

Technical Data

Part Number	IG320516-4AC21R		
Customer P/N			
ITEM	Specifications	Note	
1. Operation Status			
1.1 Rated Voltage	12V D.C.	Stable power source 10mm from shaft end	
1.2 Rated torque	12 kgf.cm		
1.3 Radial load	3kg-f		
1.4 Axial load	2.5kg-f		
1.5 Turning direction	Shaft horizontal		
1.6 Reverse direction	CW.CCW		
1.7 Using environment	Temperature -10~60 °C Humidity 20~85% RH		
1.8 Preserve environment	Temperature -10~60 °C Humidity 20~85% RH		
1.9 Using voltage range	12V (D.C.) ±10%		
2. Electrical Characteristics			
2.1 No Load current	220 mA max.		Motor terminal shell Motor terminal shell Reference Reference Reference
2.2 No Load speed	12.5 rpm ±15%		
2.3 Rated current	460 mA		
2.4 Rated speed	11.2 rpm ±15%		
2.5 Stall current	2 A		
2.6 Stall torque	85 kgf.cm		
2.7 Insulation	D.C. 500V meg. 10 MΩ min		
2.8 Durable voltage	100V (A.C.) , 1 minute min		
2.9 Coil resistance	6Ω		
2.10 Torque constant	42.5 kgf.cm/A		
2.11 Voltage constant	405.84 mV/r/min		
3. Mechanical characteristic			
3.1 Reduction ratio	1/515.62	By visual judgment	
3.2 Thrust play of shaft	0.3 mm max.		
3.3 Radial play of shaft	0.05 mm max.		
3.4 Back lash	2.5° max.		
3.5 Outside Appearance	No scratch defective....		
2. Life Cycle	108000 cycles min.	After the rated life cycle test current @ rated load must stay within ±30% of the initial value and r.p.m. @ rated load must stay within ±20% of the initial value. However change of mechanical noise level was not considered as part of the testing	
	<div style="text-align: center;"> <p style="font-size: small;">off ccw 5 5 5 5 cw</p> <p style="font-size: small;">← 1 cycle →</p> </div>		

ASSEMBLY, MAINTENANCE, OPERATION

1. Install: To avoid internal geared motor touched by overlong screws and caused defective. Please check screw size and length on external dimension drawing when installing geared motor into construction.
2. Reprocess: Heavy impact and vibration during reprocessing output shaft may cause loose screws and lead to unbalance gear operation. Please avoid reprocessing output shaft. Must to prevent overheat when weld wires into terminal and cause breakdown due to burnt internal geared motor parts.
Please do not overload the radial load limitation of output shaft when using belt pulley or chain pulley as power transmission. Please do not overload the axial load limitation of output shaft when pressing parts upon it as well.
3. Environment: The parts of geared motors or itself may corroded or damaged easier when using or maintaining in out of range environment. Must to pay close attention that gears may corroded even under an allowed environment in long term.
4. Impact: Must prevent geared motor from falling and impact, or the parts will get damaged, the screws will be loosed, and the gear operation will unbalance etc...
5. Locked out: Please well prepared current transmitting protection in case of burnt motor coil easy and damaged gear from locked out geared motor.
6. Output shaft Turning:
Please note that it is easier to damage gear when directly turning output shaft.
7. PWM controlling:
The graphite brush of motor will be abnormally wore out or the commutator interval will be blocked by carbon powder when using in the condition of D/T under 60%.
Moreover, please pay attention to the motor with capacitor due to there is ineffectual capacity cycle scope.
8. Momentary reverse:
The graphite brush will be abnormally wore out or coil getting aggravated when geared motor is reversed momentary.
Also, the commutator interval will be stuck if switch frequently.

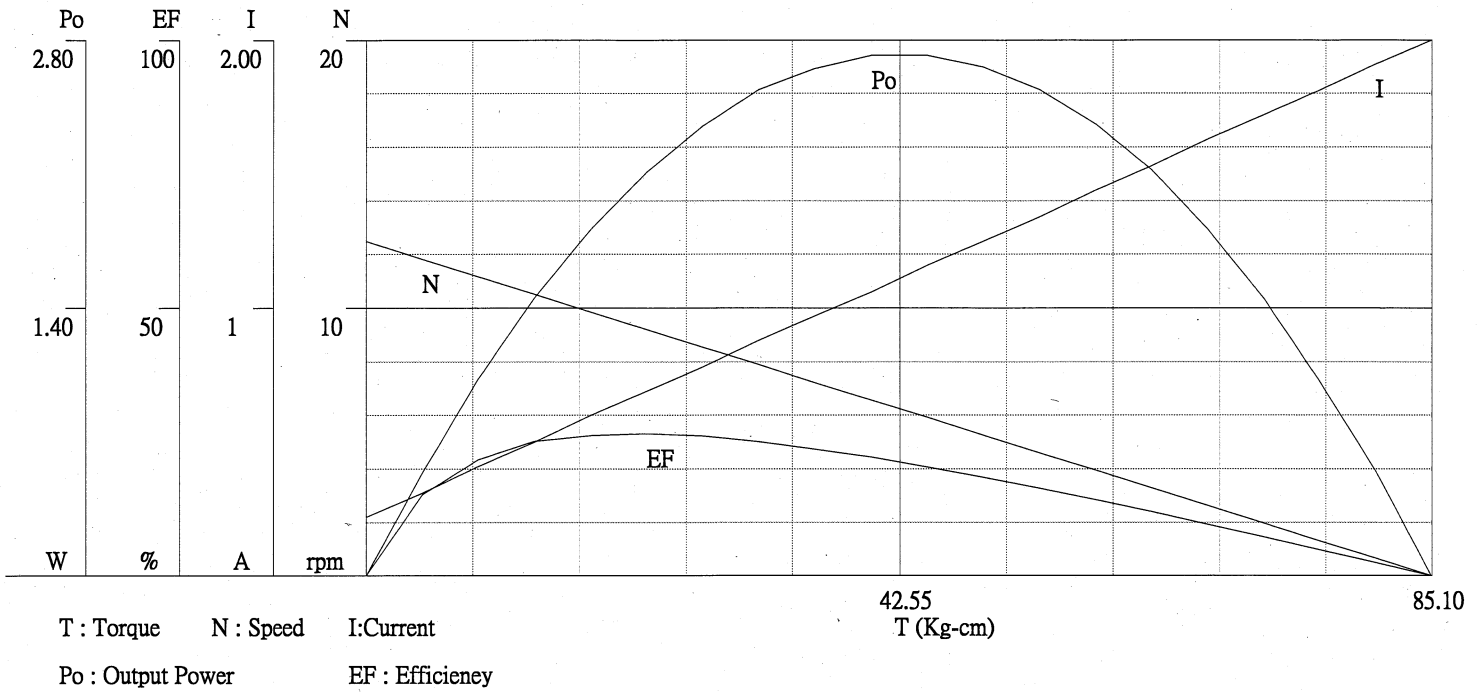
SHAYANG YE INDUSTRIAL CO.,LTD.

Mode: IG320516-4AC21R

S/N: 001

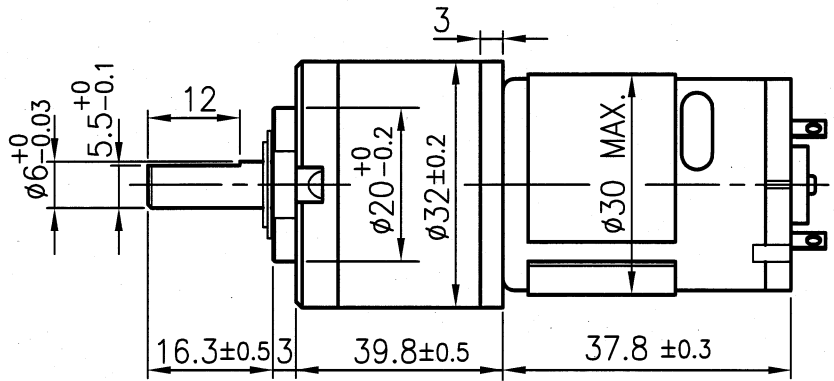
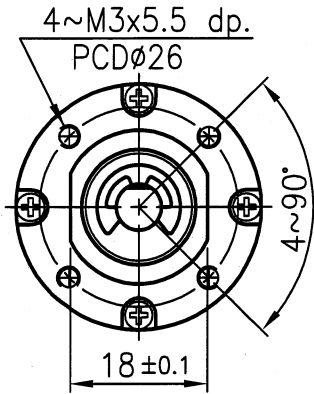
Voltage : 12 V

Date: 20141105



	T(N/m)	[Kg/cm]	N(rpm)	I(A)	Po(W)	EF(%)
No Load	0	0.00	12.50	.22	0	0
	.44	4.47	11.83	.31	.54	15.21
	1.31	13.41	10.53	.50	1.45	25.14
	1.76	17.91	9.86	.60	1.81	26.24
	2.63	26.83	8.55	.78	2.35	26.2
	3.07	31.34	7.90	.88	2.54	25.09
	3.51	35.76	7.23	.97	2.65	23.73
	4.39	44.74	5.93	1.16	2.72	20.36
	4.83	49.24	5.26	1.25	2.66	18.45
	5.27	53.71	4.60	1.34	2.54	16.41
	5.71	58.21	3.95	1.44	2.36	14.23
	6.14	62.65	3.29	1.53	2.12	12
	6.58	67.13	2.63	1.63	1.81	9.65
	7.02	71.64	1.97	1.72	1.45	7.3
	7.89	80.53	.66	1.91	.55	2.48
Stall	8.33	85.00	0.00	2.00	0	0
Po...(max)	3.95	40.30	6.57	1.06	2.72	22.25
EF...(max)	2.19	22.37	9.21	.69	2.11	26.6

參考 REF.
估價 EVALUATE
試作 INITIAL
製作 MASS



REDUCTION RATIO: 1/516
 OUTPUT SHAFT: STEEL
 MOTOR SPECIFICATION: 12V 6500RPM

核 准 APPROVED BY	軸徑 $\begin{matrix} 0 \\ - \end{matrix}$ 孔徑 $\begin{matrix} + \\ 0 \end{matrix}$ 長度, 角度 \pm -														
	- 指定等級區分之數值公差														
	區分 等級	1~6	6~18	18~50	50~120	120~250	250~500	500~1000	角度						
	1級	0.1	0.2	0.3	0.4	0.5	0.6	0.8	1°						
2級	0.2	0.4	0.6	0.8	1.2	1.6	2.0	2°							
核 對 CHECKED BY	未標示孔徑公差 ± 0.1 ± 0.2								設 變 單 號 E C N .		設 變 單 號 E C N .				
繪 圖 DRAWN BY	熱處理 HEAT TREATMENT							件 名 PART NAME	成 品 圖			單 位 UNITS	mm		
	表面處理 SURFACE							圖 號 DWG.	IG320516-4AC21R			比 例 SCALE	3/1		
	材 質 MATERIAL														
重 量 WEIGHT	重 量 g(g)		頁 次 SHEET		1/1		圖 標								