

# **CLT Flammability Test Report**

## **UL 94 Verification Test**

Samples: 5 bars of 1.6 mm in thickness

#### 1. POLYETHYLENE

	E1	E2	E3	E4	E5		
Burning length (mm)	75	75	75	75	75		
Time of combustion (s)	127	101	99	191	158	Average	Requirement
Speed combustion (mm/min)	35.4	44.6	45.5	23.6	28.5	35.5mm/min	Burning rate 75mm/min Max

The flame front passes the 25 and 100mm mark.

#### 2. HEAT STABILIZED NYLON

	E1	E2	E3	E4	E5		
Burning length (mm)	75	75	75	75	75		
Time of combustion (s)	89	69	92	79	71	Average	Requirement
Speed combustion (mm/min)	50.5	65.2	48.9	56.9	63.3	57 mm/min	Burning rate 75mm/min Max

The flame front passes the 25 and 100mm mark.

Based on the above results, the Polyethylene and Heat Stabilized Nylon are rated HB.











### **Product Test**

#### 3. POLYETHYLENE

Diameter: 1 inch

- 5 samples of tubing

- Method according to the ISO 3795 / SAE J369 (Max burn rate 100 mm/min)

Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Average
68 mm/min	79.5 mm/min	70.2 mm/min	67.3 mm/min	75.8 mm/min	72.1 mm/min

#### 4. HEAT STABILIZED NYLON

Diameter: 1 inch

- 5 samples of tubing

- Method according to the ISO 3795 / SAE J369 (Max burn rate 100 mm/min)

Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Average
49 mm/min	82 mm/min	65 mm/min	60 mm/min	63.6 mm/min	63.9 mm/min

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