



Your Technology Partner

Process Controllers &amp; Indicators

## Comparison Table

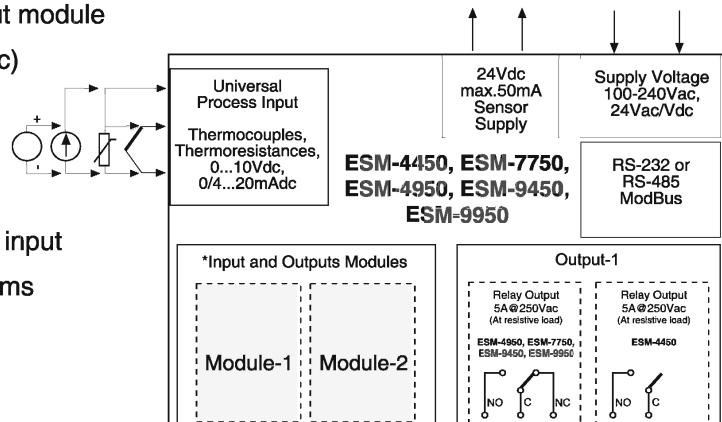
Order Code												
A	BC	D	E	I	FG	HI	/	U	V	W	Z	
20	1	/			/	0	0	0	0	0	0	
A Supply Voltage												
1 100...240Vac (-%15, +%10) 50/60Hz	+	+	+	+	+	+	+	+	+	+	+	-
2 24Vdc/Vac (-%15, +%15) 50/60Hz	+	+	+	+	+	+	+	+	+	+	+	+
3 24Vac (-%15, +%15) 50/60Hz	-	-	-	-	-	-	-	-	-	-	-	+
4 115Vac (-%15, +%15) 50/60Hz	-	-	-	-	-	-	-	-	-	-	-	+
5 230Vac (-%15, +%15) 50/60Hz	-	-	-	-	-	-	-	-	-	-	-	+
9 48Vdc (-%15, +%10) 50/60Hz	-	-	-	-	-	-	-	-	-	+	-	-
BC Input Type												
20 Configurable Universal inputs	+	+	+	+	+	+	+	+	+	+	+	+
D Serial Communication												
0 None								+	+	+	+	+
1 RS-232 ModBus RTU	+	+	+	+	+	-	-	-	-	+	+	+
2 RS-485 ModBus RTU	+	+	+	+	+	-	-	-	-	+	+	+
E Process Output												
0 None												+
1 Relay Output (At resistive load 5A@250Vac)	+	+	+	+	+	+	+	+	+	+	+	+
2 SSR Driver Output (Max. 20mA@12Vdc)	-	-	-	-	-	-	-	-	-	-	-	+
FG Input/Output Modules-1												
00 None	+	+	+	+	+					+	+	+
01 Relay Output	+	+	+	+	+	+	+	+	+	+	+	-
02 SSR Driver Output (Max. 20mA@12Vdc)	+	+	+	+	+	-	-	-	-	+	+	+
03 Transistor Output (Max. 40mA@18Vdc)	+	+	+	+	+	-	-	-	-	+	+	+
04 Analogue Output (0/4...20mA or 0...10Vdc)	+	+	+	+	+	-	-	-	-	+	+	+
07 Digital Input	+	+	+	+	+	-	-	-	-	-	-	-
08 Analogue Input (0/4...20mA)	+	+	+	+	+	-	-	-	-	-	-	-
09 CT Input Module (0...5Aac)	+	+	+	+	+	-	-	-	-	-	-	-
10 Thermocouple Input (0...50mVdc)	+	+	+	+	+	-	-	-	-	-	-	-
11 Pt-100 Input	+	+	+	+	+	-	-	-	-	-	-	-
12 Analogue Input (0...10Vdc)	+	+	+	+	+	-	-	-	-	-	-	-
HI Input/Output Module-2												
00 None	+	+	+	+	+					+	+	+
01 Relay Output	+	+	+	+	+	-	-	-	-	+	+	+
02 SSR Driver Output (Max. 20mA@12Vdc)	+	+	+	+	+	+	+	+	+	+	+	-
03 Transistor Output (Max. 40mA@18Vdc)	+	+	+	+	+	-	-	-	-	+	+	+
04 Analogue Output (0/4...20mA or 0...10Vdc)	+	+	+	+	+	-	-	-	-	+	+	+
07 Digital Input	+	+	+	+	+	-	-	-	-	-	-	-
08 Analogue Input (0/4...20mA)	+	+	+	+	+	-	-	-	-	-	-	-
09 CT Input Module (0...5Aac)	+	+	+	+	+	-	-	-	-	-	-	-
10 Thermocouple Input (0...50mVdc)	+	+	+	+	+	-	-	-	-	-	-	-
11 Pt-100 Input	+	+	+	+	+	-	-	-	-	-	-	-
12 Analogue Input (0...10Vdc)	+	+	+	+	+	-	-	-	-	-	-	-
Specifications												
"Smart I/O Module" system	+	+	+	+	+	-	-	-	-	-	-	-
"Smart Output Module" system	+	+	+	+	+	-	-	-	-	+	+	+
Universal process (TC, RTD, mVdc, Vdc, mA) input	+	+	+	+	+	+	+	+	+	+	+	+
Bumpless transfer	+	+	+	+	+	+	+	+	+	-	-	-
Motorized valve control function	+	+	+	+	+	-	-	-	-	-	-	-
8 steps profile control	+	+	+	+	+	-	-	-	-	-	-	-
Remote Set point function	+	+	+	+	+	-	-	-	-	-	-	-
Re-transmission function	+	+	+	+	+	-	-	-	-	+	+	+
Detection of heater failure by CT input module	+	+	+	+	+	-	-	-	-	-	-	-
Dimension												
77x35mm DIN	-	-	-	-	-	-	-	-	-	-	-	+
48x48mm DIN 1/16	+	-	-	-	-	+	-	-	-	+	+	-
96x48mm DIN 1/8	-	+	-	-	-	+	-	-	-	-	+	-
72x72mm DIN	-	-	+	-	-	-	+	-	-	-	-	+
48x96mm DIN 1/8	-	-	-	+	-	-	-	+	-	-	-	-
96x96mm DIN 1/4	-	-	-	-	-	+	-	-	-	+	-	+



**“Smart I/O Module” System  
RS-232/485 Modbus RTU  
Serial Communication  
Process Controller**



- 4 digits process (PV) and 4 digits set (SV) display
- Programmable heating, cooling and alarm functions for control outputs
- 8 steps profile control ( Ramp & Soak ) function and start-hold-stop by using logic input module
- Re-transmission of process value or process control by using 0/4...20 mA Current Output Module
- Detection of heater failure by using 0...5Aac CT input module
- Universal process input (TC, RTD, mVdc, Vdc, mA)
- Auto-tune and Self-tune PID
- Bumpless transfer
- Motorized valve control function
- Dual or multi point calibration for dc Voltage/Current input
- Configurable ON/OFF, P, PI, PD and PID control forms



\* Input and output modules can be mounted each modules sockets.

\* Two input modules can be not be plugged in Module-1 and Module-2 socket at the same time

## Specifications

### Input

Universal Input: TC, RTD, dc Voltage/Current

Thermocouple (TC): L(DIN 43710), J, K, R, S, T, B, E and N (IEC584.1)(ITS90), C (ITS90)

Thermoresistance (RTD): PT-100 (IEC751)(ITS90)

### Output

Standard Relay Output: 5A@250Vac (at resistive load)

### Measurement Range

Accuracy:  $\pm 0.25\%$  of full scale for thermocouple, thermoresistance, mV, V  $\pm 0.70\%$  of full scale for mA input

Cold Junction Compensation: Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$

Line Compensation: Maximum 10 Ohm

Sensor Break Protection: Upscale

Sampling Cycle: 3 samples per second

Input Filter: 0.0 to 900.0 seconds

### Input/Output Modules

Two Input / Output Modules can be plugged in sockets.

Output Modules: Relay Output Module, SSR Output Module (Max.20mA @18Vdc), Digital(Transistor) Output Module

(Max.40 mA @18Vdc), 0/4...20 mA Current Output Module

Input Modules: Digital Input Module, 0/4...20 mA Current Input

Module, 0...5Aac CT Input Module, TC or 0...50mVdc Input Module,

PT-100 Input Module, 0...10Vdc Input Module

### Supply Voltage

100-240Vac 50/60 Hz (-15%;+10%) -6VA Universal

24Vac 50/60 Hz (-15%;+10%) -6VA Optional

24Vdc (-15% ; +10%) -6W Optional

(Must be determined in order)