

INSTRUCCIONES DE TRABAJO

Versión nº: 2 Fecha de revisión: Septiembre 2011

IDT-605: Fichas técnicas de producto**TECHNICAL DATA****HOOK 088****Construction characteristics**

Basic construction
 Base material
 Standard binder backing

Width : < 50 mm
 ≥ 50 mm
 ≥ 100 mm

Overall thickness

Weight

Usage characteristics

Peel Strength with Loop std *

Shear Strength with Loop std *

Cycle life *

Breaking Strength *

Shrinkage after washing (3 x 60°C) *

Colourfastness to washing UNE-EN ISO 105-C10

Colourfastness to dry cleaning ISO 105 sec/DO1

Colourfastness to rubbing ISO 105 sec/X12

Colourfastness to water ISO 105 sec/EO1

Colourfastness to sea water ISO 105 sec/EO2

Colourfastness to light ISO 105 sec/BO2

Colourfastness to perspiration ISO 105 sec/EO4

* Internal norm of VESA

Woven
 Polyamide
 Synthetic resin

Nominal ± 1 mm
 Nominal ± 1.5 mm
 Nominal ± 2 mm

1.70 - 2.05 mm

300 g/m² ± 10 %

Average 2.0 N/cm
 Minimum 1.3 N/cm

Average 10.3 N/cm²
 Minimum 7.3 N/cm²

50 % loss after 10000 cycles

Minimum 210 N/cm

Maximum 4 %

4 minimum

4 minimum

4 minimum

4 minimum

4 minimum

5 minimum (dark colours)

4 minimum (white and light colours)

3 minimum (fluor colours + polyurethane resin)

4 minimum

The information included in this Technical Sheet is based on reliable tests and trials. Average value as a reference only, not a nominal specification. Given the diversity of uses of our products we advise our customers to assure themselves that the product meets the requirements of their application. The responsibility for the application and use of the product remains with the customer.

Elaborado: J.C. Lima

Revisado: E. Ducet

Autorizado: J. Jacobs

Fecha: 27.09.11

ANEXO: IDT – 605-B

FTP 100 Versión 4

INSTRUCCIONES DE TRABAJO

Versión nº: 2 Fecha de revisión: Septiembre 2011

IDT-605: Fichas técnicas de producto**TECHNICAL DATA****LOOP 001****Construction characteristics**

Basic construction
 Base material
 Standard binder backing

Width : < 50 mm
 ≥ 50 mm
 ≥ 100 mm

Overall thickness

Weight

Usage characteristics

Peel Strength with Hook std *

Shear Strength with Hook std *

Cycle life *

Breaking Strength *

Shrinkage after washing (3 x 60°C) *

Colourfastness to washing UNE-EN ISO 105-C10

Colourfastness to dry cleaning ISO 105 sec/DO1

Colourfastness to rubbing ISO 105 sec/X12

Colourfastness to water ISO 105 sec/EO1

Colourfastness to sea water ISO 105 sec/EO2

Colourfastness to light ISO 105 sec/BO2

Colourfastness to perspiration ISO 105 sec/EO4

* Internal norm of VESA

Woven
 Polyamide
 Synthetic resin

 Nominal ± 1 mm
 Nominal ± 1.5 mm
 Nominal ± 2 mm

2.35 ± 0.25 mm

300 g/m² ± 10 %

Average 2.0 N/cm
 Minimum 1.3 N/cm

Average 10.3 N/cm²
 Minimum 7.3 N/cm²

50 % loss after 10000 cycles

Minimum 210 N/cm

Maximum 4 %

4 minimum
 4 minimum
 4 minimum
 4 minimum
 4 minimum
 5 minimum (dark colours)
 4 minimum (white and light colours)
 3 minimum (fluor colours)
 4 minimum

The information included in this Technical Sheet is based on reliable tests and trials. Average value as a reference only, not a nominal specification. Given the diversity of uses of our products we advise our customers to assure themselves that the product meets the requirements of their application. The responsibility for the application and use of the product remains with the customer.

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