

INSTRUCTION MANUAL

Digital Fiber Sensor Amplifier FX-505□-C2

MJE-FX505C2 No.0015-29V

Thank you very much for purchasing Panasonic products.
Please read this Instruction Manual carefully and thoroughly for the correct and optimum use of this product.
Kindly keep this manual in a convenient place for quick reference.

⚠ WARNING

- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

1 INTENDED PRODUCTS FOR CE MARKING

- This product complies with the following standards / regulations.

<EU Directive>
EMC Directive 2004/108/EC

<Standards in US / Canada>
ANSI/UL 60947-5-2, CAN/CSA C22.2 No.14

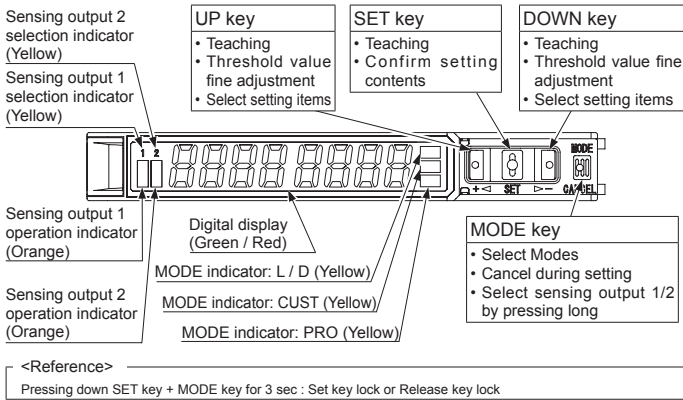
<Regulations in Korea>
S1-G-1-2009, S2-W-5-2009



- **Caution about UL recognition**

In case requiring conformity of UL listing mark or C-UL listing mark, Use class 2 power supply unit.

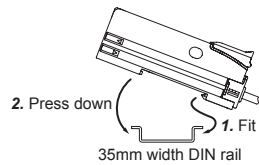
2 PART DESCRIPTION



3 MOUNTING

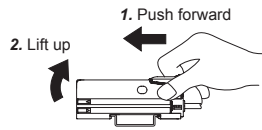
How to connect

1. Fit the rear part of the mounting section of the amplifier on a DIN rail.
2. Press down the rear part of the mounting section of the unit on the DIN rail and fit the front part of the mounting section to the DIN rail.



How to remove

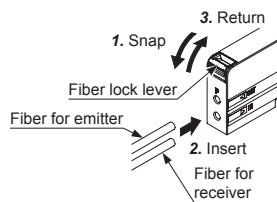
1. Push the controller forward.
2. Lift up the front part of the amplifier to remove it.



How to connect the fiber cable

Be sure to fit the attachment to the fibers first before inserting the fibers to the amplifier. For details, refer to the Instruction Manual enclosed with the fibers.

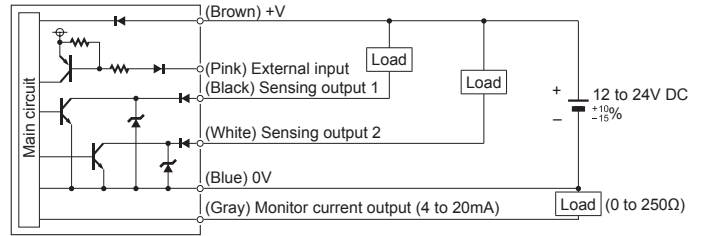
1. Snap the fiber lock lever down till it stops completely.
2. Insert the fiber cables slowly into the inlets until they stops. (Note)
3. Return the fiber lock lever to the original position till it stops.



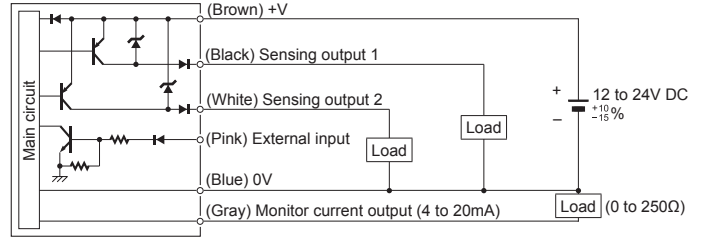
Note: With the coaxial reflective type fiber, such as **FD-G4** or **FD-FM2**, insert the single core fiber cable into the beam-emitting inlet "P" and the multi-core fiber cable into the beam-receiving inlet. If they are inserted in reverse, the sensing performance will deteriorate.

4 I/O CIRCUIT DIAGRAMS

<FX-505-C2>



<FX-505P-C2>



Note: Make sure to insulate the ends of the unused lead wires.

5 OPERATION PROCEDURE

- The sensing output can be switched to sensing output 1 or sensing output 2 by holding down the mode key.
- The changed settings are not stored if turning the power OFF while setting. Therefore, confirm the settings by pressing the SET key before turning the power OFF.

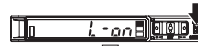
- When turning ON the power, RUN mode is displayed and the digital display shows the threshold value (green) and the incident light intensity (red).

<RUN mode>



- Displays threshold value (green) and incident light intensity (red).
- Teaching, threshold value fine adjustment and key lock function can be set.
- For setting method of each function, refer to "6 TEACHING MODE," "7 THRESHOLD VALUE FINE ADJUSTMENT FUNCTION," or "8 KEY LOCK FUNCTION."

<Sensing output operation mode>



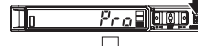
- Select either Light-ON or Dark-ON.
- For the setting, refer to "9 SENSING OUTPUT OPERATION MODE."
- The default setting is "L-on" (Light-ON).

<CUSTOM mode>



- An item set in CUSTOM mode (Response time setting, Emission power setting and Hysteresis setting) is displayed.
- For details, refer to "10 CUSTOM MODE."
- The default setting is "SPCd" (response time setting).

<PRO mode>



- Advanced setting can be done.
- For the setting, refer to "11 PRO MODE."

<RUN mode>

6 TEACHING MODE

- Be sure that detection may become unstable depending on the use environment in teaching if less margin is applied.
- When teaching in Window comparator mode or Hysteresis mode, a setting has to be made in PRO mode beforehand.
In case 1-point teaching, make sure to set the shift amount. (initial value is 10% or 100)
For the setting, refer to "PRO MODE OPERATION MANUAL."

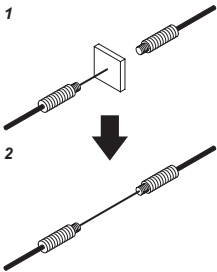
- Teaching can be set in RUN mode.

Useful when sensing object can be set

- This is basic teaching method.

2-point teaching

<Thru-beam type>

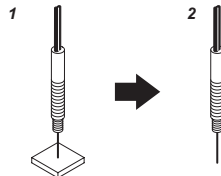


1. Press the SET key in the sensing object present condition.

2. Press the SET key in the sensing object absent condition.

Stable sensing is possible
Stable sensing is not possible

<Reflective type>

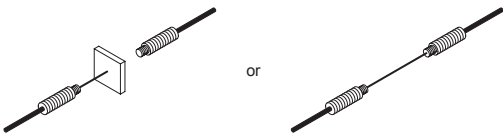


Useful when sensing object cannot be set

- This is teaching method in case small object or object in back ground are existing

Limit-teaching

<Thru-beam type and refractive type are common>



1. Press the SET key in the sensing object present condition or non sensing object present condition.

2. The threshold level is shifted to high value (low sensitivity) by pressing down UP key. The threshold level is shifted to low value (high sensitivity) by pressing down UP key.

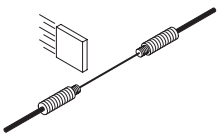
Stable sensing is possible
Stable sensing is not possible

Note: The shift value of approx. 15% is an initial value. Display of the shift value can be change in percentage [approx. 0 to 999% (unit 1 %)] or incident light intensity [0 to 999 (unit 1)].
For setting the shift amount, refer to "PRO MODE OPERATION MANUAL."

Useful when not want to stop production line and to keep the sensing object move

Full-auto teaching

<Thru-beam type and refractive type are common>



1. Pressing SET key down

Pressing down long

2. Run the sensing object on the line and hold down the SET key.

3. "Auto" is displayed on the digital display (green) and when the sensing object passed through, release the SET key.

Automatic

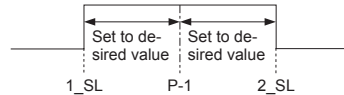
Stable sensing is possible
Stable sensing is not possible

1-point teaching

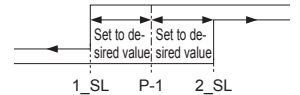
[Window comparator mode (except sensing output 2) / Hysteresis mode]

- This is method to set the shift amount to the desired value and to set the threshold range by using the 1-point teaching.

<Window comparator mode>



<Hysteresis mode>



1. Pressing SET key down

2. Press the SET key down in the sensing object present condition.

3. The threshold value (1_SL) that is 10% lower from the incident light intensity and the threshold value (2_SL) that is 10% higher from the incident light intensity are set. (Note 1, 2)

Stable sensing is possible
Stable sensing is not possible

Notes 1) The shift amount of 10% is an initial value. The shift amount can be set in PRO mode. Furthermore, the shift value can be set in incident light amount. For setting method, refer to "PRO MODE OPERATION MANUAL."
2) If the value after setting exceeds the maximum (minimum), the maximum (minimum) sensitivity will be set.

2-point teaching

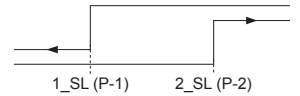
[Window comparator mode (except sensing output 2) / Hysteresis mode]

- This is method to set the threshold range by conducting the 2-point teaching (P-1, P-2).
- When conducting teaching, use sensing objects (P-1 and P-2) whose incident light intensities are different from each other.

<Window comparator mode>



<Hysteresis mode>



1. Pressing SET key down (1st time)

2. Press down the SET key in the sensing object present condition. (2nd time)

Stable sensing is possible
Stable sensing is not possible

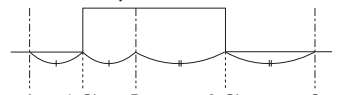
Note: If the value after setting exceeds the maximum (minimum), the maximum (minimum) sensitivity will be set.

3-point teaching

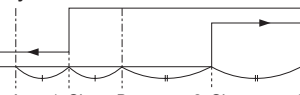
[Window comparator mode (except sensing output 2) / Hysteresis mode]

- This is the method to conduct the 3-point teaching (P-1, P-2, P-3) and to set the threshold range by setting the threshold value (1_SL) of the mid-point between "A" and "B" and the threshold value (2_SL) of the mid-point between "B" and "C".
- When conducting teaching, use sensing objects (A, B and C) whose incident light intensities are different.
- After teaching, P-1, P-2 and P-3 will be automatically relocated in ascending order: i.e. the lowest value is placed in "A", the second lowest in "B" and the highest in "C".

<Window comparator mode>



<Hysteresis mode>



1. Press SET key down in the sensing object present condition (1st time)

2. Press SET key down in the sensing object present condition (2nd time)

3. Press SET key down in the sensing object present condition (3rd time)

Stable sensing is possible
Stable sensing is not possible

Note: If the value after setting exceeds the maximum (minimum), the maximum (minimum) sensitivity will be set.

Span adjustment in rising differential mode or trailing differential mode

- Press the SET key to confirm the setting item.
- The threshold can be set by using the threshold value fine adjustment function. For the threshold value fine adjustment function, refer to "7 THRESHOLD VALUE FINE ADJUSTMENT FUNCTION"

Changed intensity

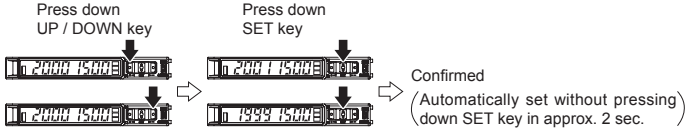
Short span

Long span

7 THRESHOLD VALUE FINE ADJUSTMENT FUNCTION

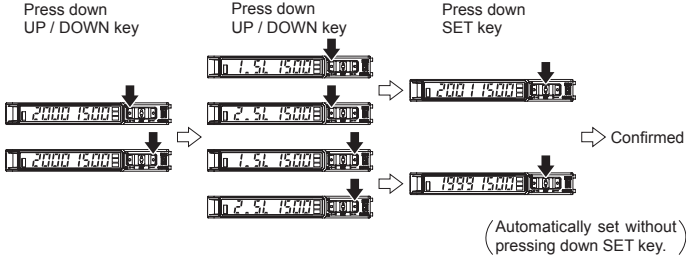
- Set fine adjustment of threshold value in RUN mode.
- Also, the threshold value fine adjustment function can be used in forced ON output mode and forced OFF output mode
- For setting of the sensing output, refer to "PRO MODE OPERATION MANUAL."

<Normal mode, Rising differential mode or Trailing differential mode>



<Window comparator mode or Hysteresis mode>

- When setting sensing output to the window comparator mode or hysteresis mode, "1.5L" and "2.5L" can be changed to another by pressing down SET key for 2 sec.
- In case conducting threshold value fine adjustment of "1.5L" or "2.5L", press down UP key or Down key, and "1.5L" or "2.5L" are displayed. Then, the threshold value fine adjustment can be conducted.



Note: It may not respond when values of "1.5L" and "2.5L" are close because of relation of hysteresis. Be sure to confirm with this device.

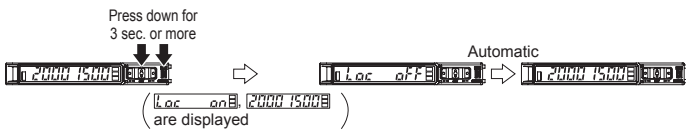
8 KEY LOCK FUNCTION

- The key lock function prevents key operations so that the conditions set in each setting mode are not inadvertently changed.
- If operating key switch after key lock is set, "Lok on" is indicated on the digital display.

<Set key lock>

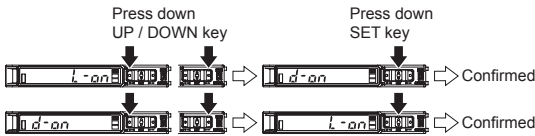


<Release key lock>



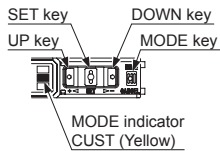
9 SENSING OUTPUT OPERATION MODE

- When MODE indicator: L / D (yellow) lights up, sensing output operation can be set.



10 CUSTOM MODE

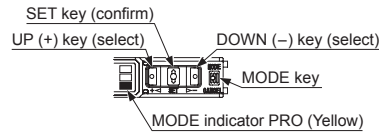
- When MODE indicator: CUST (yellow) lights up, Response time setting, Emission power setting or Hysteresis setting can be displayed.
- For the setting procedure, refer to "PRO MODE OPERATION MANUAL."
- By pressing UP key or DOWN key, the setting in each item will be changed.
- Press SET key to confirm the setting.
- For setting of each item, refer to the following table.



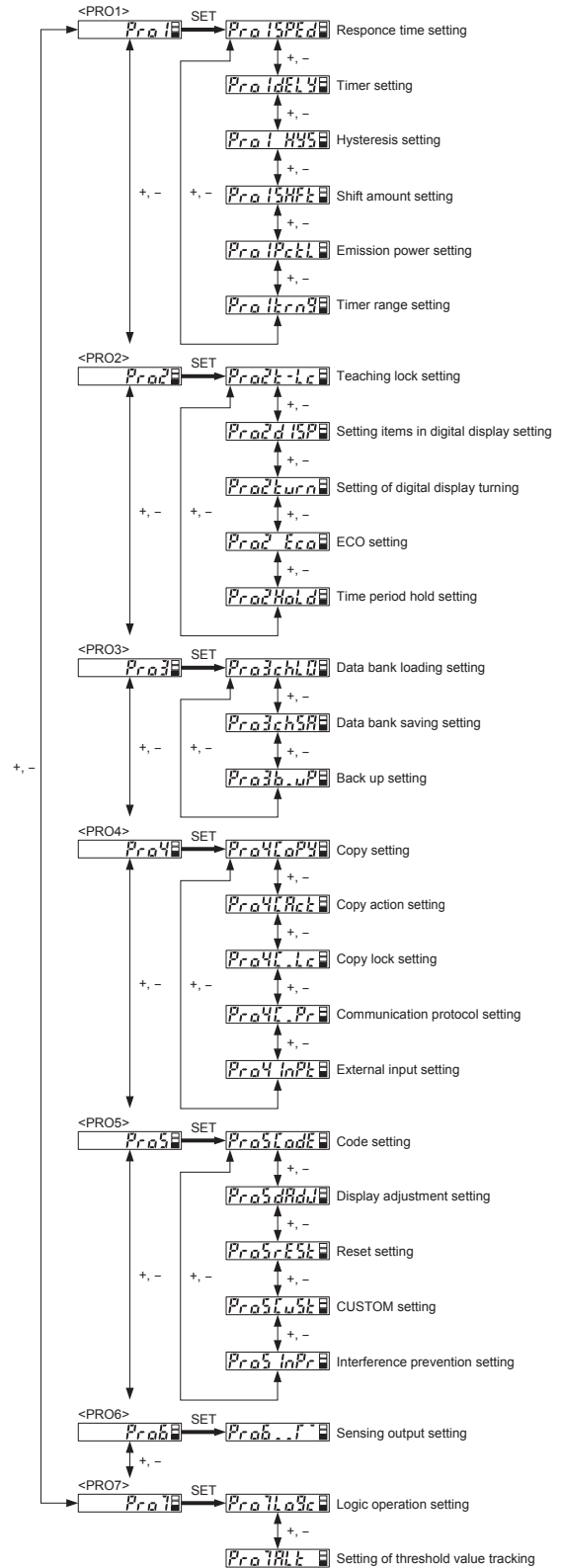
Item	Digital display	Reference item
Response time setting	5PEd5Ed	<PRO 1: Response time setting>
Emission power setting	PcL H-P	<PRO 1: Emission power setting>
Hysteresis setting	HYS H-DZ	<PRO 1: Hysteresis setting>

11 PRO MODE

- When MODE indicator: PRO (yellow) lights up, PRO mode can be set.
- For detail of PRO mode, refer to "PRO MODE OPERATION MANUAL."

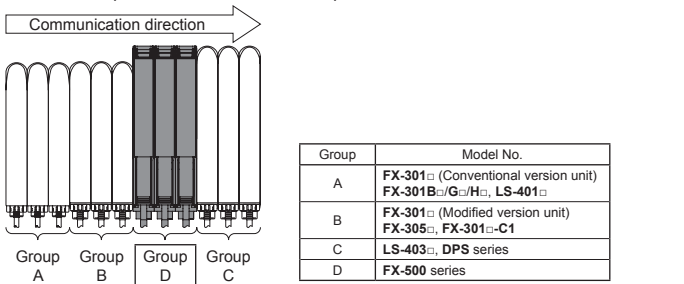


Procedure



12 OPTICAL COMMUNICATION

- When the setting of data bank loading / saving, copy setting, or copy action setting is conducted via optical communications, cascade the sub amplifiers right side to the main amplifier as follows.
However, in case using data bank loading / saving, use **FX-502□** or **FX-505□-C2** as main amplifier.
- If an amplifier is under any of the following conditions, the setting of data bank loading / saving, or copy setting cannot be carried out.
 - Copy lock setting is set to copy lock ON " $\overline{L.P.R. OFF}$ ".
 - Digital display is blinking
 - External input setting of main amplifier is set to " $\overline{InP.L. 5EL.F.}$ ". (Only data-bank loading / saving)
- When communication protocol of a sub amplifier is set to communication emission halt " $\overline{L.P.R. OFF}$ " the setting of data bank loading / saving, or copy setting cannot be carried out to sub amplifiers subsequent to the mentioned amplifier.
- Make sure to mount closely like follows since interference prevention function is conducted by optical communication.
- When this product and other products (e.g. fiber sensor amplifiers, pressure sensor controllers, etc.) are connected together in cascade, install those products so that they are in order of Group A, B, D and C as shown in the right figure. This product is included in Group D.



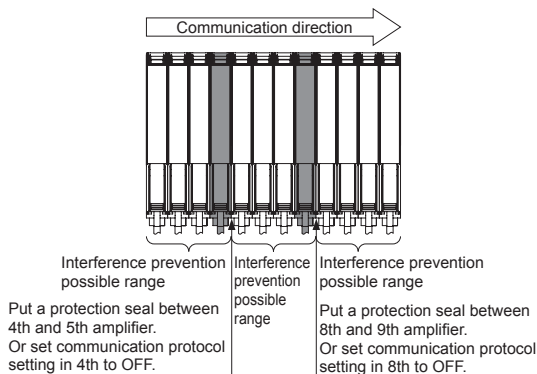
- As for the products that are located between different groups, affix the amplifier protection seal **FX-MB1** (optional) on the communication window of each corresponding product.
- Within each group, identical models should be connected in a lump.
- In case conducting copy setting of this device and other **FX-500** series together, functions which are incorporated in this device will be copied but functions which are not incorporated in this device will not be copied.

13 INTERFERENCE PREVENTION FUNCTION

- This device incorporates an interference prevention function by setting different emitting frequencies different from an interference prevention function by optical communication.
- For interference prevention function setting procedure, refer to "PRO MODE OPERATION MANUAL."
- Possible number of amplifiers for interference prevention function is different as shown in table below.

Interference prevention function setting	Response time					
	H-SP	FAST	STD	LONG	U-LG	HYPR
$\overline{IP-1}$	0	2	4	8	8	12

- In case putting in more amplifiers than limit of interference prevention function, put the amplifier protection seal to amplifier which is adjacent of end of an amplifier that the interference function is valid or set OFF in communication protocol setting of the end of amplifier that the interference prevention function is valid.
- Example: Putting in 12 of this device and set STD of response time setting.**
 - Possible number of interference prevention is 4.
 - Put the amplifier protection seals 4th and 5th amplifiers and between 8th and 9th amplifiers or change the communication protocol setting of 4th and 8th to OFF since interference prevention works from 1st to 4th, from 5th to 8th and 9th to 12th.



- In case mounting more amplifiers whose response time setting are different, put protection seal between amplifiers that have different response time setting or set communication protocol setting of the upper amplifier to OFF.
- For communication protocol setting procedure, refer to "PRO MODE OPERATION MANUAL."

14 ERROR INDICATION

- In case of errors, attempt the following measures.

Error indication	Description	Remedy
Er 01	EEPROM is broken or reached the end of its working life.	Please contact our office.
Er 02	EEPROM writing error	
Er 11	Load of the sensing output 1 is short-circuited causing an over-current to flow.	Turn OFF the power and check the load.
Er 12	Load of the sensing output 2 is short-circuited causing an over-current to flow.	
Er 52	Communication error when the amplifiers are mounted in cascade.	Verify that there is no loose or clearance between amplifiers.
Er 53	Communication error between the upper communication unit and amplifiers.	Verify that there is no loose or clearance between the upper communication unit and amplifiers.

15 SPECIFICATIONS

Type	Cable type	
	NPN output	PNP output
Model No.	FX-505-C2	FX-505P-C2
Supply voltage	12 to 24V DC: $\leq 15\%$ Ripple P-P10% or less	
Power consumption (Note 1)	Normal operation: 960mW or less (current consumption 40mA or less at 24V supply voltage) Eco mode: 680mW or less (current consumption 28mA or less at 24V supply voltage)	
Sensing output (Sensing output 1 / 2)	NPN open-collector transistor • Maximum sink current: 50mA • Applied voltage: 30V DC or less (Between sensing output and 0V) • Residual voltage: 2V or less (At 50mA sink current)	PNP open-collector transistor • Maximum source current: 50mA • Applied voltage: 30V DC or less (Between sensing output and +V) • Residual voltage: 2V or less (At 50mA source current)
Output operation	Switchable either Light-ON or Dark-ON	
Short-circuit protection	Incorporated	
Response time	H-SP: 25 μ s or less, FAST: 60 μ s or less, STD: 250 μ s or less, LONG: 2ms or less, U-LG: 4ms or less, HYPR: 24ms or less, Selectable	
Monitor current output	<ul style="list-style-type: none"> Output current: approx. 4 to 20mA [Display in H-SP, FAST, STD: 0 to 4,000, Display in LONG: 0 to 8,000 (Note 2)] Response time: 2ms or less Zero-point: Within 4mA $\pm 1\%$F.S. Span: Within 16mA $\pm 5\%$F.S. Linearity: Within $\pm 3\%$F.S. Load resistance: 0 to 250Ω 	
External input	<ul style="list-style-type: none"> Signal condition High: +8V to +V DC or Open Low: 0 to +1.2V DC (at 0.5mA source current) Input impedance: Approx. 10kΩ 	<ul style="list-style-type: none"> Signal condition High: +4V to +V DC (at 3mA sink current) Low: 0 to +0.6V DC or Open Input impedance: Approx. 10kΩ
Protection	IP40 (IEC)	
Ambient temperature	-10 to +55°C (If 4 to 7 units are mounted adjacently in cascade: -10 to +50°C or if 8 to 12 units are mounted adjacently in cascade: -10 to +45°C) (No dew condensation or icing allowed) Storage: -20 to +70°C	
Ambient humidity	35 to 85% RH, Storage: 35 to 85% RH	
Material	Enclosure: Polycarbonate, Protective cover: Polycarbonate Switch: TPEE.	
Cable	0.2mm ² 6-core cabtyre cable, 2m long	
Weight (Main body only)	Approx. 60g	
Accessory	FX-MB1 (Amplifier protection seal): 1 set.	

Note: 1) Excluding power consumption of the monitor current output
2) If the display adjustment was conducted, it is not in this range.

16 CAUTIONS

- This product has been developed / produced for industrial use only.
- Make sure that the power supply is OFF while adding or removing the amplifiers.
- Take care that if a voltage exceeding the rated range is applied, or if an AC power supply is directly connected, the product may get burnt or be damaged.
- Take care that short-circuit of the load or wrong wiring may burn or damage the product.
- Do not run the wires together with high-voltage lines or power lines, or put them in the same raceway. This can cause malfunction due to induction.
- The specification may not be satisfied in a strong magnetic field.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- The ultra long distance (U-LG, HYPR) mode is more likely to be affected by extraneous noise since the sensitivity of that is higher than the other modes. Make sure to check the environment before use.
- Do not use during the initial transient time (H-SP, FAST, STD: 0.5 sec., LONG, U-LG, HYPR: 1 sec.) after the power supply is switched ON.
- Use same power supply when mounting adjacently.
- Extension up to total 100m is possible. When you extend the cable, be sure the power supply voltage is 12V DC or more and use cables which have 0.3mm² or more of conductor cross-section area. However, in order to reduce noise, make the wiring as short as possible.
- Make sure that stress by forcible bend or pulling is not applied to the sensor cable joint and fiber cable.
- This product is suitable for indoor use only.
- Avoid dust, dirt, and steam.
- Take care that the product does not come in contact with oil, grease, organic solvents such as thinner, etc., strong acid or alkaline.
- This product cannot be used in an environment containing inflammable or explosive gasses.
- Never disassemble or modify the product.
- This product adopts EEPROM. Settings cannot be done 100 thousand times or more because of the EEPROM's lifetime.

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