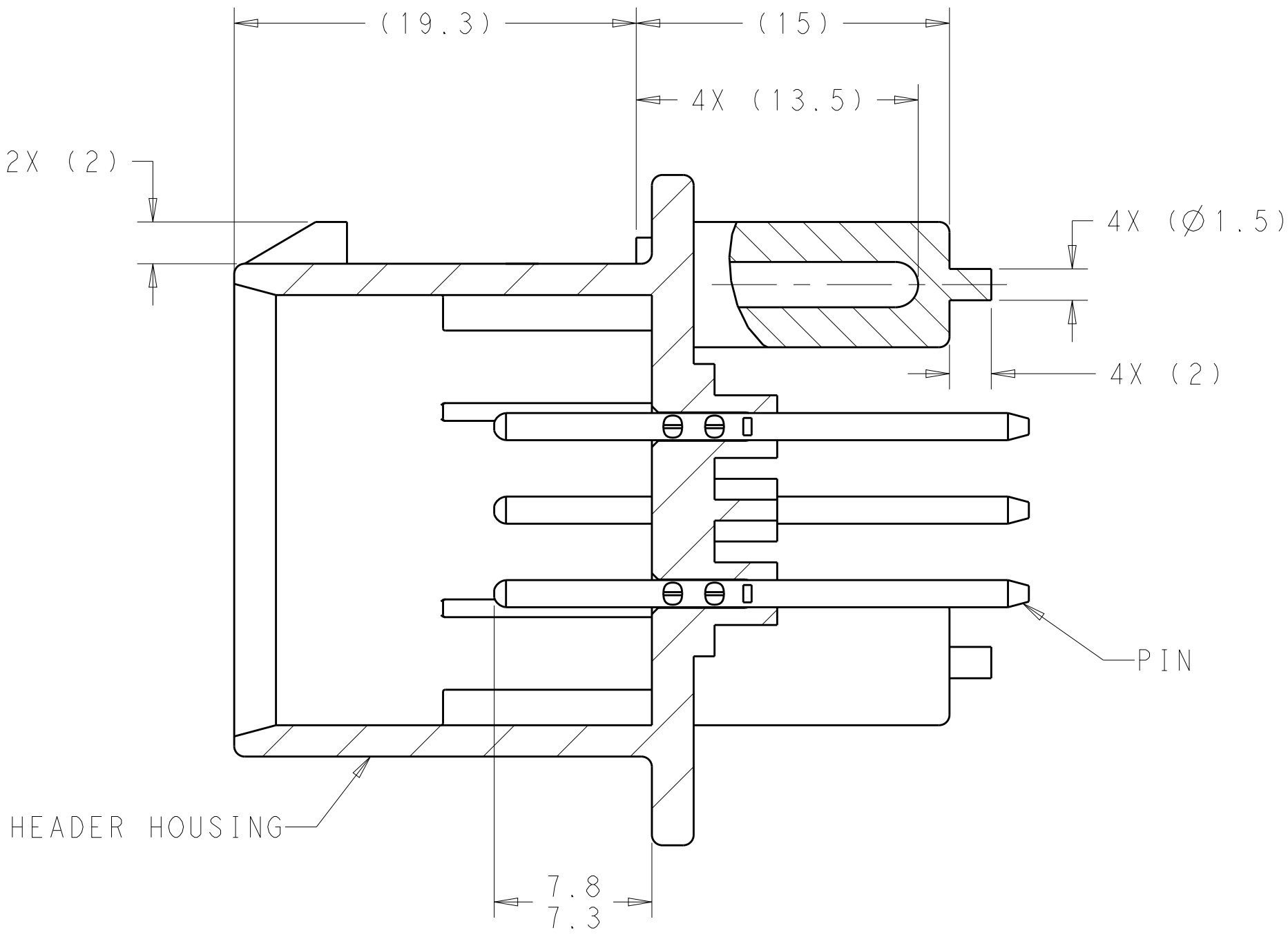
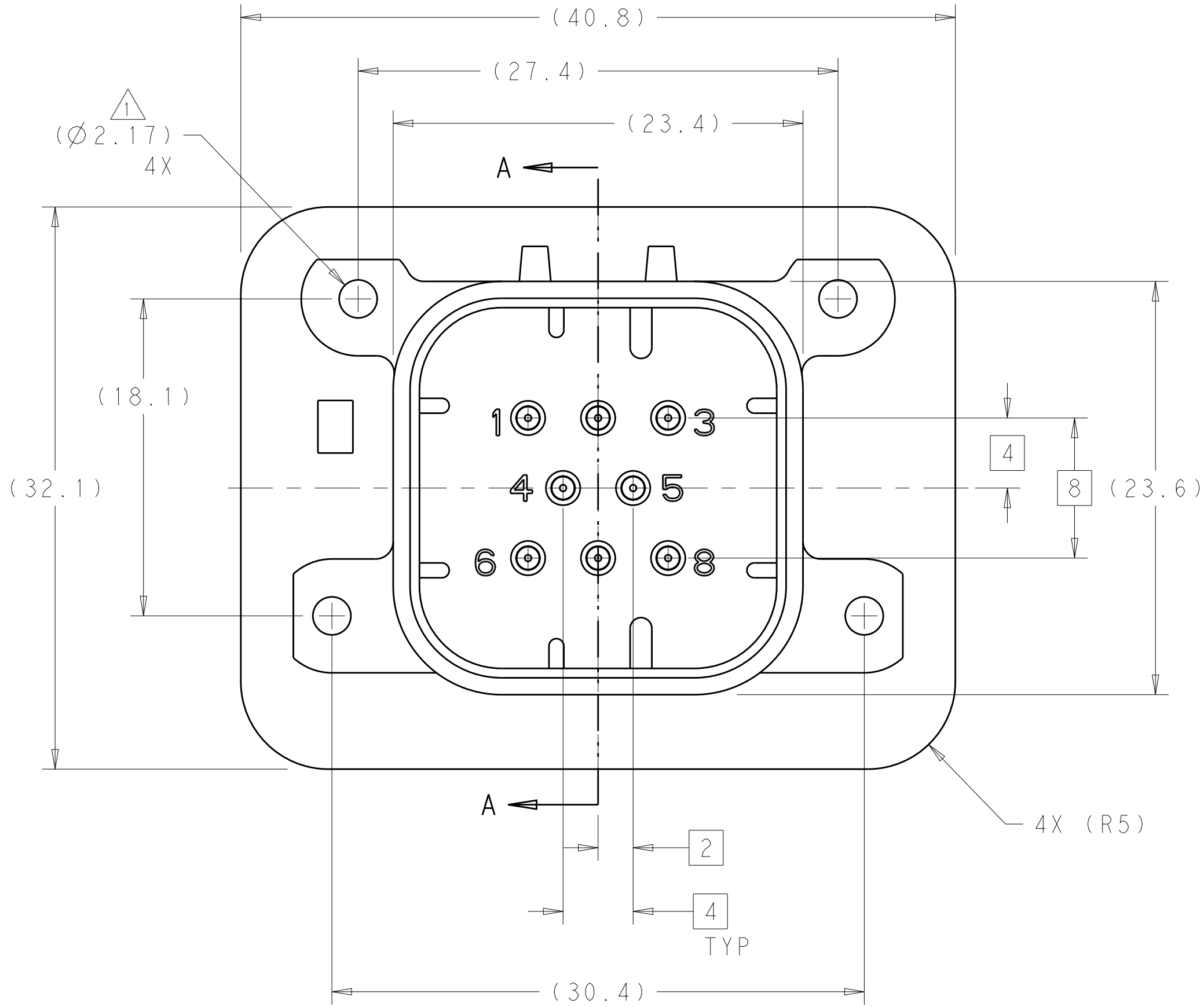
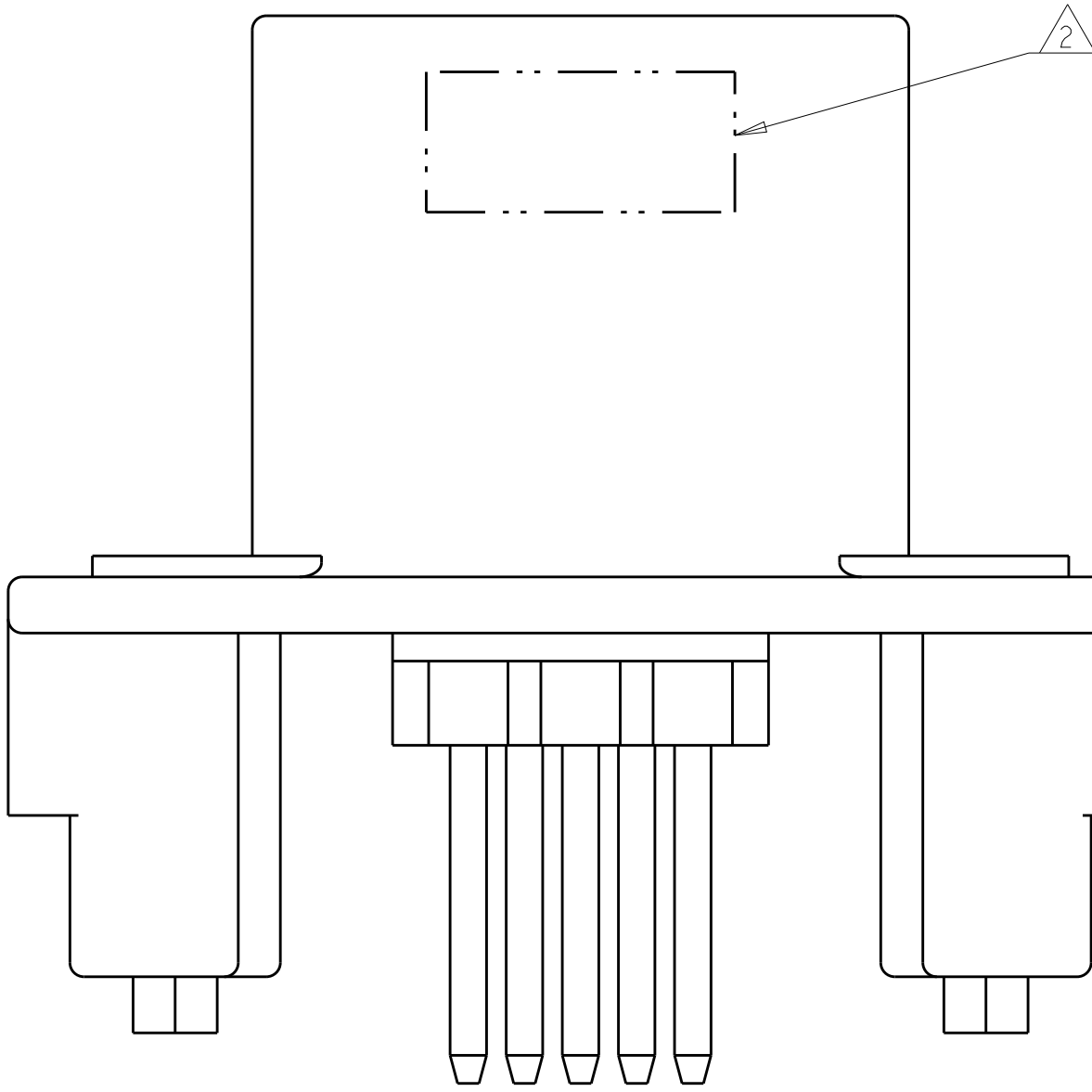


REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
B2		REVISED PER ECO-10-006160	27APR2010	DS	DS
B3		REVISED PER ECO-13-020268	31DEC2013	DD	DS
B4		REVISED PER ECO-14-009938	02JUL2014	DD	DS
B5		REVISED PER ECO-14-019367	20JAN2015	DD	DS

- 1 ACCEPTS #4 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m.
- 2 DATE CODE IN THIS LOCATION USING 5 DIGIT CODE
FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK
LAST DIGIT = DAY.
- 3 MATERIALS: HEADER HOUSING - GLASS FILLED PBT
PINS - TIN OR GOLD PLATED BRASS
- 4 HOUSING COLORS ARE MECHANICALLY KEYS TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
5. HEADER MATES TO PLUG ASSEMBLY 776286 WHICH USES REELED TERMINAL 770520 OR LOOSE PIECE TERMINAL 770854.



SECTION A - A

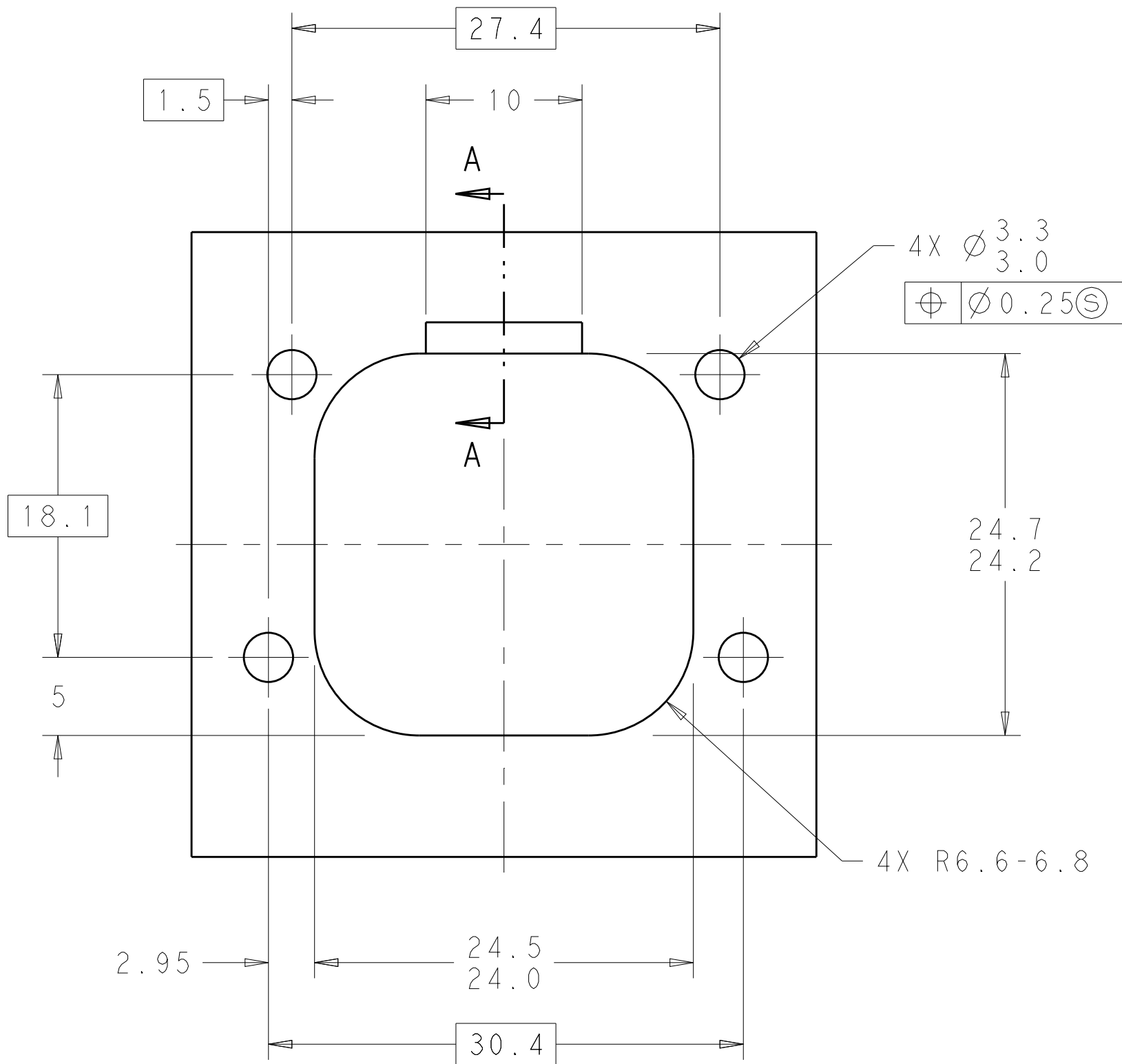


776275-1 & 1-776275-1 SHOWN

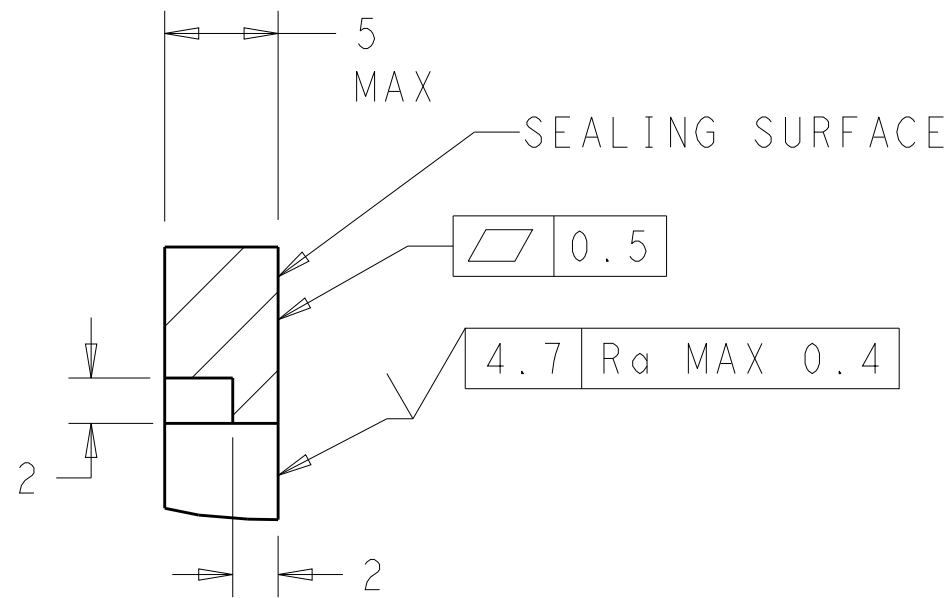
NATURAL	DURAGOLD	1-776275-2
BLACK	DURAGOLD	1-776275-1
NATURAL	TIN	776275-2
BLACK	TIN	776275-1
HEADER COLOR 4	PLATING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. STRAUSSER 29JAN2010	TE Connectivity	
DIMENSIONS:		CHK D. STRAUSSER 27MAR2010		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD D. STRAUSSER 27APR2010	NAME	
	0 PLC	±	PRODUCT SPEC	
	1 PLC	±0.2	108-1329	
	2 PLC	±0.13	APPLICATION SPEC	
	3 PLC	±	114-16016	
MATERIAL	4 PLC	±	WEIGHT	
	ANGLES	±1°	A100779C=776275	
3	FINISH	3	CUSTOMER DRAWING	
		SCALE	4:1	SHEET 1 OF 2
		REV	B5	

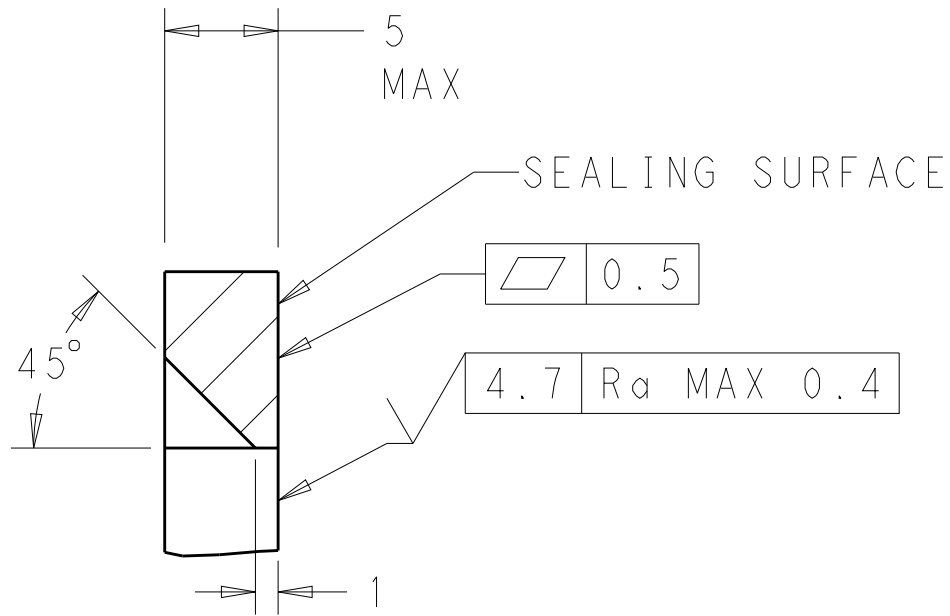
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



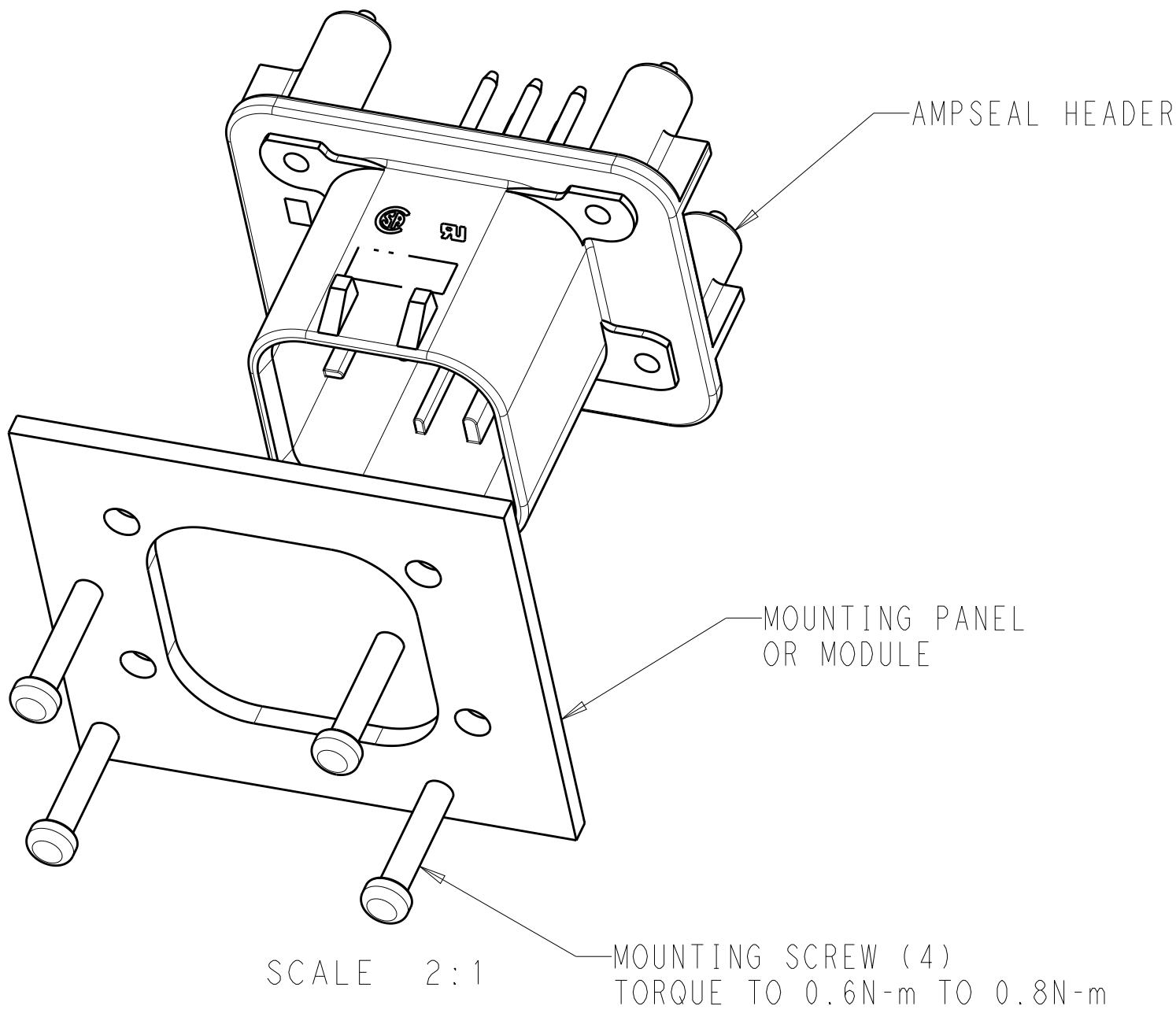
RECOMMENDED MOUNTING HOLE LAYOUT
FOR 5.0 MAX THICK PANEL



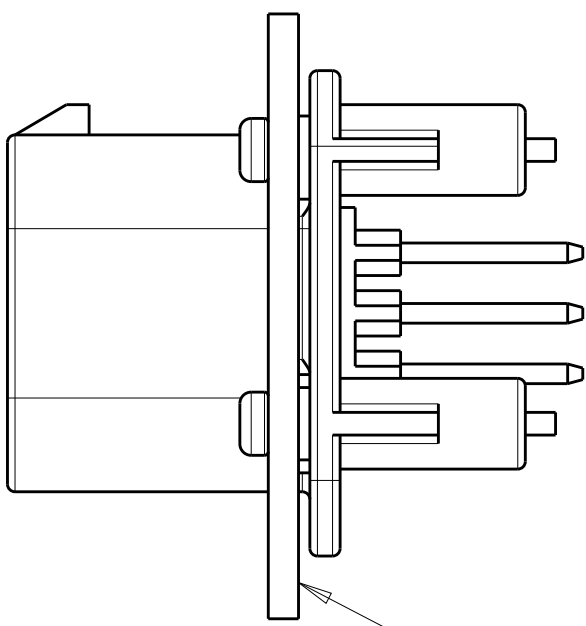
SECTION A - A
OPTIONAL CONSTRUCTION IF PANEL
THICKNESS IS GREATER THAN 2.0



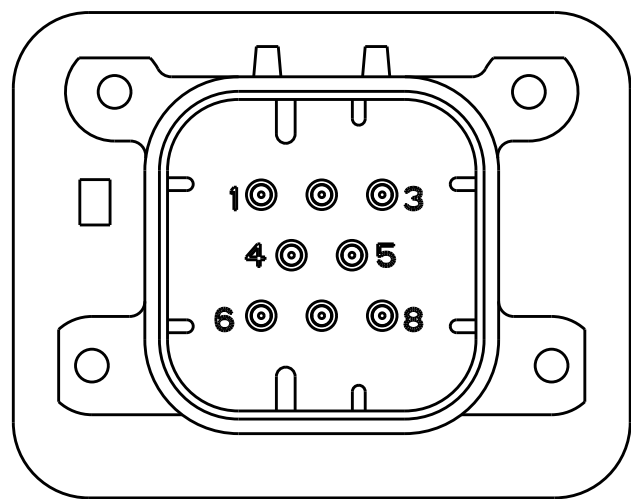
SECTION A - A
OPTIONAL CONSTRUCTION IF PANEL
THICKNESS IS GREATER THAN 2.0



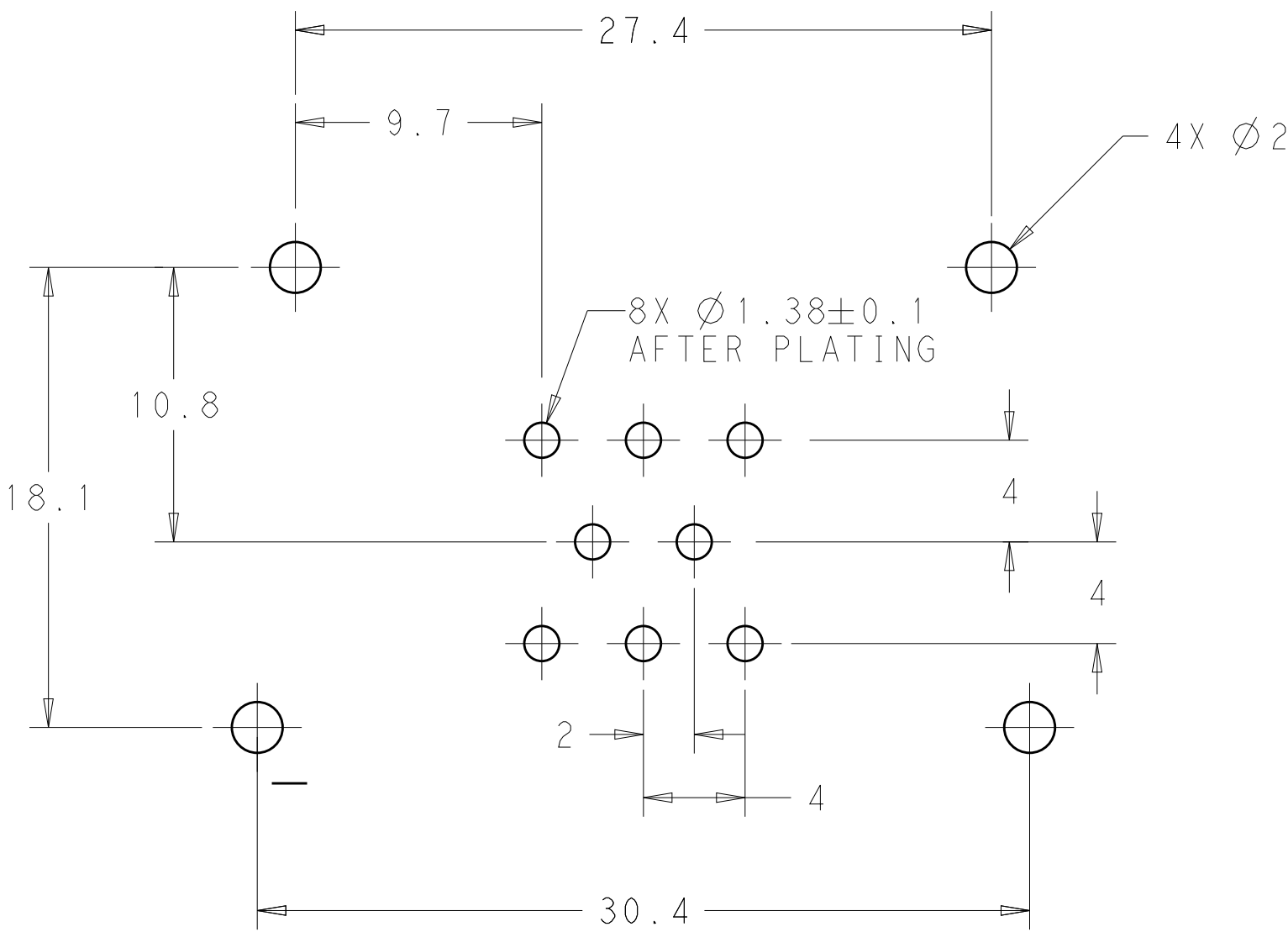
SCALE 2:1
TORQUE TO 0.6N-m TO 0.8N-m



SCALE 2:1
ENSURE THE HEADER IS FLUSH
TO THE PANEL FACE ALL AROUND
BEFORE TIGHTENING TO FINAL TORQUE



776275-2 & 1-776275-2
KEY LOCATION
SCALE 2:1



RECOMMENDED P.C. BOARD LAYOUT
FOR 1.57 THICK P.C. BOARD

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. STRAUSSER 29JAN2010	TE Connectivity	
		CHK D. STRAUSSER 22MAR2010		
DIMENSIONS:		APVD D. STRAUSSER 27APR2010	NAME	
mm		PRODUCT SPEC	ASSEMBLY, HEADER, 8 POSITION, VERTICAL, AMPSEAL	
		108-1329	SIZE	
		APPLICATION SPEC	CAGE CODE	
		114-16016	DRAWING NO	
		WEIGHT	RESTRICTED TO	
		CUSTOMER DRAWING	A100779C=776275	
		SCALE 4:1	SHEET 2 OF 2	
		REV B5		