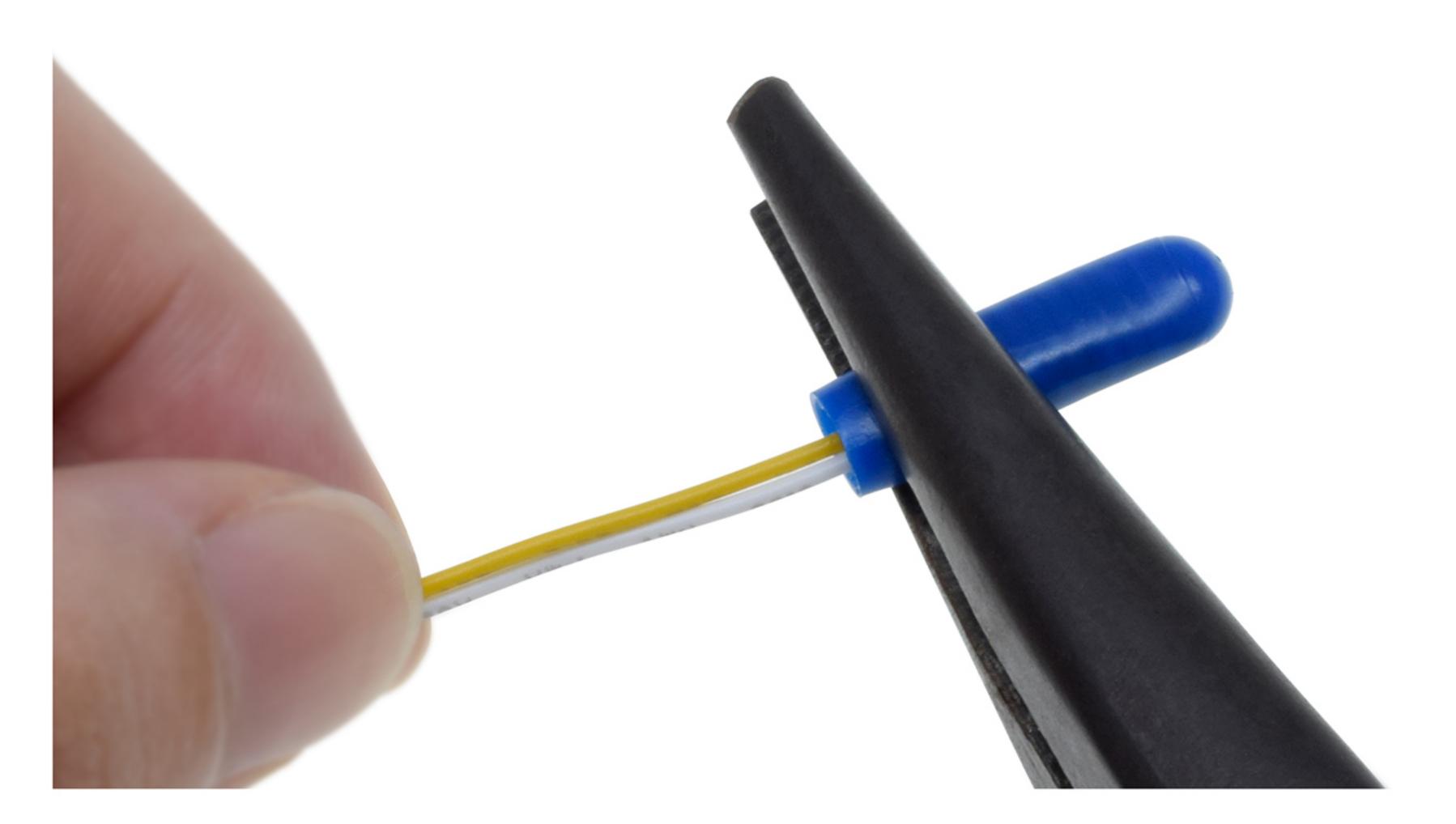


insert wires without stripping



Crimp the connector by suitable crimping tools



Make sure inner tines and wires tight connecting

