PART NAME : PIEZO SOUNDER

MODEL NO. : CBEG2240BP-1

Signature of Ap	oproval		
Signature of Da	ae young		
Issued by	Check by	Approved	Date
olette	2/234	ZABORIN	OCT. 30, 2011

SPECIFICATIONS 2/9							
PART I	NAME	PIEZC) SOUNDER	MODEL NO.	CBEG2240BP-1	ISSUED DATE	OCT. 30, 2011
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1. Application: This specification is applicable to piezo-sounder

2. Model no. : CBEG2240BP-1

3. Characteristics. (at 25 $^\circ C$)

MODEL NO. PARAMETER	CBEG2240BP-1	UNIT
Operating Temperature	-20 TO +100	Ĉ
Sound Pressure	Min.98(at 5 Vp-p , 4KHz , 10cm)	dB
Resonant Frequency	4.0 ± 0.8	khz
Electrostatic capacitance	12,000pf \pm 30% (at 1khz)	Pf
Input voltage	Max.30	V _{P-P}

4. Measurements.

4.1 Standard test conditions.

Temperature	25 ± 3	C
Relative humidity	50 TO 70	%

4.2 Electrostatic capacitance.

Instrument	LCR meter (hp4276A)
Measuring conditions	1khz, 1vrms

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7. Physical Characteristics.

	Item	Test Condition	Specification	
7-1	Shock	Sounder shall be measured after being applied shock(980m/s ²) for each tree mutually perpendicular directions to each of 3mes by half sine wave.		
7-2	Vibration Resistant	Sounder shall be measured after being applied vibration of 1.5mm p-p with 10 to 55hz band of vibration frequency to each of 3 perpendicular directions for 2 hours.	The measured value shall meet table 1.	
7-3	Solering Heat Resistance	Lead terminal are immersed up to 1.5mm from sounders body in solder bath of $+300\pm5$ °C for 3 ± 0.5 seconds or $+260\pm5$ °C for 10 ± 1 seconds, and then sounder shall be measured after being placed in natural condition for 4 hours.		
7-4	Solderability	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +230 \pm 5 °C for 3 \pm 0.5 seconds.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal)	
7-5	Terminal Stength Pulling	The force 10 seconds of 9.8N is applied to each terminal in axial direction.	No visible damage and cutting off.	

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8. Environmental Characteristics.

8.1 Dry Heat Test (Storage) After being placed in a chamber with +100± 2°C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured. 8.2 Cold Test (Storage) After being placed in a chamber with -20± 2°C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured. 8.2 Cold Test (Storage) After being placed in a chamber with -20± 2°C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured. 8.3 Humidity After being placed in a chamber with 90 to 95% R.H. at +40± 2°C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured. The measured value shall meet table 1. 8.3 Humidity After being placed in a chamber at -20± 2°C for 30 minutes, sounder shall be placed at room temperature(+20°C). After 15		Item	Test Condition	Specification
8-2 Cold Test (Storage) After being placed in a chamber with -20± 2°C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured. 8-3 Humidity After being placed in a chamber with 90 to 95%R H. at +40± 2°C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured. The measured value shall meet table 1. 8-3 Humidity After being placed in a chamber with 90 to 95%R H. at +40± 2°C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured. The measured value shall meet table 1.	8-1	Dry Heat Test (Storage)	After being placed in a chamber with +100 \pm 2°C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured.	
8-3 Humidity After being placed in a chamber with 90 to 95%R.H. at $+40\pm 2^{\circ}$ C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured. The measured value shall meet table 1.	8-2	Cold Test (Storage)	After being placed in a chamber with $-20 \pm 2^{\circ}$ C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured.	
After being placed in a chamber at -20 ± 2 °C for 30 minutes, sounder shall be placed at room temperature(+20 °C). After 15	8-3	Humidity	After being placed in a chamber with 90 to 95%R.H. at +40 \pm 2 °C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured.	The measured value shall meet table 1.
8-4 Temperature Cycle Temperature Cycle Temperature at this temperature, sounder shall be placed in a chamber at $\pm 100 \pm 2^{\circ}$ C. After 30 minutes at this temperature, sounder shall be and returned to room temperature($\pm 20^{\circ}$ C) for 15 minutes. After 5 above cycles, sounder shall be measured after being placed in natural condition for 4 hours.	8-4	Temperature Cycle	After being placed in a chamber at $-20 \pm 2^{\circ}$ C for 30 minutes, sounder shall be placed at room temperature(+20^{\circ}C). After 15 minutes at this temperature, sounder shall be placed in a chamber at +100 $\pm 2^{\circ}$ C. After 30 minutes at this temperature, sounder shall be and returned to room temperature(+20^{\circ}C) for 15 minutes. After 5 above cycles, sounder shall be measured after being placed in natural condition for 4 hours.	

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10. Packing Information



NOTES:

1.200 PCS per tray

2. Total 10 trays per carton

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3.Total 2000 PCS carton

4. Volume: $50.5 \times 34 \times 20$ cm

9 SPECIFICATIONS 9 10. Packing Information 20 50.5 34 NOTES: 1.200 PCS per tray 2.Total 10 trays per carton 3. Total 2000 PCS carton 4. Volume: $50.5 \times 34 \times 20$ cm