







# **16A POWER RELAY FOR MICRO WAVE OVEN**

# LE RELAYS (ALE)





TMP type

PCB type



New PCB type

# **FEATURES**

#### 1. Price competitive

having better price competitiveness (New PCB type 400 mW only)

## 2. Supports magnetron and heater loads.

Switching possible for magnetron and heater loads found in microwave ovens.

#### 3. Excellent heat resistance

Ambient temperature: up to 85°C 185°F This satisfies UL coil insulation class B/ class F available

#### 4. High insulation resistance

Creepage distance and clearances between contact and coil:

Min. 8 mm .315 inch

Surge withstand voltage: Min. 10,000V

# 5. Low operating power

Nominal operating power: 400mW/ 200mW (High sensitive type)

#### 6. A wide variety of types

Product line consists of 5 types with different shapes and pins

#### 7. Conforms to the various safety standards.

UL/CSA, TÜV, VDE approved and SEMKO available

# TYPICAL APPLICATIONS

- Microwave ovens
- Refrigerators
- OA equipment

# **SPECIFICATIONS**

#### Contact

Arrangement		1 Form A
Initial contact re (By voltage dro	esistance, max. op 6 V DC 1 A)	100 mΩ
Contact materi	al	AgSnO₂ type
	Nominal switching capacity	16 A 277 V AC
Deffere	Max. switching power	4,432 V A
Rating (resistive load)	Max. switching voltage	277 V AC
ioau)	Max. switching current	16 A
	Min. switching capacity#1	100 mA, 5 V DC
Expected life (min. operations)	Mechanical (at 180 cpm)	2 × 10 <sup>6</sup>
	Electrical (at 20 cpm) (Resistive load)	10⁵

## Coil

Туре	Standard	High sensitive
Nominal operating power	400 mW	200 mW

<sup>#1</sup> This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

#### Remarks

- Specifications will vary with foreign standards certification ratings.
- \*1 Measurement at same location as "Initial breakdown voltage" section.
- \*2 Detection current: 10mA
- $^{*3}$  Wave is standard shock voltage of  $\pm 1.2 \times 50 \mu s$  according to JEC-212-1981
- \*4 Excluding contact bounce time.
  \*5 Half-wave pulse of sine wave: 11 ms; detection time: 10 μs
- \*6 Half-wave pulse of sine wave: 6 ms
- \*7 Detection time: 10 μs
- \*8 Refer to 6. Conditions for operation, transport and storage mentioned in AMBIENT ENVIRONMENT (p. 19, Relay Technical Information).

#### Characteristics

(at rated load)	20 cpm	
Initial insulation resistance	ce*1	Min. 1,000 MΩ (at 500 V DC)
Initial Between op	pen contacts	1,000 Vrms for 1 min.
breakdown voltage*2 Between co	ontacts and	4,000 Vrms for 1 min.
Initial surge voltage between and coil*3	reen contact	Min. 10,000 V
Operate time*4 (at nominal voltage) (at 2	20°C 68°F)	Max. 20ms
Release time (with diode (at nominal voltage) (at 2	Max. 20ms Max. 25ms (200 mW type)	
Temperature rise (at nom (resistance method, conta 16 A, 20°C 68°F)	Max. 55°C Max. 45°C (200 mW type)	
Shock resistance	Functional*5	Min. 200 m/s <sup>2</sup> {20 G}
SHOCK resistance	Destructive*6	Min. 1,000 m/s <sup>2</sup> {100 G}
Vibration resistance	Functional*7	10 to 55Hz at double amplitude of 1.5mm
	Destructive	10 to 55Hz at double amplitude of 1.5mm
	Ambient	-40°C to +85°C
	temp.	–40°F to +185°F
(Not freezing and condensing at low temperature)	Humidity	5 to 85% R.H.
Unit weight		Approx. 17 g .60 oz

# LE (ALE)

# **ORDERING INFORMATION**

	Ex. A	LE 1 2 B 12		
Product name	Contact arrangement	Terminal shape	Coil insulation class	Coil voltage, V DC
LE	1: 1 Form A (400 mW) 7: 1 Form A (200 mW)	2: TMP type/PCB side three terminals (includes one dummy terminal) 3: TMP type/PCB side three terminals 4: TMP type/PCB side four terminals 5: PCB type (No tab terminals) P: New PCB type	B: Class B insulation F: Class F insulation	05: 5 18: 18 06: 6 24: 24 09: 9 48: 48 12: 12

UL/CSA, TÜV, VDE approved type is standard.

Note: Standard packing; Carton: 100 pcs. Case 500 pcs.

# **TYPES**

# 1. Standard type

Contact arrangement	Coil voltage, V DC	TMP type/PCB side three terminals (includes one dummy terminal)	TMP type/PCB side three terminals	TMP type/PCB side four terminals	PCB type (No tab terminals)	New PCB type
		Part No.	Part No.	Part No.	Part No.	Part No.
	5	ALE12O05	ALE13O05	ALE14O05	ALE15\(\)05	ALE1PO05
1 Form A	6	ALE12006	ALE13\(\)06	ALE14\()06	ALE15\(\)06	ALE1PO06
	9	ALE12\(\)09	ALE13\(\)09	ALE14\(\)09	ALE15\(\)09	ALE1PO09
	12	ALE12O12	ALE13O12	ALE14O12	ALE15\(\)12	ALE1PO12
	18	ALE12\(\)18	ALE13O18	ALE14O18	ALE15\(\triangle{0}\)18	ALE1PO18
	24	ALE12O24	ALE13O24	ALE14\()24	ALE15\(\)24	ALE1PO24
	48	ALE12\(\to48\)	ALE13\(\to48\)	ALE14\(\)48	ALE15\(\to\)48	ALE1PO48

O: Input the following letter. Class B: B, Class F: F

# 2. High sensitive type

Contact arrangement	Coil voltage, V DC	TMP type/PCB side three terminals (includes one dummy terminal)	TMP type/PCB side three terminals	TMP type/PCB side four terminals	PCB type (No tab terminals)
		Part No.	Part No.	Part No.	Part No.
1 Form A (High sensitivity: 200mW)	5	ALE72O05	ALE73O05	ALE74O05	ALE75\()05
	6	ALE72O06	ALE73O06	ALE74\()06	ALE75\()06
	9	ALE72O09	ALE73\(\)09	ALE74\(\)09	ALE75\(\)09
	12	ALE72O12	ALE73O12	ALE74O12	ALE75O12
	18	ALE72O18	ALE73O18	ALE74O18	ALE75\(\)18
	24	ALE72O24	ALE73O24	ALE74O24	ALE75\(\)24
	48	ALE72\(\)48	ALE73O48	ALE74\()48	ALE75\(\)48

 $<sup>\</sup>bigcirc$  : Input the following letter. Class B: B, Class F: F

# COIL DATA (at 20°C 68°F)

# 1. Standard type

Nominal voltage, V DC	Pick-up voltage, V DC (max.) (at 20°C 68°F)	Drop-out voltage, V DC (min.) (at 20°C 68°F)	Coil resistance, Ω (±10%) (at 20°C 68°F)	Nominal operating current, mA (±10%) (at 20°C 68°F)	Nominal operating power, mW (at 20°C 68°F)	Maximum allowable voltage, V DC (at 20°C 68°F)
5	3.75	0.25	63	80		7.2
6	4.5	0.3	90	66.7		8.7
9	6.75	0.45	203	44.4		13.0
12	9	0.6	360	33.3	400	17.4
18	13.5	0.9	810	22.2		26.1
24	18	1.2	1,440	16.7		34.8
48	36	2.4	5,760	8.3		69.6

### 2. High sensitive type

Nominal voltage, V DC	Pick-up voltage, V DC (max.) (at 20°C 68°F)	Drop-out voltage, V DC (min.) (at 20°C 68°F)	Coil resistance, Ω (±10%) (at 20°C 68°F)	Nominal operating current, mA (±10%) (at 20°C 68°F)	Nominal operating power, mW (at 20°C 68°F)	Maximum allowable voltage, V DC (at 20°C 68°F)
5	3.75	0.25	125	40		7.2
6	4.5	0.3	180	33.3		8.7
9	6.75	0.45	405	22.2		13.0
12	9	0.6	720	16.7	200	17.4
18	13.5	0.9	1,620	11.1		26.1
24	18	1.2	2,880	8.3		34.8
48	36	2.4	11,520	4.2		69.6

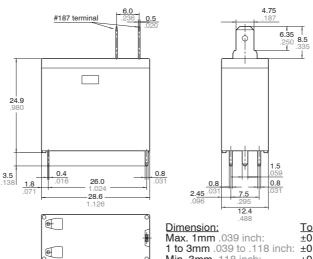
# **DIMENSIONS**

mm inch

# 1. TMP type

PCB side three terminals (includes one dummy terminal)





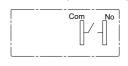
Dimension: Max. 1mm .039 inch: 1 to 3mm .039 to .118 inch: Tolerance ±0.1 ±.004 ±0.2 ±.008 Min. 3mm .118 inch: ±0.3 ±.012

# PC board pattern (Bottom view) 2-1.3 dia

26.0

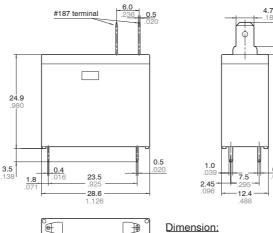
Tolerance: ±0.1 ±.004

#### Schematic (Bottom view)

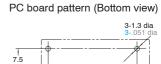




## PCB side three terminals



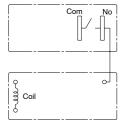
**Dimension: Tolerance** Max. 1mm .039 inch: 1 to 3mm .039 to .118 inch: Min. 3mm .118 inch: ±0.1 ±.004 ±0.2 ±.008 ±0.3 ±.012



Tolerance: ±0.1 ±.004

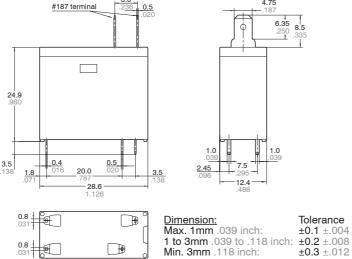
#### Schematic (Bottom view)

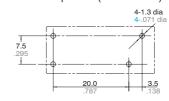
.925



#### PCB side four terminals

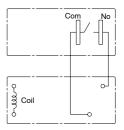






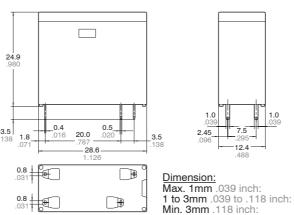
Tolerance :  $\pm 0.1 \pm .004$ 

#### Schematic (Bottom view)



2. PCB type PCB side four terminals (No tab terminals)

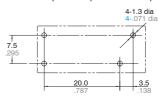




**Tolerance** ±0.1 ±.004 ±0.2 ±.008 ±0.3 ±.012

±0.3 ±.012

PC board pattern (Bottom view)



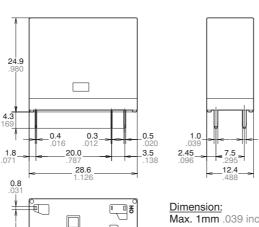
Tolerance: ±0.1 ±.004

# Schematic (Bottom view)

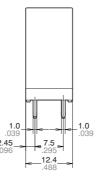


#### 3. New PCB type



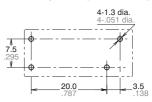


0.8





# PC board pattern (Bottom view)



Tolerance:  $\pm 0.1 \pm .004$ 

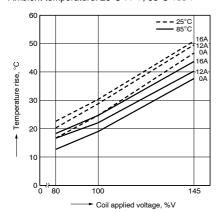
# Schematic (Bottom view)

ု ခြွဲ Coil	\ No
13	Com

# **REFERENCE DATA**

1-1. Coil temperature rise (400mW type) Sample: ALE15B12, 6 pcs.

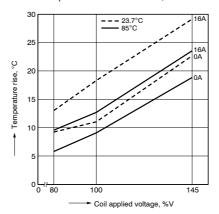
Point measured: coil inside Ambient temperature: 25°C 77°F, 85°C 185°F



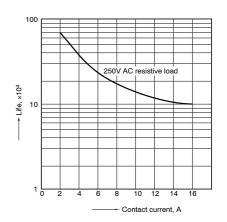
1-2. Coil temperature rise (200mW type)

Sample: ALE75B12, 6 pcs. Point measured: coil inside

Ambient temperature: 23.7°C 74.66°F, 85°C 185°F



#### 2. Life curve

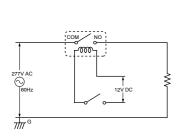


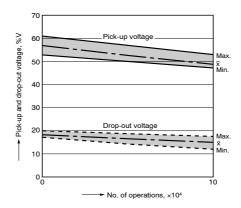
3. Electrical life test (16 A 277 V AC, resistive load)

Sample: ALE15B12, 6 pcs. Operation frequency: 20 times/min. (ON/OFF = 1.5s: 1.5s)

Ambient temperature: Room temperature

Circuit:





For Cautions for Use, see Relay Technical Information.