

# Carbon Monoxide Sensor



## AS-MLC

Whether for air quality, safety or control, sensor applications have one common requirement: a reliable sensor component. AppliedSensor's ability to micro-machine sensor chips using standard silicon wafer technology allows to produce consistently reliable sensors in high volumes for mass market applications.

### Unique micro machined, low power sensor design

AppliedSensor's high-performance ML sensor components offer reduced power consumption and increased packaging flexibility. The sensors are produced by combining the benefits of thick film, thin film and patents pending technologies on silicon substrate. Heater and interdigital electrode structures are positioned on a 1  $\mu\text{m}$ -thin membrane on top of which is deposited a tin dioxide sensitive layer that creates gas concentration-dependent conductivity.

The sensor component has high sensitivity and selectivity to carbon monoxide and is packaged in a standard TO-39 (solid TO-5), 4-pin header. For further cost efficiency, the low heat-generating micro-machined chip may be adhered directly to a printed circuit board (Chip on Board packaging).

In addition to sensor design, AppliedSensor offers complete CO application development including full electronics integration.

## Key Benefits

- High sensitivity to CO (0.5 to 500 ppm)
- Low power consumption
- Long lifetime
- Low cross sensitivity
- Long term stability

## Typical Applications

- Carbon monoxide monitoring and leakage detection

# Carbon Monoxide Sensor

## Features

### Dimensions:

Chip size:	2x2 mm
Including header:	Ø: 10 mm, height: 11 mm

### Operational Conditions:

Operation temperature range:	250°C - 300°C
Typical operation temperature:	270°C

### Environmental Conditions:

Ambient temperature range:	-40°C - 120°C (lower than op. temp.)
Ambient humidity:	0 - 95% RH

### Electrical Characteristics:

Power consumption:	35 mW at 270°C
Typical sensor resistance during operation in air (50% RH):	100 kΩ range
Typical sensor resistance during operation in 30 ppm CO (50% RH):	1 kΩ range
Signal output component:	Resistance

### Heater:

Typical heater voltage:	2.3 V for 270°C
Temperature coefficient rel. to R(20°C):	TC≈1700 ppm/K
Typical heater resistance at RT:	95 Ω

### Sensing Properties:

Concentration range:	Can withstand 1% CO in air
Sensitivity range:	0.5 - 500 ppm
Typical response / recovery time:	Seconds
Expected lifetime:	Years
Cross sensitivity:	Limited cross sensitivity to water

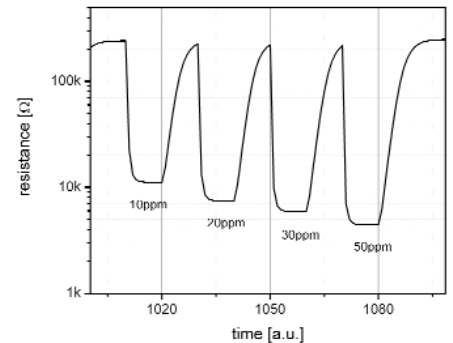
### Packaging Options:

Standard TO-39 (solid TO-5) package with protection membrane.  
Pre-mould packages.  
Chip on board solutions.

### Restrictions:

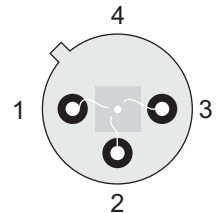
Contact of the sensitive layer with liquids shall be avoided.

## Sensor Response



## Pin Layout

Top view



pins	function
1	sensor electrode 1
2	heater power
3	sensor electrode 2
4	heater ground

## Basic Measuring Circuit

