TECHNICAL DATA SHEET 1/2



CRC SUPER TAPPING COMPOUND

Metal cutting compound

Ref. : 10801

1. GENERAL DESCRIPTION

CRC Super Tapping Compound is a specialist metal cutting compound which has been formulated as an instant, ready to use metal machining compound with excellent high cling and extreme pressure resistance properties.

2. FEATURES

CRC Super Tapping Compound provides an extreme-pressure resistant, tenacious film between the tool cutting edge and the work piece, ensuring an excellent surface finish and an extended tool life. Dissipates heat, and allows heavier close tolerance cuts, reducing rejects and increasing production.

3. APPLICATIONS

Outstanding performance for:

- turning,
- drilling,
- reaming,
- tapping,
- thread cutting

of tough metals such as stainless steel and high-tensile steels.

A safety data sheet (MSDS) according to EC Regulation N° 1907/2006 Art.31 and amendments is available for all CRC products.

4. DIRECTIONS

Apply the required quantity to the cutting tool and work piece. CRC Super Tapping Compound can be applied by brush or spatula, alternatively, drill taps, reamers etc may be dipped directly into the compound.

5. TYPICAL PRODUCT DATA (without propellant)

Appearance	: Dark Brown Paste
Odor	: Characteristic
Drop Point	: 55 °C
Shell 4 Ball Weld Load	: 800 kg
Solubility	: Soluble in solvents, insoluble in water
Flammability	: Non-flammable
Flashpoint	: >200 °C







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6. PACKAGING

Bulk: 12 x 500 g

All statements in this publication are based on service experience and/or laboratory testing. Because of the wide variety of equipment and conditions and the unpredictable human factors involved, we recommend that our products be tested on-the-job prior to use. All information is given in good faith but without warranty neither expressed nor implied.

This Technical Data Sheet may already have been revised at this moment for reason such as legislation, availability of components and newly acquired experiences. The latest and only valid version of this Technical Data Sheet will be sent to you upon simple request or can be found on our website: <u>www.crcind.com</u>. We recommend you to register on this website for this product so you will be able to receive any future updated version automatically.

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