

Hydraulic hole puncher

The IP protection classes for housings, cable glands, heavy-duty connectors and Industrial Ethernet connectors can only be maintained under two conditions: the sheet metal must not be bent during the punching process and the size of the punched-out holes must correspond precisely with the specifications. The IE-KO-HAT hydraulic sheet metal hole puncher, together with its accessories, guarantees you the highest quality workmanship available. It ensures that the connector fits precisely with the punched-out holes so that you can fulfill the proper IP protection class requirements.



The hydraulic hole puncher punches out precise holes for accommodating metric and PG cable glands.



Automatic centre punching at the drill points when punching out holes for heavy-duty connectors.



Punching out holes for a variety of industrial Ethernet connectors.

The table below lists the round splitting stamps and their corresponding tension screws – for manual use and for use with the hydraulic screws

Type	Descriptions	Dimension	Order No.	Tension screw Ø x l in mm	Order No.	Hydraulic screw (tension bolt) Ø in mm	Order No.
KOS M 16	Round splitting stamp for M16 cable glands	Ø 16,2 mm	9204880000	9,5 x 50	9205030000	19 x 9,5	9205000000
KOS M 20	Round splitting stamp for M20 cable glands	Ø 20,4 mm	9204950000	9,5 x 50	9205030000	19 x 9,5	9205000000
KOS M 25	Round splitting stamp for M25 cable glands	Ø 25,4 mm	9204900000	9,5 x 50	9205030000	19 x 9,5	9205000000
KOS M 32	Round splitting stamp for M32 cable glands	Ø 32,5 mm	9204910000	19,0 x 55	9205040000	19	9205010000
KOS M 40	Round splitting stamp for M40 cable glands	Ø 40,5 mm	9204920000	19,0 x 75	9204780000	19	9205010000
KOS PG 9	Round splitting stamp for PG9 cable glands	Ø 15,2 mm	9204930000	9,5 x 50	9205030000	19 x 9,5	9205000000
KOS PG 11	Round splitting stamp for PG11 cable glands	Ø 18,6 mm	9204940000	9,5 x 50	9205030000	19 x 9,5	9205000000
KOS PG 13	Round splitting stamp for PG13 cable glands	Ø 20,4 mm	9204950000	9,5 x 50	9205030000	19 x 9,5	9205000000
KOS PG 16	Round splitting stamp for PG16 cable glands	Ø 22,5 mm	9204960000	9,5 x 50	9205030000	19 x 9,5	9205000000
KOS PG 21	Round splitting stamp for PG21 cable glands	Ø 28,3 mm	9204970000	9,5 x 50	9205030000	19 x 9,5	9205000000
KOS PG 29	Round splitting stamp for PG29 cable glands	Ø 37,0 mm	9204980000	19,0 x 55	9205040000	19	9205010000
KOS PG 36	Round splitting stamp for PG36 cable glands	Ø 47,0 mm	9204990000	19,0 x 75	9204780000	19	9205010000

Information: Hydraulic screw included in the IE-KO-HAT set.
Tension screws only used for manual operation.

Hydraulic hole puncher

Hydraulic sheet holes

Incl. accessories:

- 1 hydraulic screw Ø 19 mm
- 1 hydraulic screw Ø 19 x 9.5 mm
- 1 HSS pre-drill Ø 10 mm
- 1 spacer nut set (3-part)
- 1 bridge

IE-KO-HAT



- Overpressure valve protects against overloading
- Cylinder head angled 90°
- Angled head can be rotated through 360°
- Ergonomic handle springs back automatically
- The piece of waste no longer becomes jammed thanks to 3-fold cleaving
- Hydraulic punch manufactured from high-strength aluminium (approx. 40% less weight)

Technical data

Maximum steel-sheet punching performance	
Round holes from 1 to Ø 85 mm	-
Round holes from 2 to Ø 64 mm	-
Square holes up to	-
Rectangular holes up to	-
Maximum stainless steel sheet punching performance	
Round holes from 3 to Ø 64 mm	-
Tool data	
Length x width x height	mm
Weight	kg
Punching force	kN
Max. operating pressure	bar
Note	

Ordering data

Version
Note

Accessories

Type	Qty.	Order No.
KOHS 19	1	9205010000
KOHS 9.5+19	1	9205000000
KOPD 10.0	1	9205020000
Note		
Splitting stamp on the next page		

IE-KO-HAT	
2,0 mm F = 370 N/mm ²	
3,0 mm F = 370 N/mm ²	
68 x 68 mm; 2,0 mm F = 370 N/mm ²	
36 x 112 mm; 2,0 mm F = 370 N/mm ²	
2,5 mm F = 600 N/mm ²	
290 / 120 / 70	
1.9	
75	
650	
Note	

Type	Qty.	Order No.
IE-KO-HAT	1	1966810000
Note		

Type	Qty.	Order No.
KOHS 19	1	9205010000
KOHS 9.5+19	1	9205000000
KOPD 10.0	1	9205020000
Note		
Splitting stamp on the next page		

Custom stamp for Industrial Ethernet connections



Type	Description	Dimensions	Qty.	Order No.
IE-KOK-V1	Custom shape for Bajonet 01 metal	Ø 27 mm x 1-seitig 25,9 mm	1	1966780000
IE-KOK-V4	Custom shape for Push Pull V04 plastic	Ø 23,2 mm x 2-seitig 20,2 mm	1	1966790000
IE-KOK-V5	Custom shape for RockStar® V05 metal	22,0 x 22,0 mm	1	9204790000
IE-KOK-V14	Custom shape for V14 flange	22,0 x 18,5 mm	1	1135240000

Rectangular splitting stamp for heavy-duty connectors



Type	Description	Dimensions	Size	Qty.	Order No.
KOK 52 x 36	Splitting stamp for 6-pole heavy-duty connectors	52,0 x 36 mm	3	1	9204820000
KOK 65 x 36	Splitting stamp for 10-pole heavy-duty connectors	65,0 x 36 mm	4	1	9204830000
KOK 86 x 36	Splitting stamp for 16-pole heavy-duty connectors	86,0 x 36 mm	6	1	9204850000
KOK 91 x 36	Splitting stamp for 16-pole heavy-duty connectors	91,0 x 36 mm	1	1	9204860000
KOK 112 x 36	Splitting stamp for 24-pole heavy-duty connectors	112,0 x 36 mm	8	1	9204870000
KOK 52 x 91	Splitting stamp forFrontCom Vario	52,0 x 91 mm		1	2008410000

Rectangular splitting stamp for switches



Type	Description	Dimensions	Qty.	Order No.
KOK 46 x 46	Rectangular splitting stamp for switches	46,0 x 46,0 mm	1	9204810000
KOK 68 x 68	Rectangular splitting stamp for switches	68,0 x 68,0 mm	1	9204840000
KOK 92 X 92	Rectangular splitting stamp for switches	92,0 x 92,0 mm	1	2008420000

Round splitting stamp for metric cable glands



Type	Description	Dimensions	Qty.	Order No.
KOS M 16	Round splitting stamp for M16 cable glands	Ø 16,2 mm	1	9204880000
KOS M 20	Round splitting stamp for M20 cable glands	Ø 20,4 mm	1	9204950000
KOS M 25	Round splitting stamp for M25 cable glands	Ø 25,4 mm	1	9204900000
KOS M 32	Round splitting stamp for M32 cable glands	Ø 32,5 mm	1	9204910000
KOS M 40	Round splitting stamp for M40 cable glands	Ø 40,5 mm	1	9204920000

Round splitting stamp for high-strength cable glands



Type	Description	Dimensions	Qty.	Order No.
KOS PG 9	Round splitting stamp for PG9 Cable glands	Ø 15,2 mm	1	9204930000
KOS PG 11	Round splitting stamp for PG11 Cable glands	Ø 18,6 mm	1	9204940000
KOS PG 13	Round splitting stamp for PG13 Cable glands	Ø 20,4 mm	1	9204950000
KOS PG 16	Round splitting stamp for PG16 Cable glands	Ø 22,5 mm	1	9204960000
KOS PG 21	Round splitting stamp for PG21 Cable glands	Ø 28,3 mm	1	9204970000
KOS PG 29	Round splitting stamp for PG29 Cable glands	Ø 37,0 mm	1	9204980000
KOS PG 36	Round splitting stamp for PG36 Cable glands	Ø 47,0 mm	1	9204990000

Tension screw



Type	Description	Dimensions	Qty.	Order No.
KOBBS	Tension screw	9,5 x 50 mm	1	9205030000
KOBBS	Tension screw	19 x 55 mm	1	9205040000
KOBBS	Tension screw	19 x 75 mm	1	9204780000