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## Technisches Datenblatt "Gewebeklebeband" Technical data sheet "Duct Cloth Tape"

## **Production Specification**

Product Name one sided duct cloth tape

Part number HEB15L10 ... / HEB19L10 ... / HEB38L10 ...

Color blue, yellow, green, grey, red, black, white

Type of adhesive hotmelt adhesive

TEST ITEM	UNIT	Result	Method
Total thickness	mm	0,28 – 0,30	
Initial tack	ball	> 15	J-DOW
Adhesion to steel	oz/in	75	PSTC-1
Tensile strength	N/cm	45	
Holding power	Hrs	> 3	PSTC-7
Service Temperature	°C	-10 - + 60	

Testing Conditions: Lab temperature 26°C

Lab humidity: 65RH

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