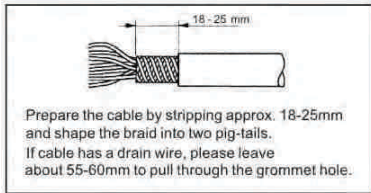
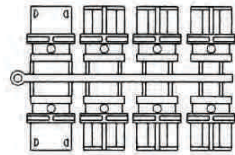


Assembly Instruction MHDTZK / MHD45ZK RA / RAHI



Prepare the cable by stripping approx. 18-25mm and shape the braid into two pig-tails. If cable has a drain wire, please leave about 55-60mm to pull through the grommet hole.

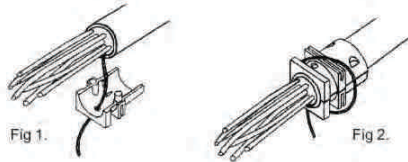


Select the ferrule halves that most closely match the diameter of the cable. (The ferrule halves do not need to match)

Foil Cable

Insert the wire through the hole in one of the two ferrule halves as shown in Fig 1. Assemble the two halves around the cable and make sure that the insulation runs the full length of the ferrule, then complete as shown in Fig 2.

Loop the earth wire recess as shown, preferably in a "knot". The earth wire can be insulated and extended to a contact on the connector if required.



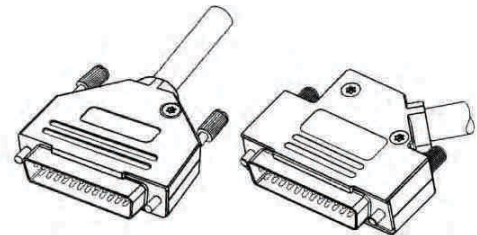
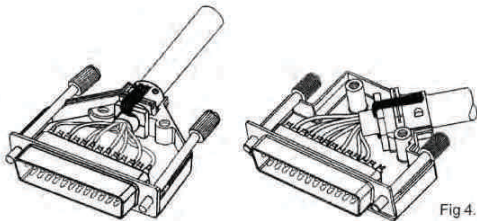
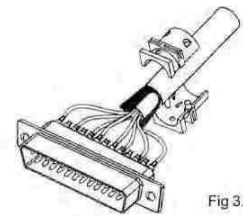
Braided Cable

For heavily braided cables, pigtail the braid and turn it back over the ferrule as shown in Fig 3.

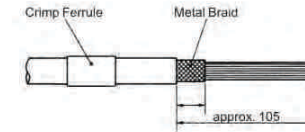
For light braided cables, pigtail the braid and turn it back over the ferrule in one direction only.

Place the assembly into the hood half as shown in Fig 4.

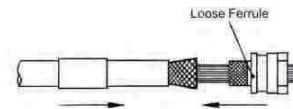
Complete the assembly by putting the second hood half over the assembly, and tighten with accompanied screw mounting set. Recommended Torque is 150 - 200 Ncm



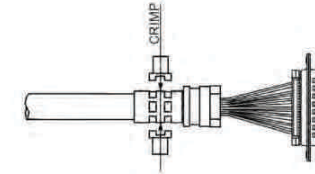
Assembly Instruction MHDTZK / MHD45ZK - ADK Series



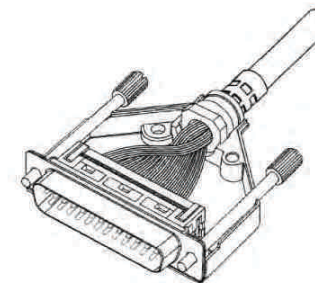
Prepare Cable as shown. Slide Crimp Ferrule over Cable.



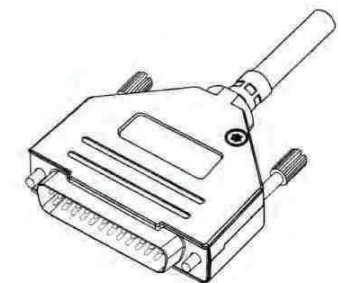
Put wires through and shape Metal Braid around Loose Ferrule.



Crimp over the loose Crimp Ferrule. Mount the Sub-D Connector.



Place the assembly inside the metal cover.



Close assembly by placing the upper Metal Part and screw together with accompanied screws.