

Customer : ALPS ELECTRIC EUROPA GmbH

No. F3852578M

Date : Nov. 16, 1994

Attention :

Your ref. No. :

Your Part. No : STRSAON08

SPECIFICATIONS

STÜCK ANGEBOTSMUSTER BEIGEFÜGT ALPS ;
PIECES QUOTATION SAMPLE(S) ATTACHED

MODEL RSAON1211
(10KB X 2)

Spec. No. :

Sample No. : F3852578M

RECEIPT STATUS

RECEIVED

By. Date

Signature

Name

Title

ALPS ELECTRIC CO., LTD.

HEAD OFFICE
1-7, YUKIGAYA-OHTSUKA-CHO,
OHTA-KU, TOKYO 145 JAPAN

DSG'D I. Fujita

APP'D N. Ito

ENG. DEPT. DIVISION

Sales

3/12

No. F3852578M

SPECIFICATIONS

1. THIS SPECIFICATIONS APPLY TO RSAON1211 POTENTIOMETERS.

2. CONTENTS OF THIS SPECIFICATIONS.

4SA02R-002
4S0001-200W
4S0001-202W
SA02RG102

3. MARKING

• MARKING ON ALL UNITS
DATE CODE, RESIST. VALUE, TAPER, TRADE MARK

4. REMARKS

• NOTES

• Marking ⇒ in specifications shows standard and condition for application.

Item 項目	Conditions 条件	Specifications 規格	
		Nominal total resistance 公称全抵抗 ($k\Omega$)	Attenuation 最大減衰量 $(dB \text{ or more })$
3.5 Attenuation and insertion loss 最大減衰量と 挿入損失	The attenuation and insertion loss at each end of lever travel shall be measured. しゅう動子を移動距離の各終端に置いたとき 最大減衰量、 挿入損失を測定する。 The voltage of 2 V.r.m.s. to 15 V.r.m.s. shall be applied between terminal 1 and 3 by measuring frequency at 1 kHz. The output voltage shall be measured between terminals 1 and 2 and between terminals 2 and 3. If there is not any doubt about the results, DC voltage shall be used as the test voltage. 端子1-3間に1kHzで2~15V(正弦波 実効値)の電圧を加え、端子1-2間、端 子2-3間の出力電圧を測定する。なお、 判定に疑義が生じなければ、試験電圧 として直流を用いててもよい。	$5 \leq Ra \leq 10$ $10 < Ra \leq 50$ $50 < Ra \leq 100$ $100 < Ra \leq 500$	70 80 90 100
3.6 Noise しゅう動音	DC 20V, when the rated voltage is 20V or less, its rated voltage shall be applied to the terminals between 1 and 3. And then the noise shall be measured by the specified speed. For other procedures, refer to IEC Pub. 363-1-6, Test Method B. Traveling speed: 20mm/sec 端子1-3間に直流電圧20V(定格が20V以下の時は、その電圧) を加え、レバーを20mm/秒の速さで移動させ、このときに発生 する雑音電圧を測定する。その他 JIS C 5261A法による。	$5 \leq Ra \leq 50$ $50 < Ra \leq 500$	(mVP-P) 未調
3.7 Insulation resistance 絶縁抵抗	A voltage of 250V DC shall be applied for 1 min., after which measurement shall be made. D.C. 250Vの電圧を印加して測定。(1分間)	Between individual terminals and frame/lever Between adjacent terminals 端子-レバー間 端子-枠 間 独立した抵抗素 子の端子間	<u>100MΩ or more</u> 以上
3.8 Dielectric strength 耐電圧	Trip current: 2mA Measuring frequency: 50/60Hz 250V AC for 1 min. A.C. 250Vr.m.s. 1分間。 感度電流 2 mA (周波数50/60Hz)	Between individual terminals and frame/lever Between adjacent terminals	Without damage to parts, arcing or breakdown etc. 損傷、アーキおよび絶縁破壊を 生じないこと。
3.9 Tracking error 相互偏差	The voltage of 2 V.r.m.s. to 15 V.r.m.s. shall be applied between terminals 1 and 3 and between terminals 1 to 3 by measuring frequency at 1 kHz. The output voltage shall be measured between terminals 1 and 2 and between terminals 1 and 2 (for the C and RD taper, the measurement shall be made between terminals 2 and 3 and between terminals 2 and 3; units the first of these shall be the standard one. If there is not any doubt about the results, DC voltage shall be used as the test voltage. 端子1-3間、端子1-3間にそれぞれ1k Hzで2~15V(正弦波実効値)の電圧を加え、 前段を基準として端子1-2間、端子1-2 間(3端子基準の場合は、端子2-3間、端子 2-3間)の出力を測定する。なお、判 定に疑義が生じなければ、試験電圧として直 流を用いててもよい。	At 50% of lever travel 移動距離の 50%の位置	± 2 dB



ALPS ELECTRIC CO., LTD.

APPD.

Sep. 11 '91

CHKD.

Sep. 11 '91

DSCD.

Sep. 9 '91

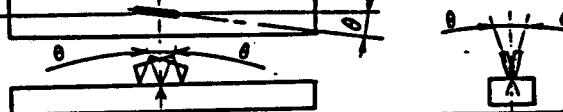
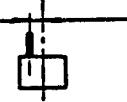
TITLE
SPECIFICATIONS

DOCUMENT NO.

4SA02R-002 (2/6)

SYMB.	DATE	APPD.	CHKD.	DSCD.	Y. Hayashita S. Abe	M. Maruwa

4. Mechanical characteristics 機械的性能

	Item 項目	Conditions 条件	Specifications 規格
4.1	Lever travel. レバー - 移動距離		<u>100±1 mm</u>
4.2	Operating force 作動力	Traveling speed: 20mm/sec Operating position: Tip of the lever 移動速度は20mm/秒とする。 操作位置はレバー先端部とする。	<u>80 gf±50 gf</u>
	Starting force 始動力	Traveling speed: 20mm/sec Operating position: Tip of the lever 移動速度は20mm/秒とする。 操作位置はレバー先端部とする。	Operating force +100gf max. 作動力+100gf以下
4.3	Lever travel stop strength レバーの移動 止強度	A static load of 10Kgf shall be applied at the point 5mm from top surface of the case for both ends in the direction of lever travel for 10sec. しゅう動距離の両末端において、枠上面より5mmの位置に10Kgfの静荷重を10秒間加える。	Without excessive play or poor contact 著しいガタ、および接触不良を生じないこと。
4.4	Side thrust of the lever レバーの横押し強度	A static load of 2Kgf shall be applied at the point 5mm from top surface of the case in a direction perpendicular to the axial direction for 10sec., with the potentiometer mounted in assembly conditions. 本体をシャーシに固定し、枠上面より5mmの位置にレバー移動方向に対して直角方向に2Kgfの静荷重を10秒間加える。	Without deformation or breaks in the sliding part and contact part. 操作部および関連部品に変形、破損がないこと。
4.5	Thrust and tensile lever レバーの押し 引き強度	Thrust and tensile static load of 5 kgf shall be applied to the potentiometer in the lever direction for 10 sec. レバーの押し方向および引張り方向に5kgfの静荷重を10秒間加える。	Without damage such as bad Sliding and braking or play in the lever. Electrical characteristics shall be satisfied. レバーのガタ、および破損、しゅう動ムラ等がなく、電気的性能を満足すること。
4.6	Displacement of lever レバーの横振れ	A torsion moment of 250gf·cm shall be applied at the lever in a direction perpendicular to the axial direction and then the displacement shall be measured. レバーに250gf·cmの曲げモーメントを移動方向に対して直角に加えレバー先端で測定する。	or less $2(2 \times L/25) \text{mmP-P}$ 以下 L=Length of lever レバー長さ
4.7	Lever inclination and torsion レバーの傾き およびねじれ		θ shall be 2° or less. Return to the same position after torsion. θ は2度以下。また、ひねりを加えた時、元に戻ること。
4.8	Distance from the center of the lever レバーのセンターゾレ	After sliding lever as far as it will go in each direction, the distance from the center of the lever to the middle of the mounting screw hole shall be measured at the both ends. 取付けネジ穴中心に対するレバーのセンターからのずれを片側ごとに測定する. 	0.5mm or less on each end. 片側0.5mm以下。
4.9	Resistance to soldering heat はんだ耐熱	Bit temperature : 350°C or less Application time of soldering iron : 5 sec or less 温度350°C以下。時間5秒以内。 ただし、端子に異常加圧のないこと。	Change in total resistance is relative to the value before test: 5%. Without excessive looseness of terminals and failure contact. 全抵抗値の変化は初期値の±5%以内。 著しいガタ、接触不良を生じない。



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SYMB.	DATE	APPD.	CHKD.	DSGD.	TITLE	SPECIFICATIONS
..	..	Sep. 12 '91 <i>G. Abe</i>	Sep. 11 '91	Sep. 9 '91 <i>M. Norsman</i>	DOCUMENT NO. 4 SA02R-002 (3/6)	
..	..					
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..	..					
..	..					

CLASS NO.

TITLE

MASTER TYPE POTENTIOMETER(SLIDE)

7/12

5. Endurance 耐久性試験

Item 項目	Conditions 条件	Specifications 規格										
5.1 Endurance without load 無負荷しゅう 動き	<p>The moving contact, without electrical load, shall be slides from one end stop to the other and returned to its original position extended over 90% or more effective distance. This procedure constitutes 1 cycle. And the moving contact shall be subjected to 600 cycles per hour, a total of 30000 ± 200 cycles (5,000 to 8,000 continuous cycles for 24 hours.) 無負荷にてレバーを 600 サイクル/時の速さで有効移動距離の 90%以上にわたり、1日連続5000~8000サイクル、合計30000 ± 200サイクル移動させる。</p>	<p>Change in total resistance is relative to the value before test: $\pm 15\%$ Noise: Refer to Note 1) Operating force: 10~200gf Clause (3), (4) shall be satisfied. 全抵抗値の変化は 初期値の $\pm 15\%$ 以内 しゅう動聲音は 注記 1) による。 作動力 10~200gf その他は、(3項) (4項) を 満足すること。</p>										
5.2 Cold 耐寒性	<p>The potentiometer shall be stored at a temperature of $-30 \pm 2^\circ\text{C}$ for 96 hours in a thermostatic chamber. Then the potentiometer shall be taken out of the chamber and its surface moisture shall be removed. And then the potentiometer shall be subjected to standard atmospheric conditions for 1 hour, after which measurement shall be made. $-30 \pm 2^\circ\text{C}$ の恒温槽中にて 96時間放置し、常温常温中に 1時間 放置後 1時間以内に測定する。 ただし水滴は、取り除くものとする。</p>	<p>Change in total resistance is relative to the value before test: $\pm 20\%$ Clause (3), (4) shall be satisfied. 全抵抗値の変化は 初期値の $\pm 20\%$ 以内 その他の、(3項) (4項) を 満足すること。</p>										
5.3 Dry heat 耐熱性	<p>The potentiometer shall be stored at a temperature of $70 \pm 2^\circ\text{C}$ for 240 ± 8 hours in a thermostatic chamber. Then the potentiometer shall be maintained at standard atmospheric conditions for 1 hour, after which measurements shall be made. $70 \pm 2^\circ\text{C}$ の恒温槽中にて 240 ± 8 時間放置し、常温常温中に 1時間 放置後 1時間以内に測定する。</p>	<p>Change in total resistance is relative to the value before test: $+5 -30\%$. Noise: Refer to Note 1) Operating force: 10~200gf Clause (3), (4) shall be satisfied. 全抵抗値の変化は 初期値の $+5 -30\%$ 以内 しゅう動聲音は 注記 1) による。 作動力 10~200gf その他は、(3項) (4項) を 満足すること。</p>										
5.4 Damp heat 耐湿性	<p>The potentiometer shall be stored at a temperature of $40 \pm 2^\circ\text{C}$ with relative humidity of 90% to 95% for 96 ± 4 hours in a thermostatic chamber. And its surface moisture shall be removed. And then the potentiometer shall be subjected to standard atmospheric conditions for 1 hour, after which measurement shall be made. $40 \pm 2^\circ\text{C}$ 相対湿度 90~95% の恒温恒湿槽中にて 96 ± 4 時間放置し、常温常温中に 1時間 放置後 1時間以内に測定する。 ただし水滴は、取り除くものとする。</p>	<p>Change in total resistance is relative to the value before test: $+35 -5\%$. Noise: Refer to Note 1) Operating force: 10~200gf Clause (3), (4) shall be satisfied. 全抵抗値の変化は 初期値の $+35 -5\%$ 以内 しゅう動聲音は 注記 1) による。 作動力 10~200gf その他は、(3項) (4項) を 満足すること。</p>										
5.5 Change of temperature 温度サイクル	<p>The potentiometer shall be subjected to 5 successive change of temperature cycles, each as shown in table below. Then its surface moisture shall be removed. And then the potentiometer shall be subjected to standard atmospheric conditions for 1 hour, after which measurements shall be made. 下記条件で 5 サイクル試験後、常温常温中に 1時間 放置後 1時間以内に測定する。ただし水滴は、取り除くものとする。</p> <table border="1"> <thead> <tr> <th>Temperature 温度</th> <th>Duration 時間</th> </tr> </thead> <tbody> <tr> <td>1 $-10 \pm 3^\circ\text{C}$</td> <td>30 Min. 30分</td> </tr> <tr> <td>2 Standard atmospheric conditions 常温</td> <td>10~15 Min. 10~15分</td> </tr> <tr> <td>3 $70 \pm 2^\circ\text{C}$</td> <td>30 Min. 30分</td> </tr> <tr> <td>4 Standard atmospheric conditions 常温</td> <td>10~15 Min. 10~15分</td> </tr> </tbody> </table>	Temperature 温度	Duration 時間	1 $-10 \pm 3^\circ\text{C}$	30 Min. 30分	2 Standard atmospheric conditions 常温	10~15 Min. 10~15分	3 $70 \pm 2^\circ\text{C}$	30 Min. 30分	4 Standard atmospheric conditions 常温	10~15 Min. 10~15分	<p>Change in total resistance is relative to the value before test: $\pm 20\%$ Noise: Refer to Note 1) Operating force: 10~200gf Clause (3), (4) shall be satisfied. 全抵抗値の変化は 初期値の $\pm 20\%$ 以内 しゅう動聲音は 注記 1) による。 作動力 10~200gf その他は、(3項) (4項) を 満足すること。</p>
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ALPS ELECTRIC CO., LTD.

APPD. APPD. APPD. APPD.

CHKD. CHKD. CHKD. CHKD.

DSGD. DSGD. DSGD. DSGD.

Sep. 12 '91 Sep. 11 '91 Sep. 9 '91

TITLE

SPECIFICATIONS

DOCUMENT NO.

4 SA02R-002 (4/6)

SYMB.	DATE	APPD.	CHKD.	DSGD.
..
..
..

M. Yamada S. Abe M. Yamada

CLASS.NO.	TITLE	MASTER TYPE POTENTIOMETER(SLIDE)	8/12
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Note 1) For noise specification after the test, refer to the list below.

注記 1) 試験後のしゅう動雜音規格は、下表による。

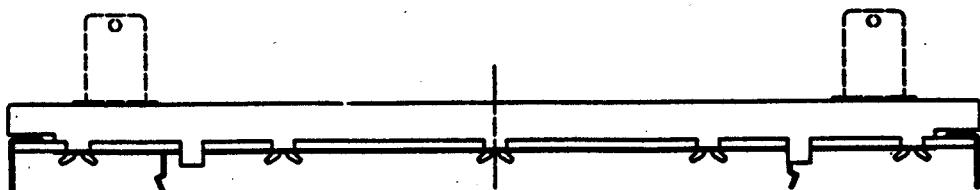
Nominal total resistance 公称全抵抗值 (KΩ) $5 \leq Ra \leq 50$	Nominal total resistance 公称全抵抗值 (KΩ) $50 < Ra \leq 500$
Less than <u>150mVP-P</u> 未満	Less than <u>300mVP-P</u> 未満

2) Measurement of the endurance characteristic shall be made after 5 cycles' slide of moving contact

2) 耐久性能の測定は、レバーを5サイクルしゃう動往とする。

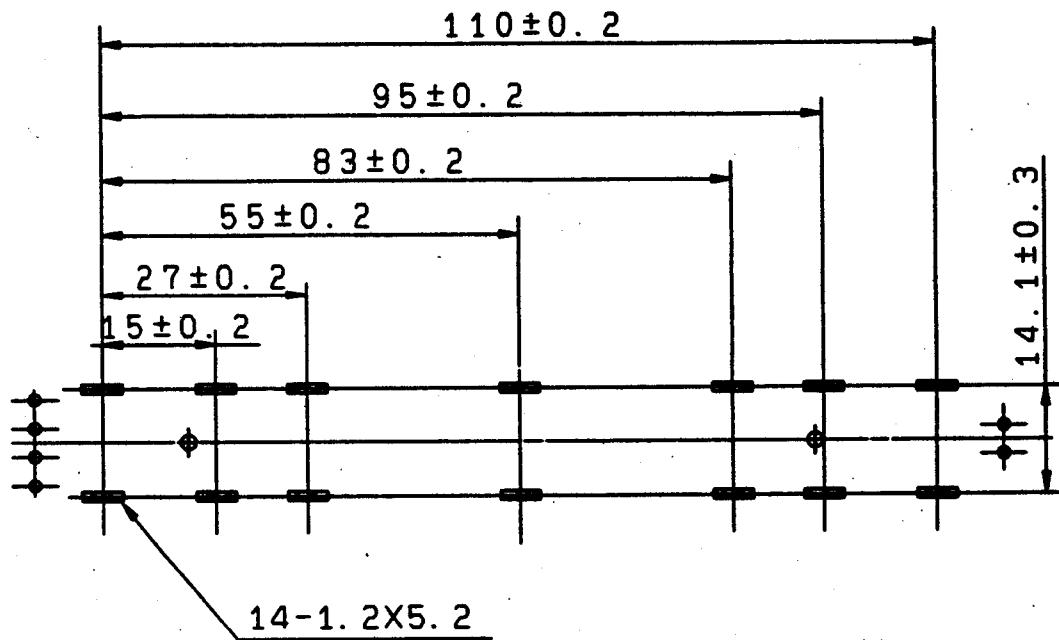
△ 3) Prohibition of pattern wiring for oblique line department.

3) 斜線部は、パターン配線を禁止します。



Viewed from mounting side

挿入側より

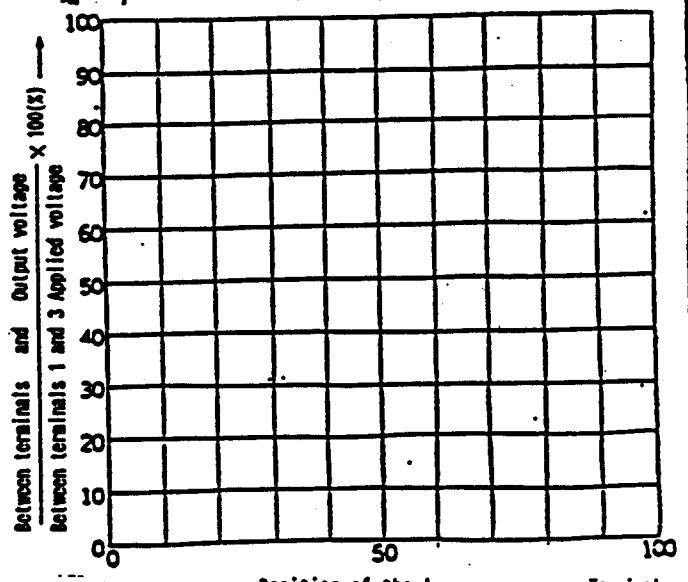
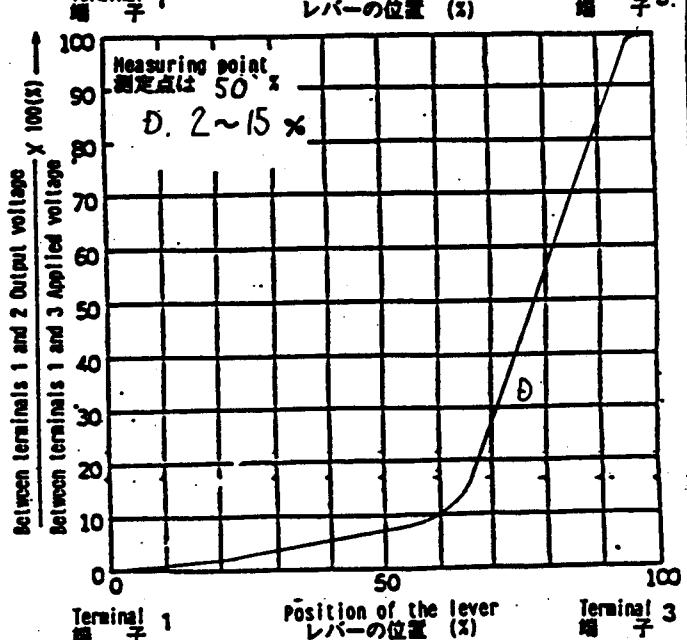
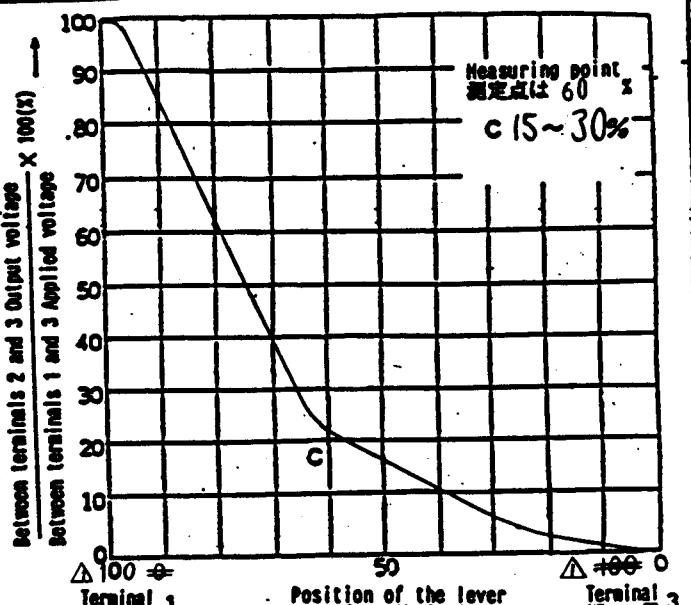
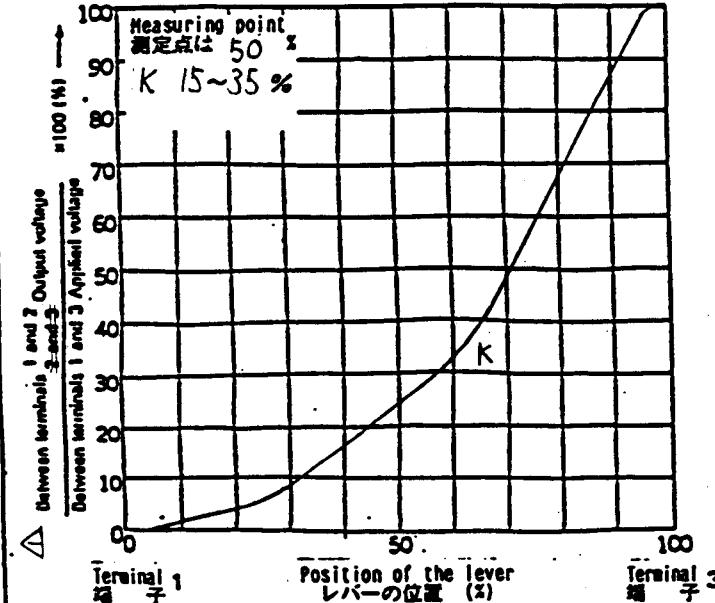
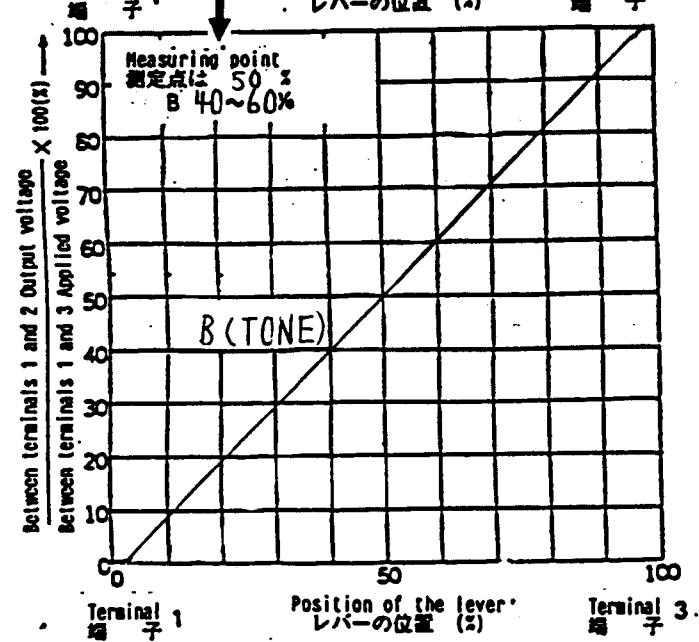
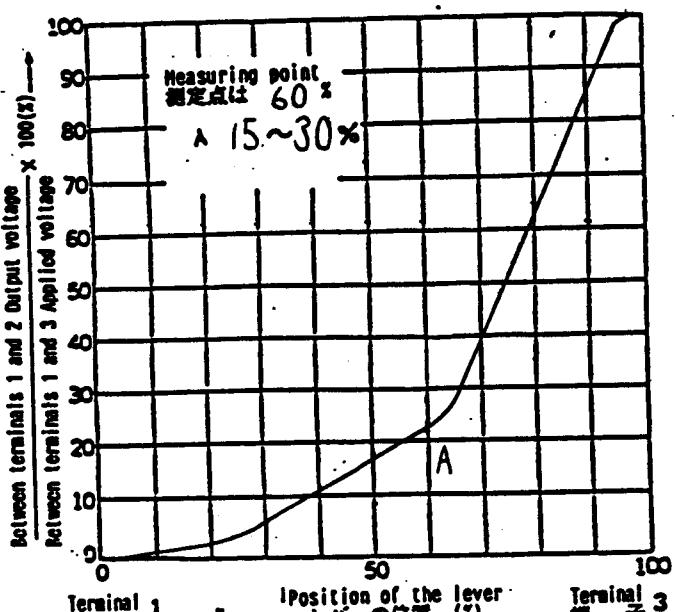


Unit: mm

..	ALPS	ALPS ELECTRIC CO., LTD.
..	APPD.	CHKD.
..	Apr. 17 '92	Apr. 17 '92
..	TITLE	SPECIFICATIONS
Δ1 36.094	Y.Y	6.A	2.8	DOCUMENT NO.	
SYMB.	DATE	APPD.	CHKD.	4SA02R-002(5/6)	

9/12

RESISTANCE LAW (TAPER) 抵抗変化特性規格



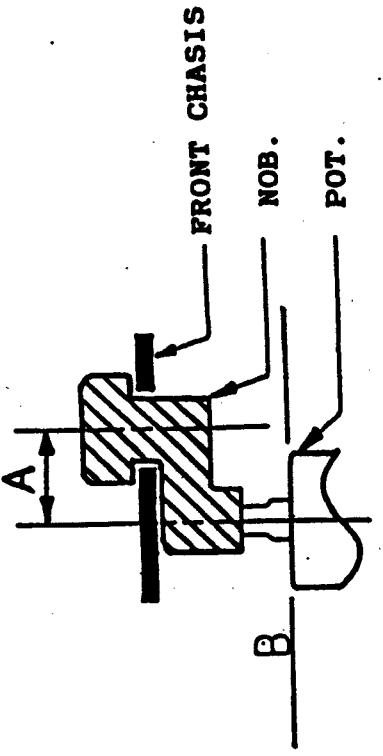
APPD.	CHKD.	DSGD.	TITLE
APPD.	CHKD.	DSGD.	SPECIFICATIONS
May 992 S.a	M.S.	Sep. 6 '91	DOCUMENT NO.
SY33	DATE APPD.	CHKD.	4 SA02R-002
△3	M. Inoue Matsubara	T. Kamagai	(6/6)

A 1 2 3 4 5 6 B C D

PRECAUTION IN USE

1. If it will be used the operating point away from the center line of the lever, it should be shorter as possible.

2. About the length of lever
 If conditions permit, it is advisable to use the shortest possible lever. The longer the length up to operating point, the more unfavorable slide feeling will be given.



3. Regarding the operation of the lever, please consider the above mentioned, and make sure nothing is wrong with the operation under installing in your appliance that you plan to use our products actually.

10/12

ALPS ELECTRIC CO., LTD.

APPD.	CHKD.	DSCD.	SLIDE POTENTIOMETER
Aug. 10 '91	Aug. 9 '91	Aug. 9 '91	1004
1400	1400	1400	DOCUMENT NO.
Y. Nakamura	Y. Nakamura	Y. Nakamura	4500001-200M
1400	1400	1400	L.G.-R
STAN. DATE	ATTA. DATE	DATA	

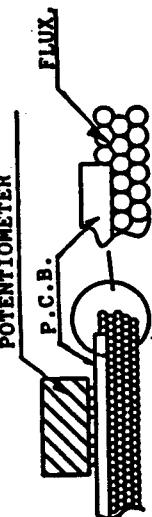
OP

FOLLOW THE NEXT CONDITIONS FOR SOLDERING

- A 1. Solder
63% Sn solder specified in JIS Z3282.
2. Board in Use
Single-face copper laid laminate board.
Plate thickness (t) = 1.6 mm

3. In the Case of Dip Soldering

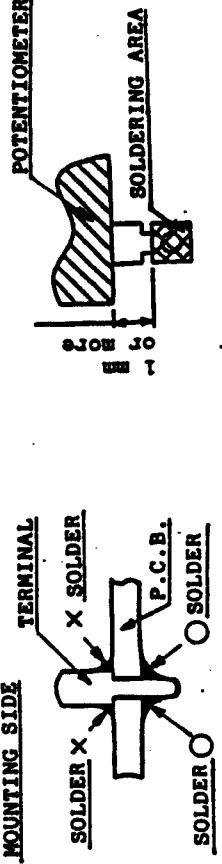
- (1) State of Potentiometer
Position a lever in the vicinity of center.
- (2) Specific Gravity of Flux
 0.83 ± 0.01 (foaming type)
- (3) Height or Flux face
A level of the upper face of flux for reaching the position at a half of the plate thickness of printed board. (Fig. 1)
Further, no flow of flux invading on the surface of printed board on the side of installing potentiometer is allowed.



- B (4) Preheat Condition
100°C MAX., within 1 minute
(Temperature on the side of installing printed board is designated.)
- (5) Soldering Condition
Solder temperature; 260°C MAX.
Soldering period ; within 5 seconds
Time of soldering ; only one time is permitted

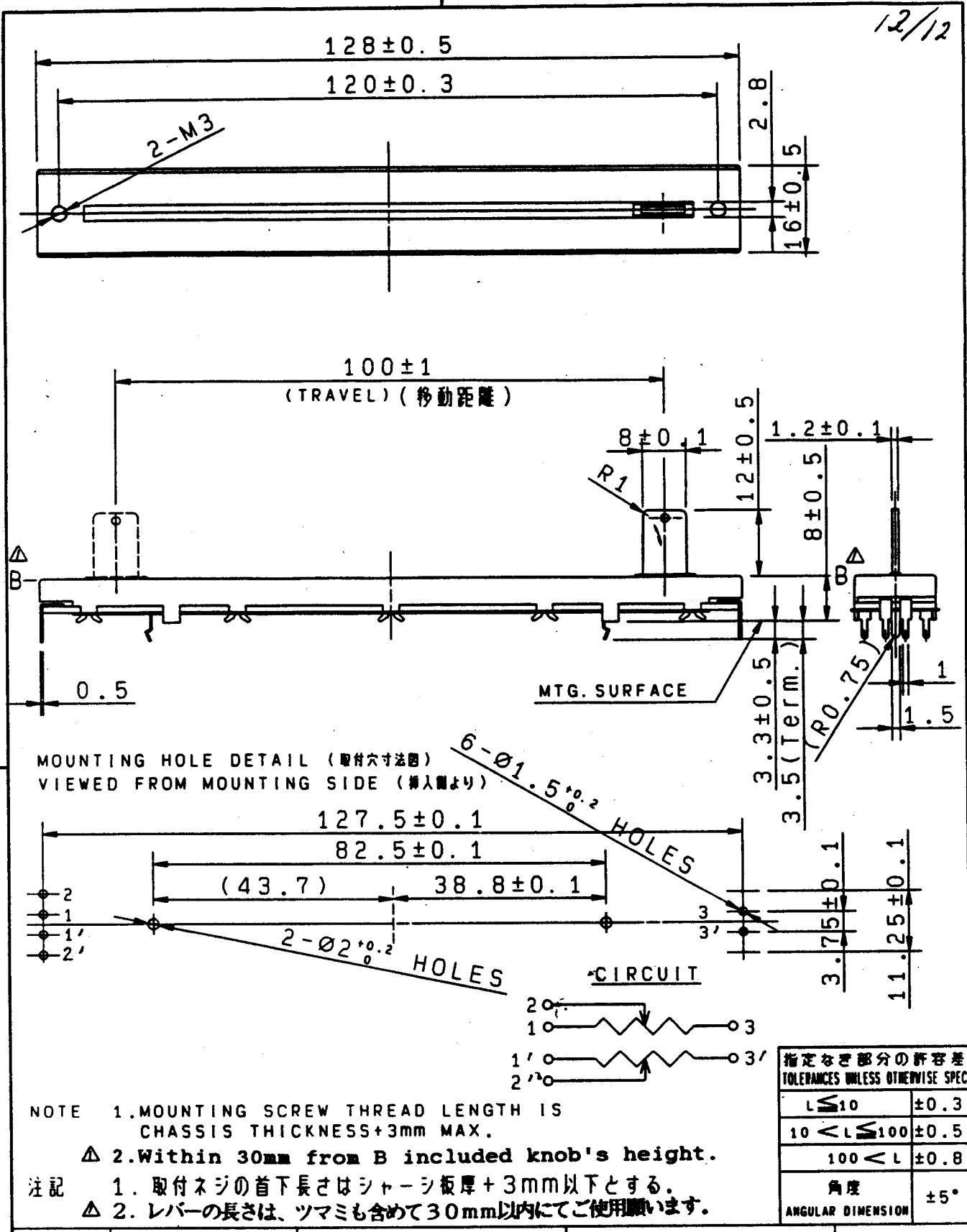
- C 4. In the Case of Manual Soldering
Solder temperature ; 300°C MAX.
Soldering period : within 3 seconds
Time of soldering ; only one time is permitted

- D 5. Matters to Be Noted
- (1) Do not add any stress on terminals in the case of soldering.
For instance, forced movement of potentiometer with terminals being heated may probably deteriorate the electric features due to generation of looseness in connection between resistant board and terminals.
 - (2) Use caution to soldering process so as to prevent solder from rising up to the surface of printed board on the side of installing potentiometer, because defective contact may take place in terminal connecting part due to soldering heat
(Fig. 2)
 - (3) In the case of lead wiring, solder it so that a gap of 1 mm or more may be reserved between the potentiometer body and soldering part. (Fig. 3)
 - (4) The grade of influence of soldering exerted on the potentiometer depends upon the size of a printed board, installing position of the potentiometer, and the size of a solder bath etc. Therefore, make sure, in advance, of no abnormal state under the conditions of soldering to be carried out at present.



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ALPS ELECTRIC CO., LTD.			
APPD.	CHKD.	DSGD.	TITLE
Sept. 7 '71	Sep. 7 '71	Sep. 7 '71	SLIDE POTENTIOMETER
Time of soldering	Time of soldering	Time of soldering	DOCUMENT NO.
4500001 - 202M	M. Shioya	M. Shioya	177 17
STYL. DATE APPD. CND. DSGR.			



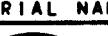
NOTE 1. MOUNTING SCREW THREAD LENGTH IS
CHASSIS THICKNESS + 3mm MAX.

△ 2. Within 30mm from B included knob's height.

注記 1. 取付ネジの首下長さはシャーシ板厚+3mm以下とする。

△ 2. レバーの長さは、ツマミも含めて30mm以内にてご使用願います。

指定なき部分の許容基 TOLERANCES UNLESS OTHERWISE SPEC	
L ≤ 10	±0.3
10 < L ≤ 100	±0.5
100 < L	±0.8
角度 ANGULAR DIMENSION	±5°

PART NO.	NAME	MATERIAL NAME / CODE	FINISH
		 ALPS ELECTRIC CO., LTD.	
		DSGD. 19743 S. ABE	SCALE 1 : 1
		CHKD.	SA02RG102
△ 4	Jan. 17 '92	S.A.	FIGURE 100MM SLIDE POTENTIOMETER DUAL UNIT
SYMB	DATE	APPD	UNIT mm RSAON1
		CHKD	21294F491-4
		DSGD	1. 22
		J. Asadop 90-07-24	SL. 0.
			O.P.

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