USER MANUAL
SEA-SERIES
Brushless Electronic Speed Controller
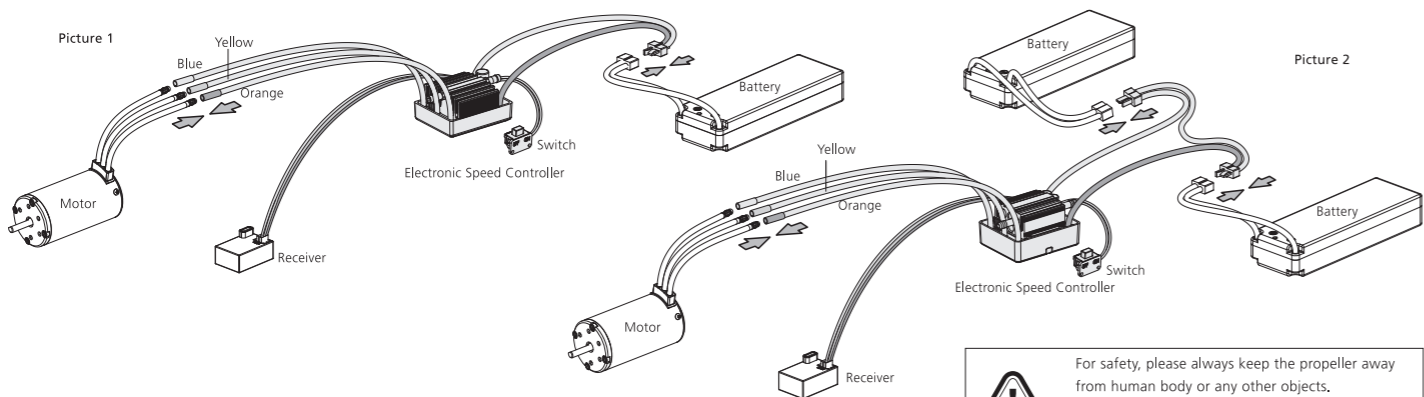30A • 60A • 120A • 180A • 130A-HV

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01 Features

• The water-proof level of the "SEA-SERIES V3" series has reached IP67, indicating the speed controllers can operate
in water and users can directly use them without taking any precaution measures. (Note: please fully dry all the connectors after use for avoiding rustiness.)
• The Copper Bar Heat Conduction technology (exclusively patented), water-cooling system and MOSFET with extremely low internal resistance, all these greatly upgrade the over-current withstanding capability and reliability of the speed controllers.
• Brand-new software specially designed for RC boats, featured by excellent start-up & acceleration performance. In addition, it has outstanding adaptability to sudden load change caused by the hull bumping in sailing.
• 2 running modes: "Forward Only" and "Forward and Backward" for different applications.
• Multiple protections like low-voltage cutoff protection, over-heat protection and throttle signal loss protection, those features specially designed for RC boats are reasonable and personalized.
• 8 options for timing adjustments, compatible with most kinds of sensorless brushless motors.

02 Begin to Use a New ESC

1 Connections

Connect the ESC, motor, receiver, battery and servo according to the wiring diagram below (Picture 1/2). Three wires from the ESC to the motor have no polarity, so you can connect them freely. Please recheck all the connections and ensure they are correctly connected before proceeding to step 2. (And you may find it's necessary to swap two wires if the motor runs in reverse.)

Picture 1
Yellow / Blue / Orange / Motor / Receiver / Switch / (Electronic Speed Controller) / Battery

Picture 2
Battery / Yellow / Blue / Orange / Motor / Switch / Electronic Speed Controller / Receiver / Battery

1) Picture 1 is for SEA-SERIES-30A-V3, SEA-SERIES-60A-V3 and other ESCs that work with one LiPo battery pack; that is a wiring diagram with 1 battery pack.
2) Picture 2 is for SEA-SERIES-120A-V3, SEA-SERIES-180A-V3, SEA-SERIES-130A-HV-V3 (without switch) and other ESCs that may work with two LiPo battery packs; that is the wiring diagram with 2 battery packs.

For safety, please always keep the propeller away from human body or any other objects.
Red color input wire is positive pole, Black color input wire is negative pole.

Specifications

| Model	Continuous	Peak Current	BEC Type	BEC Output	LiPo (S)	External Programming Port	Weight	Water Cooling Pipe Inside/Outside	Size (incl. the Water Cooling Pipe)	Boat Applicable
SEA-SERIES-30A-V3	30A	180A	Linear Mode	6V/1A	2-3	Not Available	41g	Φ2.0/4.0 mm	54.5x28.3x18.7mm	Length<45cm
SEA-SERIES-60A-V3	60A	360A	Linear Mode	6V/2A	2-3	Available	93g	Φ2.0/4.0 mm	60.5x38.5x25.6	Length<70cm
SEA-SERIES-60A-V3.1	60A	360A	Switch Mode	6V/3A	2-3	Available	95g	Φ2.0/4.0 mm	68x38.5x25.6	Length<70cm
SEA-SERIES-120A-V3	120A	720A	Switch Mode	6V/5A	2-6	Available	150g	Φ3.0/5.4 mm	68.5x39.4x32	Length<110cm
SEA-SERIES-180A-V3	180A	1080A	Switch Mode	6V/5A	2-6	Available	207g	Φ3.0/5.4 mm	72x48x36.6	Length<130cm
SEA-SERIES-130A-HV-V3	130A	720A	Without BEC		5-12	Available	182g	Φ3.6/5.0 mm	88x58x23	Length<150cm

2 Throttle Range Calibration

Users need to recalibrate the throttle range when using a new ESC or a used transmitter with some of its settings have been changed like the Throttle Trim, D/R, EPA or other parameters.); otherwise the ECS cannot work properly.

1. Turn on the transmitter, set parameters on the throttle channel like "D/R", "EPA" and "ATL" to 100% (for transmitter without LCD, please turn the knob to the maximum) and the throttle "TRIM" to 0 (for transmitter without LCD, please turn the corresponding knob to the neutral position). For Futaba™ radio transmitter and similar ones, the direction of throttle channel shall be set to "REV", while other radio systems shall be set to "NOR". We strongly recommend activating the "Fail Save" function of the radio system and set it (F/S) to "Output OFF" or set its value to the "Neutral Position" to ensure the boat can be stopped when there is no signal received from the transmitter. Note: if the transmitter has the ABS brake function, please disable it.

2. If you are using a pistol transmitter:
a) Pull the throttle trigger to the top forward position (/full throttle), connect the ESC to the battery pack, then turn the switch on; 2 seconds later, a row of "Beep- Beep-" can be heard, that means the full throttle position has been confirmed.
b) Release the throttle trigger to the neutral position, a steady and long "Beep—" can be heard, that means the neutral position has been confirmed.
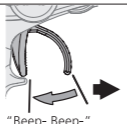
Note: When the motor emits "Beep" tone(s), the red LED in the ESC flashes at the same time.

"Beep- Beep-"   "Beep—"

3. If you are using a stick transmitter:
a) Push the throttle stick to the top position (/full throttle), connect the ESC to the battery pack, then turn the switch on; 2 seconds later, a row of "Beep- Beep-" tone can be heard, that means the full throttle position has been confirmed.
b) If you want to set it (/the throttle range) to half-range, please move the throttle stick to the neutral position, a steady and long "Beep—" can be heard, that means the neutral position has been confirmed.
If you want to set it to full-range (In such a case, the boat cannot run backward), please pull the throttle stick to the bottom position (/full brake), a steady and long "Beep—" can be heard, that means the bottom position has been confirmed.

Note: When the motor emits "Beep" tone(s), the red LED in the ESC blinks at the same time.

"Beep- Beep-"   "Beep—"

The Normal Start Process: 1. Move the throttle stick to the bottom position (/full brake), then turn on the transmitter.
2. Connect the battery pack to the ESC, the turn the switch on.
3. The motor emits several "Beeps" to denote the cells number in your Lipo battery pack. Please make sure that the number is correct. If only one "Beep" tone is emitted, that means the "Low-voltage Cutoff Threshold" (Please refer to the "Programmable Items" in the following form) is set to "No protection", and it's only suitable when you are using a NiMH/NiCd battery pack. Please never use the "No protection" mode for Lipo battery; otherwise the Lipo battery will be damaged irreversibly.
4. One second later, the motor emits a loud long "beep—" to confirm the zero-speed position of the throttle. If the throttle is not at that position, the motor will emit the continuous "beep-beep-beep..." till the throttle returns to the zero-speed position.
5. Move the throttle stick upwards, the motor starts spinning and speeds up gradually.

03 Programmable Items

1. Running Mode: With the "Forward Only" mode, the boat can only go forward; while in the "Forward and Backward" mode, the boat can go forward and reverse, which is suitable for some specially-designed boats. Please read the user manual of your boat to check if it can run backward.
2. Lipo Cells: We strongly suggest setting the "Lipo Cells" item manually. If you choose the "Auto Calculate", the ESC will measure the battery voltage the moment it is connected to the controller, then the ESC counts the cells number. For example, if the battery voltage is lower than 8.8V, it will be identified as 2 cells Lipo battery. In order to ensure the ESC calculate the cells number correctly, please always use a fully charged battery to connect the ESC. If the battery is not fully charged or partly discharged, then the "Auto Calculate" may get a wrong result. Hint: In the startup process, the motor will emit several "Beeps" to indicate the Lipo cells number; it is helpful for you to check if it is consistent with the actual cells number in your battery pack. If you often use Lipo battery packs with the fixed number of cells, then we strongly suggest you to set the "Lipo Cells" to a fixed value instead of using the "Auto Calculate", as this can ensure the low-voltage cutoff protection works normally all the time.
3. Low-voltage Cutoff Threshold: This function prevents the Lipo battery pack from over-discharging. The ESC detects the battery voltage all the time, if the voltage goes below the threshold for 2 seconds, the output power will be halved and the Red LED flashes slowly, then please replace the battery pack as soon as possible.
a) Warning! If you ignore the low voltage cutoff warning and keep running, the Lipo battery will be damaged irreversibly!
b) How to calculate the cutoff threshold of a battery pack:
The cutoff threshold of a battery pack = the threshold of each cell x cells number
For example, if the threshold of each cell is set to "3.2V/Cell", and the battery pack is a 3S (3 Cells), then the cutoff threshold of this battery pack is 3.2x3=9.6V.
c) If you are using a NiMH or NiCd battery:
NiMH and NiCd batteries are not easy to be damaged, so you needn't worry about the over-discharging problem, you can set this programmable item to "No Protection".
4. Timing: Please select the most suitable timing option according to the motor you are using. The correct timing makes the motor run smoothly. Generally speaking, higher timing brings out higher output power, higher speed and also higher temperature.

The italics in the following form are the default settings.

Programmable Items	Options							
	1	2	3	4	5	6	7	8
1. Running Mode	Forward Only	Forward and Backward						
2. Lipo Cells Note1	Auto Calculate	2S	3S	4S	5S	6S		
Note2	Auto Calculate	5S	6S	8S	10S	12S		
3. Low-voltage Cutoff Threshold	No Protection	2.8V/Cell	3.0V/Cell	3.2V/Cell	3.4V/Cell			
4. Timing	0.00°	3.75°	7.50°	11.25°	15.00°	18.75°	22.50°	26.25°

Note1: Parameters in this line are available for normal voltage ESCs (work with 2-6S LiPo)
Note2: Parameters in this line are available for high voltage ESCs (work with 5-12S LiPo)

04 Program the ESC

1 Program the ESC with your transmitter

By 4 Steps: Enter the programming mode → Select programmable item(s) → Choose a new value for the selected item → Exit

STEP 1. Enter the programming mode
1. Switch on the transmitter, move the throttle stick to the top position (/full throttle), and then connect the battery pack to the ESC.
2. Turn on the ESC, wait for 2 seconds, the motor emits "Beep-Beep-" tone.
3. Wait for 5 more seconds, the motor emits a special tone "♪567♪♪", that means the controller enters the programming mode.

STEP 2. Select programmable items
After entered the programming mode, you will hear the following 4 kinds of "Beep" tones circularly. If move the throttle stick to the bottom position (/full brake) within 3 seconds after one kind of "Beep" tone emits, then the corresponding item will be selected.
1. "Beep-", Running Mode (1 short "beep")
2. "Beep-Beep-", Lipo Cells (2 short "beeps")
3. "Beep-Beep-Beep-", Low-voltage Cutoff Threshold (3 short "beeps")
4. "Beep-Beep-Beep-Beep",Timing (4 short "beeps")

STEP 3. Choose a new value for the selected item
After entered a certain item, the motor will beep in a loop. Set the corresponding value by moving the throttle stick to the top position (/full throttle) when you hear the tone, then a special tone "♪♪5♪5 " emits, which means the value has been chosen and saved into the ESC. (If keep the throttle stick at the top position (/full throttle) for over 2 seconds, you can return to STEP 2 and set other items; if move the stick to the bottom position (/full brake) within 2 seconds, then you will exit this programming mode directly.)

Items \ Tone	"B" 1 short Beep	"BB" 2 short Beeps	"BBB" 3 short Beeps	"BBBB" 4 short Beeps	"Beep—" 1 long Beep	"Beep—B" 1 long+ 1 short	"Beep—BB" 1 long+ 2 short	"Beep—BBB" 1 long+ 3 short
Running Mode	Fwd. Only	Fwd. & Bwd.						
Lipo Cells	Auto Calculate	2Cells	3Cells	4Cells	5Cells	6Cells		
Low-voltage Cutoff Threshold	No Protection	2.8V/Cell	3.0V/Cell	3.2V/Cell	3.4V/Cell			
Timing	0.00°	3.75°	7.50°	11.25°	15.00°	18.75°	22.50°	26.25°

STEP 4. Exit the programming mode
There are 2 methods to exit the programming mode:
1. In STEP 3, the motor emits the special tone "♪♪5♪5" after chosen the value, at this moment user can move the throttle stick to the bottom position (/full brake) in 2 seconds to exit the programming mode.
2. Disconnect the battery pack from the ESC to exit the programming mode forcibly.

2 Program the ESC with a Program Card

Program card is an optional equipment for boat ESCs, it has 3 digital LEDs to display the programmable items and corresponding parameter values, so the user interface is very intuitive. The SEA-SERIES-30A-V3 ESC uses the throttle cable to connect to LED Program Card, while other SEA-SERIES V3 ESCs use the External Programming Ports to connect LED Program Card.

05 Multiple Protections

1. Low Voltage Cutoff Protection: when the battery voltage falls below the preset cutoff threshold for over 1 second, the ESC will cut off the output and stop working, then the Red LED blinks slowly. The controller can be reoperated at the halved power after the throttle returns to zero.
2. Overheat Protection: when the ESC temperature goes above the factory preset value, the ESC will cut off the output and stop running, then the Green LED flashes slowly. The controller can be reoperated at the halved power after the throttle returns to zero, the output will resume if the temperature decreases below 80°C.
3. Throttle Signal Loss Protection: when the receiver detects no throttle signal (from the transmitter) for over 0.1 second, the ESC will cut off the output. The controller will not resume running until the signal is detected again. Hereby, we suggest users setting the no signal protection (or F/S protection value) on the TH channel (on the transmitter) to "Output off" or "Neutral position".

06 LED Indications

There are two LED indicators in the ESC,a Green one and a Red one.
1. When the throttle is above the zero speed position, the Red LED will come on and the motor starts to spin; while pushing the throttle to the maximum position (/ full throttle), the motor runs at its full speed and both the Red & Green LEDs light up.
2. When setting the throttle range and parameters of the ESC, the motor beeps and Red LED flashes simultaneously for easy observation.
3. Green LED blinks slowly denoting the ESC has entered the overheat protection, Red LED flashes slowly means the Low-Voltage Cutoff Protection is activated.

07 Trouble Shooting

Trouble(s)	Possible Causes	Solution(s)
After powered on, the motor doesn't emit any beep tone and the LED doesn't light up.	No battery voltage is inputted to the ESC or got the polarity reversed.	Check the connection between the battery and ESC, please re-solder if poor soldering exists. If the polarity is reversed, please cut off the power immediately. Otherwise, the ESC will be damaged irreversibly.
After powered on, the motor doesn't work, but the following alert tone is emitted: "beep-beep-, beep-beep-" (here the time interval is 1 second).	The battery voltage is abnormal; or the startup temperature of the ESC is above 80°C.	Check the battery voltage; Check whether the water cooling system runs smoothly or not, or change another ESC with greater amperage capability.
Pulling the throttle trigger, while the boat goes backward.	Wrongly connected the ESC and motor wires.	Swap any two wires connections between the ESC and the motor.
The boat cannot run backward.	The ESC is not set to "Forward and Backward" running mode; The ESC cannot recognize the throttle neutral point.	Set the running mode to "Forward and Backward"; recalibrate the throttle range according to instructions in the section of "Throttle Range Calibration"
The power suddenly weakens in the motor rotating.	The Low-Voltage Cutoff Protection or the Overheat Protection is activated.	Replace another fully-charged battery; Cool the ESC down before using it again.
The motor cannot be started normally, and it only stutters.	The ESC and motor wire are not well connected or the ESC / motor is damaged	Check all the connections; replace the ESC or the motor. (Note: please test with a small throttle value first, then increase the value after the motor returns to normal. Otherwise, the ESC/motor may get damaged again.