



PRINT SETTINGS

	Nozzle size	Print temp.	Heat bed	Layer height	Print speed	Fan speed	Flow rate	Retraction
ABSpro™	≥ 0.15mm	± 245 - 275°C	± 110 - 120°C	≥ 0.1mm	Medium	0-25%	± 106%	± 5mm
ABSpro™ Flame Retardant	≥ 0.15mm	± 240 - 260°C	± 100 - 120°C	≥ 0.1mm	Medium	0-25%	± 100%	± 5mm
ApolloX™	≥ 0.15mm	± 235 - 255°C	± 80 - 90°C	≥ 0.1mm	Medium	0-25%	± 100%	± 5mm
AquaSolve™	≥ 0.15mm	± 180 - 205°C	± 0 - 60° C	≥ 0.1mm	Medium	0-25%	± 104%	± 5mm
Atlas Support™	≥ 0.15mm	± 180 - 205°C	± 0 - 60° C	≥ 0.1mm	Medium	0-25%	± 106%	± 5mm
CarbonFil™	≥ 0.5mm	± 230 - 265°C	± 0 - 60° C	≥ 0.35mm	High	50-100%	± 100%	± 5mm
ClearScent™ ABS	≥ 0.15mm	± 220 - 260°C	± 90 - 100°C	≥ 0.1mm	Medium	0-25%	± 100%	± 5mm
Crystal Flex™	≥ 0.15mm	± 230 - 260°C	± 80 - 100°C	≥ 0.1mm	High	0-25%	± 100%	± 5mm
EasyCork™	≥ 0.4mm	± 210 - 260°C	± 0 - 60° C	≥ 0.25mm	High	50-100%	± 100%	± 5mm
EasyFil™ ABS	≥ 0.15mm	± 220 - 270°C	± 90 - 110°C	≥ 0.1mm	Medium	0-25%	± 104%	± 5mm
EasyFil™ HIPS	≥ 0.15mm	± 220 - 260°C	± 90 - 110°C	≥ 0.1mm	Medium	25-50%	± 100%	± 5mm
EasyFil™ PLA	≥ 0.15mm	± 180 - 220°C	± 0 - 60° C	≥ 0.1mm	Medium	50-100%	± 100%	± 5mm
EasyWood™	≥ 0.4mm	± 200 - 240°C	± 0 - 60° C	≥ 0.15mm	High	50-100%	± 104%	± 5mm
FlexiFil™	≥ 0.15mm	± 220 - 260°C	± 90 - 110°C	≥ 0.1mm	Low	50-100%	± 100%	± 5mm
HDglass™	≥ 0.15mm	± 195 - 225°C	± 65 - 75°C	≥ 0.1mm	High	50-100%	± 110%	± 6mm
LimoSolve™	≥ 0.15mm	± 220 - 260°C	± 90 - 110°C	≥ 0.1mm	Medium	25-50%	± 100%	± 5mm
MagicFil™ Thermo PLA	≥ 0.15mm	± 180 - 220°C	± 0 - 60° C	≥ 0.1mm	Medium	50-100%	± 100%	± 5mm
MetalFil™	≥ 0.15mm	± 190 - 220°C	± 0 - 60° C	≥ 0.1mm	Medium	50-100%	± 104%	± 5mm
Premium ABS	≥ 0.15mm	± 220 - 270°C	± 90 - 110°C	≥ 0.1mm	Medium	0-25%	± 106%	± 5mm
Premium PLA	≥ 0.15mm	± 190 - 225°C	± 0 - 60° C	≥ 0.1mm	Medium	50-100%	± 100%	± 5mm
StoneFil™	≥ 0.4mm	± 200 - 240°C	± 0 - 60° C	≥ 0.15mm	High	50-100%	± 110%	± 5mm
TitanX™	≥ 0.15mm	± 240 - 260°C	± 80 - 90°C	≥ 0.1mm	Medium	0-25%	± 106%	± 5mm
ReForm rPLA	≥ 0.15mm	± 180 - 220°C	± 0 - 60° C	≥ 0.1mm	Medium	50-100%	± 100%	± 5mm
ReForm rPET	≥ 0.15mm	± 195 - 225°C	± 65 - 75°C	≥ 0.1mm	High	50-100%	± 110%	± 6mm
ReForm rTitan	≥ 0.15mm	± 240 - 260°C	± 80 - 90°C	≥ 0.1mm	Medium	0-25%	± 106%	± 5mm
STYX-12 Nylon	≥ 0.20mm	± 240 - 270°C	± 80 - 120°C	≥ 0.1mm	Low/Medium	10-30%	100-110%	± 5mm
Volcano PLA	≥ 0.15mm	± 220 - 255°C	± 0 - 60°C	≥ 0.1mm	High	50-100%	95-100%	± 5mm

THE BUILDING BLOCK OF YOUR CREATIONS