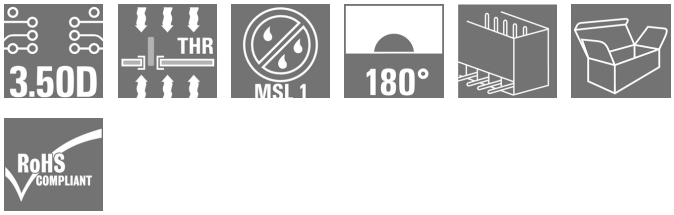
# OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
# S2L-SMT 3.50/34/180G 3.5SN BK BX

**Weidmüller Interface GmbH & Co. KG**
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Germany
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Fax: +49 5231 14-292083
www.weidmueller.com

## Product image



Similar to illustration




High-temperature-resistant, double-row pin header for all common soldering methods. Optimised for automatic assembly. Packed in box or tape. Solder pin 3.2 mm long, suitable for reflow and wave soldering. The male connectors provide space for labelling and can be coded.

### General ordering data

| | |
|---|---|
| Type | S2L-SMT 3.50/34/180G 3.5SN BK BX |
| Order No. | 1794670000 |
| Version | PCB plug-in connector, male header, closed side, THT/THR solder connection, 3.50 mm, No. of poles: 34, 180°, Solder pin length (l): 3.5 mm, tinned, black, Box |
| GTIN (EAN) | 4032248231850 |
| Qty. | 30 pc(s). |
| Product data | IEC: 160 V / 10 A<br>UL: 150 V / 10 A |
| Packaging | Box |

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## Technical data

### Dimensions and weights

| | | | |
|---|---|---|---|
| Width | 60.9 mm | Width (inches) | 2.398 inch |
| Height | 14.3 mm | Height (inches) | 0.563 inch |
| Height of lowest version | 14.2 mm | Depth | 10.8 mm |
| Depth (inches) | 0.425 inch | Net weight | 6.13 g |

### System specifications

| | | | |
|---|---|---|---|
| Product family | OMNIMATE Signal - series B2L/S2L 3.50 - 2-row | Type of connection | Board connection |
| Mounting onto the PCB | THT/THR solder connection | Pitch in mm (P) | 3.5 mm |
| Pitch in inches (P) | 0.138 inch | Outgoing elbow | 180° |
| No. of poles | 34 | Number of solder pins per pole | 1 |
| Solder pin length (l) | 3.5 mm | Tolerance of solder pin position | ± 0.20 mm |
| Solder pin dimensions | d = 1.0 mm, Octagonal | Solder eyelet hole diameter (D) | 1.3 mm |
| Solder eyelet hole diameter tolerance (D) | + 0,1 mm | Outside diameter of solder pad | 2.1 mm |
| Template aperture diameter | 1.9 mm | L1 in mm | 56 mm |
| L1 in inches | 2.205 inch | Number of rows | 1 |
| Pin series quantity | 2 | Touch-safe protection acc. to DIN VDE 57 106 | Safe from back-of-hand touch |
| Touch-safe protection acc. to DIN VDE 0470 | IP 10 | Can be coded | Yes |
| Plugging cycles | 25 | Plugging force/pole, max. | 3 N |
| Pulling force/pole, max. | 6 N | | |

### Material data

| | | | |
|---|---|---|---|
| Insulating material | LCP GF | Colour | black |
| Colour chart (similar) | RAL 9011 | Insulating material group | IIIb |
| CTI | ≥ 175 | Insulation strength | ≥ $10^8$ Ω |
| Moisture Level (MSL) | 1 | UL 94 flammability rating | V-0 |
| GWIT | 930 °C | GWFI | 960 °C |
| Contact material | Copper alloy | Contact surface | tinned |
| Layer structure of solder connection | 2-3 µm Ni / 5-7 µm Sn glossy | Storage temperature, min. | -25 °C |
| Storage temperature, max. | 55 °C | Max. relative humidity during storage | 80 % |
| Operating temperature, min. | -50 °C | Operating temperature, max. | 100 °C |
| Temperature range, installation, min. | -30 °C | Temperature range, installation, max. | 100 °C |

### Rated data acc. to IEC

| | | | |
|---|---|---|---|
| tested acc. to standard | IEC 60664-1, IEC 61984 | Rated current, min. no. of poles (Tu=20°C) | 10 A |
| Rated current, max. no. of poles (Tu=20°C) | 10 A | Rated current, min. no. of poles (Tu=40°C) | 9 A |
| Rated current, max. no. of poles (Tu=40°C) | 8.5 A | Rated voltage for surge voltage class / pollution degree II/2 | 160 V |
| Rated voltage for surge voltage class / pollution degree III/2 | 125 V | Rated voltage for surge voltage class / pollution degree III/3 | 50 V |
| Rated impulse voltage for surge voltage class/ pollution degree II/2 | 1.5 kV | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 1.5 kV |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 2.5 kV | Short-time withstand current resistance | 3 x 1s with 77 A |

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## Technical data

### Rated data acc. to CSA

| | | | |
|---|---|---|---|
| Institute (CSA) | | Certificate No. (CSA) | 200039-1176845 |
| Rated voltage (Use group B / CSA) | 50 V | Rated voltage (Use group C / CSA) | 50 V |
| Rated voltage (Use group D / CSA) | 150 V | Rated current (Use group B / CSA) | 5 A |
| Rated current (Use group C / CSA) | 9.5 A | Rated current (Use group D / CSA) | 9.5 A |
| Reference to approval values | Specifications are maximum values, details - see approval certificate. | | |

### Rated data acc. to UL 1059

| | | | |
|---|---|---|---|
| Institute (UR) | | Certificate No. (UR) | E60693 |
| Rated voltage (Use group B / UL 1059) | 150 V | Rated voltage (Use group C / UL 1059) | 50 V |
| Rated current (Use group B / UL 1059) | 10 A | Rated current (Use group C / UL 1059) | 10 A |
| Reference to approval values | Specifications are maximum values, details - see approval certificate. | | |

### Packing

| | | | |
|---|---|---|---|
| Packaging | Box | VPE length | 40 mm |
| VPE width | 68 mm | VPE height | 165 mm |

### Classifications

| | | | |
|---|---|---|---|
| ETIM 4.0 | EC002637 | ETIM 5.0 | EC002637 |
| ETIM 6.0 | EC002637 | UNSPSC | 30-21-18-10 |
| eClass 5.1 | 27-26-07-01 | eClass 6.2 | 27-26-07-04 |
| eClass 7.1 | 27-44-04-02 | eClass 8.1 | 27-44-04-02 |
| eClass 9.0 | 27-44-04-02 | eClass 9.1 | 27-44-04-02 |

### Notes

| | |
|---|---|
| Notes | • Additional colours on request<br>• Gold-plated contact surfaces on request<br>• Spacing between rows: see hole layout<br>• Rated current related to rated cross-section & min. No. of poles.<br>• P on drawing = pitch<br>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. |
| IPC conformity | Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request. |

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## Technical data

### Approvals

| | |
|---|---|
| Approvals | |
| ROHS | Conform |

### Downloads

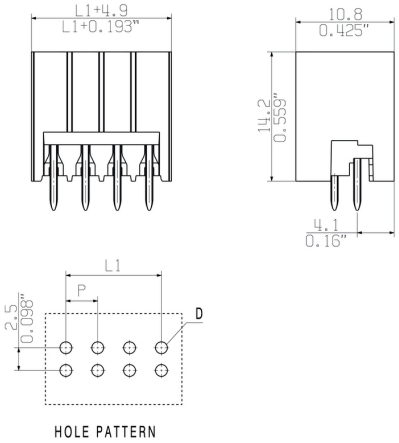
| | |
|---|---|
| Approval/Certificate/Document of Conformity | Declaration of the Manufacturer |
| Brochure/Catalogue | FL DRIVES EN<br>MB SMT EN<br>FL DRIVES DE<br>MB DEVICE MANUF. EN<br>FL BUILDING SAFETY EN<br>FL APPL LED LIGHTING EN<br>FL INDUSTR.CONTROLS EN<br>FL MACHINE SAFETY EN<br>FL HEATING ELECTR EN<br>FL APPL_INVERTER EN<br>FL_BASE_STATION_EN<br>FL ELEVATOR EN<br>FL POWER SUPPLY EN<br>FL 72H SAMPLE SER EN<br>PO OMNIMATE EN |
| Engineering Data | STEP |
| SMT white paper | Download Whitepaper |

# OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
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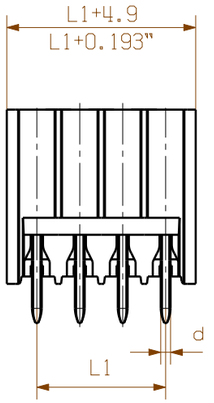
## Drawings

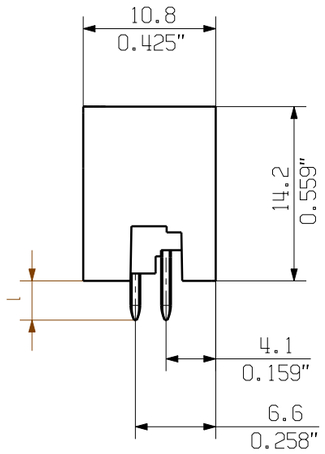
### Dimensional drawing

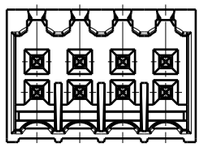


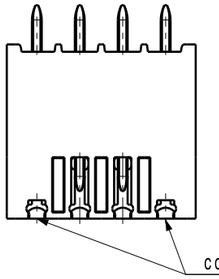
Dimensions without tolerances are no check dimensions

The English version is binding

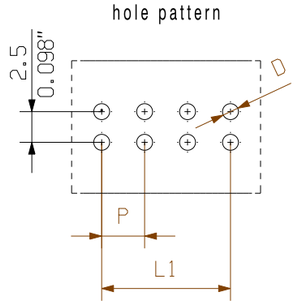


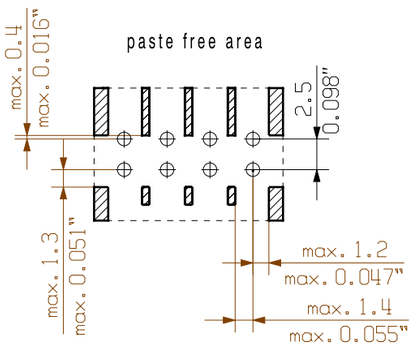





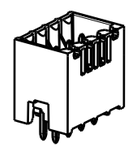

hole pattern




paste free area




1:1



P = 3.50 Raster Pitch

D = Ø1, 3 +0.1
Ø0.051" +0.1

d = 1mm oktogonal
0.039" octogonal

SHOWN: S2L-SMT 3.50/08/180 G

| pin length l | tolerance |
|---|---|
| 1,5 | 0,0 |
| | -0,3 |
| 3,2 | 0,0 |
| | -0,3 |
| 4,5 | 0,0 |
| | -0,3 |

| n Poles | L1 [mm] | L1 [inch] | Tolerance |
|---|---|---|---|
| 36 | 59.50 | 2.343 | ±0.2 |
| 34 | 56.00 | 2.205 | |
| 32 | 52.50 | 2.067 | |
| 30 | 49.00 | 1.929 | |
| 28 | 45.50 | 1.791 | |
| 26 | 42.00 | 1.654 | ±0.15 |
| 24 | 38.50 | 1.516 | |
| 22 | 35.00 | 1.378 | |
| 20 | 31.50 | 1.240 | |
| 18 | 28.00 | 1.102 | ±0.1 |
| 16 | 24.50 | 0.965 | |
| 14 | 21.00 | 0.827 | |
| 12 | 17.50 | 0.689 | |
| 10 | 14.00 | 0.551 | |
| 8 | 10.50 | 0.413 | |
| 6 | 7.00 | 0.276 | |
| 4 | 3.50 | 0.138 | |

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

General tolerance:
DIN ISO 2768-mK

RoHS COMPLIANT

99684/4
02.03.18 HELIS_MA
.
00

Modification

. .

Cat.no.: .

Weidmüller

3 32319 35
Drawing no. Issue no.

Sheet 02 of 04 sheets

| | | Date | Name |
|---|---|---|---|
| | Drawn | 10.06.2008 | HELIS_MA |
| | Responsible | | AMANN_A |
| Scale: 2/1 | Checked | 19.03.2018 | HELIS_MA |
| Supersedes: . | Approved | | LANG_T |

# S2L-SMT 3.50/../180...

STIFTLEISTE
PIN HEADER

Product file: S2L-SMT 3.50 7272

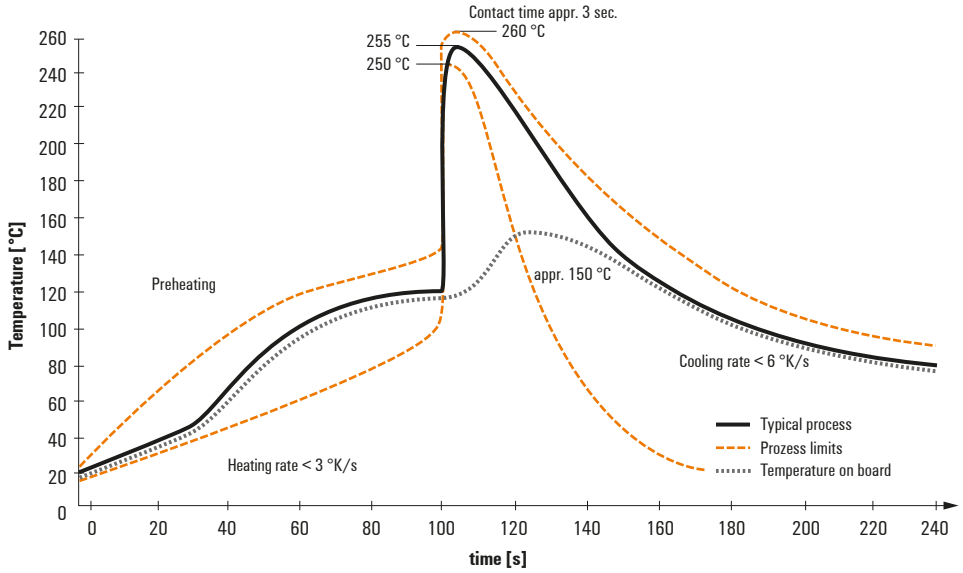
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# Wave Solder Profile

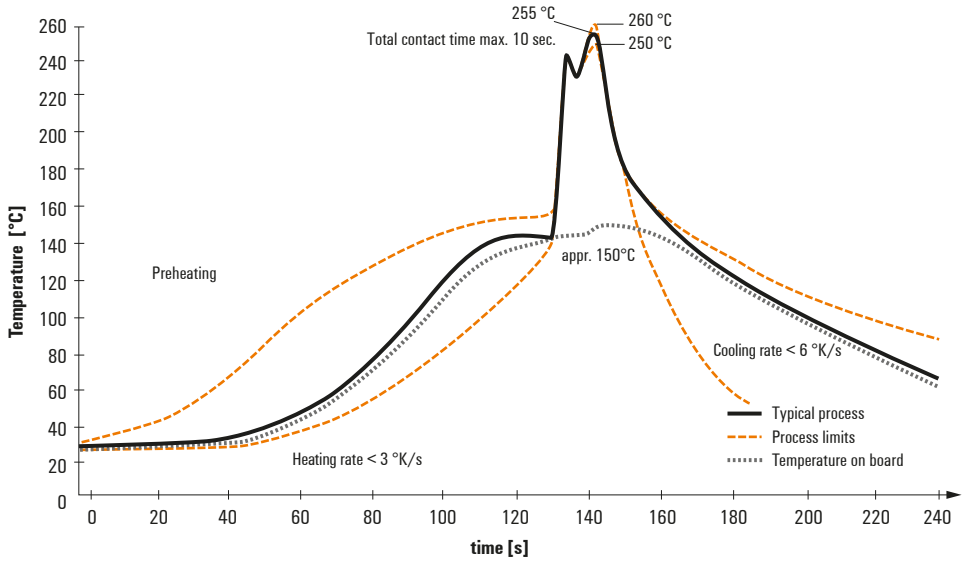
## Recommended wave solderding profiles

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**Single Wave:**




**Double Wave:**




**Wave soldering profiles**

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:
- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

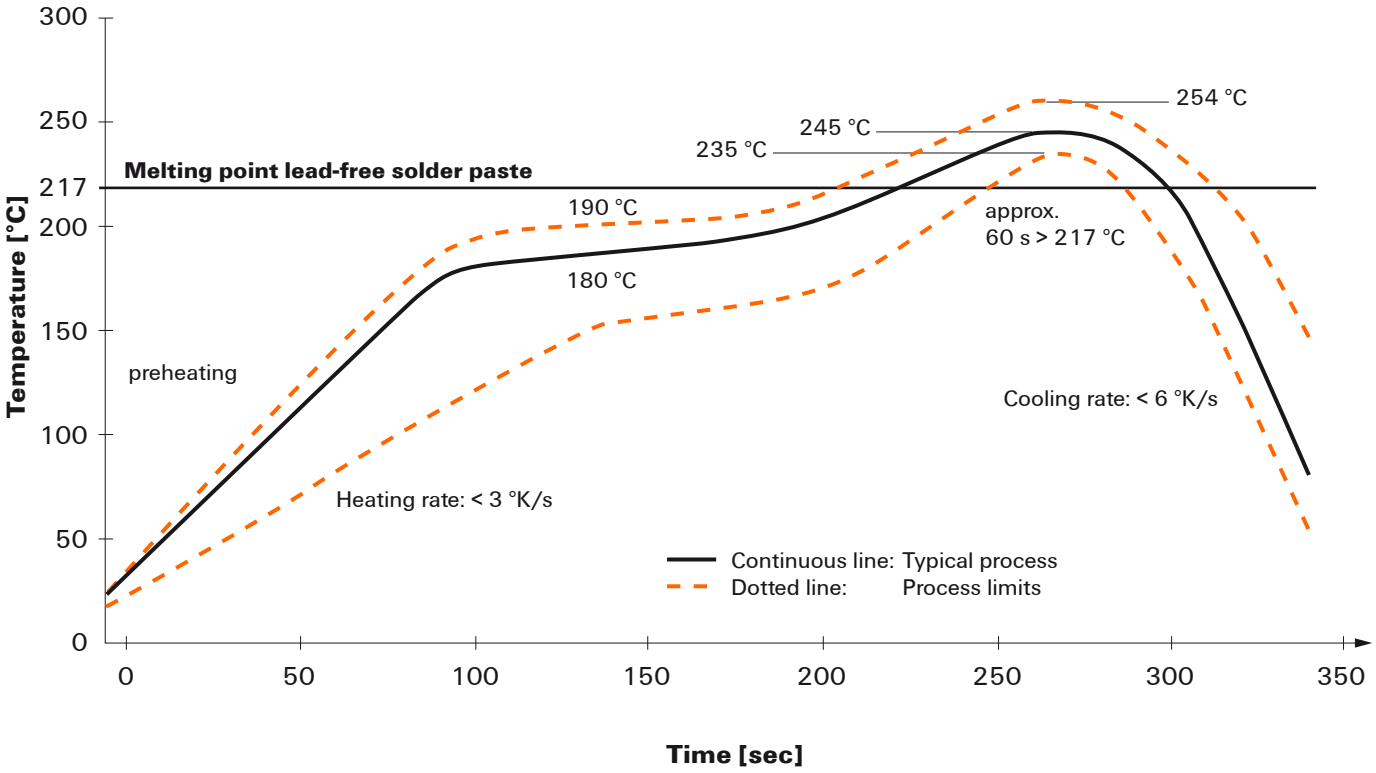
The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

# Reflow Solder Profile

## Recommended reflow soldering profile

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**Reflow soldering profile**

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:
- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically ≤ +3K/s. In parallel the solder paste is ‚activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at ≥ -6K/s solder is cured. Board and components cool down while avoiding cold cracks.

We reserve the right to make technical changes.