

	Sysmax Industry Trading Co., Ltd.	File No.: Version: A
	NL1834	Date: 2016-10-25

Customer: _____

Lithium Battery Specification


MODEL: NL1834

Prepared By/Date	Checked By/Date	Approved By/Date

Customer Approval	Signature/Date
	Company Name
	Company Stamp

Amendment Records

Edition	Description	Prepared by	Approved by	Date
A	First Edition			2016-10-25

	Sysmax Industry Trading Co., Ltd.	File No.:
	NL1834	Version: A Date: 2016-10-25

1 . Scope

This document describes the Product Specification of Li battery supplied by SYSMAX.

2. Product Specification

Table 1

No.	Item	General Parameter	Remark
1	Rated Capacity	3400mAh	Standard discharge (0.2C) after standard charge (0.2C)
2	Minimal Rated Capacity	3300mAh	
3	Nominal Voltage	3.7V	3.7V/Cell 1P1S
4	Cycle Life	Higher than 60% of the Initial Capacity of the Cells	<ul style="list-style-type: none"> ◆Charge: CC @ 0.2C to 4.2V, then CV till current to 0.05C ◆Rest: 30min. ◆Discharge: 0.2C to 2.75V ◆Temperature:20±5°C ◆Carry out 500 cycles
5	Discharge cut-off voltage	2.8V/cell	
6	Charging cut-off voltage	4.2V/cell	
7	Cell and assembly method	18650-3400mAh	1P1S
8	Internal Resistance	≤150mΩ	
9	Packing material	PVC	
10	Capacity- Temperature Performance A: discharge current is 1C; B: discharge current is 0.5C	-10°C: A—30%; B—40%	
		0°C: A—70%; B—75%	
		23°C: A—100%; B—100%	
		55°C: A—90%; B—95%	
11	Residual Capacity After Storage	Min. 90% @28days and 25°C	

Continuous the table 1

No.	Item	General Parameter	Remark
12	Operation Temperature Range	Charge: 0~45°C	60±25%R.H.
		Discharge: -20~55°C	
13	Storage Temperature Range	Less than 1 year : 0~25°C	60±25%R.H. at the shipment state
		Less than 3 months:-5~35°C	
14	Weight	Approx: 55g	
15	Pack Dimension	High: 69±0.5mm	
		Diameter: 18.8±0.1mm	
16	PCM Main Data IC: SEIKO S8621-G2J MOS: SIS8205A*2	Over charge Detection Voltage	4.325±0.025V
		Over discharge Detection Voltage	2.500±0.025V
		Over Discharge Current	3.50-8.50A
		short circuit protection delay time	7.2-11.0ms
		Suggest working conditions	Max continuous discharge : 3A Max continuous charge: 2A
		Normal Current consumption of PCM	Max 7.0µA

	Sysmax Industry Trading Co., Ltd.	File No.: Version: A
	NL1834	Date: 2016-10-25

3. Performance And Test Conditions

3.1 Standard Test Conditions

Test should be conducted with new batteries within one week after shipment from our factory and the batteries shall not be cycled more than five times before the test. Unless otherwise specified, test and measurement shall be done under temperature of $20\pm 5^{\circ}\text{C}$ and relative humidity of 45~85%. If it is judged that the test results are not affected by such conditions, the tests may be conducted at temperature 15~30°C and humidity 25~85%RH.

3.2 Measuring Instrument or Apparatus

3.2.1 Dimension Measuring Instrument

The dimension measurement shall be implemented by instruments with equal or more precision scale of 0.01mm.

3.2.2 Voltmeter

Standard class specified in the national standard or more sensitive class having inner impedance more than 10kΩ/V

3.2.3 Ammeter

Standard class specified in the national standard or more sensitive class. Total external resistance including ammeter and wire is less than 0.01Ω.

3.2.4 Impedance Meter

Impedance shall be measured by a sinusoidal alternating current method (1kHz LCR meter).

3.3 Standard Charge/Discharge

3.3.1 Standard Charge : 0.2C

Charging shall consist of charging at a 0.2C constant current rate until the battery reaches 4.2V/cell. The battery shall then be charged at constant voltage of 4.2V/cell while tapering the charge current. Charging shall be terminated when the charging current has tapered to 0.05 C₅A. Charge time: Approx 7h, The battery shall demonstrate no permanent degradation when charged between 0 °C and 45 °C.

3.3.2 Standard Discharge : 0.2C

Battery shall be discharged at a constant current of 0.2C to 2.75V/cell @ $20\pm 5^{\circ}\text{C}$

3.3.3 If no otherwise specified, the rest time between charging and discharging is 30min.

3.4 Appearance

There shall be no such defect as crack, rust, leakage, which may adversely affect commercial value of battery.

4. Handling of battery

4.1 Prohibition short circuit

Never short circuit battery. It generates very high current which causes heating of the battery and may cause electrolyte leakage, gassing or explosion that is very dangerous.

The poles may be easily short-circuited by putting them on conductive surface.

Such outer short circuit may lead to heat generation and damage of the battery.

An appropriate circuitry with PCM shall be employed to protect accidental short circuit of the battery pack.

4.2.Mechanical shock

Falling, hitting, bending, etc. may cause degradation of battery characteristics.

	Sysmax Industry Trading Co., Ltd.	File No.: Version: A
	NL1834	Date: 2016-10-25

5. Others

Prevention of short circuit within a battery pack

Enough insulation layers between wiring and the cells shall be used to maintain extra safety protection.

The battery pack shall be structured with no short circuit internally, which may cause generation of smoke or firing.

6. Period of Warranty

The period of warranty is 12 months from the date of shipment. SYSMAX guarantees to give a replacement in case of battery with defects proven due to manufacturing process instead of the customer abuse and misuse.

7. Storing the Batteries

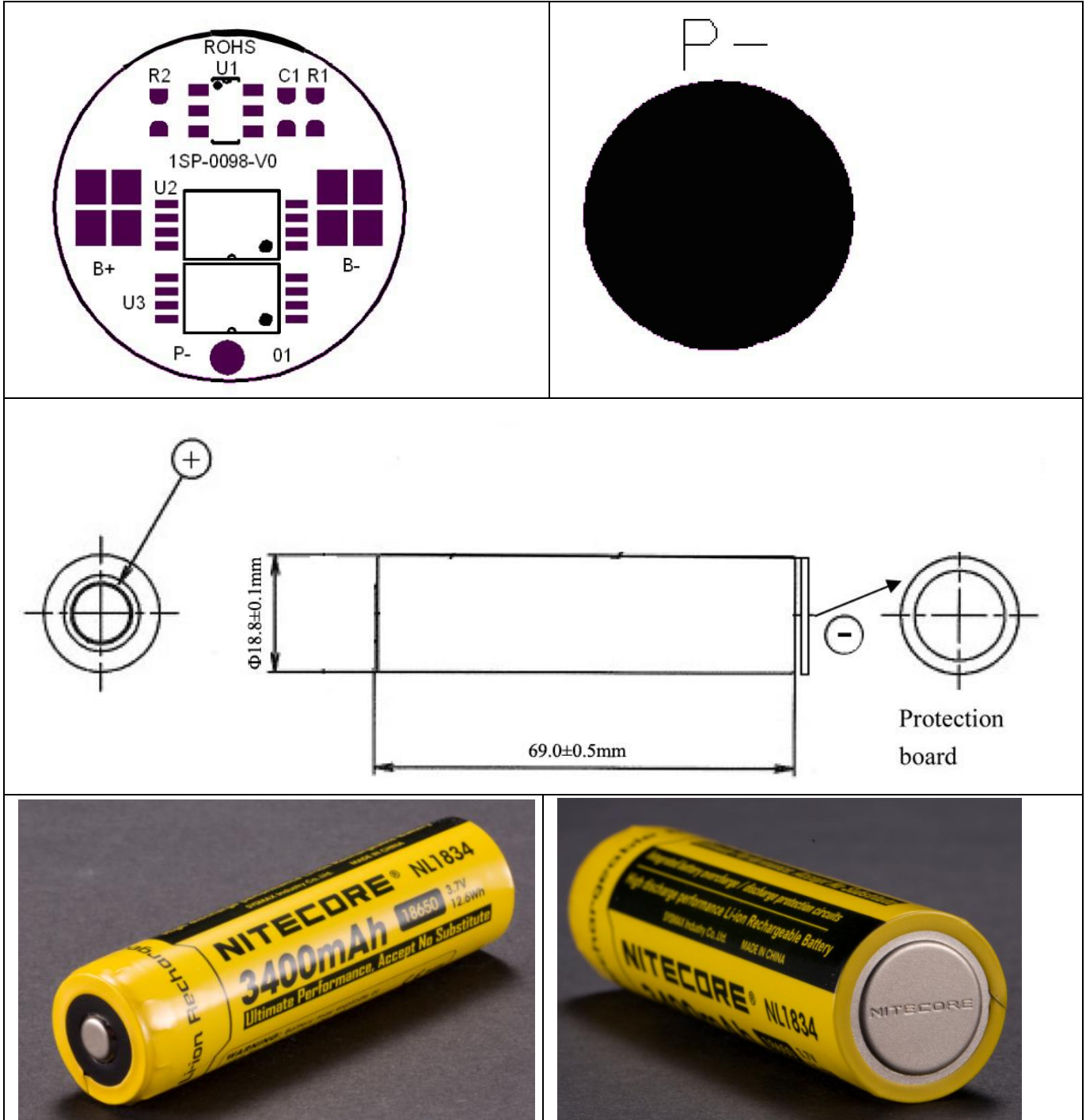
The batteries should be stored at room temperature, charged to about 30% to 50% of capacity.

We recommend that batteries be charged about once per half a year to prevent over-discharge.

8. Other Chemical Reaction

Because batteries utilize a chemical reaction, battery performance will deteriorate over time even if stored for a long period of time without being used. In addition, if the various usage conditions such as charge, discharge, ambient temperature, etc. are not maintained within the specified ranges the life expectancy of the battery may be shortened or the device in which the battery is used may be damaged by electrolyte leakage. If the batteries cannot maintain a charge for long periods of time, even when they are charged correctly, this may indicate it is time to change the battery.

9. Photo:



10. Any other items which are not covered in this specification shall be agreed by both parties.