

### **Mechanical characteristics**

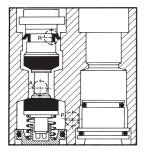
Foot valve body and protection in nylon with steel reinforcing plate.

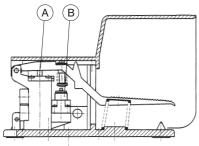
Valve body in die-cast zinc alloy (zamak). Seals in oil/wear-resistance compound.

#### Pneumatic characteristics

Max working pressure: 10 bar Ambient temperature:  $-10 \div 70^{\circ}$ C Fluid temperature:  $-10 \div 50^{\circ}$ C Operation with or without lubrication. Capacity: 800 NI/min

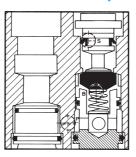
## 3/2 NC valve body

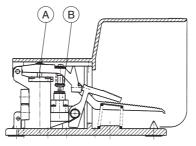




Servoassisted pedal with spring return. Direct operation (A) or pneumatically assisted (B).

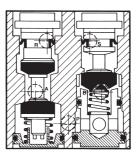
3/2 NO valve body

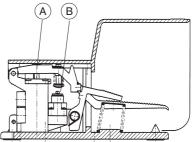




Servoassisted pedal with two positions (bistable). The pedal must be deeply pressed. The unlocking pedal brings the pedal back to the starting position.

#### 5/2 valve body



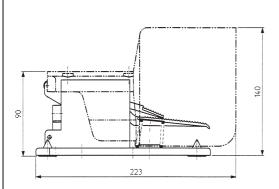


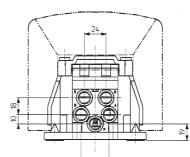
Servoassisted pedal with safety device. Operation is possible only by pushing both pedals at the same time. Pedals return to the starting position simply by releasing them. In this case unintentional operation is avoided.

Pneumatic pedal	Symbol	Control	Return	Ways	Connec- tions	Ø mm	Capacity NI/min	Force (N)	Mass kg	Part number
					M 5	2,3	98	20	0,92	AM-5053
		Pedal	Spring	3/2 NC	G 1/8	2,3	98	20	0,96	AM-5043
	PR				G 1/4	6	800	20	1,25	AM-5000
27		Pedal	Spring	5/2	G 1/4	6	800	20	1,45	AM-5001
			Pedal		G 1/4	6	800	20	1,52	AM-5004
		– Pedal	Spring	2/2 NC	M5		98	20	0,92	AM-5053B
					G 1/8	2,3			0,96	AM-5043B
				2/2 NO	M5	- 2,3	98	20	0,92	AM-5053D
					G 1/8				0,96	AM-5043D
Upon request: operation with pedal provided with safety stop - servoassisted pedal - servoassisted pedal with safety control - NO valves 3/2										
Electric pedal	Symbol		Descr	iption			Force N	Ма	iss Kg	Part number
	H V	pedal without electric microswitch					20		,86	AM-5050
		pedal with electric microswitch					20		,92	AM-5051
		pedal with double electric microswitch					20 (		,95	AM-5052
		Body, prot	tection ar	nd pedal ii	n dielectri	c plas	stic mater	rial		



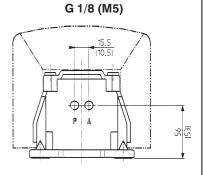
# 2/2 - 3/2 NC, NO 5/2 - M5 - G 1/8 - G 1/4 pneumatic pedals Poppet system





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G 1/4



P (1) = Supply A-B (4-2) = Consumption R-S (5-3) = Exhaust



A-P B-P	A-P-R	B-P-S	A-B-P-R-S

## **Electric pedal**

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