



MASSPOWER ELECTRONIC CO., LTD.

File No.:

Version: A

Date: 2014-06-10

**18350-700mAh-10C**

Customer/客户: \_\_\_\_\_

# Lithium Battery Specification


**MODEL:18350-700mAh-10C**

Prepared By/Date	Checked By/Date	Approved By/Date

Customer Approval	Signature/Date
	Company Name
	Company Stamp

Amendment Records

Edition	Description	Prepared by	Approved by	Date
A	First Edition			2014-06-10

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## 1. Scope

This document describes the Product Specification of Li battery supplied by MASSPOWER


## 2. Product Specification

Table 1

No.	Item	General Parameter	Remark
1	Rated Capacity	700mAh	Standard discharge ( 0.2C ) after standard charge ( 0.2C )
2	Minimal Rated Capacity	680mAh	
3	Nominal Voltage	3.7V	3.7V/Cell 1P1S
4	Cycle Life	Higher than 60% of the Initial Capacity of the Cells	<ul style="list-style-type: none"> <li>◆Charge: CC @ 0.2C to 4.2V, then CV till current to 0.05C</li> <li>◆Rest: 30min.</li> <li>◆Discharge: 0.2C to 2.75V</li> <li>◆Temperature: 20±5°C</li> <li>◆Carry out 500 cycles</li> </ul>
5	Discharge cut-off voltage	2.8V/cell	
6	Charging cut-off voltage	4.2V/cell	
7	Cell and assembly method	18350-700 without pcm	1P1S
8	Internal Resistance	≤70mΩ	
9	Packing material	Foil shrink film	
10	Capacity- Temperature Performance 0.2C discharge	-20°C      ≥70%	
		60°C      ≥90%	
11	Residual Capacity After Storage	Min. 90%@28days and 25°C	

Continuous the table 1

No.	Item	General Parameter	Remark
12	Operation Temperature Range	Charge: 0~45°C	60±25%R.H.
		Discharge: -20~55°C	
13	Storage Temperature Range	Less than 1 year : 0~25°C	60±25%R.H. at the shipment state
		Less than 3 months:-5~35°C	
14	Weight	Approx: 22g	
15	Pack Dimension	High: 36.5-1mm	
		Diameter: 18.5 ± 0.1mm	
16		Max Charge Voltage	4.25V
		Min Discharge Voltage	2.75V
		Continuous Discharging Current	7A
		Max Discharging Current	10A
		Max Charging Current	700mA

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### 3. Performance And Test Conditions

#### 3.1 Standard Test Conditions (标准测试条件)

Test should be conducted with new batteries within one week after shipment from our factory and the batteries shall not be cycled more than five times before the test. Unless otherwise specified, test and measurement shall be done under temperature of  $20\pm 5^{\circ}\text{C}$  and relative humidity of 45~85%. If it is judged that the test results are not affected by such conditions, the tests may be conducted at temperature  $15\sim 30^{\circ}\text{C}$  and humidity 25~85%RH.

#### 3.2 Measuring Instrument or Apparatus

##### 3.2.1 Dimension Measuring Instrument

The dimension measurement shall be implemented by instruments with equal or more precision scale of 0.01mm.

##### 3.2.2 Voltmeter

Standard class specified in the national standard or more sensitive class having inner impedance more than  $10\text{k}\Omega/\text{V}$

##### 3.2.3 Ammeter

Standard class specified in the national standard or more sensitive class. Total external resistance including ammeter and wire is less than  $0.01\Omega$ .

##### 3.2.4 Impedance Meter

Impedance shall be measured by a sinusoidal alternating current method (1kHz LCR meter).

#### 3.3 Standard Charge/Discharge

##### 3.3.1 Standard Charge : 0.2C

Charging shall consist of charging at a 0.2C constant current rate until the battery reaches 4.2V/cell. The battery shall then be charged at constant voltage of 4.2V/cell while tapering the charge current. Charging shall be terminated when the charging current has tapered to  $0.05 C_5\text{A}$ . Charge time: Approx 7h, The battery shall demonstrate no permanent degradation when charged between  $0^{\circ}\text{C}$  and  $45^{\circ}\text{C}$ .

##### 3.3.2 Standard Discharge : 0.2C

Battery shall be discharged at a constant current of 0.2C to 2.75V/cell @  $20^{\circ}\pm 5\text{C}$

##### 3.3.3 If no otherwise specified, the rest time between charging and discharging is 30min.

#### 3.4 Appearance

There shall be no such defect as crack, rust, leakage, which may adversely affect commercial value of battery.

### 4. Handling of battery

#### 4.1 Prohibition short circuit

Never short circuit battery. It generates very high current which causes heating of the battery and may cause electrolyte leakage, gassing or explosion that is very dangerous.

The poles may be easily short-circuited by putting them on conductive surface.

Such outer short circuit may lead to heat generation and damage of the battery.

An appropriate circuitry with PCM shall be employed to protect accidental short circuit of the battery pack.

#### 4.2.Mechanical shock


Falling, hitting, bending, etc. may cause degradation of battery characteristics.

### 5. Others

Prevention of short circuit within a battery pack

Enough insulation layers between wiring and the cells shall be used to maintain extra safety protection.

The battery pack shall be structured with no short circuit internally, which may cause generation of smoke or firing.

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## 6. Period of Warranty

The period of warranty is 12 months from the date of shipment. MASSPOWER guarantees to give a replacement in case of battery with defects proven due to manufacturing process instead of the customer abuse and misuse.

## 7. Storing the Batteries

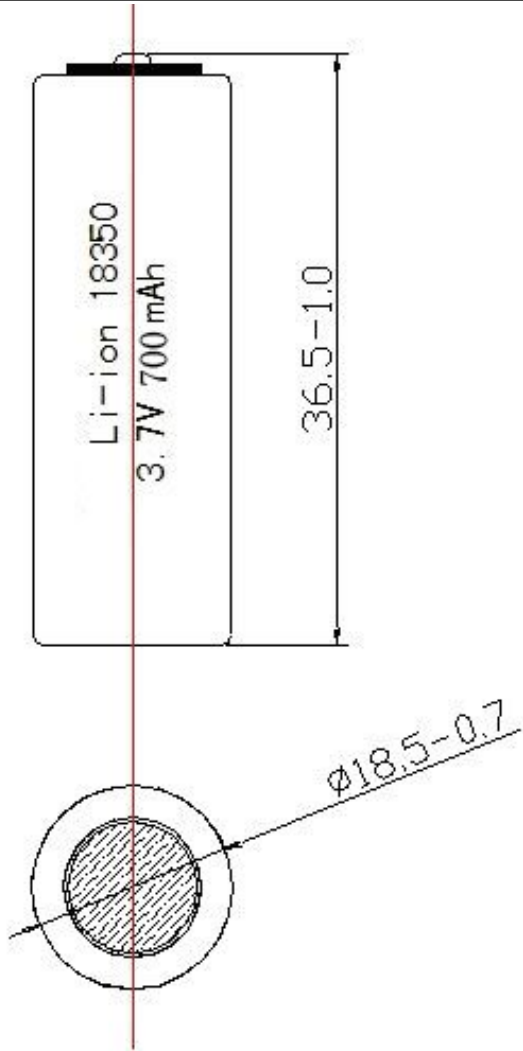
The batteries should be stored at room temperature, charged to about 30% to 50% of capacity.

We recommend that batteries be charged about once per half a year to prevent over-discharge.

## 8. Other Chemical Reaction

Because batteries utilize a chemical reaction, battery performance will deteriorate over time even if stored for a long period of time without being used. In addition, if the various usage conditions such as charge, discharge, ambient temperature, etc. are not maintained within the specified ranges the life expectancy of the battery may be shortened or the device in which the battery is used may be damaged by electrolyte leakage. If the batteries cannot maintain a charge for long periods of time, even when they are charged correctly, this may indicate it is time to change the battery.

9. Photo:



具体产品图片待定

10. Any other items which are not covered in this specification shall be agreed by both parties.