

Declaration of Compliance

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Issued by:

Spectrum Group Sp. z o.o.
Parkowa 85
05-806 Pecice
Poland

Manufacturer:

Spectrum Group Sp. z o.o.
Parkowa 85
05-806 Pecice
Poland

Identity of the product

Thermoplastic filament for 3D printing

Scope of declaration

This Declaration of Compliance applies to 3D printing filaments manufactured by Spectrum Group Sp. z o.o. and commercially offered under the Spectrum Group portfolio at the date of issue of this document.

The list below is representative and non-exhaustive.

PLA Premium	S-Flex 85A™	eco PET 9021
PLA Glitter	S-Flex 90A™	PA6 Low Warp CF15S
PLA Tough	S-Flex 98A™	PA6 Low Warp GF30
PLA MATT	PA6 Low Warp	PLA Crystal
PLA Pro	PA6 Neat Natural	PLA Pastello
PLA SILK	PA6 Neat Black	PLA Huracan
PLA Glow in the Dark	PA6 CF15	PLA Nature
PLA Carbon	PA6 GK10	GreenyPro
PLA Stone Age™	PA6 CS20 FR V0	ASA-X GF10
PLA Thermoactive	PET-G HT100	PC 275
WOOD	PET-G FX120	AquaPrint
rPLA	PET CF15	S-Flex Carbon
smart ABS™	ABS GP450	Light Weight PLA
ASA 275™	ABS Medical	PC/ABS FR V0
HIPS-X™	ABS Kevlar	PLA Premium High Speed
PET-G Premium	PP	PLA SILK Rainbow
PET-G Glitter	PC/PTFE	PLA Magic SILK
PET-G Carbon	ASA-X CF10	PLA Metal Copper
PET-G Glow in the Dark	ASA Kevlar	PLA Metal Bronze
PET-G MATT	PCTG CF10	PLA Metal Brass
PET-G FR V0	PCTG GF10	FlameGuard ASA 275
rPETG	PPS AM230	FlameGuard PLA
PCTG Premium	PETG/PTFE	ThermaTech PA

PA12 CF15	ASA Conductive	PLA ESD
SafeGuard PLA	PLA Conductive	PETG ESD
PETG Premium High Speed	LW-PLA UltraFoam	PP Low Warp
PC CF	GreenyHT	HDPE
LW-ASA UltraFoam	PEBA	

REACH

The suppliers of polymer raw materials, additives and colour masterbatches, where applicable, used in the production of the above-mentioned filaments have confirmed compliance with: Regulation (EU) No. 1907/2006 of December 18, 2006, last updated on June 25, 2025.

Spectrum Group Sp. z o.o. acts as a downstream user within the meaning of the REACH regulation. The suppliers of raw materials, additives and masterbatches, where applicable, used in the production process have ensured that:

- all substances subject to registration under REACH have been duly registered, and
- none of the Substances of Very High Concern (SVHC) listed on the ECHA Candidate List are present in concentrations exceeding 0.1% w/w.

RoHS

The materials covered by this declaration comply with Directive 2011/65/EU of 8 June 2011.

According to the information provided by our raw material suppliers and our standard production procedures, none of the substances listed in Directive 2011/65/EU of 8 June 2011 are allowed to be present:

- Lead
- Mercury
- Cadmium
- Hexavalent chromium
- Polybrominated biphenyls (PBB)
- Polybrominated diphenyl ethers (PBDE)
- Bis(2-ethylhexyl) phthalate (DEHP)
- Butyl benzyl phthalate (BBP)
- Dibutyl phthalate (DBP)

Limitation of Liability

The finished filament has not been analytically tested for trace amounts of the substances listed in the regulations indicated above. Based on information obtained from upstream suppliers, there is no reason to expect the presence of any of the restricted substances above the applicable limits. This declaration is provided for information purposes only and does not replace the customer's own responsibility to assess the suitability of the product for the intended application. Spectrum Group Sp. z o.o. shall not be liable for any losses resulting from improper use or application of the product. It is the responsibility of the user to verify its suitability for his own intended application. This declaration is based on information available as of the date of issue and remains valid until the relevant legislation is amended or for a period of one year, whichever occurs first.