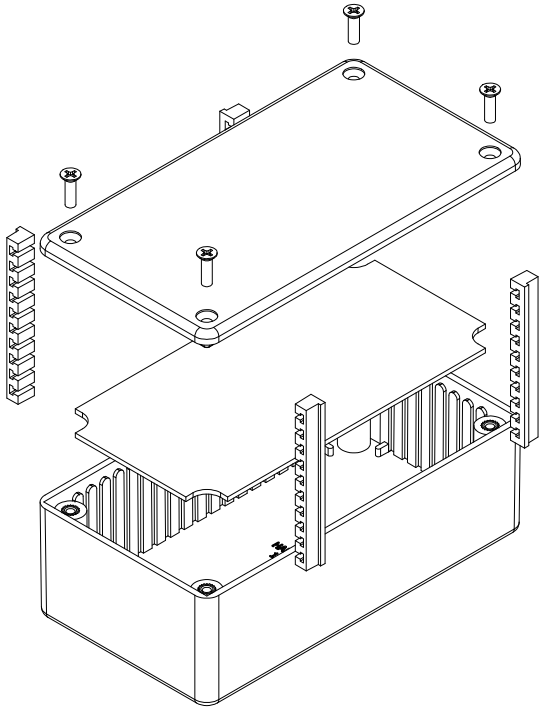
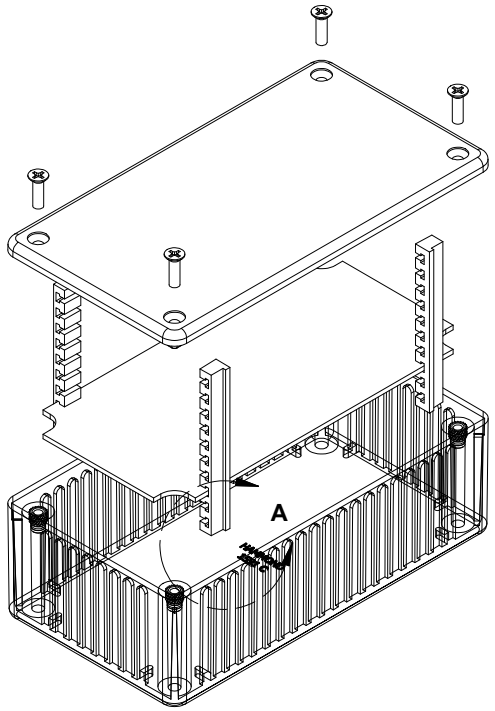
1.

ATTTACH CLIPS
ON SAME LEVEL
TO P.C.BOARD.

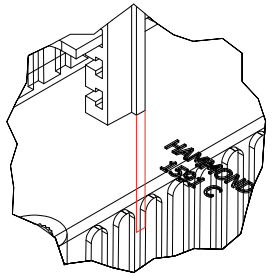
RECOMMENDED
PCB THICKNESS
1.5mm - 1.75mm



2.



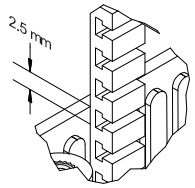
ALIGN ALL SMALL
TABS ON THE
CLIPS TO THE
SLOTS ON THE BOX.
INSERT P.C.BOARD
ASSEMBLY INTO BOX.



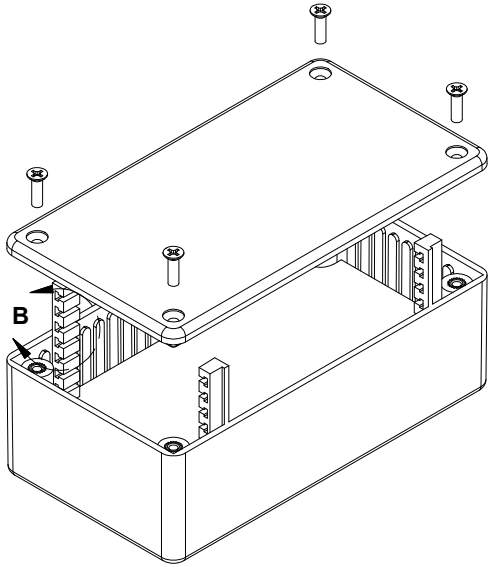
DETAIL A

3.

CUT THE CLIPS
2.1mm - 2.5mm
FROM THE TOP
OF THE BOX

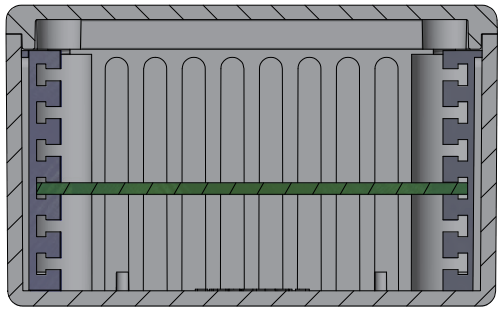


DETAIL B



4.

INSTALL COVER SCREWS
TO THE RECOMMENDED TORQUE
42-57 ozf.in (30-40 cN.m)



PART NUMBERS	
PC Board Card Adapters	1591Z6 (6Pkg)
	1591Z50 (50 Pkg)
	1591Z100 (100Pkg)

HAMMOND MANUFACTURING®
CARD ADAPTOR
INSTRUCTIONS
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