

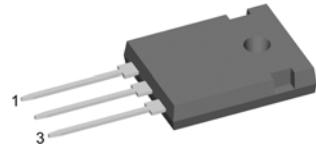
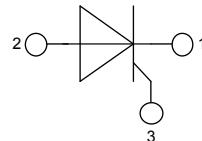
# High Efficiency Thyristor

Single Thyristor

$V_{RRM} = 1200 \text{ V}$   
 $I_{T(AV)M} = 50 \text{ A}$   
 $I_{T(RMS)} = 79 \text{ A}$

Part number

CLA 50 E 1200 HB



Backside: anode

## Features / Advantages:

- Thyristor for line frequency
- Planar passivated chip
- Long-term stability

## Applications:

- Softstart AC motor control
- DC Motor control
- Power converter
- AC power control
- Lighting and temperature control

## Package:

- Housing: TO-247
- Industry standard outline
- Epoxy meets UL 94V-0
- RoHS compliant

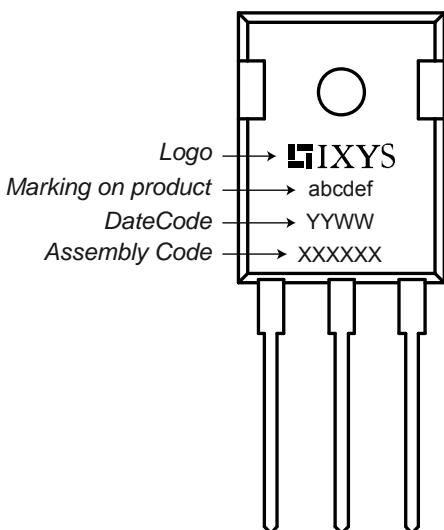
Symbol	Definition	Conditions	Ratings			
			min.	typ.	max.	Unit
$V_{RSM/DSM}$	max. non-repetitive reverse/forward blocking voltage	$T_{VJ} = 25^\circ\text{C}$			1300	V
$V_{RRM/DRM}$	max. repetitive reverse/forward blocking voltage	$T_{VJ} = 25^\circ\text{C}$			1200	V
$I_{R/D}$	reverse current, drain current	$V_{R/D} = 1200 \text{ V}$ $V_{R/D} = 1200 \text{ V}$	$T_{VJ} = 25^\circ\text{C}$ $T_{VJ} = 125^\circ\text{C}$		50 4	$\mu\text{A}$ mA
$V_T$	forward voltage drop	$I_T = 50 \text{ A}$ $I_T = 100 \text{ A}$ $I_T = 50 \text{ A}$ $I_T = 100 \text{ A}$	$T_{VJ} = 25^\circ\text{C}$  $T_{VJ} = 125^\circ\text{C}$		1.32 1.60 1.27 1.65	V
$I_{T(AV)M}$	average forward current	$T_C = 125^\circ\text{C}$	$T_{VJ} = 150^\circ\text{C}$		50	A
$I_{T(RMS)}$	RMS forward current	180° sine	$T_{VJ} = 150^\circ\text{C}$		79	A
$V_{TO}$ $r_T$	threshold voltage slope resistance } for power loss calculation only		$T_{VJ} = 150^\circ\text{C}$		0.88 7.7	V $\text{m}\Omega$
$R_{thJC}$	thermal resistance junction to case				0.25	K/W
$T_{VJ}$	virtual junction temperature			-40	150	$^\circ\text{C}$
$P_{tot}$	total power dissipation		$T_C = 25^\circ\text{C}$		500	W
$P_{GM}$	max. gate power dissipation	$t_p = 30 \mu\text{s}$ $t_p = 300 \mu\text{s}$	$T_C = 150^\circ\text{C}$		10 1	W
$P_{GAV}$	average gate power dissipation				0.5	W
$I_{TSM}$	max. forward surge current	$t = 10 \text{ ms}; (50 \text{ Hz}), \text{sine}$ $t = 8,3 \text{ ms}; (60 \text{ Hz}), \text{sine}$ $t = 10 \text{ ms}; (50 \text{ Hz}), \text{sine}$ $t = 8,3 \text{ ms}; (60 \text{ Hz}), \text{sine}$	$T_{VJ} = 45^\circ\text{C}$ $V_R = 0 \text{ V}$ $T_{VJ} = 150^\circ\text{C}$ $V_R = 0 \text{ V}$		550 595 470 505	A
$I^{2t}$	value for fusing	$t = 10 \text{ ms}; (50 \text{ Hz}), \text{sine}$ $t = 8,3 \text{ ms}; (60 \text{ Hz}), \text{sine}$ $t = 10 \text{ ms}; (50 \text{ Hz}), \text{sine}$ $t = 8,3 \text{ ms}; (60 \text{ Hz}), \text{sine}$	$T_{VJ} = 45^\circ\text{C}$ $V_R = 0 \text{ V}$ $T_{VJ} = 150^\circ\text{C}$ $V_R = 0 \text{ V}$		1.52 1.48 1.11 1.06	$\text{kA}^2\text{s}$ $\text{kA}^2\text{s}$ $\text{kA}^2\text{s}$ $\text{kA}^2\text{s}$
$C_J$	junction capacitance	$V_R = 400 \text{ V}$ $f = 1 \text{ MHz}$	$T_{VJ} = 25^\circ\text{C}$	25		pF

		Ratings				
Symbol	Definition	Conditions	min.	typ.	max.	
$(di/dt)_{cr}$	critical rate of rise of current	$T_{VJ} = 150^\circ C$ repetitive, $I_T = 40 A$ $f = 50 Hz$ ; $t_p = 200 \mu s$ $I = 0.3 A$ ; $di/dt = 0.3 A/\mu s$			150	A/ $\mu s$
		$V_D = \frac{2}{3} V_{DRM}$ non-repetitive, $I_T = 50 A$			500	A/ $\mu s$
$(dv/dt)_{cr}$	critical rate of rise of voltage	$V_D = \frac{2}{3} V_{DRM}$ $T_{VJ} = 150^\circ C$ $R_{GK} = \infty$ ; method 1 (linear voltage rise)			1000	V/ $\mu s$
$V_{GT}$	gate trigger voltage	$V_D = 6 V$ $T_{VJ} = 25^\circ C$ $T_{VJ} = -40^\circ C$			1.5	V
$I_{GT}$	gate trigger current	$V_D = 6 V$ $T_{VJ} = 25^\circ C$ $T_{VJ} = -40^\circ C$			1.6	V
$V_{GD}$	gate non-trigger voltage	$V_D = \frac{2}{3} V_{DRM}$ $T_{VJ} = 150^\circ C$			50	mA
$I_{GD}$	gate non-trigger current				80	mA
$I_L$	latching current	$t_p = 10 \mu s$ $T_{VJ} = 25^\circ C$ $I = 0.3 A$ ; $di/dt = 0.3 A/\mu s$			125	mA
$I_H$	holding current	$V_D = 6 V$ $R_{GK} = \infty$ $T_{VJ} = 25^\circ C$			100	mA
$t_{gd}$	gate controlled delay time	$V_D = \frac{1}{2} V_{DRM}$ $T_{VJ} = 25^\circ C$ $I = 0.3 A$ ; $di/dt = 0.3 A/\mu s$			2	$\mu s$
$t_q$	turn-off time	$V_R = 100 V$ ; $I_T = 33 A$ $T_{VJ} = 150^\circ C$ $V_D = \frac{2}{3} V_{DRM}$ ; $t_p = 200 \mu s$ $di/dt = 10 A/\mu s$ ; $dv/dt = 20 V/\mu s$		200		$\mu s$

Symbol	Definition	Conditions	Ratings		
			min.	typ.	max.
$I_{RMS}$	RMS current	per terminal		70	A
$R_{thCH}$	thermal resistance case to heatsink			0.25	K/W
$T_{stg}$	storage temperature		-55		150
<b>Weight</b>				6	g
$M_D$	mounting torque		0.8		1.2 Nm
$F_c$	mounting force with clip		20		120 N

**Part number**

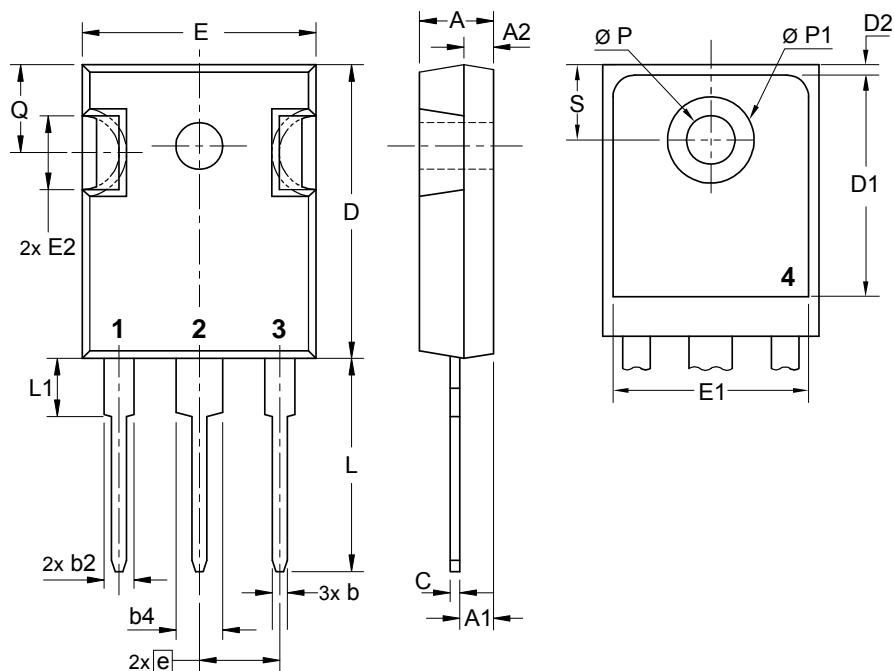
C = Thyristor (SCR)  
 L = High Efficiency Thyristor  
 A = (up to 1200 V)  
 50 = Current Rating [A]  
 E = Single Part  
 1200 = Reverse Voltage [V]  
 HB = TO-247AD (3)

**Product Marking**

Ordering	Part Name	Marking on Product	Delivering Mode	Base Qty	Code Key
Standard	CLA 50 E 1200 HB	CLA50E1200HB	Tube	30	503748

Similar Part	Package	Voltage class
CLA50E1200TC	TO-268AA (D3Pak)	1200

## Outlines TO-247



Sym.	Inches min.      max.	Millimeter min.      max.
A	0.185    0.209	4.70    5.30
A1	0.087    0.102	2.21    2.59
A2	0.059    0.098	1.50    2.49
D	0.819    0.845	20.79    21.45
E	0.610    0.640	15.48    16.24
E2	0.170    0.216	4.31    5.48
e	0.215 BSC	5.46 BSC
L	0.780    0.800	19.80    20.30
L1	-    0.177	-    4.49
Ø P	0.140    0.144	3.55    3.65
Q	0.212    0.244	5.38    6.19
S	0.242 BSC	6.14 BSC
b	0.039    0.055	0.99    1.40
b2	0.065    0.094	1.65    2.39
b4	0.102    0.135	2.59    3.43
c	0.015    0.035	0.38    0.89
D1	0.515    -	13.07    -
D2	0.020    0.053	0.51    1.35
E1	0.530    -	13.45    -
Ø P1	-    0.29	-    7.39

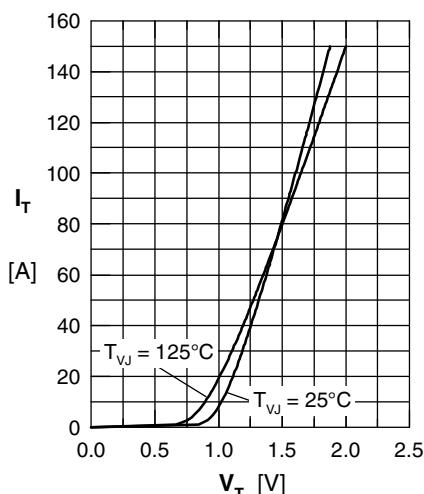


Fig. 1 Forward characteristics

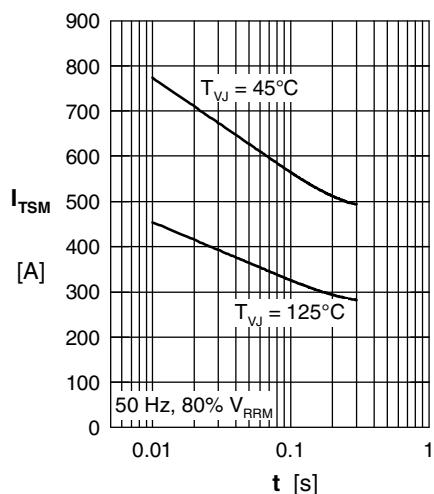


Fig. 2 Surge overload current

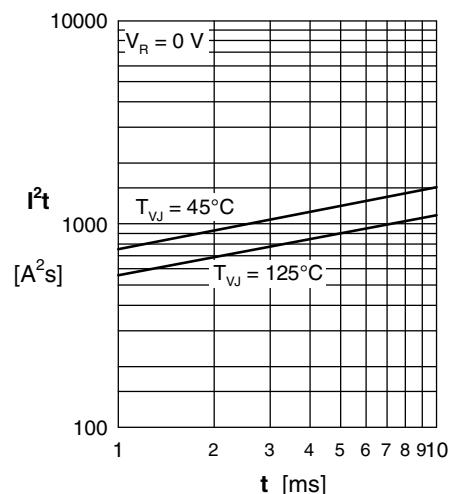
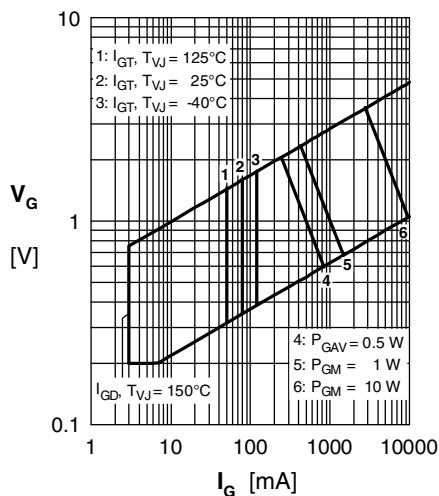
Fig. 3  $I^2t$  versus time (1-10 ms)

Fig. 4 Gate trigger characteristics

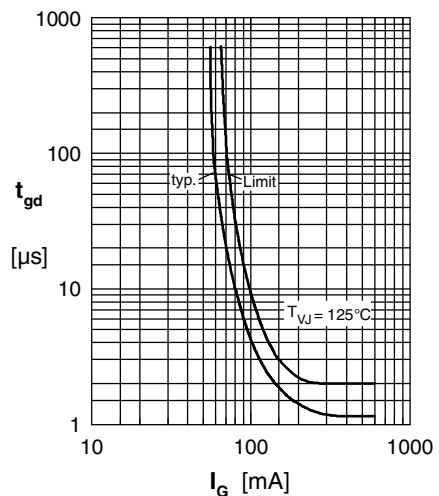
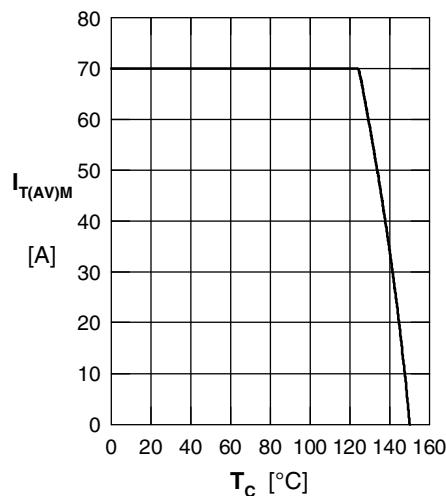
Fig. 5 Gate controlled delay time  $t_{gd}$ 

Fig. 6 Max. forward current at case temperature

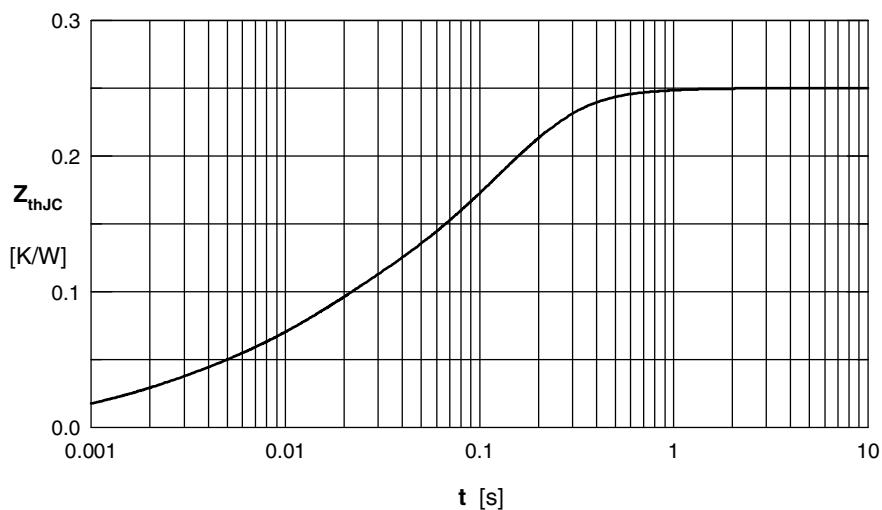


Fig. 7 Transient thermal impedance junction to case

$R_i$	$\tau_i$
0.0075	0.0011
0.017	0.0019
0.057	0.0115
0.158	0.12
0.0105	0.5