



POWER SUPPLY

- AC 100-240V wide-range Input
- Width only 60mm
- Efficiency up to 93.5%
- 150% (360W) peak load capability
- Easy fuse tripping due to high overload current
- Active power factor correction (PFC)
- Negligible low Inrush current surge
- Short-term operation down to 60Vac and up to 300Vac
- Full Power between -25°C and +60°C
- DC-OK relay contact
- Quick-connect Spring-clamp Terminals
- 3 Year Warranty

PRODUCT DESCRIPTION

The most outstanding features of this Dimension Q-Series DIN rail power supply are the high efficiency and the small size, which are achieved by a synchronous rectification and further novel design details. The Q-Series is part of the Dimension family, existing alongside the lower featured C-Series.

With short-term peak power capability of 150% and built-in large sized output capacitors, these features help start motors, charge capacitors and absorb reverse energy and often allow a unit of a lower wattage class to be used.

High immunity to transients and power surges as well as low electromagnetic emission makes usage in nearly every environment possible.

The integrated output power manager, a wide range input voltage design and virtually no input inrush current make installation and usage simple. Diagnostics are easy due to the dry DC-OK contact, a green DC-OK LED and red overload LED.

Unique quick-connect spring-clamp terminals allow a safe and fast installation and a large international approval package for a variety of applications makes this unit suitable for nearly every situation.

SHORT-FORM DATA

Output voltage	DC 24V	
Adjustment range	24 - 28V	
Output current	10 – 9A	continuous
	15 – 13.5A	for typ. 4s
Output power	240W	continuous
	360W	for typ. 4s
Output ripple	< 50mVpp	20Hz to 20MHz
Input voltage	AC 100-240V	±15%
Mains frequency	50-60Hz	±6%
AC Input current	2.22 / 1.22A	at 120 / 230Vac
Power factor	0.98 / 0.92	at 120 / 230Vac
AC Inrush current	typ. 4 / 7A _{peak}	at 120 / 230Vac
Efficiency	92.6 / 93.5%	at 120 / 230Vac
Losses	19.1 / 16.7W	at 120 / 230Vac
Temperature range	-25°C to +70°C	operational
Derating	6W/°C	+60°C to +70°C
Hold-up time	typ. 27 / 28ms	at 120 / 230Vac
Dimensions	60x124x117mm	WxHxD

ORDER NUMBERS

Power Supply	QS10.241	24-28V Standard unit
	QS10.241-A1	ATEX approved unit
	QS10.241-C1	Conformal coating unit
	QS10.241-D1	Extended DC-Input
Accessory	ZM1.WALL	Wall mounting bracket
	ZM13.SIDE	Side mounting bracket
	YR2.DIODE	Redundancy module
	UF20.241	Buffer module

MAIN APPROVALS

For details and the complete approval list, see chapter 19.



UL 508



Railroad

SEMI F47

SEMI F47



Class I Div 2



Marine

ABS

Marine

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TERMINOLOGY AND ABBREVIATIONS

PE and  symbol	PE is the abbreviation for Protective Earth and has the same meaning as the symbol  .
Earth, Ground	This document uses the term "earth" which is the same as the U.S. term "ground".
t.b.d.	To be defined, value or description will follow later.
AC 230V	A figure displayed with the AC or DC before the value represents a nominal voltage with standard tolerances (usually ±15%) included. E.g.: DC 12V describes a 12V battery disregarding whether it is full (13.7V) or flat (10V)
230Vac	A figure with the unit (Vac) at the end is a momentary figure without any additional tolerances included.
50Hz vs. 60Hz	As long as not otherwise stated, AC 230V parameters are valid at 50Hz mains frequency.
may	A key word indicate flexibility of choice with no implied preference.
shall	A key word indicate a mandatory requirement.
should	A key word indicate flexibility of choice with a strongly preferred implementation.

1. INTENDED USE

This device is designed for installation in an enclosure and is intended for commercial use, such as in industrial control, process control, monitoring and measurement equipment or the like. Do not use this device in equipment where malfunction may cause severe personal injury or threaten human life.

If this device is used in a manner outside of its specification, the protection provided by the device may be impaired.

2. INSTALLATION INSTRUCTIONS

WARNING Risk of electrical shock, fire, personal injury or death.

- Turn power off before working on the device. Protect against inadvertent re-powering.
- Do not open, modify or repair the device.
- Use caution to prevent any foreign objects from entering the housing.
- Do not use in wet locations or in areas where moisture or condensation can be expected.
- Do not touch during power-on and immediately after power-off. Hot surfaces may cause burns.

Obey the following installation instructions:

This device may only be installed and put into operation by qualified personnel.

This device does not contain serviceable parts. The tripping of an internal fuse is caused by an internal defect.

If damage or malfunction should occur during installation or operation, immediately turn power off and send unit to the factory for inspection

Install device in an enclosure providing protection against electrical, mechanical and fire hazards. Install the device onto a DIN rail according to EN 60715 with the input terminals on the bottom of the device. Other mounting orientations require a reduction in output current.

Make sure that the wiring is correct by following all local and national codes. Use appropriate copper cables that are designed for a minimum operating temperature of +60°C for ambient temperatures up to +45°C, +75°C for ambient temperatures up to +60°C and +90°C for ambient temperatures up to +70°C. Ensure that all strands of a stranded wire enter the terminal connection.

The device is designed for pollution degree 2 areas in controlled environments. No condensation or frost is allowed.

The enclosure of the device provides a degree of protection of IP20. The enclosure does not provide protection against spilled liquids.

The isolation of the device is designed to withstand impulse voltages of overvoltage category III according to IEC 60664-1.

The device is designed as "Class of Protection" I equipment according to IEC 61140. Do not use without a proper PE (Protective Earth) connection.

The device is suitable to be supplied from TN, TT or IT mains networks. The continuous voltage between the input terminal and the PE potential must not exceed 276Vac.

The input can also be powered from batteries or similar DC sources. The continuous voltage between the supply voltage and the PE/ground potential must not exceed 375Vdc.

A disconnecting means shall be provided for the input of the device.

The device is designed for convection cooling and does not require an external fan. Do not obstruct airflow and do not cover ventilation grid!

The device is designed for altitudes up to 5000m. Above 2000m the overvoltage category is reduced to level II and a reduction in output current is required.

Keep the following minimum installation clearances: 40mm on top, 20mm on the bottom, 5mm left and right side. Increase the 5mm to 15mm in case the adjacent device is a heat source. When the device is permanently loaded with less than 50%, the 5mm can be reduced to zero.

The device is designed, tested and approved for branch circuits up to 20A without additional protection device. If an external fuse is utilized, do not use circuit breakers smaller than 6A B- or 4A C-Characteristic to avoid a nuisance tripping of the circuit breaker.

The maximum surrounding air temperature is +70°C. The operational temperature is the same as the ambient or surrounding air temperature and is defined 2cm below the device.

The device is designed to operate in areas between 5% and 95% relative humidity.

2.1. HAZARDOUS LOCATION AREAS

Only QS10.241 and QS10.241-C1

Do not use with DC input voltages or above +60°C ambient temperature.

The device is suitable for use in Class I Division 2 Groups A, B, C, D locations.

Substitution of components may impair suitability for this environment.

Do not disconnect the device or operate the voltage adjustment unless power has been switched off or the area is known to be non-hazardous.

Only QS210.241-A1

Do not use with DC input voltages or above +60°C ambient temperature.

The device is suitable for use in Class I Division 2 Groups A, B, C, D locations and for use in Group II Category 3 (Zone 2) environments.

Hazardous Location Classification: ATEX: EPS 09 ATEX 1 236 X, II 3G Ex ec nC IIC T4 Gc / IECEx EPS 12.0031X

Do not use in mounting orientations other than the input terminals on bottom of the unit.

WARNING EXPLOSION HAZARDS!

Substitution of components may impair suitability for this environment.

Do not disconnect the device or operate the voltage adjustment unless power has been switched off or the area is known to be non-hazardous.

A suitable enclosure must be provided for the end product which has a minimum protection of IP54 and fulfils the requirements of the EN 60079-0.

3. AC-INPUT

AC input	nom.	AC 100-240V	suitable for TN-, TT- and IT mains networks
AC input range		85-276Vac	
		60-85Vac	full power for 200ms, no damage between 0 and 85Vac
		276-300Vac	< 500ms
Allowed voltage L or N to earth	max.	276Vac	continuous, IEC 62103
Input frequency	nom.	50–60Hz	±6%
Turn-on voltage	typ.	81Vac	steady-state value, see Fig. 3-1
Shut-down voltage	typ.	63Vac	steady-state value, see Fig. 3-1
	typ.	55Vac	dynamic value
External input protection	See recommendations in chapter 23.4.		

		AC 100V	AC 120V	AC 230V	
Input current	typ.	2.65A	2.22A	1.22A	at 24V, 10A, see Fig. 3-3
Power factor *)	typ.	0.99	0.98	0.92	at 24V, 10A, see Fig. 3-4
Crest factor **)	typ.	1.65	1.67	1.85	at 24V, 10A
Start-up delay	typ.	800ms	650ms	340ms	see Fig. 3-2
Rise time	typ.	8ms	8ms	8ms	0mF, 24V, 10A, see Fig. 3-2
	typ.	15ms	15ms	15ms	10mF, 24V, 10A, see Fig. 3-2
Turn-on overshoot	max.	100mV	100mV	100mV	see Fig. 3-2

*) The power factor is the ratio of the true (or real) power to the apparent power in an AC circuit.

**) The crest factor is the mathematical ratio of the peak value to RMS value of the input current waveform.

Fig. 3-1 Input voltage range

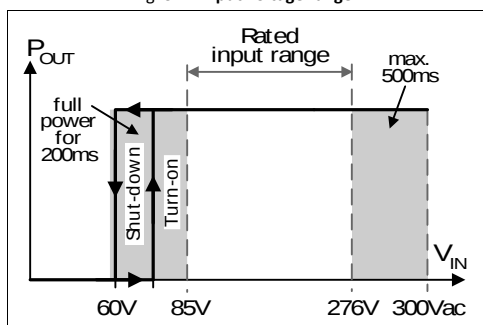


Fig. 3-2 Turn-on behaviour, definitions

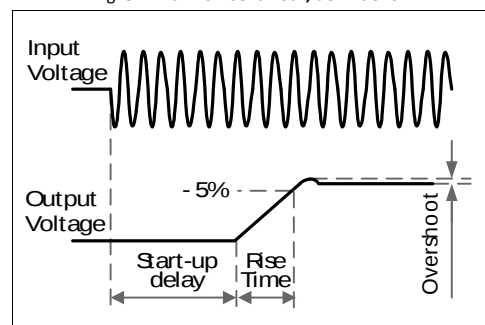


Fig. 3-3 Input current vs. output load at 24V

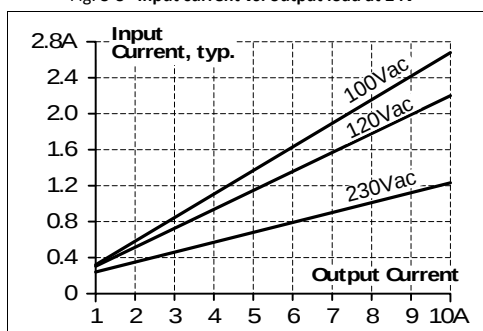
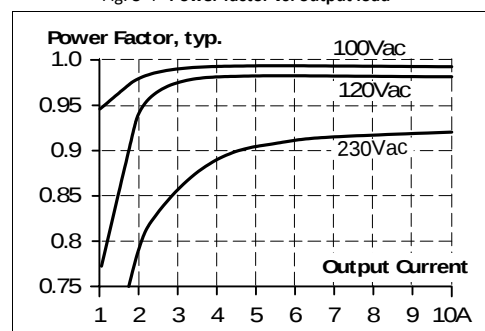


Fig. 3-4 Power factor vs. output load



4. DC-INPUT

QS10.241, QS10.241-A1, QS10.241-C1:

DC input	nom.	DC 110-150V	-20%/+25%
DC input range		88-187Vdc	
DC input current	typ.	2.37A	110Vdc, at 24V, 10A

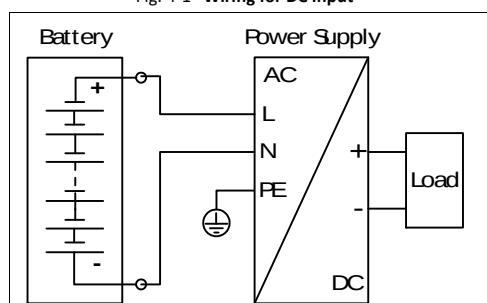
QS10.241-D1:

DC input	nom.	DC 110-300V	-20%/+25%
DC input range		88-375Vdc	
DC input current	typ.	2.37/ 0.85A	110/300Vdc, at 24V, 10A

All units:

Allowed Voltage L/N to Earth	max.	375Vdc	continuous, IEC 62103
Turn-on voltage	typ.	80Vdc	steady state value
Shut-down voltage	typ.	55Vdc	steady state value

Fig. 4-1 Wiring for DC Input



Instructions for DC use:

- Use a battery or similar DC source.
For other sources contact PULS
- Connect +pole to L and -pole to N.
- Connect the PE terminal to an earth wire or to the machine ground.
- A supply from the intermediate DC-bus of a frequency converter is not recommended and can cause a malfunction or damage the unit.

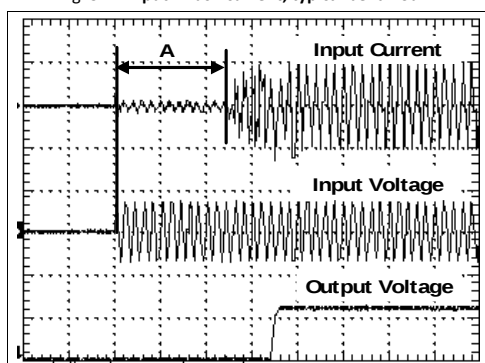
5. INPUT INRUSH CURRENT

An active inrush limitation circuit limits the input inrush current after turn-on of the input voltage and after short input voltage interruptions.

The charging current into EMI suppression capacitors is disregarded in the first microseconds after switch-on.

		AC 100V	AC 120V	AC 230V	
Inrush current	max.	10A _{peak}	10A _{peak}	10A _{peak}	over entire temperature range
	typ.	5A _{peak}	4A _{peak}	7A _{peak}	over entire temperature range
Inrush energy	max.	4A ² s	4A ² s	4A ² s	over entire temperature range
Inrush delay (A)	typ.	650ms	520ms	250ms	see (A) in Fig. 5-1

Fig. 5-1 Input inrush current, typical behaviour



A.... Inrush delay

Input: 230Vac
 Output: 24V, 10A
 Ambient: 25°C
 Upper curve: Input current 2A / DIV
 Middle curve: Input voltage 500V / DIV
 Lower curve: Output voltage 20V / DIV
 Time basis: 100ms / DIV

6. OUTPUT

Output voltage	nom.	24V	
Adjustment range		24-28V	guaranteed
	max.	30V ***)	at clockwise end position of potentiometer
Factory setting	typ.	24.1V	±0.2%, at full load, cold unit
Line regulation	max.	10mV	60-300Vac
Load regulation	max.	100mV	static value, 0A → 10A
Ripple and noise voltage	max.	50mVpp	20Hz to 20MHz, 50Ohm
Output current	nom.	10A	continuously available at 24V, see Fig. 6-1
	nom.	9A	continuously available at 28V, see Fig. 6-1
	nom.	15A *)	short term available BonusPower *), at 24V, for typical 4s, see Fig. 6-1
	nom.	13.5A *)	short term available BonusPower *), at 28V, for typical 4s, see Fig. 6-1
Output power	nom.	240W / 252W	continuously available at 24V / 28V
	nom.	360W / 378W *)	short term available BonusPower *) at 24V / 28V
BonusPower time	typ.	4s	duration until the output voltage dips, see Fig. 6-2
	min.	3s	
	max.	5s	
BonusPower recovery time	typ.	7s	overload free time to reset power manager, see Fig. 6-3
Overload behaviour		cont. current	
Short-circuit current	min.	8A **)	continuous, load impedance 100mOhm, see Fig. 6-1
	max.	12.5A **)	continuous, load impedance 100mOhm, see Fig. 6-1
	min.	21A **)	during BonusPower *), load impedance 100mOhm
	max.	27A **)	during BonusPower *), load impedance 100mOhm
	max.	15A **)	continuous, load impedance <10mOhm, see Fig. 6-1
Output capacitance	typ.	7 000µF	included inside the power supply

*) BonusPower, short term power capability (up to typ. 4s)
The power supply is designed to support loads with a higher short-term power requirement without damage or shutdown. The short-term duration is hardware controlled by an output power manager. This BonusPower is repeatedly available. Detailed information can be found in chapter 23.1. If the power supply is loaded longer with the BonusPower than shown in the Bonus-time diagram (see Fig. 6-2), the max. output power is automatically reduced to 240/252W.

**) Discharge current of output capacitors is not included.

***) This is the maximum output voltage which can occur at the clockwise end position of the potentiometer due to tolerances. It is not guaranteed value which can be achieved. The typical value is about 28.6V.

Peak current capability (up to several milliseconds)

The power supply can deliver a peak current which is higher than the specified short term current. This helps to start current demanding loads or to safely operate subsequent circuit breakers.

The extra current is supplied by the output capacitors inside the power supply. During this event, the capacitors will be discharged and causes a voltage dip on the output. Detailed curves can be found in chapter 23.2.

Peak current voltage dips	typ.	from 24V to 20.5V	at 20A for 50ms, resistive load
	typ.	from 24V to 18V	at 50A for 2ms, resistive load
	typ.	from 24V to 14V	at 50A for 5ms, resistive load

Fig. 6-1 Output voltage vs. output current, typ.

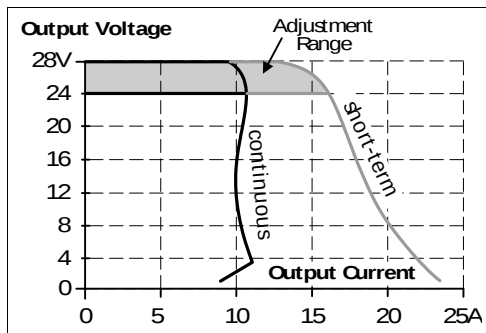


Fig. 6-2 Bonus time vs. output power

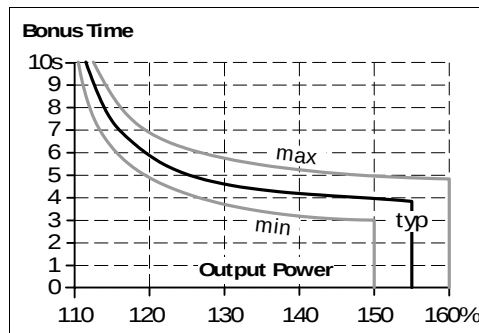
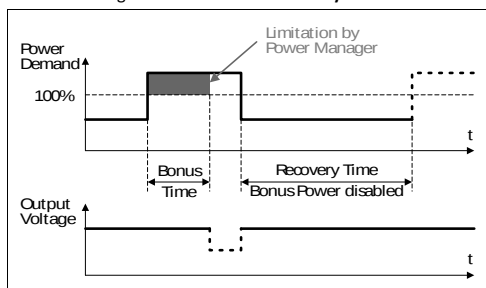


Fig. 6-3 BonusPower recovery time



The BonusPower is available as soon as power comes on and immediately after the end of an output short circuit or output overload.

Fig. 6-4 BonusPower after input turn-on

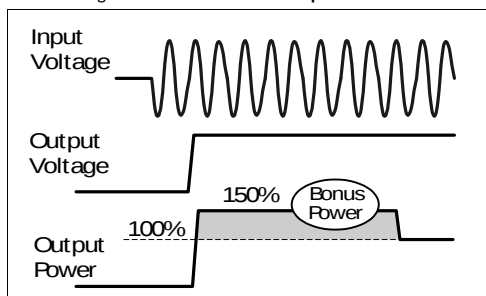
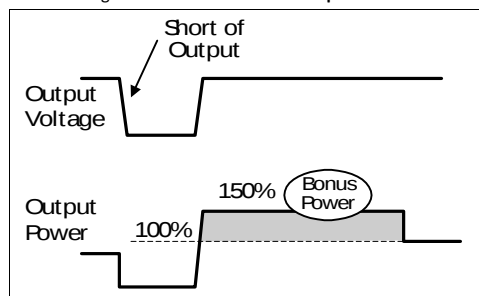


Fig. 6-5 BonusPower after output short



7. HOLD-UP TIME

		AC 100V	AC 120V	AC 230V	
Hold-up Time	typ.	51ms	53ms	55ms	at 24V, 5A, see Fig. 7-1
	typ.	26ms	27ms	28ms	at 24V, 10A, see Fig. 7-1

Fig. 7-1 Hold-up time vs. input voltage

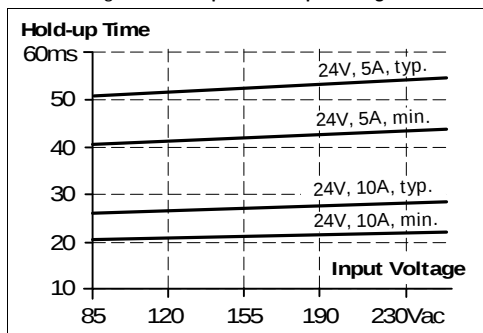
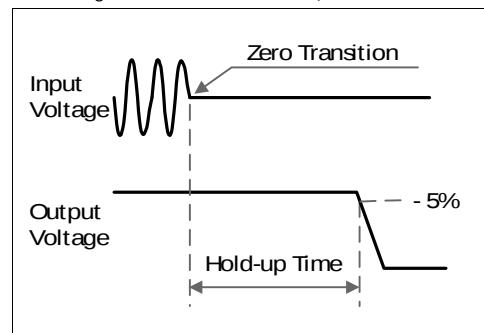


Fig. 7-2 Shut-down behaviour, definitions

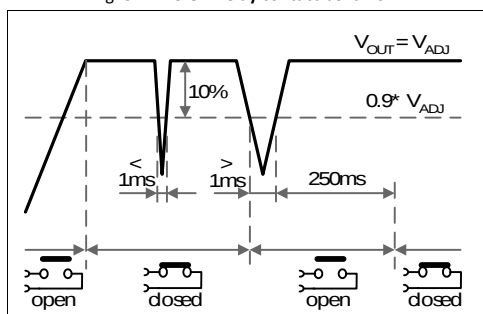


8. DC-OK RELAY CONTACT

This feature monitors the output voltage, which is produced by the power supply itself. It is independent of a back-fed voltage from a unit connected in parallel to the power supply output.

Contact closes	As soon as the output voltage reaches the adjusted output voltage level.		
Contact opens	As soon as the output voltage dips more than 10% below the adjusted output voltage. Short dips will be extended to a signal length of 250ms. Dips shorter than 1ms will be ignored.		
Contact re-closes	As soon as the output voltage exceeds 90% of the adjusted voltage.		
Contact ratings	max.	60Vdc 0.3A, 30Vdc 1A, 30Vac 0.5A	resistive load
	min.	1mA at 5Vdc	min. permissible load
Isolation voltage	See dielectric strength table in chapter18.		

Fig. 8-1 DC-OK relay contact behavior



Note: The DC-OK feature requires that the output voltage reaches the nominal (=adjusted) level after turn-on in order to function according to specification. If this level cannot be achieved, the overload LED will be on and the DC-OK contact will be open. The overload signal will only shut off as soon as the adjusted voltage is reached. This is an important condition to consider particularly, if the load is a battery, the power supply is used in parallel or the power supply is used for N+1 redundant system.

9. EFFICIENCY AND POWER LOSSES

		AC 100V	AC 120V	AC 230V	
Efficiency	typ.	91.5%	92.6%	93.5%	at 24V, 10A
Average efficiency *)	typ.	91.7%	92.4%	92.4%	25% at 2.5A, 25% at 5A, 25% at 7.5A. 25% at 10A
Power losses	typ.	4.4W	4.9W	6.1W	at 24V, 0A
	typ.	22.4W	19.1W	16.7W	at 24V, 10A

*) The average efficiency is an assumption for a typical application where the power supply is loaded with 25% of the nominal load for 25% of the time, 50% of the nominal load for another 25% of the time, 75% of the nominal load for another 25% of the time and with 100% of the nominal load for the rest of the time.

Fig. 9-1 Efficiency vs. output current at 24V, typ.

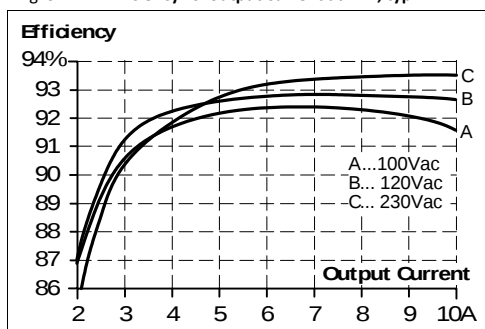


Fig. 9-2 Losses vs. output current at 24V, typ.

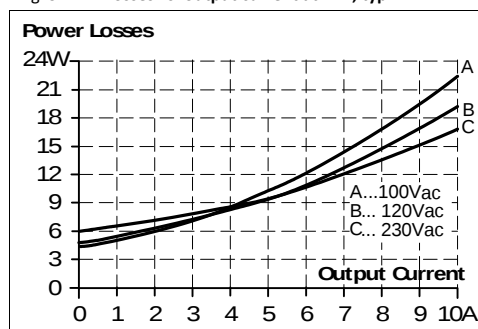


Fig. 9-3 Efficiency vs. input voltage at 24V, 10A, typ.

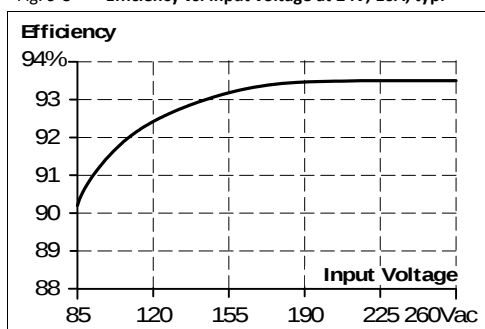
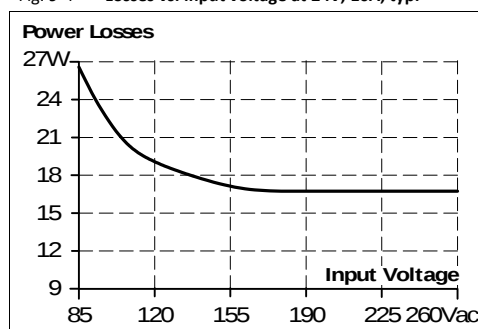


Fig. 9-4 Losses vs. input voltage at 24V, 10A, typ.



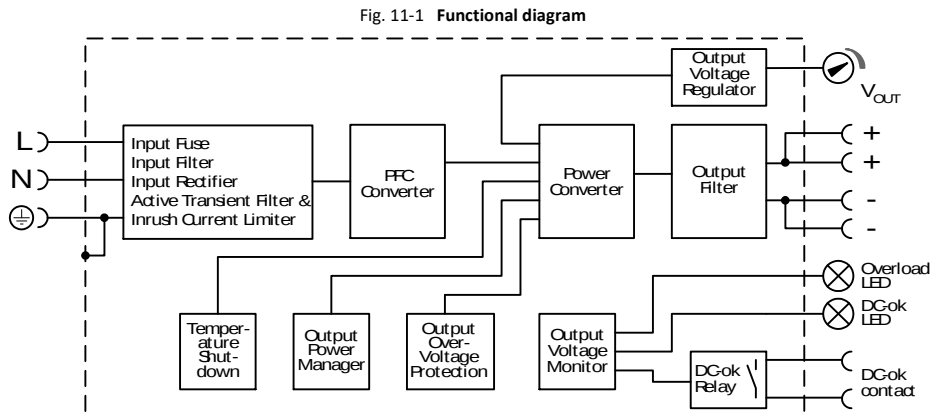
10. LIFETIME EXPECTANCY AND MTBF

	AC 100V	AC 120V	AC 230V	
Lifetime expectancy *)	58 000h	68 000h	71 000h	at 24V, 10A and +40°C
	117 000h	122 000h	117 000h	at 24V, 5A and +40°C
	165 000h*)	192 000h*)	200 000h*)	at 24V, 10A and +25°C
MTBF **) SN 29500, IEC 61709	478 000h	535 000h	581 000h	at 24V, 10A and +40°C
	827 000h	926 000h	1 005 000h	at 24V, 10A and +25°C
MTBF **) MIL HDBK 217F	334 000h	341 000h	345 000h	at 24V, 10A and +40°C; Ground Benign GB40
	460 000h	469 000h	474 000h	at 24V, 10A and +25°C; Ground Benign GB25

*) The **Lifetime expectancy** shown in the table indicates the minimum operating hours (service life) and is determined by the lifetime expectancy of the built-in electrolytic capacitors. Lifetime expectancy is specified in operational hours and is calculated according to the capacitor's manufacturer specification. The manufacturer of the electrolytic capacitors only guarantees a maximum life of up to 15 years (131 400h). Any number exceeding this value is a calculated theoretical lifetime which can be used to compare devices.

) **MTBF stands for **Mean Time Between Failure**, which is calculated according to statistical device failures, and indicates reliability of a device. It is the statistical representation of the likelihood of a unit to fail and does not necessarily represent the life of a product.
The MTBF figure is a statistical representation of the likelihood of a device to fail. A MTBF figure of e.g. 1 000 000h means that statistically one unit will fail every 100 hours if 10 000 units are installed in the field. However, it can not be determined if the failed unit has been running for 50 000h or only for 100h.

11. FUNCTIONAL DIAGRAM



12. TERMINALS AND WIRING

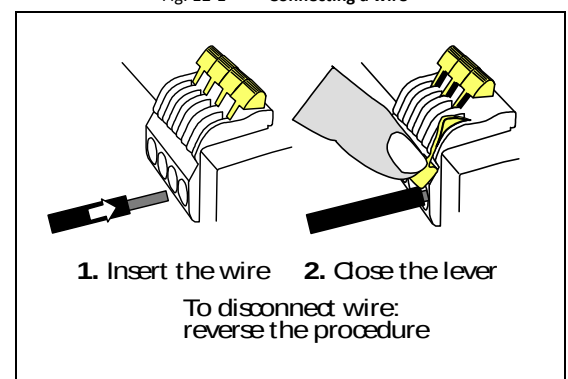
Bi-stable, quick-connect spring clamp terminals. IP20 Finger safe construction. Suitable for field- and factory installation. Shipped in open position.

	Input	Output	DC-OK signal
Type	spring-clamp terminals	spring-clamp terminals	spring-clamp terminals
Solid wire	0.5-6mm ²	0.5-6mm ²	0.5-6mm ²
Stranded wire	0.5-4mm ²	0.5-4mm ²	0.5-4mm ²
American Wire Gauge	20-10 AWG	20-10 AWG	20-10 AWG
Wire stripping length	10mm	10mm	10mm
Screwdriver	not applicable	not applicable	not applicable
Recommended tightening torque	not applicable	not applicable	not applicable
Pull-out force	10AWG:80N, 12AWG:60N, 14AWG:50N, 16AWG:40N (according to UL486E)		

Instructions:

- Use appropriate copper cables that are designed for minimum operating temperatures of:
 - +60°C for ambient up to +45°C and
 - +75°C for ambient up to +60°C minimum
 - +90°C for ambient up to +70°C minimum.
- Follow national installation codes and installation regulations!
- Ensure that all strands of a stranded wire enter the terminal connection!
- Up to two stranded wires with the same cross section are permitted in one connection point (except PE wire).
- Do not use the unit without PE connection.
- Unused terminal compartments should be securely tightened.
- Ferrules are allowed.

Fig. 12-1 Connecting a wire



13. FRONT SIDE AND USER ELEMENTS

Fig. 13-1 Front side



A Input Terminals (Quick-connect spring-clamp terminals)

N, L Line input

PE (Protective Earth) input

B Output Terminals (Quick-connect spring-clamp terminals, two pins per pole)

+ Positive output

- Negative (return) output

C DC-OK Relay Contact (Quick-connect spring-clamp terminals)

The DC-OK relay contact is synchronized with the DC-OK LED. See chapter 8 for details.

D Output voltage potentiometer

Open the flap to adjust the output voltage. Factory set: 24.1V

E DC-OK LED (green)

On, when the output voltage is >90% of the adjusted output voltage

F Overload LED (red)

On, when the voltage on the output terminals is <90% of the adjusted output voltage, or in case of a short circuit in the output. Input voltage is required. Flashing, when the unit has switched off due to overtemperature.

Indicators, LEDs

	Overload LED	DC-OK LED	DC-OK Contact
Normal mode	OFF	ON	Closed
During BonusPower	OFF	ON	Closed
Overload ($V_{OUT} < 90\%$)	ON	OFF	Open
Output short circuit	ON	OFF	Open
Temperature Shut-down	Intermitted	OFF	Open
No input power	OFF	OFF	Open

14. EMC

The power supply is suitable for applications in industrial environment as well as in residential, commercial and light industry environment without any restrictions.

The CE mark indicates conformance with the EMC directive, the low-voltage directive (LVD) and the RoHS directive. A detailed EMC report is available on request.

EMC Immunity	According generic standards: EN 61000-6-1 and EN 61000-6-2			
Electrostatic discharge	EN 61000-4-2	contact discharge	8kV	Criterion A
		air discharge	15kV	Criterion A
Electromagnetic RF field	EN 61000-4-3	80MHz-2.7GHz	10V/m	Criterion A
Fast transients (Burst)	EN 61000-4-4	input lines	4kV	Criterion A
		output lines	2kV	Criterion A
		DC-OK signal (coupling clamp)	1kV	Criterion A
Surge voltage on input	EN 61000-4-5	L → N	2kV	Criterion A
		L → PE, N → PE	4kV	Criterion A
Surge voltage on output	EN 61000-4-5	+ → -	1kV	Criterion A
		+ / - → PE	1kV	Criterion A
Surge voltage on DC-OK	EN 61000-4-5	DC-OK signal → PE	1kV	Criterion A
Conducted disturbance	EN 61000-4-6	0.15-80MHz	10V	Criterion A
Mains voltage dips	EN 61000-4-11	0% of 100Vac	0Vac, 20ms	Criterion A
		40% of 100Vac	40Vac, 200ms	Criterion C
		70% of 100Vac	70Vac, 500ms	Criterion A
		0% of 200Vac	0Vac, 20ms	Criterion A
		40% of 200Vac	80Vac, 200ms	Criterion A
		70% of 200Vac	140Vac, 500ms	Criterion A
Voltage interruptions	EN 61000-4-11	0% of 200Vac (=0V)	5000ms	Criterion C
Voltage sags	SEMI F47	dips on the input voltage according to SEMI F47 standard		
		80% of 120Vac (96Vac)	1000ms	Criterion A
		70% of 120Vac (84Vac)	500ms	Criterion A
		50% of 120Vac (60Vac)	200ms	Criterion A
Powerful transients	VDE 0160	over entire load range	750V, 1.3ms	Criterion A

Criteria:

A: Power supply shows normal operation behavior within the defined limits.

C: Temporary loss of function is possible. Power supply may shut-down and restarts by itself. No damage or hazards for the power supply will occur.

EMC Emission	According generic standards: EN 61000-6-3 and EN 61000-6-4	
Conducted emission input lines	EN 55011, EN 55032, FCC Part 15, CISPR 11, CISPR 32	Class B
Conducted emission output lines **)	IEC/CISPR 16-1-2, IEC/CISPR 16-2-1	limits for DC power port according EN 61000-6-3 fulfilled
Radiated emission	EN 55011, EN 55032	Class B
Harmonic input current	EN 61000-3-2	fulfilled for class A equipment
Voltage fluctuations, flicker	EN 61000-3-3	fulfilled *)

This device complies with FCC Part 15 rules.

Operation is subjected to following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

*) tested with constant current loads, no pulsing

**) for information only, not mandatory for EN 61000-6-3

Switching Frequencies	The power supply has three converters with three different switching frequencies included. Two are nearly constant. The other one is input voltage and load dependent.	
Switching frequency 1	35kHz	nearly constant
Switching frequency 2	105kHz	nearly constant
Switching frequency 3	40kHz to 220kHz	input voltage and load dependent

15. ENVIRONMENT

Operational temperature *)	-25°C to +70°C	reduce output power according Fig. 15-1
Storage temperature	-40 to +85°C	for storage and transportation
Output derating	6W/°C	+60°C to +70°C
Humidity **)	5 to 95% r.H.	IEC 60068-2-30
Vibration sinusoidal	2-17.8Hz: ±1.6mm; 17.8-500Hz: 2g 2 hours / axis	IEC 60068-2-6
Shock	30g 6ms, 20g 11ms 3 bumps / direction, 18 bumps in total	IEC 60068-2-27
Altitude	0 to 2000m 2000 to 6000m	without any restrictions reduce output power or ambient temperature, see Fig. 15-2 IEC 62103, EN 50178, overvoltage category II
Altitude derating	15W/1000m or 5°C/1000m	> 2000m, see Fig. 15-2
Overvoltage category	III II	IEC 62103, EN 50178, altitudes up to 2000m altitudes from 2000m to 6000m
Degree of pollution	2	IEC 62103, EN 50178, not conductive

*) Operational temperature is the same as the ambient temperature and is defined as the air temperature 2cm below the unit.

**) Do not energize while condensation is present

Fig. 15-1 Output current vs. ambient temp.

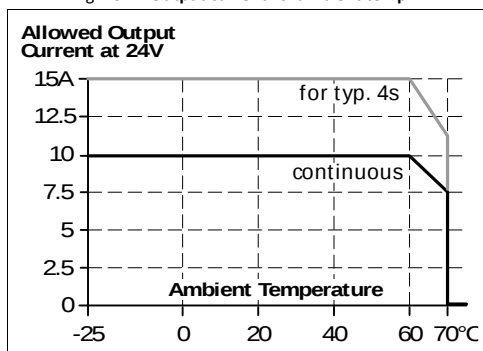
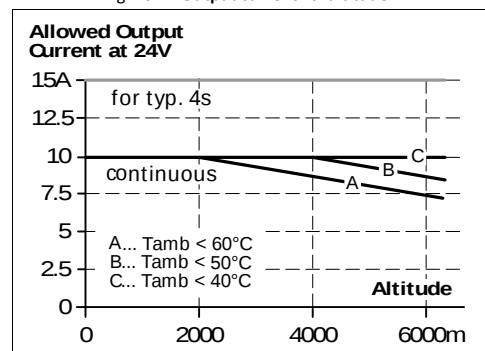


Fig. 15-2 Output current vs. altitude



16. PROTECTION FEATURES

Output protection	Electronically protected against overload, no-load and short-circuits *)	
Output overvoltage protection	typ. 35Vdc max. 39Vdc	In case of an internal power supply defect, a redundant circuit limits the maximum output voltage. The output shuts down and automatically attempts to restart.
Degree of protection	IP 20	EN/IEC 60529
Penetration protection	> 3.5mm	e.g. screws, small parts
Overtemperature protection	yes	Output shut-down with automatic restart
Input transient protection	MOV (Metal Oxide Varistor)	
Internal input fuse	T6.3A H.B.C.	not user replaceable

*) In case of a protection event, audible noise may occur.

17. SAFETY FEATURES

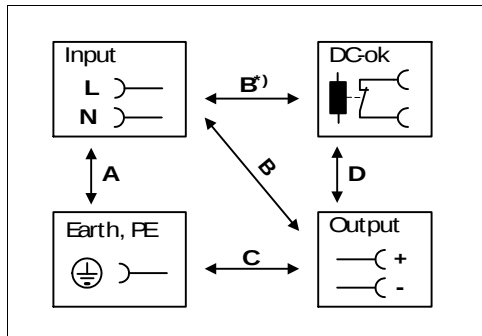
Input / output separation *)	SELV PELV double or reinforced insulation	IEC/EN 60950-1 IEC/EN 60204-1, EN 50178, IEC 62103, IEC 60364-4-41
Class of protection	I	PE (Protective Earth) connection required
Isolation resistance	> 5MOhm	input to output, 500Vdc
PE resistance	< 0.10hm	
Touch current (leakage current)	typ. 0.19mA / 0.44mA typ. 0.29mA / 0.65mA typ. 0.53mA / 1.04mA < 0.25mA / 0.54mA < 0.38mA / 0.79mA < 0.74mA / 1.29mA	100Vac, 50Hz, TN-,TT-mains / IT-mains 120Vac, 60Hz, TN-,TT-mains / IT-mains 230Vac, 50Hz, TN-,TT-mains / IT-mains 110Vac, 50Hz, TN-,TT-mains / IT-mains 132Vac, 60Hz, TN-,TT-mains / IT-mains 264Vac, 50Hz, TN-,TT-mains / IT-mains

*) double or reinforced insulation

18. DIELECTRIC STRENGTH

The output voltage is floating and has no ohmic connection to the ground. Type and factory tests are conducted by the manufacturer. Field tests may be conducted in the field using the appropriate test equipment which applies the voltage with a slow ramp (2s up and 2s down). Connect all input-terminals together as well as all output poles before conducting the test. When testing, set the cut-off current settings to the value in the table below.

Fig. 18-1 Dielectric strength



B*) When testing input to DC-OK ensure that the max. voltage between DC-OK and the output is not exceeded (column D). We recommend connecting DC-OK pins and the output pins together when performing the test.

		A	B	C	D
Type test	60s	2500Vac	3000Vac	500Vac	500Vac
Factory test	5s	2500Vac	2500Vac	500Vac	500Vac
Field test	5s	2000Vac	2000Vac	500Vac	500Vac
Cut-off current setting		> 10mA	> 10mA	> 20mA	> 1mA

To fulfil the PELV requirements according to EN60204-1 § 6.4.1, we recommend that either the + pole, the – pole or any other part of the output circuit shall be connected to the protective earth system. This helps to avoid situations in which a load starts unexpectedly or cannot be switched off when unnoticed earth faults occur.

19. APPROVED, FULFILLED OR TESTED STANDARDS

UL 508		UL Certificate Listed equipment for category NMTR - Industrial Control Equipment Applicable for US and Canada E-File: E198865
IEC 61010-2-201	CB Report	CB Scheme Certificate Electrical Equipment for Measurement, Control and Laboratory Use - Particular requirements for control equipment
IEC 60950-1	CB Report	CB Scheme Certificate General safety requirements for Information Technology Equipment (ITE)
UL 60950-1		UL Certificate Recognized component for category QQGQ - Information Technology Equipment (ITE) Applicable for US and Canada E-File: E137006
ATEX (only QS10.241-A1)		Agency Certificate (Bureau Veritas) EN 60079-0 Explosive atmospheres - General requirements EN 60079-7, EN 60079-15 Equipment protection by type of protection "e" and "n" Certificate: EPS 09 ATEX 1 236 X Temperature Code: T4 Type of Protection: ec nC
IECEX (only QS10.241-A1)	IECEX	IECEX Certificate IEC 60079-0 Explosive atmospheres - General requirements IEC 60079-7, IEC 60079-15 Equipment protection by type of protection "e" and "n" Certificate: IECEX EPS 12.0031X Temperature Code: T4 Type of Protection: ec nC
Class I Div 2		CSA Certificate Power Supplies for Hazardous Location Applicable for Canada and US CSA Class: 5318-01 (Canada), 5318-81 (USA) Temperature Code: T4 Groups: A, B, C and D
Marine (DNV) (only QS10.241, QS10.241-C1)	DNV DNV.COM/AF	DNV Certificate DNV Type approved product Certificate: TAA00002JT
Marine (DNV) (only QS10.241-A1)	DNV DNV.COM/AF	DNV Certificate DNV Type approved product Certificate: TAA00002YX
Marine (ABS) (only QS10.241, QS10.241-C1)	ABS	ABS Design Assessment Certificate ABS (American Bureau of Shipment) assessed product Certificate: 22-2231447-PDA

IEC 61558-2-16
(only QS10.241)

Safety ✓

Isolation Transformer

Test Certificate

Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1100 V

Particular requirements and tests for switch mode power supply units and transformers for switch mode power supply unit

SEMI F47
(only QS10.241,
QS10.241-A1
QS10.241-C1)

SEMI F47

Test Report

Voltage Sag Immunity for Semiconductor Processing Equipment

Tested for AC 120V and 208V L-L or L-N mains voltages, nominal output voltage and nominal output load

Railroad
(only QS10.241-C1)



Manufacturer's Declaration

EN 50155 - Electronic Equipment Used on Rolling Stock

Altitude category: AX

Environmental category: T3

Interruption of voltage supply: S2

Supply change over: C1

Shock and vibration: Category 1, Class A and B

EMI: EN 50121-3-2

Fire Classification: HL3

The maximal allowed supply overvoltage is 300Vac

IEC 60068-2-60
(only QS10.241,
QS10.241-A1
QS10.241-C1)

Corrosion ✓
IEC 60068-2-60
Method 4

Manufacturer's Declaration (Online Document)

Environmental Tests, Flowing Mixed Gas Corrosion Test

Test Ke - Method 4

H2S: 10ppb

NO2: 200ppb

Cl2: 10ppb

SO2: 200ppb

Test Duration: 3 weeks, which simulates a service life of 10 years.

ISA-71.04-1985
(only QS10.241,
QS10.241-A1
QS10.241-C1)

Corrosion ✓
G3-ISA-71.04

Manufacturer's Declaration (Online Document)

Airborne Contaminants Corrosion Test

Severity Level: G3 Harsh

H2S: 100ppb

NOx: 1250ppb

Cl2: 20ppb

SO2: 300ppb

Test Duration: 3 weeks, which simulates a service life of 10 years.

VDMA 24364

LABS
VDMA 24364-C1-L/W

Paint Wetting Impairment Substances Test (or LABS-Test)

Tested for Zone 2 and test class C1 according to VDMA 24364-C1-L/W for solvents and water-based paints

20. REGULATORY PRODUCT COMPLIANCE

EU Declaration of Conformity



The CE mark indicates conformance with the

- EMC directive
- Low-voltage directive (LVD) (except QS10.241-A1)
- RoHS directive
- ATEX directive (only QS10.241-A1)

REACH Regulation (EU)



Manufacturer's Declaration

EU regulation regarding the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) fulfilled.

EU Regulation (EC) 1907/2006.

WEEE Regulation



Manufacturer's Declaration

EU Regulation on Waste Electrical and Electronic Equipment

Registered as business to business (B2B) products.

EU Regulation 2012/19/EU

CCC

(only QS10.241-A1)



CCC Certificate

China Compulsory Certification (CNCA-C23-01:2019)

Certificate for devices made in Suzhou/China (PULS Electronics):

2021122303114740

Certificate for devices made in Chomutov/Czech Republic (PULS investiční):

2021122303114741

CCC-Ex

KC



KC Korean Certification

Korean - Registration of Broadcasting and Communication Equipment

Registered under Clause3, Article 58-2 of Radio Waves Act.

Registration No. R-R-PUG-QS10.241.

21. PHYSICAL DIMENSIONS AND WEIGHT

Weight	900g
DIN rail	Use 35mm DIN rails according to EN 60715 or EN 50022 with a height of 7.5 or 15mm. The DIN rail depth must be added to the unit depth (117mm) to calculate the total required installation depth.
Installation Clearances	See chapter 2

Fig. 21-1 Front view

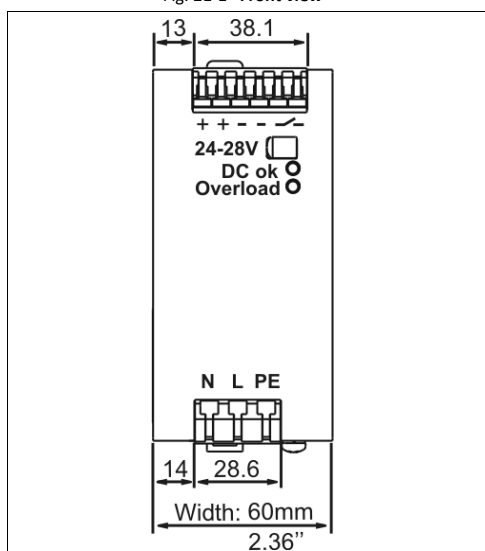
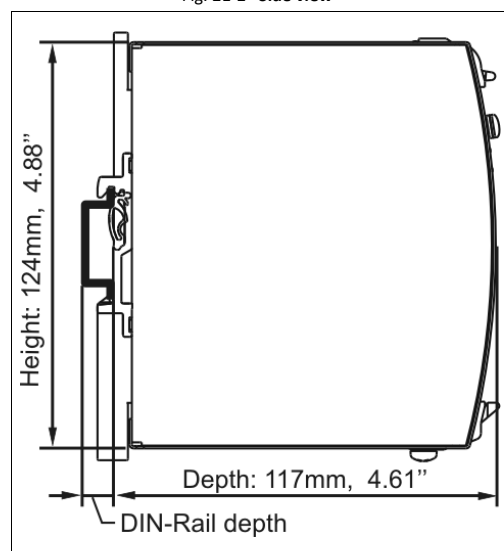


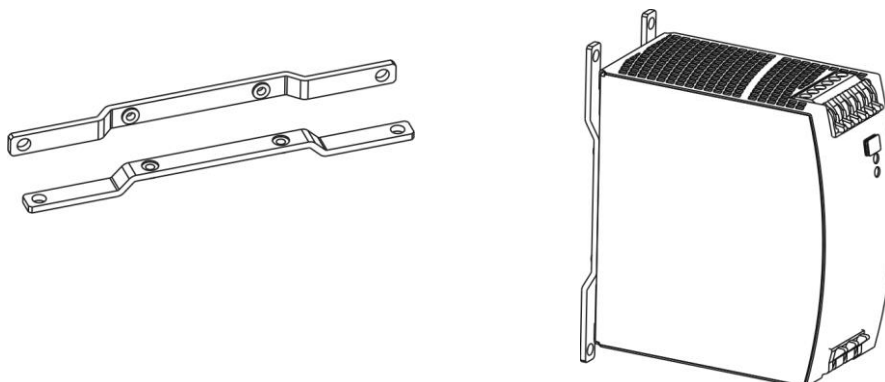
Fig. 21-2 Side view



22. ACCESSORIES

22.1. ZM1.WALL - WALL MOUNTING BRACKET

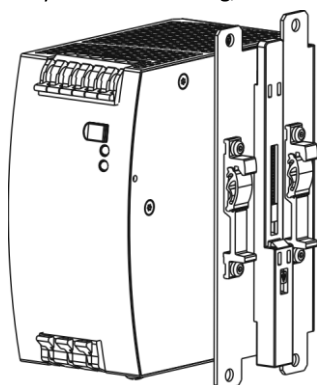
This bracket is used to mount the power supply onto a flat surface without utilizing a DIN rail.



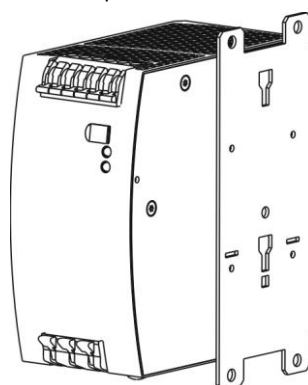
22.2. ZM13.SIDE - SIDE MOUNTING BRACKET

This bracket is used to mount Dimension units sideways with or without utilizing a DIN rail. The two aluminum brackets and the black plastic slider of the unit have to be detached, so that the steel brackets can be mounted.

For sideways DIN rail mounting, the removed aluminum brackets and the black plastic slider need to be mounted on the steel bracket.



Side mounting with DIN rail brackets



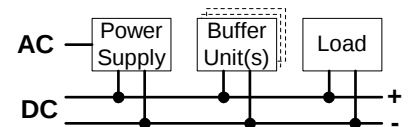
Side mounting without DIN rail brackets

22.3. UF20.241 BUFFER MODULE



This buffer unit is a supplementary device for DC 24V power supplies. It delivers power to bridge typical mains failures or extends the hold-up time after turn-off of the AC power. In times when the power supply provides sufficient voltages, the buffer unit stores energy in integrated electrolytic capacitors. In case of mains voltage fault, this energy is released again in a regulated process. One buffer module can deliver 20A additional current.

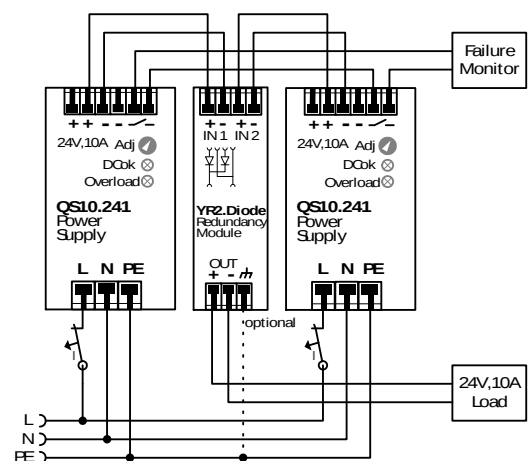
The buffer unit does not require any control wiring. It can be added in parallel to the load circuit at any given point. Buffer units can be added in parallel to increase the output ampacity or the hold-up time.



22.4. YR2.DIODE REDUNDANCY MODULE



The YR2.DIODE is a dual redundancy module, which has two diodes as decoupling devices included. It can be used for various purposes. The most popular application is to configure highly reliable and true redundant power supply systems. Another interesting application is the separation of sensitive loads from non-sensitive loads. This avoids the distortion of the power quality for the sensitive loads which can cause controller failures.



23. APPLICATION NOTES

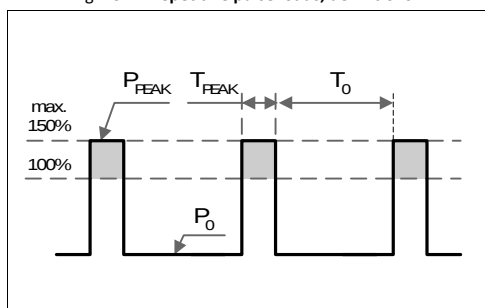
23.1. REPETITIVE PULSE LOADING

Typically, a load current is not constant and varies over time. This power supply is designed to support loads with a higher short-term power demand (=BonusPower). The short-term duration is hardware controlled by an output power manager and is available on a repeated basis. If the BonusPower load lasts longer than the hardware controller allows it, the output voltage will dip and the next BonusPower is available after the BonusPower recovery time (see chapter 6) has elapsed.

To avoid this, the following rules must be met:

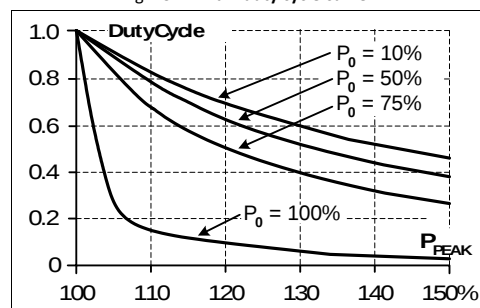
- The power demand of the pulse must be below 150% of the nominal output power.
 - The duration of the pulse power must be shorter than the allowed BonusPower time. (see output chapter)
 - The average (R.M.S.) output current must be below the specified continuous output current.
- If the R.M.S. current is higher, the unit will respond with a thermal shut-down after a period of time. Use the maximum duty cycle curve (Fig. 23-2) to check if the average output current is below the nominal current.

Fig. 23-1 Repetitive pulse loads, definitions



P_0 Base load (W)
 P_{PEAK} Pulse load (above 100%)
 T_0 Duration between pulses (s)
 T_{PEAK} Pulse duration (s)

Fig. 23-2 Max. duty cycle curve



$$\text{DutyCycle} = \frac{T_{\text{peak}}}{T_{\text{peak}} + T_0}$$

$$T_0 = \frac{T_{\text{peak}} - (\text{DutyCycle} \times T_{\text{peak}})}{\text{DutyCycle}}$$

Example: A load is powered continuously with 120W (= 50% of the rated output load). From time to time a peak power of 360W (= 150% of the rated output load) is needed for 1 second.

The question is: How often can this pulse be supplied without overloading the power supply?

- Make a vertical line at $P_{PEAK} = 150\%$ and a horizontal line where the vertical line crosses the $P_0 = 50\%$ curve. Read the max. duty cycle from the duty cycle-axis (= 0.37)
- Calculate the required pause (base load) length T_0 :
- Result: The required pause length = 1.7s
- Max. repetition rate = pulse + pause length = **2.7s**

$$T_0 = \frac{T_{\text{peak}} - (\text{DutyCycle} \times T_{\text{peak}})}{\text{DutyCycle}} = \frac{1\text{s} - (0.37 \times 1\text{s})}{0.37} = \underline{\underline{1.7\text{s}}}$$

More examples for pulse load compatibility:

P_{PEAK}	P_0	T_{PEAK}	T_0
360W	240W	1s	>25s
360W	0W	1s	>1.3s
300W	120W	1s	> 0.75s

P_{PEAK}	P_0	T_{PEAK}	T_0
360W	120W	0.1s	>0.16s
360W	120W	1s	>1.6s
360W	120W	3s	>4.9s

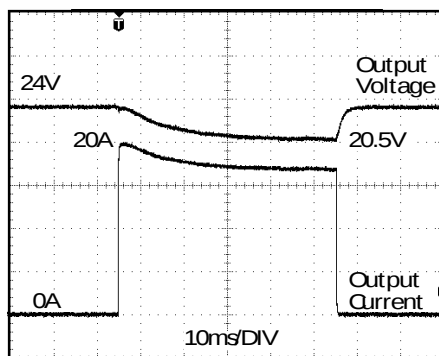
23.2. PEAK CURRENT CAPABILITY

Solenoids, contactors and pneumatic modules often have a steady state coil and a pick-up coil. The inrush current demand of the pick-up coil is several times higher than the steady-state current and usually exceeds the nominal output current (including the PowerBoost). The same situation applies when starting a capacitive load.

Branch circuits are often protected with circuit breakers or fuses. In case of a short or an overload in the branch circuit, the fuse needs a certain amount of overcurrent to trip or to blow. The peak current capability ensures the safe operation of subsequent circuit breakers.

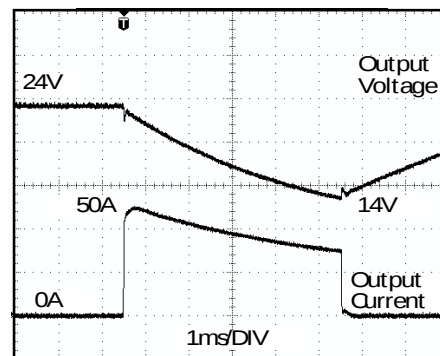
Assuming the input voltage is turned on before such an event, the built-in large sized output capacitors inside the power supply can deliver extra current. Discharging this capacitor causes a voltage dip on the output. The following two examples show typical voltage dips:

Fig. 23-3 Peak load with 2x the nominal current for 50ms, typ.



Peak load 20A (resistive) for 50ms
Output voltage dips from 24V to 20.5V.

Fig. 23-4 Peak load with 5x the nominal current for 5ms, typ.



Peak load 50A (resistive) for 5ms
Output voltage dips from 24V to 14V.

Please note: The DC-OK relay triggers when the voltage dips more than 10% for longer than 1ms.

23.3. BACK-FEEDING LOADS

Loads such as decelerating motors and inductors can feed voltage back to the power supply. This feature is also called return voltage immunity or resistance against Back- E.M.F. (Electro Magnetic Force).

This power supply is resistant and does not show malfunctioning when a load feeds back voltage to the power supply. It does not matter whether the power supply is on or off.

The maximum allowed feed-back-voltage is 35Vdc. The absorbing energy can be calculated according to the built-in large sized output capacitor which is specified in chapter 6.

23.4. EXTERNAL INPUT PROTECTION

The unit is tested and approved for branch circuits up to 20A. An external protection is only required if the supplying branch has an ampacity greater than this. Check also local codes and local requirements. In some countries local regulations might apply.

If an external fuse is necessary or utilized, minimum requirements need to be considered to avoid nuisance tripping of the circuit breaker. A minimum value of 6A B- or 4A C-Characteristic breaker should be used

23.5. CHARGING OF BATTERIES

The power supply can be used to charge lead-acid or maintenance free batteries. (Two 12V batteries in series)

Instructions for charging batteries:

- a) Set output voltage (measured at no load and at the battery end of the cable) very precisely to the end-of-charge voltage.

End-of-charge voltage	27.8V	27.5V	27.15V	26.8V
Battery temperature	10°C	20°C	30°C	40°C

- b) Use a 15A or 16A circuit breaker (or blocking diode) between the power supply and the battery.
 c) Ensure that the output current of the power supply is below the allowed charging current of the battery.
 d) Use only matched batteries when putting 12V types in series.
 e) The return current to the power supply (battery discharge current) is typ. 3mA when the power supply is switched off (except in case a blocking diode is utilized).

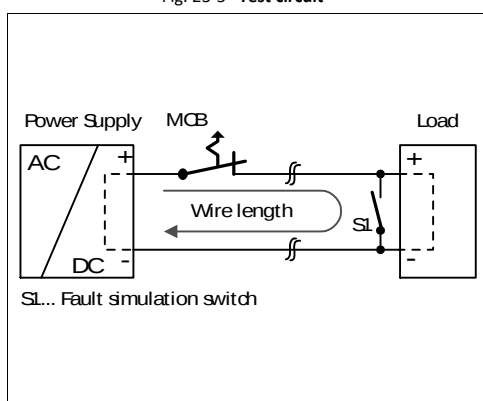
23.6. OUTPUT CIRCUIT BREAKERS

Standard miniature circuit breakers (MCB's or UL1077 circuit breakers) are commonly used for AC-supply systems and may also be used on 24V branches.

MCB's are designed to protect wires and circuits. If the ampere value and the characteristics of the MCB are adapted to the wire size that is used, the wiring is considered as thermally safe regardless of whether the MCB opens or not.

To avoid voltage dips and under-voltage situations in adjacent 24V branches which are supplied by the same source, a fast (magnetic) tripping of the MCB is desired. A quick shutdown within 10ms is necessary corresponding roughly to the ride-through time of PLC's. This requires power supplies with high current reserves and large output capacitors. Furthermore, the impedance of the faulty branch must be sufficiently small in order for the current to actually flow. The best current reserve in the power supply does not help if Ohm's law does not permit current flow. The following table has typical test results showing which B- and C-Characteristic MCBs magnetically trip depending on the wire cross section and wire length.

Fig. 23-5 Test circuit



Maximal wire length*) for a fast (magnetic) tripping:

	0.75mm ²	1.0mm ²	1.5mm ²	2.5mm ²
C-2A	23m	29m	48m	69m
C-3A	20m	24m	38m	57m
C-4A	12m	16m	22m	33m
C-6A	5m	7m	9m	14m
C-8A	3m	4m	5m	7m
C-10A	2m	3m	4m	6m
C-13A	1m	1m	2m	2m
B-6A	11m	14m	24m	34m
B-10A	5m	8m	11m	18m
B-13A	4m	6m	8m	10m

*) Don't forget to consider twice the distance to the load (or cable length) when calculating the total wire length (+ and - wire).

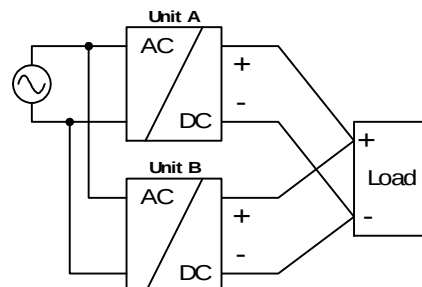
23.7. PARALLEL USE TO INCREASE OUTPUT POWER

Power supplies from the same series (Q-Series) can be paralleled to increase the output power. The output voltage shall be adjusted to the same value ($\pm 100\text{mV}$) with the same load conditions on all units, or the units can be left with the factory settings.

If more than three units are connected in parallel, a fuse or circuit breaker with a rating of 15A or 16A is required on each output. Alternatively, a diode or redundancy module can also be utilized.

Keep an installation clearance of 15mm (left / right) between two power supplies and avoid installing the power supplies on top of each other. Do not use power supplies in parallel in mounting orientations other than the standard mounting orientation (input terminals on bottom and output terminals on the top of the unit) or in any other condition where a derating of the output current is required (e.g. altitude, above $+60^\circ\text{C}$, ...).

Pay attention that leakage current, EMI, inrush current, harmonics will increase when using multiple power supplies.



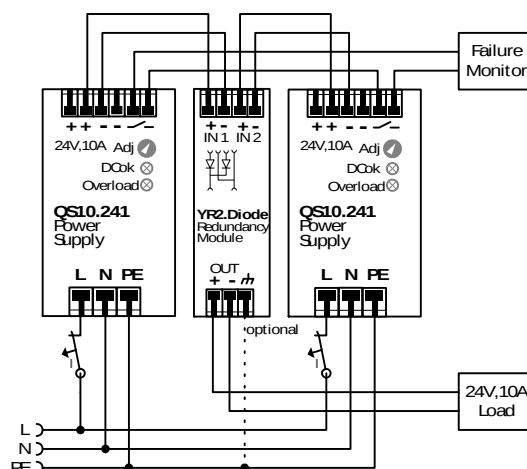
23.8. PARALLEL USE FOR REDUNDANCY

Power supplies can be paralleled for redundancy to gain higher system availability. Redundant systems require a certain amount of extra power to support the load in case one power supply unit fails. The simplest way is to put two power supplies in parallel. This is called a 1+1 redundancy. In case one power supply unit fails, the other one is automatically able to support the load current without any interruption. Redundant systems for a higher power demand are usually built in a N+1 method. E.g. five power supplies, each rated for 10A are paralleled to build a 40A redundant system. For N+1 redundancy the same restrictions apply as for increasing the output power, see also chapter 23.7.

Please note: This simple way to build a redundant system does not cover failures such as an internal short circuit in the secondary side of the power supply. In such a case, the defective unit becomes a load for the other power supplies and the output voltage can not be maintained any more. This can be avoided by utilizing decoupling diodes which are included in the redundancy module YR2.DIODE.

Recommendations for building redundant power systems:

- Use separate input fuses for each power supply.
- Monitor the individual power supply units. Therefore, use the DC-OK relay contact of the QS10 power supply.
- It is desirable to set the output voltages of all units to the same value ($\pm 100\text{mV}$) or leave it at the factory setting.



23.9. DAISY CHAINING OF OUTPUTS

Daisy chaining (jumping from one power supply output to the next) is allowed as long as the average output current through one terminal pin does not exceed 25A. If the current is higher, use a separate distribution terminal block as shown in Fig. 23-7.

Fig. 23-6 Daisy chaining of outputs

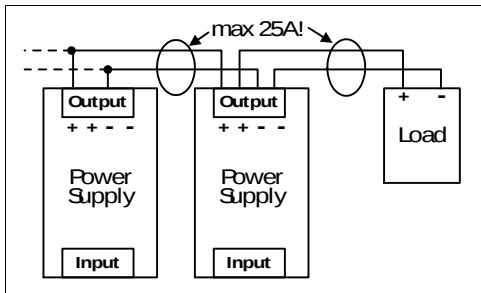
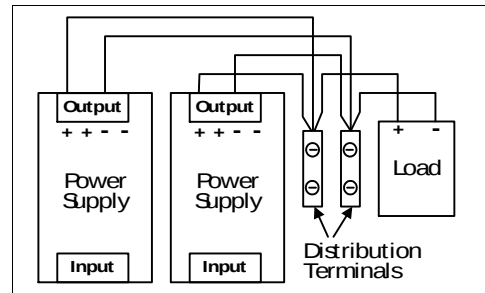


Fig. 23-7 Using distribution terminals



23.10. SERIES OPERATION

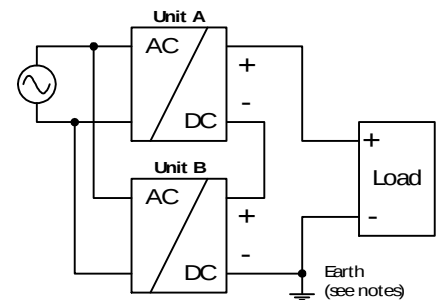
Power supplies of the same type can be connected in series for higher output voltages. It is possible to connect as many units in series as needed, providing the sum of the output voltage does not exceed 150Vdc. Voltages with a potential above 60Vdc are not SELV anymore and can be dangerous. Such voltages must be installed with a protection against touching.

Earthing of the output is required when the sum of the output voltage is above 60Vdc.

Avoid return voltage (e.g. from a decelerating motor or battery) which is applied to the output terminals.

Keep an installation clearance of 15mm (left / right) between two power supplies and avoid installing the power supplies on top of each other. Do not use power supplies in series in mounting orientations other than the standard mounting orientation (input terminals on bottom and output terminals on the top of the unit).

Pay attention that leakage current, EMI, inrush current, harmonics will increase when using multiple power supplies.

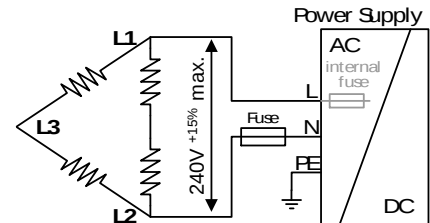


23.11. INDUCTIVE AND CAPACITIVE LOADS

The unit is designed to supply any kind of loads, including unlimited capacitive and inductive loads.

23.12. OPERATION ON TWO PHASES

The power supply can also be used on two-phases of a three-phase-system. Such a phase-to-phase connection is allowed as long as the supplying voltage is below 240V+15%. Use a fuse or a circuit breaker to protect the N input. The N input is internally not protected and is in this case connected to a hot wire. Appropriate fuses or circuit breakers are specified in chapter 23.4 "External Input Protection".



23.13. USE IN A TIGHTLY SEALED ENCLOSURE

When the power supply is installed in a tightly sealed enclosure, the temperature inside the enclosure will be higher than outside. In such situations, the inside temperature defines the ambient temperature for the power supply.

The following measurement results can be used as a reference to estimate the temperature rise inside the enclosure.

The power supply is placed in the middle of the box, no other heat producing items are inside the box

Enclosure:	Rittal Typ IP66 Box PK 9519 100, plastic, 180x180x165mm
Load:	24V, 8A; (=80%) load is placed outside the box
Input:	230Vac
Temperature inside enclosure:	47°C (in the middle of the right side of the power supply with a distance of 2cm)
Temperature outside enclosure:	27°C
Temperature rise:	20K

23.14. MOUNTING ORIENTATIONS

Mounting orientations other than input terminals on the bottom and output on the top require a reduction in continuous output power or a limitation in the maximum allowed ambient temperature. The amount of reduction influences the lifetime expectancy of the power supply. Therefore, two different derating curves for continuous operation can be found below:

Curve A1 Recommended output current.

Curve A2 Max allowed output current (results in approximately half the lifetime expectancy of A1).

Fig. 23-8
Mounting
Orientation A
(Standard
orientation)

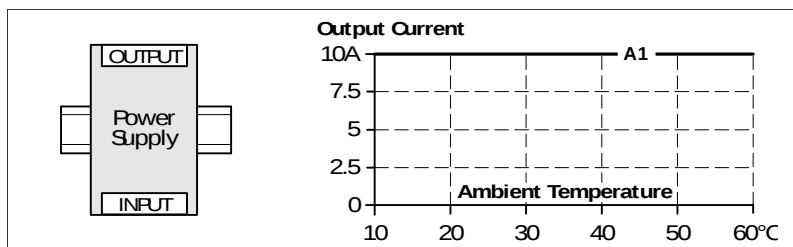


Fig. 23-9
Mounting
Orientation B
(Upside down)

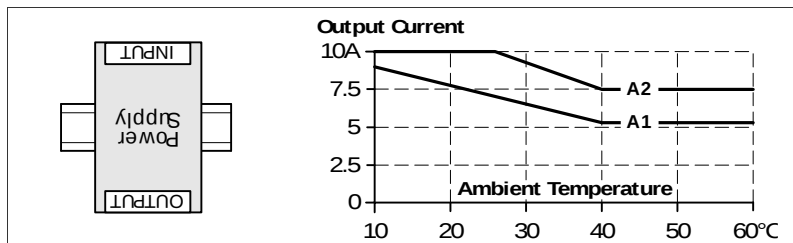


Fig. 23-10
Mounting
Orientation C
(Table-top
mounting)

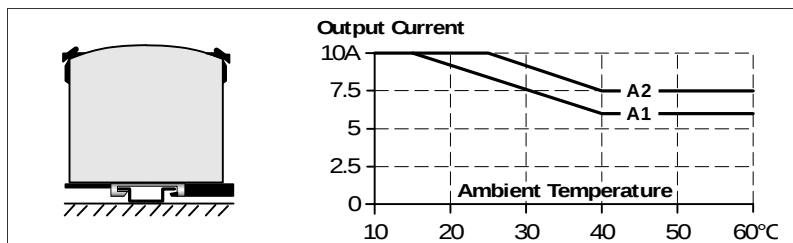


Fig. 23-11
Mounting
Orientation D
(Horizontal cw)

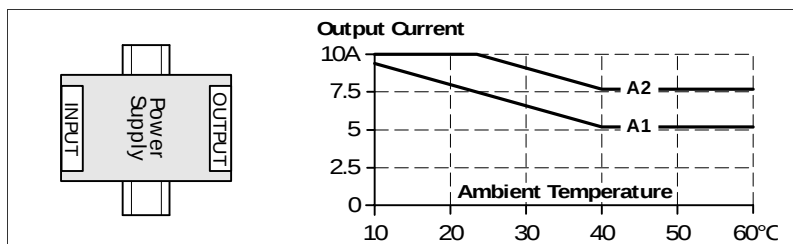


Fig. 23-12
Mounting
Orientation E
(Horizontal ccw)

