
Data Sheet

System ----- Sealed rechargeable
Ni-MH cylindrical Battery

Type ----- BV-Block

Specification ----- AAAAA × 7

Nominal voltage ----- 8.4V

Weight approx. ----- 40 g (for reference only)

Capacity (20°C, 0.2 C to 7.0V)

Typical ----- 210 mAh (for reference only)

Min. ----- 200 mAh

Charging conditions (20°C)

Standard charge ----- 20 mA × 16 hrs

Fast charge* ----- up to 200 mA

(DT/dt=0.8-1°C /min, $-\Delta V=0-5$ mV/cell, TCO=45-50 °C, Timer=110%)

Permanent chdrge ----- 6 mA to 10 mA

Max. overcharge current ----- 20 mA (up to 1 year)

Discharge conditions

Discharge cut-off Voltage ----- 7.0 V

Max. discharge current (continuous) ----- 600 mA

Storage temperatures (relative humidity : 65 ± 20%)

Storage(1 year) ----- -20°C to + 25°C

Storage(6 month) ----- -20°C to + 35°C

Storage(1 month) ----- -20°C to + 45°C

Storage(1 week) ----- -20°C to + 55°C

Operation temperatures (relative humidity : 65 ± 20%)

Discharge ----- -20°C to +60°C

Standard charge ----- 0°C to +45°C

Fast charge ----- +10°C to +40°C

Permanent charge ----- 0°C to +45°C

1. CHARACTERISTICS

Unless special stated, tests should be carried out within one month of delivery.

Ambient conditions:

Ambient Temperature: $20 \pm 5^{\circ}\text{C}$

Relative Humidity: $65 \pm 20\% \text{RH}$

Notes:1) Standard charge/discharge

Charge: $20 \text{ mA (0.1It)} \times 16 \text{ hr}$

Discharge: $40 \text{ mA (0.2It) to } 7.0\text{V}$

2) Except special explaining, the battery shall not leakage and PVC shall not breakage during the test.

Test Items	Test Conditions	Requirements	Remark
Capacity	Standard Charge and Discharge	Discharge Capacity: $\geq 200 \text{ mAh}$	Up to three cycles are allowed
Open-circuit Voltage (OCV)	Voltage between the battery terminals shall be measured within 1 hour after standard charge	$\geq 8.75\text{V}$	
High-rate discharge(1It)	After standard charge, rest for 1 hour before discharge to 7.0V at 200 mA current	$\geq 50 \text{ minutes}$	Up to three cycles are allowed
Internal impedance(Ri)	Upon fully charge (1KHZ)	$\leq 1200\text{m}\Omega / \text{pack}$	
IEC cycle life	IEC61951-2/2003 7.4.1.1(See Remark 1)	$\geq 500 \text{ cycles}$	
Self- discharge	Standard charged ,stored for 180days below 20°C , then standard discharge to 7.0V	Discharge Capacity: $\geq 85\% \text{ original capacity} \star$	
	Standard charged ,stored for 360days below 20°C , then standard discharge to 7.0V	Discharge Capacity: $\geq 80\% \text{ original capacity} \star$	
Over-charge	Charge at 20 mA (0.1 It) for 1 year.	No leakage, nor disrupt, nor burst.	
Over- discharge	(1) Standard charge and discharge for 3cycles , (2) Conducted with constant load resistor 210Ω for 3days (3) Then standard charge and discharge	Discharge Capacity: $\geq 80\% \text{ original capacity}$	Up to three cycles are allowed
Vibration resistance	Standard charge. Then leave for 24 hours, check cell before / after vibration. Amplitude: 1.5 mm Vibration: 3000 CPM	Change of voltage $\Delta V < 0.02\text{V} / \text{cell}$ Change of internal impedance $\Delta R < 5 \text{ m}\Omega / \text{cell}$	Any direction for 30 minutes

Test Items	Test Conditions	Requirements	Remark
Drop resistance	Charge the battery at 0.1It for 15hours. Then leave for 24 hours, check battery before / after dropped. Height: 100 cm Thickness of the wooden board : 30 mm	Change of voltage $\Delta V < 0.02V / \text{cell}$ Change of internal impedance $\Delta R < 5m \Omega / \text{cell}$ No breakage except impact point for PVC sleeves	Direction is not specified, Test for 3 times
Safety	The Reverse-charge is conducted for 60 minutes at current of 1.0It after pre-discharge at 0.2 It current to 0V	The battery shall not explode, but leakage & deformation are acceptable	
External Short Circuit	After standard charge, short circuit the cell at 20+/-5°C until the cell temperature returns to ambient temperature. (The resistance of the inter-connecting circuitry shall not exceed 0.1ohm.)	The battery shall not fire and explode, but leakage & deformation are acceptable	External Short Circuit

★ If the ambient temperature is changed, the date may be different from the above value.

***REMARK:**

1. Cycle life: IEC61951-2(2003) 7.4.1.1

Cycles	Charge	rest	Discharge
1	0.1It × 16hrs	0	0.25 It × 2hrs 20mins
2~48	0.25 It × 3hrs 10mins	0	0.25 It × 2hrs 20mins
49	0.25 It × 3hrs 10mins	0	0.25 It to 1.0V/cell
50	0.1 It × 16hrs	1~4hrs	0.20 It to 1.0V/cell
Repeat 1 to 50 cycles, until the discharge time of any 50 th cycle is less than 3hrs			

2. COSMETIC

Batteries should be without any flaw、stain、discoloration or leakage and deformation.

3. CAUTION:

- 3.1 Do not dispose of cell into fire or dismantled under any condition.
- 3.2 Do not mix different cell types and capacities in the same battery assembly.
- 3.3 Charge and discharge under specified ambient temperature.
- 3.4 Short circuit leading to cell venting must be avoided.
- 3.5 Never solder onto cell directly.
- 3.6 Cell reversal should be avoided.

4. NOTICE:

- 4.1 Use batteries in extreme condition may affect the service life, such as: extreme temperature、deep cycle、extreme overcharge and over discharge.

4.2 Batteries should be stored in a cool, dry place

4.3 Once problems be found, stop using, send batteries to local agent.

5. STORAGE:

5.1 It is strongly recommended to stored Ni-MH batteries and cells in the temperature range from -20°C to 35°C, and in low humidity and no corrosive gas environment, to maintain a reasonably high capacity recovery level.

5.2 Avoid storage higher (e.g. 35°C), lower temperature than -20°C, or higher humidity which would result in deterioration or damage to the cells and batteries such as follows:

- . Permanent capacity loss
- . Electrolyte leakage resulted from the expansion or shrinkage of organic material inside the cells.
- . Rust of metal parts.

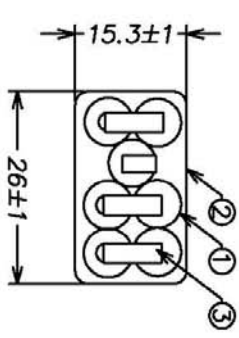
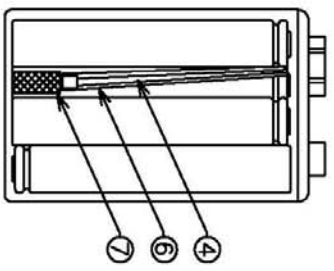
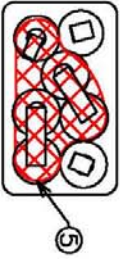
5.3 Up to three full cycles of charge/discharge after long-term storage may need to obtain highest capacity.

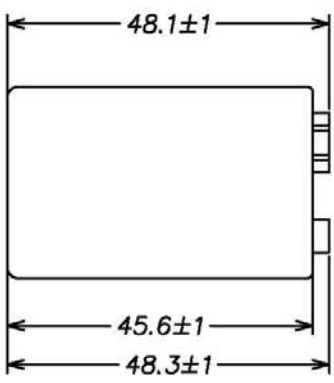
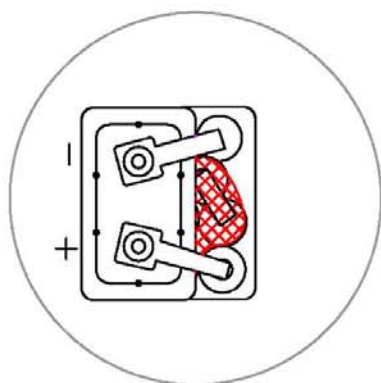
5.4 Recommended every three months to do a battery release-charging.

6. REFERENCE:

Please refer to our responsible division in charge as below if any question on using batteries.

7. Battery Pack Graphic

LEXEL
 深圳市力可兴电池有限公司
 LEVEL BATTERY (SHENZHEN) CO.,LTD

MODEL No.	LH020-H7C		NAME	DATE	CELL TYPE	NI-MH
DRAWN					CAPACITY	200mAh
CHKD					VOLTAGE	8.6V
APPD					PAGE	1/1
					REV.	A
					SCALE	1:1
					UNITS	mm

NOTE:
 1. STICK AA SIZE INSULATION RING ON TOP OF THE POSITIVE OF SINGLE CELL.
 2. SINGLE CELL WRAPPED WITH PVC HEAT SHRINK TUBE .

NO.	DESCRIPTION	QTY.	REMARKS	MARKS
1	NI-MH BATTERY	6	LH20-5A41	①
2	SHUCK	2	SUS/10*3*0.12	②
3	CONTACTING STRIP	5	9V	③
4	CONTACTING STRIP	2	NI/2*0.1	④
5	INSULATING PAPER	1	INSULATING PAPER	⑤
6	INSULATING TUBE	1	BLACK TUBE	⑥
7	POLY SWITCH	1	JK-P175	⑦
8	PVC SLEEVE	1	40*46	⑧

DOCUMENT No	L-MC-P001A
DRAWING No.	No: L2154E

