



1. General description

Natural straight oil, free of chlorine, for cutting operations in ferro, non-ferro and aluminium. Biodegradability OECD 301B: 87% (readily).

2. Features

- Balanced lubrication and excellent cooling reduces friction and provides an increased tool life.
- Lowers operating temperatures and allows for higher operating speeds.
- Stable foam formulation.
- Safe on all metal surfaces, does not stain.
- Readily biodegradable according to OECD 301B.
- Convenient 360° (including inverted position) spray valve for aerosols.

3. Applications

- Standard cutting operations.
- Standard metals and alloys for machining.

4. Directions

- Shake well before use.
- Shake until the agitator ball moves freely in the can.
- Repeat frequently during the application.
- Spraying.
- **A safety data sheet (MSDS) according to EC Regulation N° 1907/2006 Art.31 and amendments is available for all CRC products.**

NOTE: The product can also be used to upgrade simple cutting oils (use 5% or more), but compatibility and performance should be checked for each case.



Manufactured by :
CRC Industries Europe bvba
Touwslagerstraat 1
9240 Zele Belgium
Tél.: (32)(0) 52/45.60.11 Fax : (32)(0) 52/45.00.34
www.crcind.com





5. Typical product data (without propellant)

	Aerosol	Bulk
Appearance	Liquid.	Liquid.
Color	Yellow.	Yellow.
Odor	Characteristic odor.	Characteristic odor.
Density	0.910 g/cm ³ (@ 20°C).	0.910 g/cm ³ (@ 20°C).
Kinematic viscosity	46 mPa.s (@ 40°C).	46 mPa.s (@ 40°C).
Viscosity index	Not available.	Not available.
Flash Point	330 °C (Open Cup)	330 °C (Open Cup)

6. Packaging

Aerosol	12x500 ML
Bulk	2x5 L

All statements in this publication are based on service experience and/or laboratory testing. Because of the wide variety of equipment, conditions of use and the unpredictable human factors involved, we recommend that our products are tested on-the-job prior to use. All information is given in good faith but without warranty neither expressed nor implied. This Technical Data Sheet may already have been revised as a result of a change in legislation, availability of components or newly acquired experiences. The latest and only valid version of this Technical Data Sheet will be sent to you upon simple request or can be found on our website: www.crcind.com We recommend that you register on our website for this product, thus enabling you to automatically receive any future updates.

Version KF-HUILE_DE_COUPE_POLYVALENTE_ECO-20130205
Date



Manufactured by :
CRC Industries Europe bvba
Touwslagerstraat 1
9240 Zele Belgium
Tél.: (32)(0) 52/45.60.11 Fax : (32)(0) 52/45.00.34
www.crcind.com

