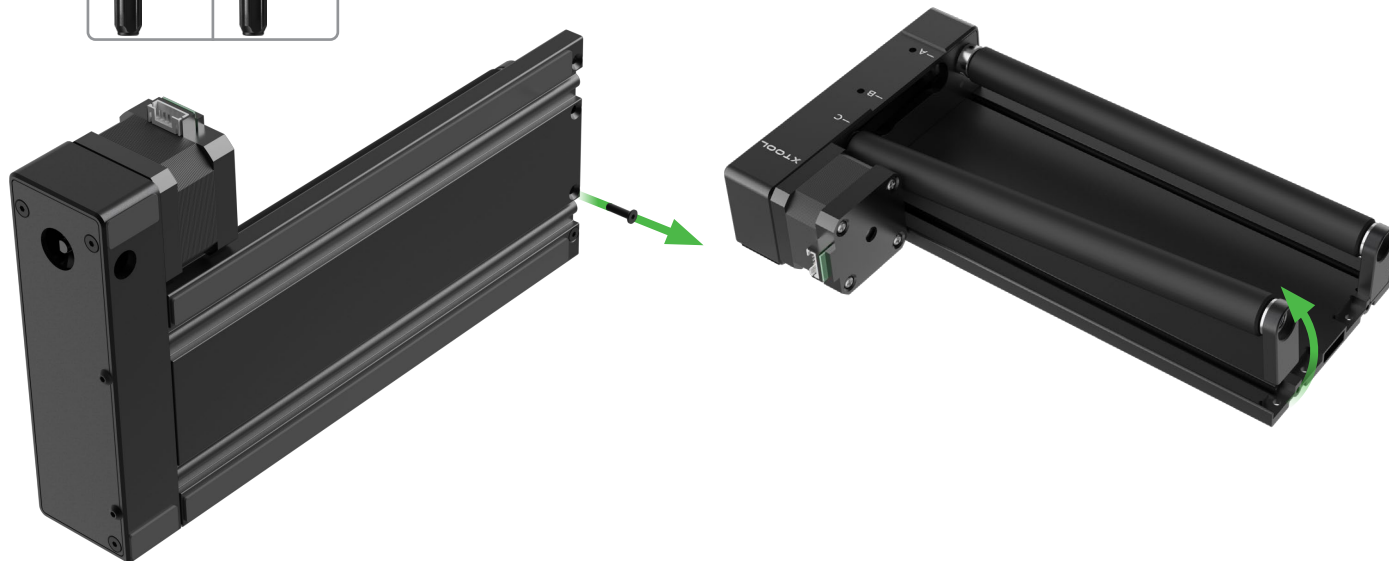


How to set a level

1



2



3

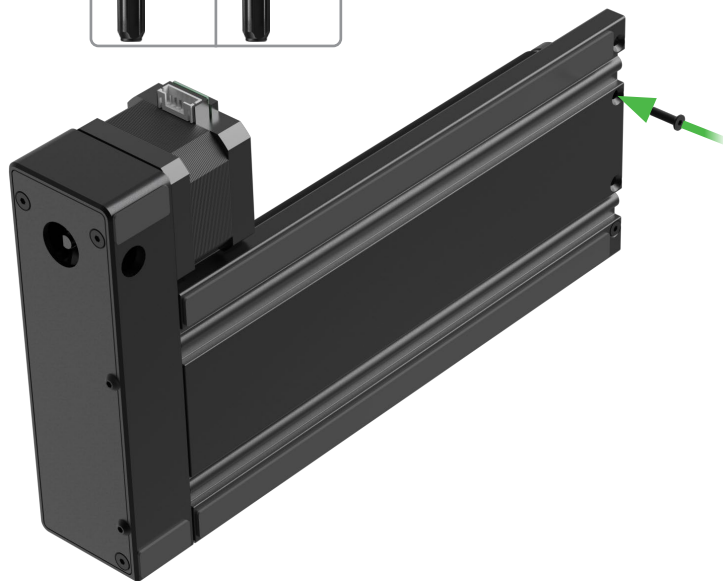


4



5

2mm	2.5mm
	



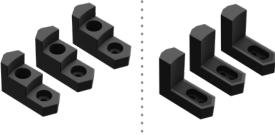
6



Use modules and components

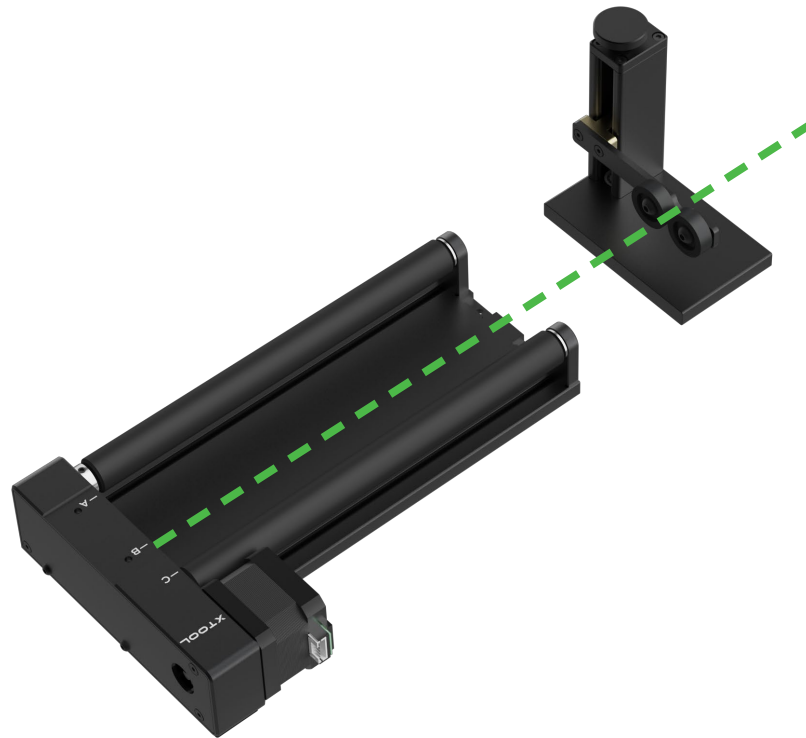
Scenario reference

Module/Components	Applicable to
	Irregular objects or objects that are too long for Rotary Attachment 2

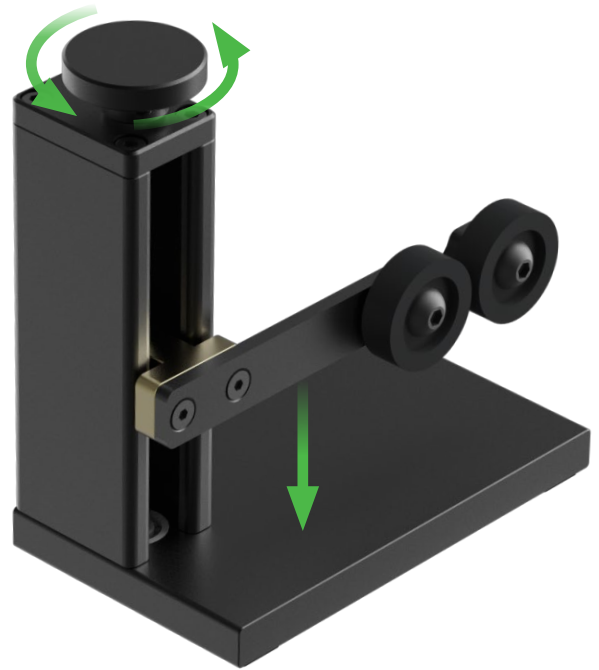
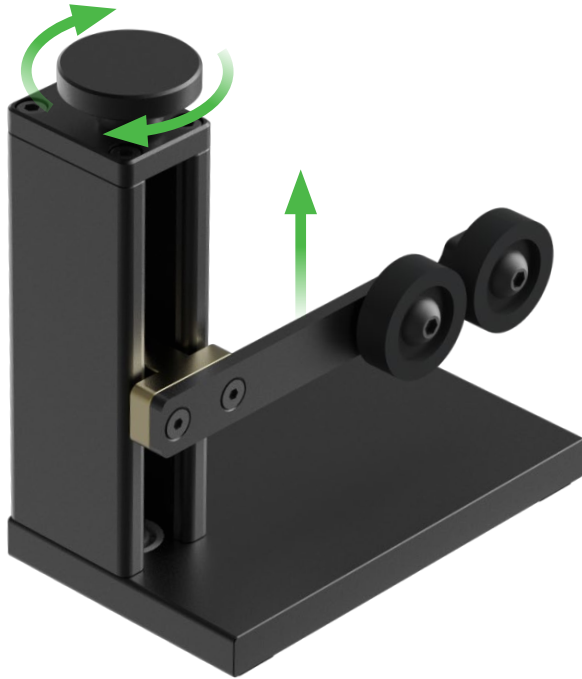
	+		Non-rounded bottom objects of diameter 1mm to 100mm		
	+		Rounded bottom objects of diameter 1mm to 100mm		
	+		Rings		
			+		Spheres of diameter 70mm to 100mm
			+		Spheres of diameter 25mm to 70mm

(1) Support module

Note: You can place the support module as required.



Tips



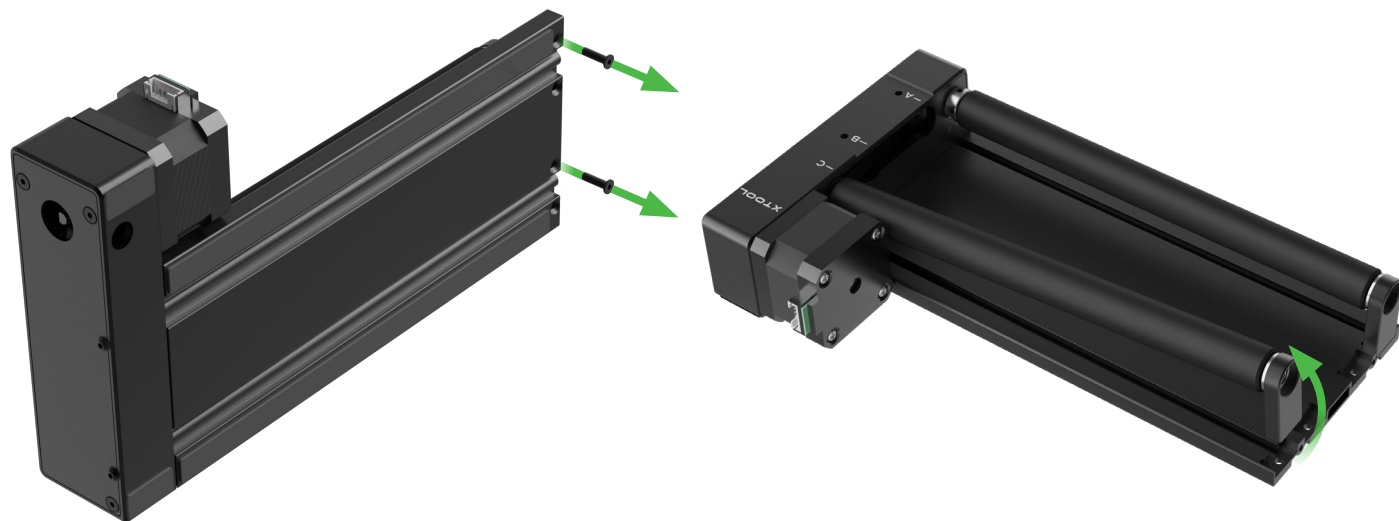
(2) Jaw chuck components



1

2mm	2.5mm
 ✓	 ✗

2

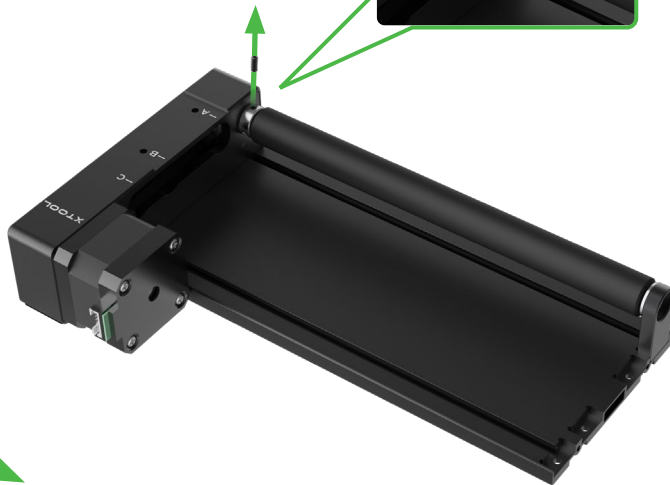
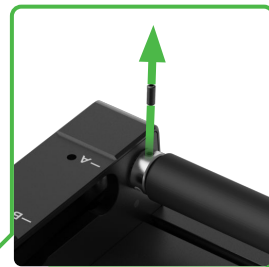


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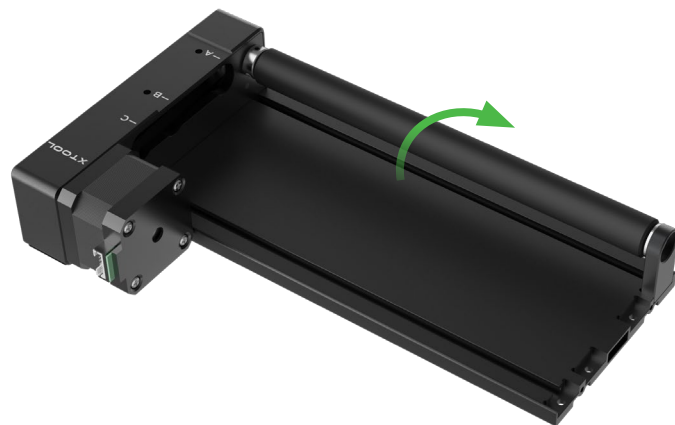


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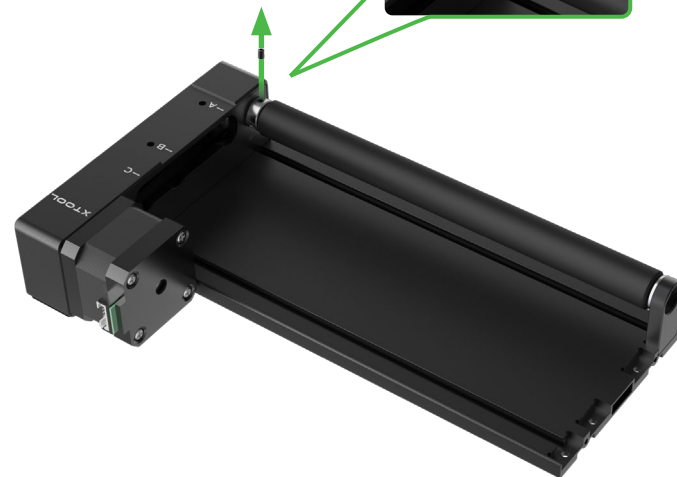
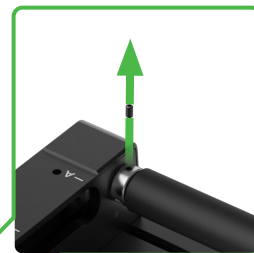
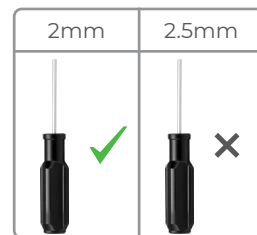
2mm	2.5mm
	



5



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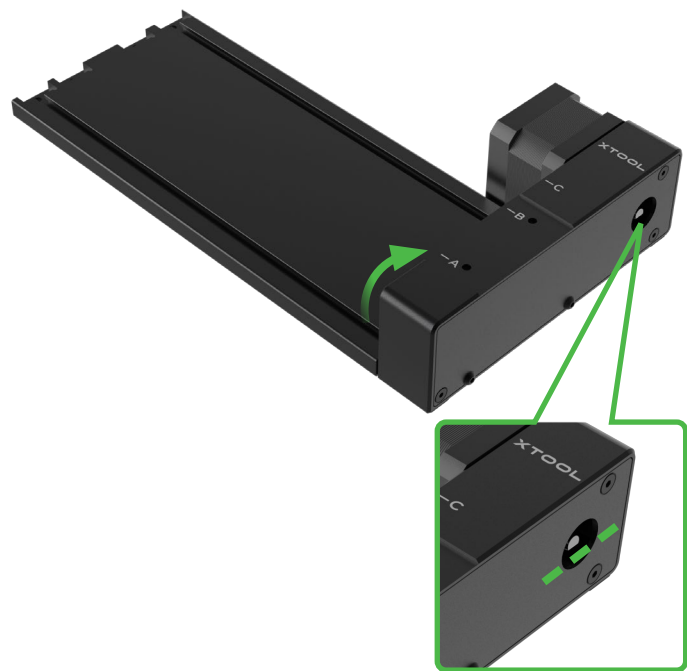
7



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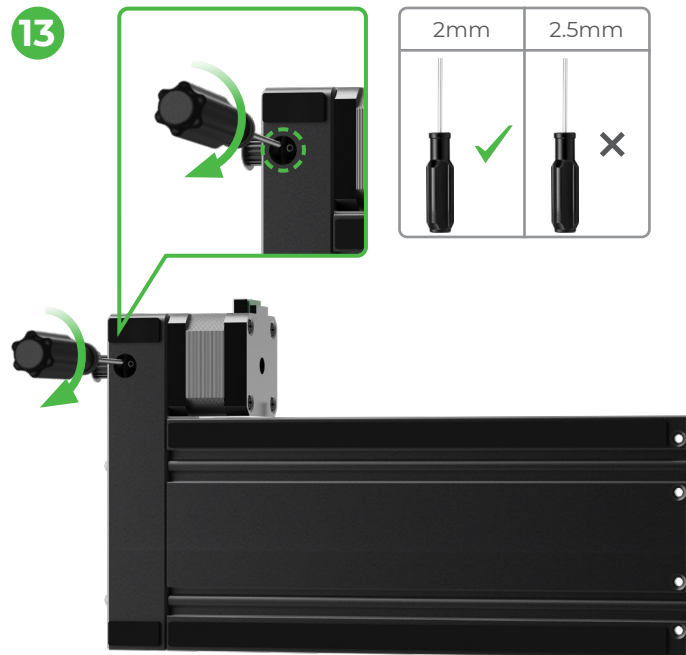


2mm	2.5mm
	

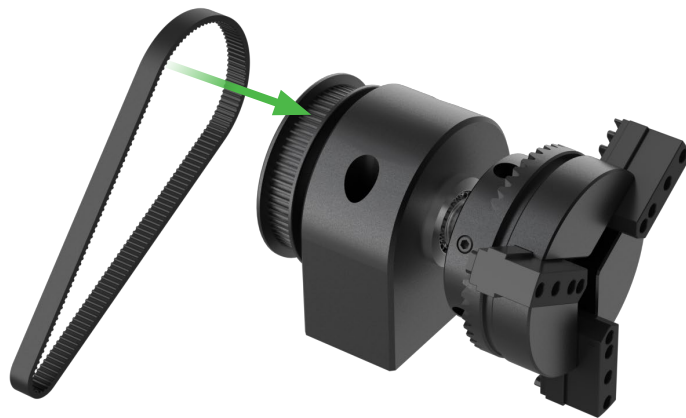
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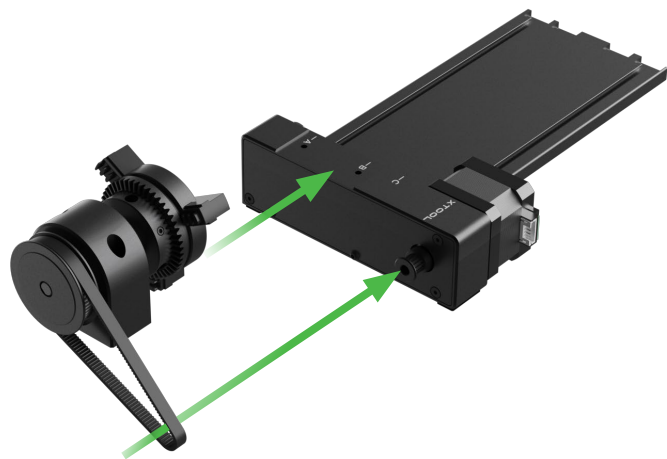
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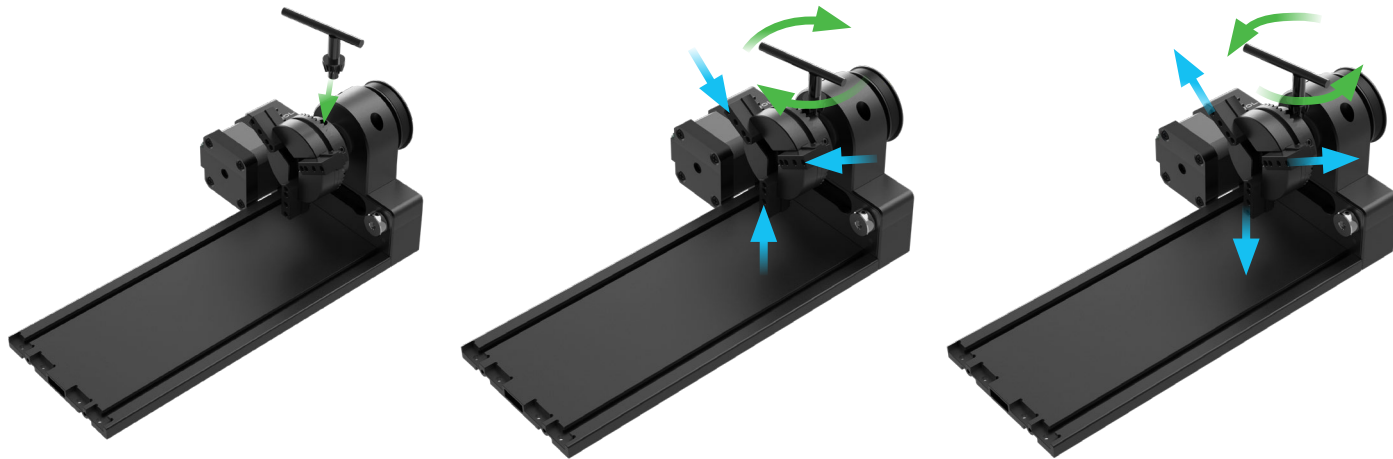
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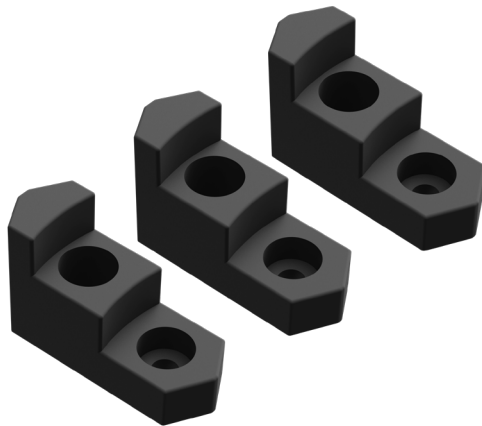


Attention: Put away all the roller components and screws for subsequent use.

Tips



(3) Double-step jaw components

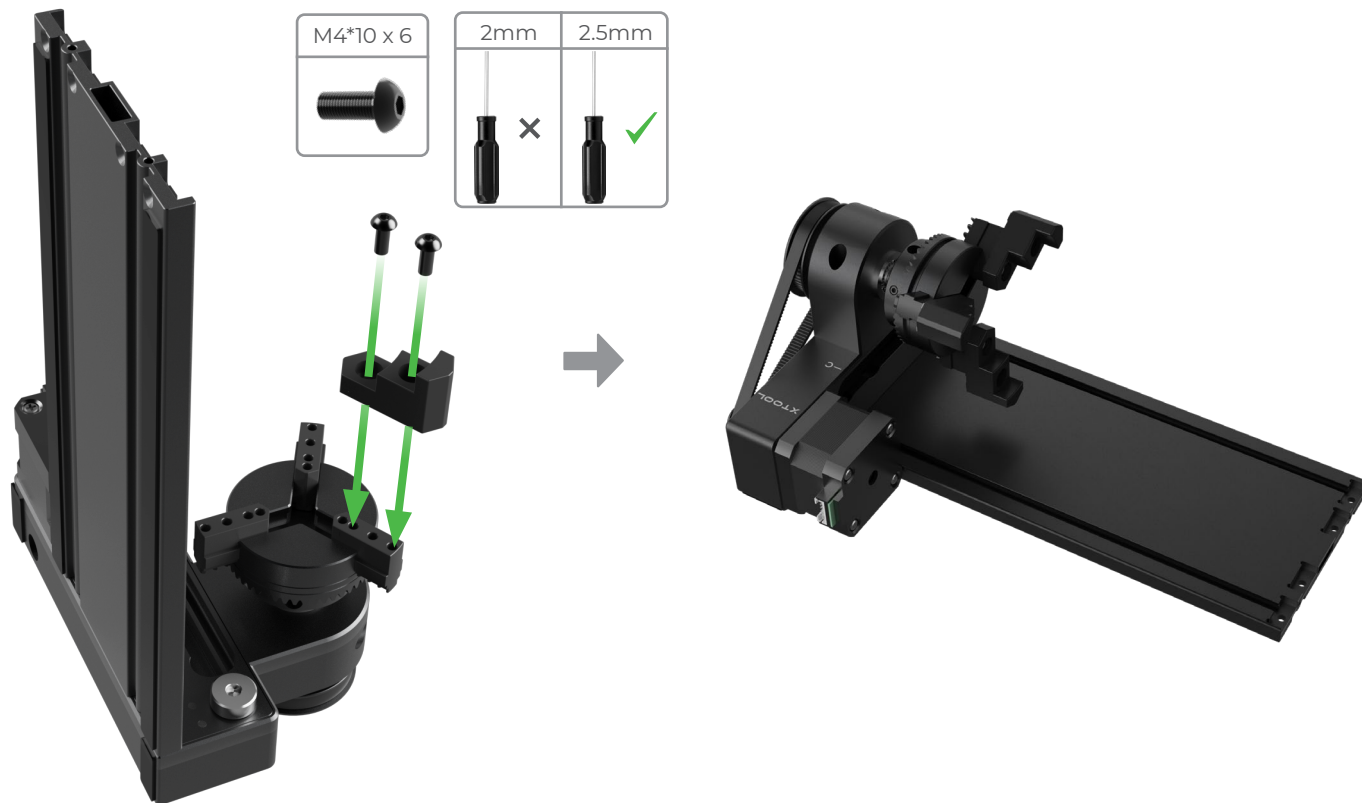


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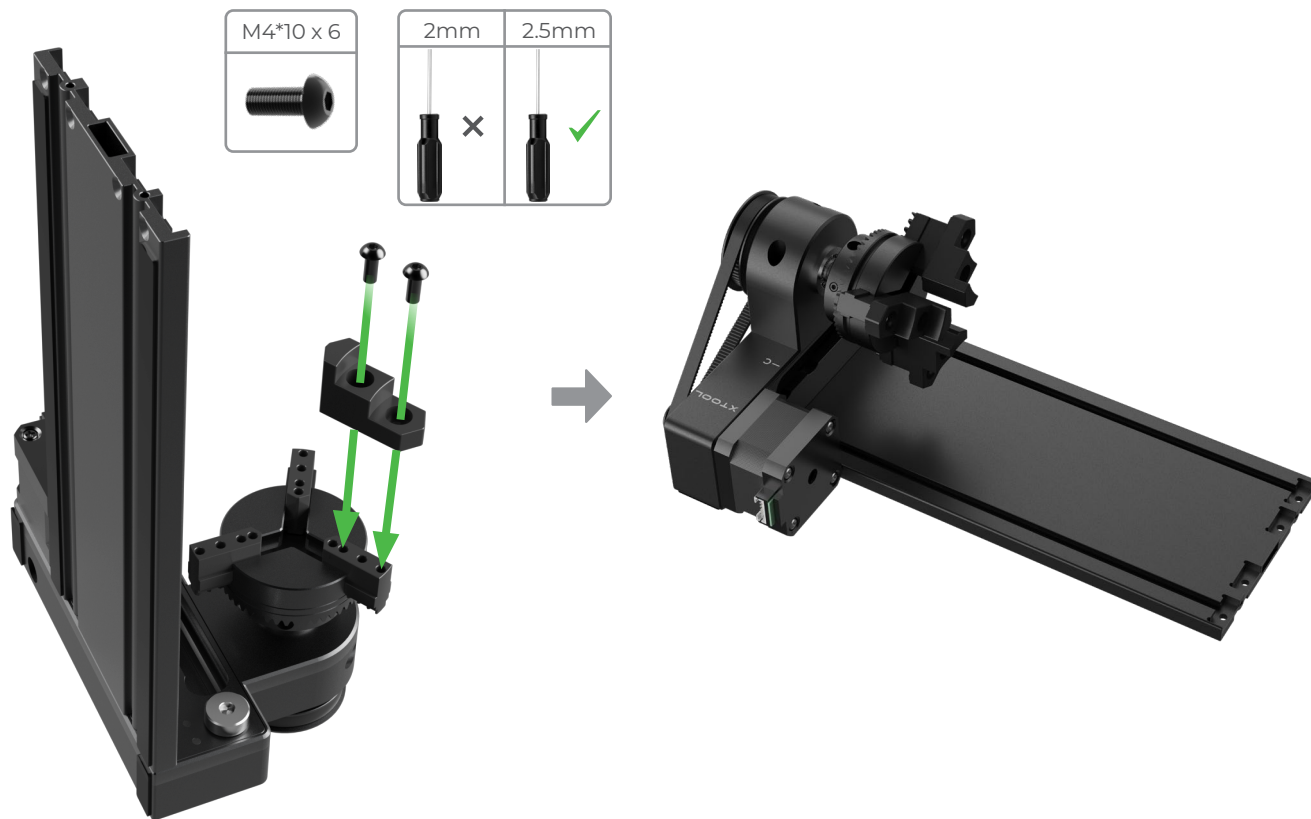


M4*10

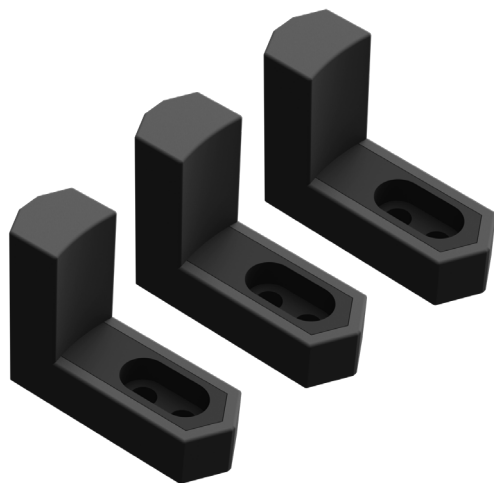
Way1



Way2



(4) Single-step jaw components

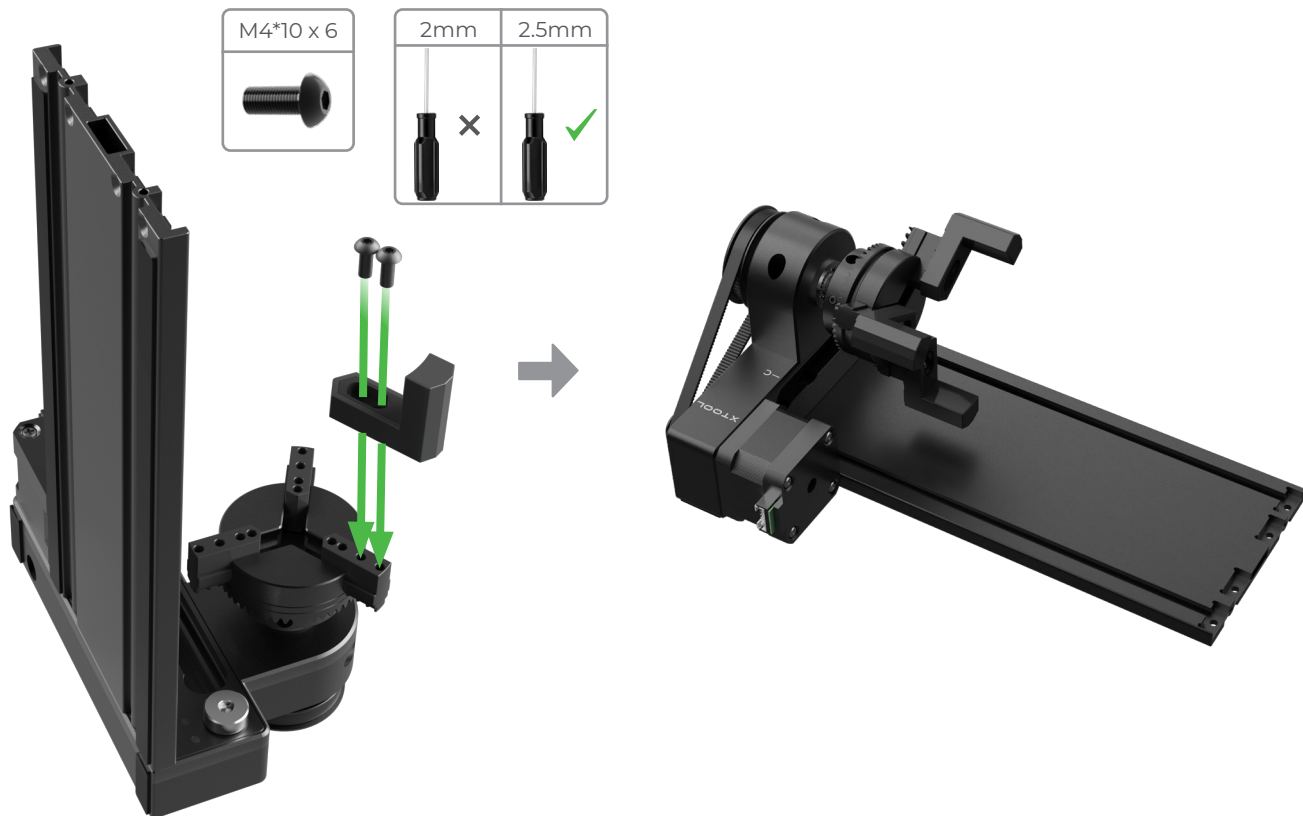


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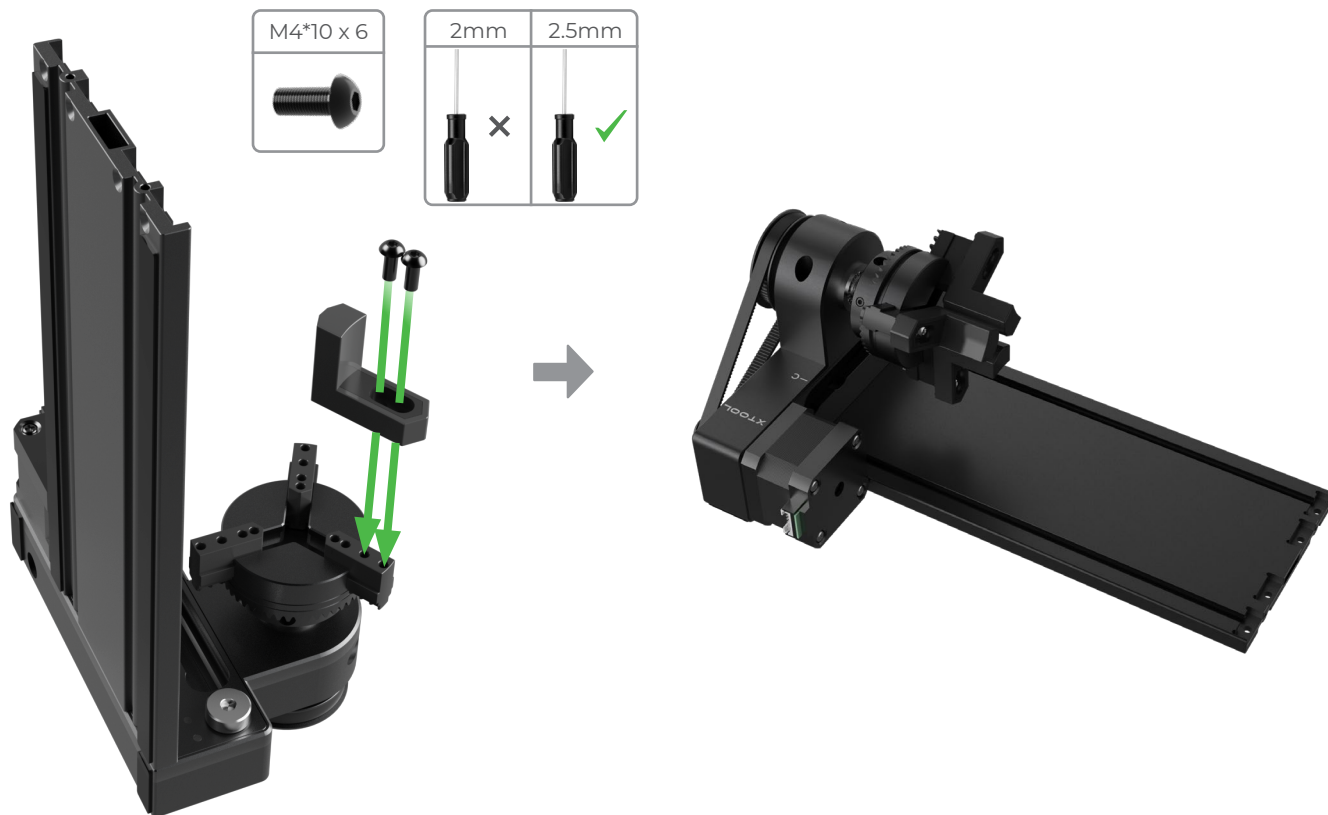


M4*10

Way1

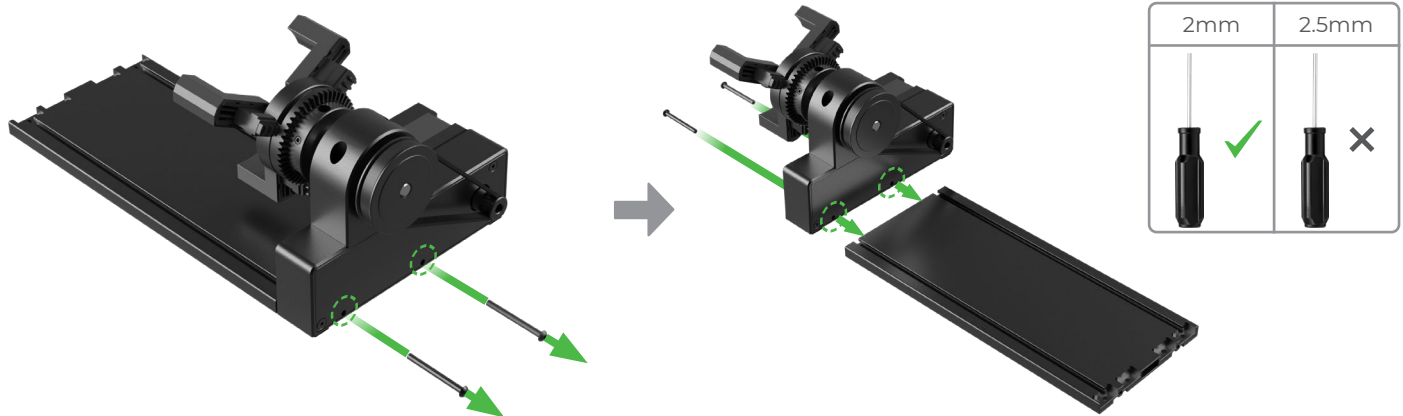


Way2

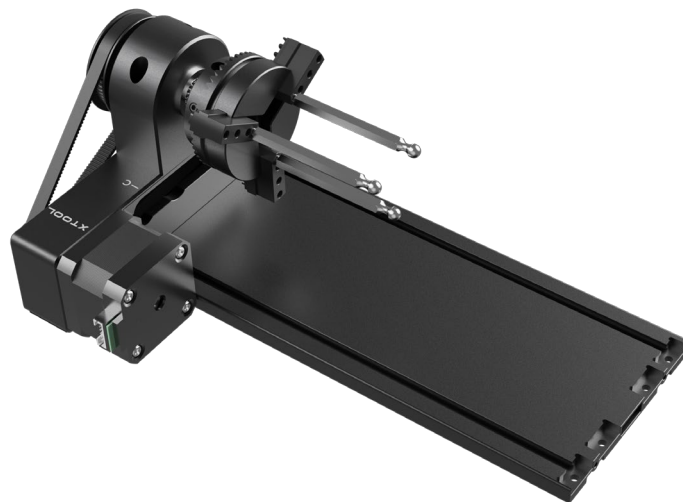


Tips

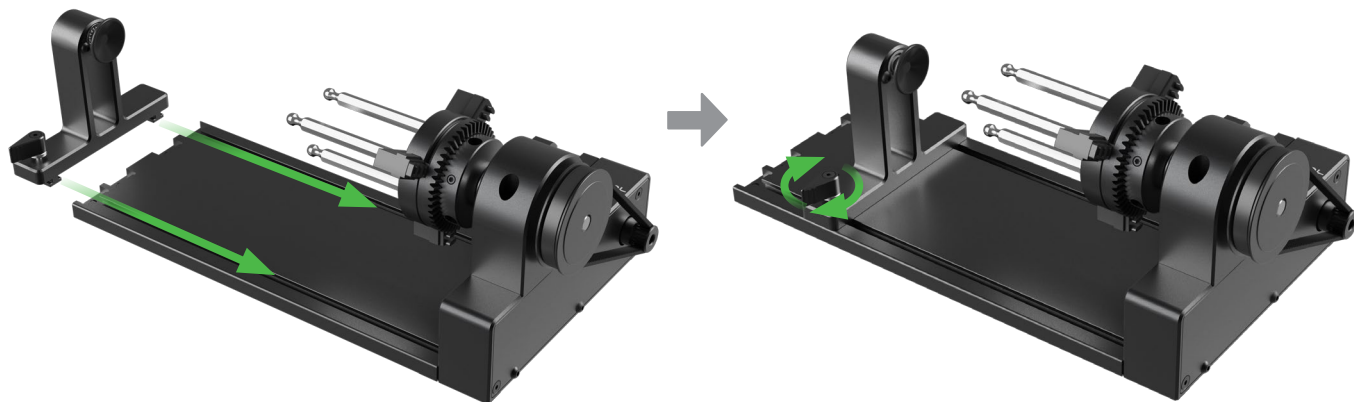
To engrave objects with handles, you can fit the baseplate to the other side.



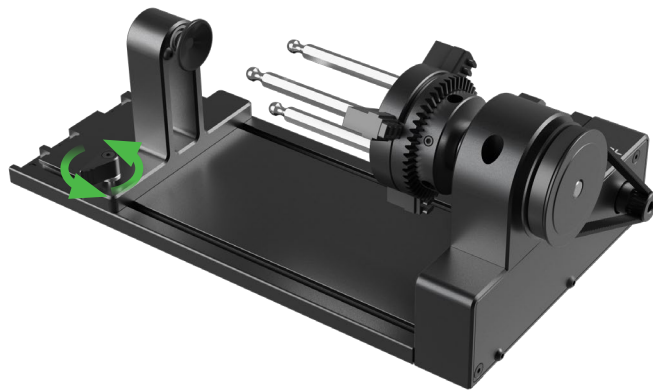
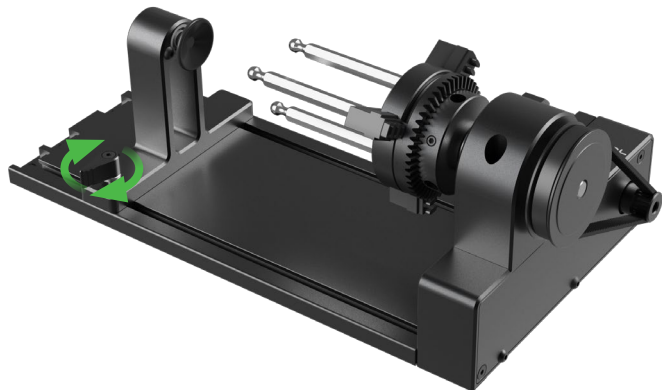
(5) Stud components



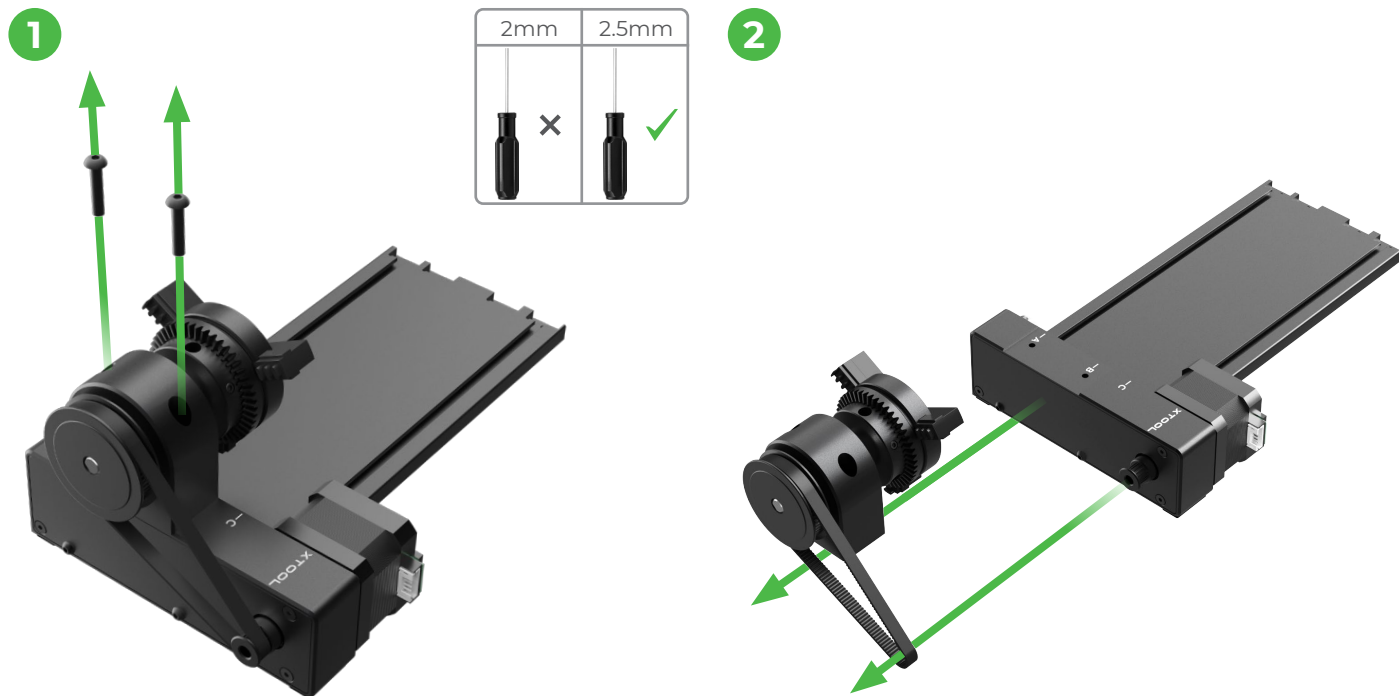
(6) Tail module



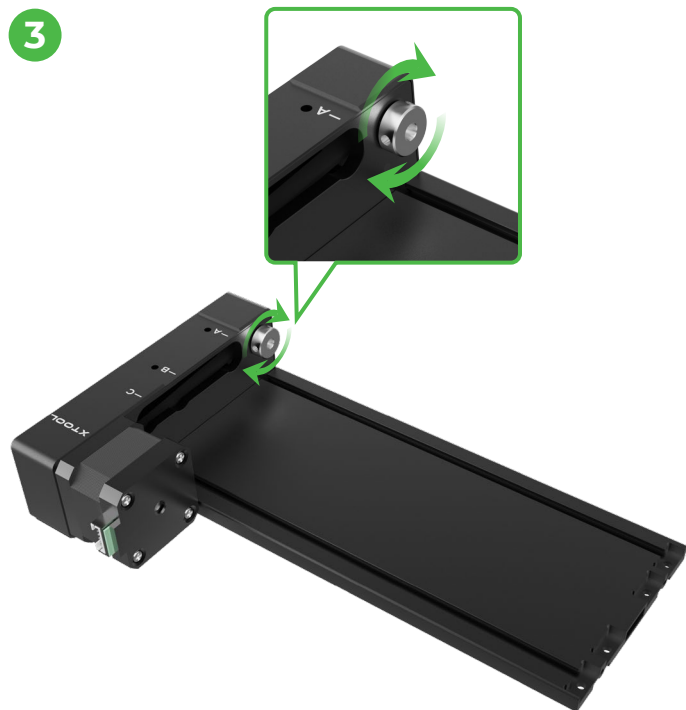
Tips



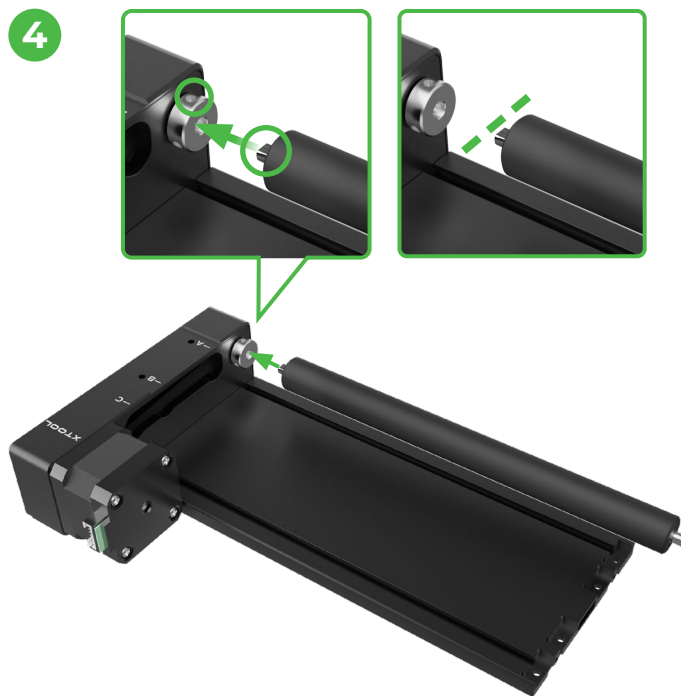
Install the rollers back to Rotary Attachment 2



3



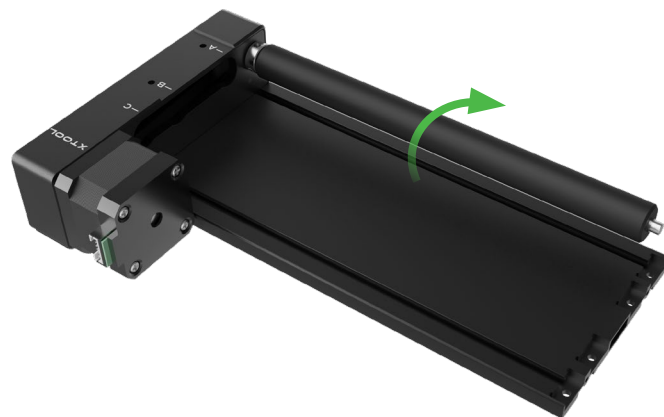
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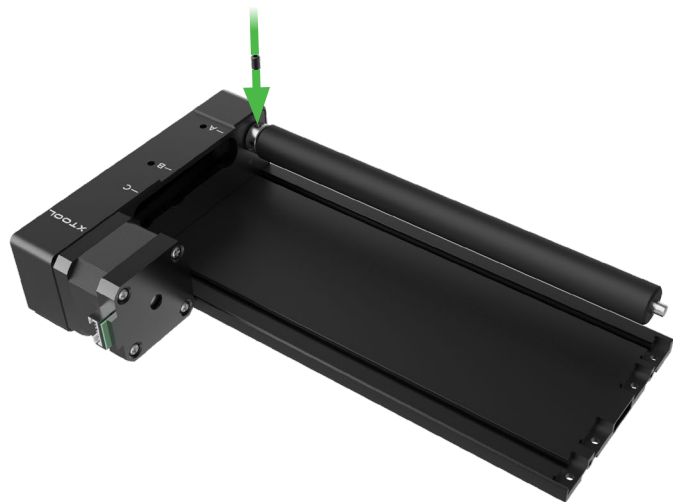
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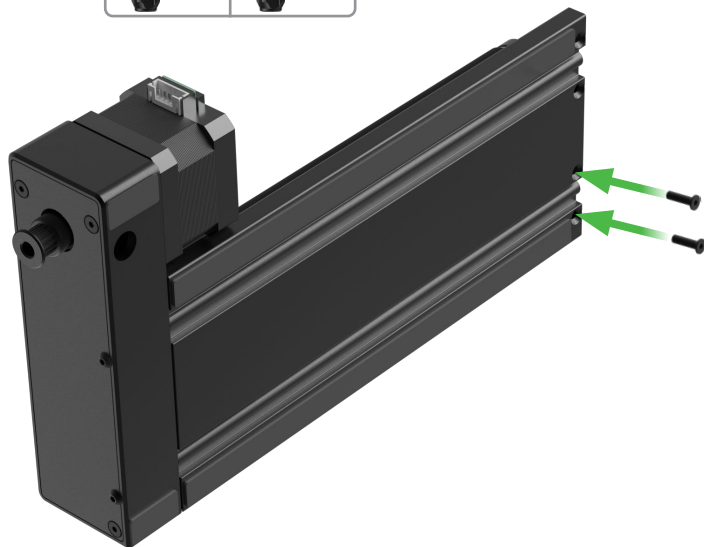
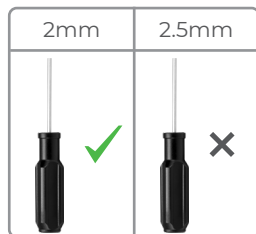
13



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Statement

- Thank you for choosing the xTool products!
- If you use the product for the first time, read carefully all the accompanying materials of the product to improve your experience with it. If you do not use the product according to the instructions and requirements of the Manual, or mis-operate the product due to misunderstanding, etc., Makeblock Co., Ltd. shall bear no responsibility for any loss resulting therefrom, except for losses caused due to improper installation or operation by Makeblock professional maintenance personnel.
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