



EN

Preparation: Clean the surfaces to which the design film should be applied thoroughly. The surfaces must be dust-free, fat-free, solid and smooth. Please carry out an adhesion test with a piece of the design film. The design film should be applied in a dust-free and well-lit place at at least +10°C. The wet bonding process is possible.

- 1. Recommended tools and materials:** ruler, siliconised release paper (ref. no. 12-100-002), removable adhesive tape, pencil, cutting tool (ref. no. 0914), felt blade (ref. no. 0915), scissors, transfer film (ref. no. 0931-1). The articles with the reference numbers are available on www.oracover.de
- 2.** Create your desired design or text with the help of word processing or graphics software. Mirror the finished design with your word processing or graphics software or choose the option "print mirror-image" at the driver's menu of your printer.
- 3.** Make sure the text or design is printed onto the white paper side of the design film sheet. If necessary, please use the special sheet feed of your printer.
- 4.** Cut out the design and the letters carefully using scissors or a sharp knife.
- 5.** For easier removing of the film, especially small designs, we recommend you apply adhesive tapes on both sides (film and release paper) and let the tape overlap. Then pull the adhesive tape in opposite directions to separate the release paper and the film. When removing the film please pay attention to ensure that the white release paper faces upwards.
- 6.** Stick one edge of the design onto the surface. Then rub the whole design down starting from the just fixed edge of the design. To achieve a perfect result use our felt blade.
- 7. Application of lettering or big, complex designs:** Cut out the letters as described in point 4. Fix a big enough piece of siliconised release paper on your work surface using adhesive tape. With the help of a pencil and a ruler draw a line onto the siliconised release paper.
- 8.** Remove the release paper as described in point 5 and apply the letters one after the other as described in point 6. To achieve an exact alignment use the pencil line as orientation. The use of siliconised release paper allows to remove the letters and to re-position them easily if they were not applied in the right order.
- 9.** Cut a piece of the transfer film to the size of the word or design (allow at least 2 cm oversize around the edges). Stick the strip of transfer film parallel to front of the first letter and hold the transfer film with one hand perpendicularly to the work surface. Now, rub the transfer film down onto the letters in one stroke using your other hand and our felt blade.
- 10.** Position the text carefully on the surface, exactly where it should be applied.
- 11.** Rub down the lettering thoroughly. Wait 10 minutes before carefully removing the transfer film.
- 12.** Now, your self-created and individual design is finished.