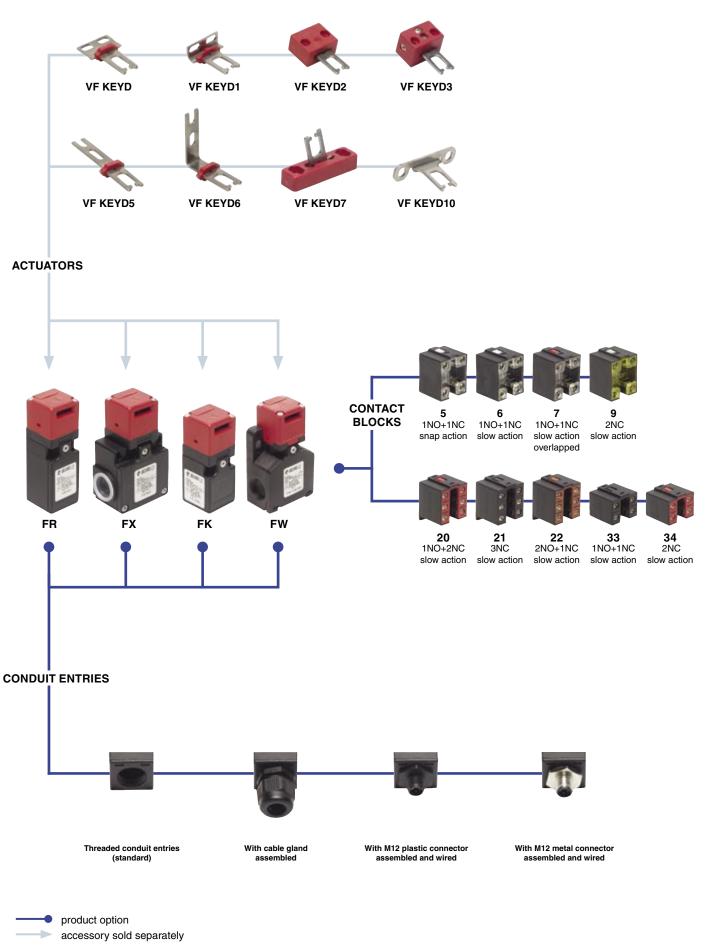
Selection diagram



Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

Housing

FR	polymer housing, one conduit entry		
FX	polymer housing, two conduit entries		
FW	polymer housing, three conduit entries		

Contact blocks

5	1NO+1NC, snap action
6	1NO+1NC, slow action
7	1NO+1NC, slow action overlapped
9	2NC, slow action
20	1NO+2NC, slow action
21	3NC, slow action
22	2NO+1NC, slow action
33	1NO+1NC, slow action
34	2NC, slow action

Head type

92	detachable head (only for FW housing)	
93	not detachable head (only for FR-FX-FK housing)	

Actuator extraction force

	10 N (standard)
E3	30 N

Actuators

	without actuator (standard)
D	with straight actuator
D1	with right-angled actuator
D2	with jointed actuator
D3	with adjustable jointed actuator in two directions
D5	with long actuator
D6	with right-angled long actuator
D7	with adjustable jointed actuator in one direction
D10	with shaped actuator

Preinstalled cable gland or connectors

no cable gland or connector (standard)
with assembled cable gland suitable for \varnothing 6 to \varnothing 12 mm cables range
with M12 metal connector assembled and wired, 8 poles (only for contact blocks 20, 21, 22)

For the complete list of all combinations, please contact our technical

Threaded conduit entry

	PG 13,5 (standard) (only for FR-FX housing)
Α	PG 11 (only for FR-FX housing)
M1	M16x1,5
M2	M20x1,5
МЗ	1/2 NPT (only for FR housing)

Contacts type

	silver contacts (standard)
G	silver contacts gold plated 1 µm

External metallic parts

	zinc-plated steel (standard)
Х	stainless steel

FK 3393-E3D1XGM1K22

Housing

polymer housing, one conduit entry

Contact blocks

33	1NO+1NC, slow action
34	2NC, slow action

Actuator extraction force

	10 N (standard)
E3	30 N

Actuators

	without actuator (standard)
D	with straight actuator
D1	with right-angled actuator
D2	with jointed actuator
D3	with jointed actuator adjustable in two directions
D5	with long actuator
D6	with right-angled long actuator
D7	with jointed actuator adjustable in one direction
D10	with shaped actuator

Preinstalled cable gland

		no cable gland (standard)
	K22	with assembled cable gland suitable for Ø 5 to Ø 10 mm cables range
		with assembled cable gland suitable

for Ø 3 to Ø 7 mm cables range

Threaded conduit entry

	PG 11 (standard)
M1	M16x1,5

Contacts type

	silver contacts (standard)
G	silver contacts gold plated 1 µm

External metallic parts

	zinc-plated steel (standard)
Х	stainless steel

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Main data

- Housing polymer housing, from one to three conduit entries
- Protection degree IP67
- 9 contact blocks available
- 8 stainless steel actuators available
- M12 assembled connector versions
- Silver contacts gold plated versions

Markings and quality marks:









Approval IMQ: EG610 (FR-FX-FK series)
Approval UL: E131787
Approval EZU: 1010151

Technical data

Housing

Made of glass-reinforced polymer, self-extinguishing, shock-proof thermoplastic resin and with double insulation \Box

FR and FK series one conduit entry

FX series two conduit entries

FW series three knock out conduit entries

Protection degree: IP67 (electrical contacts)



General data

Ambient temperature: from -25°C to +80°C

Version for operation in ambient temperature from -40°C to +80° C on request

Max operating frequency: 3600 operations cycles¹/hour Mechanical endurance: 1 million of operations cycles¹

Max actuating speed: 0,5 m/s Min. actuating speed: 1 mm/s

Actuator extraction force 10 N (30 N -E3 version)

(1) One operation cycle means two movements, one to close and one to open contacts, as foreseen by IEC 947-5-1 standard.

Cross section of the conductors (flexible copper wire)

Contact blocks 20, 21, 22, 33, 34:

min. 1 x 0,34 mm² (1 x AWG 22)
max. 2 x 1,5 mm² (2 x AWG 16)

Contact blocks 5, 6, 7, 9:

min. 1 x 0,5 mm² (1 x AWG 20)
max. 2 x 2,5 mm² (2 x AWG 14)

In conformity with standards:

IEC 947-5-1, IEC 337-1, EN 60947-5-1, CEI EN 60947-5-1, CEI 17-45, IEC 204-1, EN 60204-1, CEI 44-5, EN 1088, EN ISO 12100-1, EN ISO 12100-2, IEC 529, EN 60529, CEI 70-1, NFC 63-140, VDE 0660-200, VDE 0113, CENELEC EN 50013, BG-GS-ET-15.

Approvals:

IEC 947-5-1, UL 508.

In conformity with requirements requested by:

Low Voltage Directive 73/23/EEC and subsequent modifications and completions. Machinery Directive 98/37/EEC.

Electromagnetic Compatibility 89/336/EEC and subsequent modifications and completions.

Positive contact opening in conformity with standards:

IEC 947-5-1, EN 60947-5-1, CEI EN 60947-5-1, VDE 0660-206.

\triangle For the correct installation of all articles, please see "Utilization requirements" chapter, from page 6/1 to page 6/4.

Electrical data				Utilization categories			
	Thormal augreent (Ith)	40.4		Alternate current: AC15 (5060 Hz)			
- ō	Thermal current (Ith):	10 A	Ue (V)	250	400	500	
ect	Rated insulation voltage (Ui): 500 VAC 600 VDC	le (A)	6	4	1		
without	Drataction against short sireuits	400 VAC for contact blocks 20, 21, 22, 33, 34	Direct cu	ırrent: D	C13		
- 8	Protection against short circuits:	fuse 10 A 500 V type aM	Ue (V)	24	125	250	
	Pollution degree:	3	le (A)	6	1,1	0,4	
_			Alternate current: AC15 (5060 Hz)				
with 4 poles M12 connector	Thermal current (Ith):	4 A	Ue (V)	24	120 `	250 [′]	
pol nre	Rated insulation voltage (Ui):	250 VAC 300 VDC	le (À)	4	4	4	
4 Z	Protection against short circuits:	0	Direct current: DC13				
¥ Z E	Pollution degree:	3	Ue (V)	24	125	250	
2	g		le (À)	4	1,1	0,4	
_			Alternate	Alternate current: AC15 (5060 Hz)			
es	Thermal current (Ith):	2 A	Ue (V)	24	,	,	
with 8 poles M12 connector	Rated insulation voltage (Ui):	30 VAC 36 VDC	le (À)	2			
8 L	Protection against short circuits:	fuse 2 A 500 V type gG	Direct cu		C13		
with 12	Pollution degree:	3	Ue (V)	24			
>	•		le (À)	2			

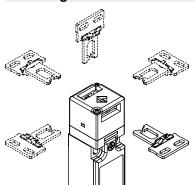
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Description

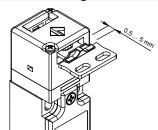
These safety switches are ideal to control gates, sliding doors and other guards protecting dangerous parts of machine. The stainless steel actuator is fastened to the moving part of the guard, so it is removed from the switch on every opening of the guard. The switch mechanism guarantees that removing the actuator forces the positive opening of the electrical contacts. Easy to install, these switches can be applied to any kind of protection (with hinge, sliding and removable ones). Besides, the possibility to actuate the switch only with its actuator guarantees that the machine can be restarted only when the guard has been closed. All products (except FW series) are equipped with a particular mechanical hooking that does not allow the separation of the head from the body during its positioning.

Rotating heads



Removing the two fastening screws, in all switches, the head can be rotated in 90° steps.

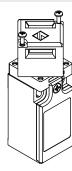
Actuator regulation zone



This switch has a wide backlash of the actuator into the head (4,5 mm) for an easier installation.

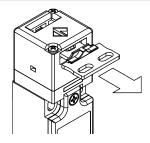
With closed door, check that the actuator doesn't knock straight against the head of the switch; it must be in the adjustment zone (0,5...5 mm)

Not detachable head



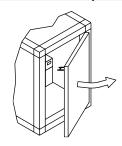
The action head type "93" is completely interchangeable and compatible with previous head type "92", but it has the advantage to be not detachable from the switch body even if it is always adjustable in 90° steps (Pizzato Elettrica patent). The new head is safer because it cannot be ruined during installation. The head fixing screws have been reduced to only two (instead of the previous four) and so the rotation operation will be quicker and cheaper.

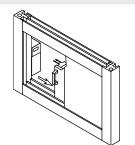
Versions with 30 N actuator extraction force



Versions with 30 N actuator holding force instead of the standard 10 N are available.

Installation examples





Limits of utilization

Do not use where dust and dirt may penetrate in any way into the head and deposit there, in particular where metal dust, concrete or chemicals are spread.

Do not use where explosive or inflammable gas is present.

Data type approved by IMQ and EZU

Rated insulation voltage (Ui): 500 VAC

400 VAC for contact blocks 20, 21, 22, 33, 34

Thermal current (Ith): 10 A

Protection against short circuits: fuse 10 A 500 V type aM

Protection degree: IP67 MV terminals (screw clamps) Pollution degree 3

Utilization category: AC15 Operation voltage (Ue): 400 VAC (50 Hz)

Operation current (le): 3 A

Forms of the contact element: Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X

Positive opening of contacts on contact block 5, 6, 7, 9, 20, 21, 22, 33, 34 In conformity with standards: EN60947-1, EN 60947-5-1 and subsequent modifications and completions, fundamental requirements of the Low Voltage Directive 73/23 EEC and subsequent modifications and completions.

Please contact our technical service for the list of type approved products.

Data type approved by UL

Utilization categories Q300 (69 VA, 125-250 VDC) A600 (720 VA, 120-600 VAC)

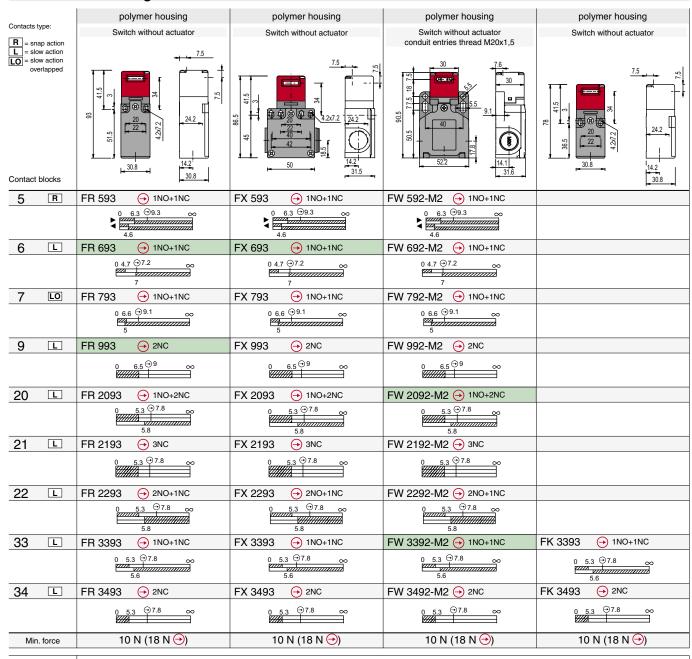
Data of the housing type 1, 4X (indoor use only), 12, 13

In conformity with standard: UL 508

For all contact blocks use 60 or 75 °C copper (Cu) conductor and wire size No. 12-14 AWG. Terminal tightening torque of 7,1 Lb-In.

Please contact our technical service for the list of type approved products.

Dimensional drawings





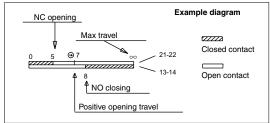
All switches listed above are available in the version with 30N actuator extraction force. To obtain these products, the order code has to be changed adding the extension "-E3", for example FR 693-E3.

Min. force 30 N version	30 N (38 N →)	30 N (38 N ⊖)	30 N (38 N →)	30 N (38 N ⊖)

Accessories See page 5/1 Items with code on the green background are available in stock

How to read travel diagrams

All measures in the diagrams are in mm



IMPORTANT:

NC contact has to be considered with inserted actuator. In safety applications it is necessary to activate the switch at least up to the positive opening point indicated in the diagrams with the symbol \odot . Operate the switch at least with the positive opening force, indicated between brackets, below each article, next the value of minimum force.

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All measures in the drawings are in mm

Article

Article

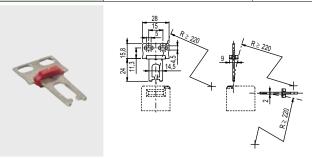
Pack

Pack

Actuators stainless steel

IMPORTANT: These actuators must be used with FR, FX, FK e FW (e.g. FR 693)

Article	Description	Pack
VF KEYD	Straight actuator	
	28	



VF KEYD1	Right-angled actuator	
	28 15 14.5 14.5 14.5 15 16 17 18 18 18 18 18 18 18 18 18 18	

Description

Article	Description	Pack
VF KEYD2	Jointed actuator	
	30 20 20 8 20 8 20 20 20 20 20 30 30	R-220

The actuator can flex in four directions for applications where the door alignment is not precise

VF KEYD3	Jointed actuator adjustable in two directions	
	30 22 22 30 30 30	

Description

Actuator adjustable in two directions for doors with reduced dimensions.

Article	Description	Pack
VF KEYD5	Long actuator	
	12 5.2 12 5.2 12 5.2 13 8 2 220 14.4 14.4 14.4 15 220 16 2 20 17 2 20 18 2	7

	·	
Article	Description	Pack
VF KEYD7	VF KEYD7 Jointed actuator adjustable in one direction	
	25 14.4 25 25 2 26 40 77 77 77 77 77 77 77 77 77 77 77 77 77	R-220

Actuator adjustable in one direction for doors with reduced dimensions.

Article	Description	Pack
Article	Description	Pack
VF KEYD6	Right-angled long actuator	
	12 A1.7 R 220 9 9 9 14.4 SE	2 2 2

