

# Datasheet

1. Scope:

This specification for approval relates to Coated Type Kit Resistors (CFR)

2. Type designation:

The type designation shall be in the following form :

**All part numbers in the coding below start with "TC-" and end with "203"**

(Ex.)	<u>CR</u>	<u>1/4W</u>	<u>J</u>	<u>10Ω</u>
	Type	Power Rating	Resistance Tolerance	Nominal Resistance

3. Ratings:

Ratings shall be shown in the table 1.

Table 1

Type	CR
Rated Power	0.25 W at 70°C
Max. Working Voltage	250 V
Max. Overload Voltage	500 V
Dielectric Withstanding Voltage	500 V
Rated Ambient Temp.	70 °C
Operating Temp.Range.	-55°C --- +155°C
Resistance Tolerance	± 5 %
Resistance Range	1Ω----10MΩ

3.1 Power rating:

Resistors shall have a power rating based on continuous full load operation at an ambient temperature of 70 °C. For temperature in excess of 70 °C , the load shall be derated as shown in the figure 1.

3.2 Voltage rating:

Resistors shall have a rated direct-current (DC) continuous working voltage or an approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial-line frequency and waveform corresponding to the power rating , as determined from the following formula :

$$RCWV = \sqrt{P \times R}$$

Were : RCWV = Rated DC or RMS AC continuous working voltage at commercial-line frequency and waveform (volt)

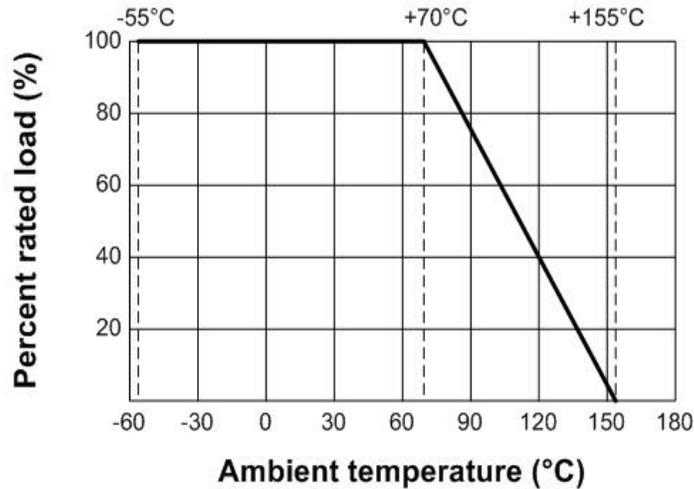
P = Power Rating (watt)

R = Nominal Resistance (ohm)

## Coated Type Kit Resistors (CFR)

In no case shall the rated DC or RMS AC continuous working voltage be greater than the applicable maximum value.

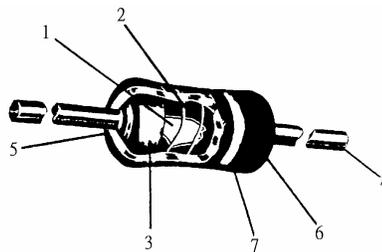
Figure 1.



### 3.3 Nominal resistance :

Effective figures of nominal resistance shall be in accordance with E-24 series, and resistance tolerance shall be shown by table 1.

### 4. Construction :



No.	Name	Material
1	Basic Body	Rod Type Ceramics
2	Resistance Film	Carbon Film
3	End Cap	Steel (Tin plated iron surface)
4	Lead Wire	Annealed copper wire coated with tin
5	Joint	By welding
6	Coating	Insulated epoxy resin ( Color : Beige )
7	Color Code	Epoxy Resin

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<b>Coated Type Kit Resistors (CFR)</b>		
<b>5. Characteristics :</b>		
<b>Characteristics</b>	<b>Limits</b>	<b>Test Methods ( JIS C 5201-1 )</b>
DC. resistance	Must be within the specified tolerance.	The limit of error of measuring apparatus shall not exceed allowable range or 5% of resistance tolerance (Sub-clause 4.5)
Insulation resistance	Insulation resistance is 10,000 MΩ Min	Resistors shall be clamped in the trough of a 90° metallic V-block or foil method use a metal foil shall be wrapped closely around the body of the resistor. After that shall be tested at DC potential respectively specified in the above list for 60 +10/-0 secs. (Sub-clause 4.6)
Dielectric withstanding voltage	No evidence of flashover mechanical damage, arcing or insulation break down	Resistors shall be clamped in the trough of a 90° metallic V-block or foil method use a metal foil shall be wrapped closely around the body of the resistor. After that shall be tested at AC potential respectively specified in the table 1. for 60 +10/-0 secs. (Sub-clause 4.7)

Coated Type Kit Resistors (CFR)			
5. Characteristics :			
Characteristics	Limits		Test Methods ( JIS C 5201-1 )
Temperature coefficient	Resis.Range	T.C.R. (PPM/°C)	Natural resistance change per temp. degree centigrade. $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \quad (\text{PPM}/^\circ\text{C})$ R1: Resistance value at room temperature (t1) R2: Resistance value at room temp.plus 100°C (t2) (Sub-clause 4.8)
	$\leq 10 \Omega$ 11Ω ~ 99K 100K ~ 1M 1.1M ~ 10M	0 ~ ±350 0 ~ -450 0 ~ -700 0 ~ -1500	
Short time overload	Resistance change rate is ± (1 % + 0.05 Ω) Max. with no evidence of mechanical damage		Permanent resistance change after the application of a potential of 2.5 times RCWV for 5 seconds. (Sub-clause 4.13)
Terminal strength	No evidence of mechanical damage.		<b>Direct load :</b> Resistance to a 2.5 kgs direct load for 10 secs. in the direction of the longitudinal axis of the terminal leads. <b>Twist test :</b> Terminal leads shall be bent through 90 ° at a point of about 6mm from the body of the resistor and shall be rotated through 360° about the original axis of the bent terminal in alternating direction for a total of 3 rotations. (Sub-clause 4.16)

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Coated Type Kit Resistors (CFR)																	
Characteristics	Limits	Test Methods ( JIS C 5201-1 )															
Solderability	95 % coverage Min.	The area covered with a new , smooth clean , shiny and continuous surface free from concentrated pinholes. Test temp. of solder : 245°C ± 3°C Dwell time in solder : 2 ~ 3 seconds (Sub-clause 4.17)															
Soldering temp. reference	Electrical characteristics shall be satisfied. Without distinct deformation in appearance. (95 % coverage Min.)	The leads immersed into solder bath to 3.2 to 4.8 mm. from the body. Permanent resistance change shall be checked. <u>Wave soldering condition: (2 cycles Max.)</u> Pre-heat : 100 ~ 120 °C , 30 ± 5 sec. Suggestion solder temp.: 235 ~ 255 °C , 10 sec. (Max.) Peak temp.: 260 °C <u>Hand soldering condition:</u> Hand Soldering bit temp. : 380 ± 10 °C Dwell time in solder : 3 +1/-0 sec.															
Resistance to soldering heat	Resistance change rate is ± (1% + 0.05 Ω) Max. with no evidence of mechanical damage.	Permanent resistance change when leads immersed to 3.2 to 4.8 mm from the body in 350°C ± 10 °C solder for 3 ± 0.5 seconds (Sub-clause 4.18)															
Temperature cycling	Resistance change rate is ± (1% + 0.05 Ω) Max. with no evidence of mechanical damage.	Resistance change after continuous 5 cycles for duty shown below:															
		<table border="1"> <thead> <tr> <th>Step</th> <th>Temperature</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55°C ±3°C</td> <td>30 mins</td> </tr> <tr> <td>2</td> <td>Room temp.</td> <td>10~15 mins</td> </tr> <tr> <td>3</td> <td>+155°C ±2°C</td> <td>30 mins</td> </tr> <tr> <td>4</td> <td>Room temp.</td> <td>10~15 mins</td> </tr> </tbody> </table>	Step	Temperature	Time	1	-55°C ±3°C	30 mins	2	Room temp.	10~15 mins	3	+155°C ±2°C	30 mins	4	Room temp.	10~15 mins
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(Sub-clause 4.19)																	

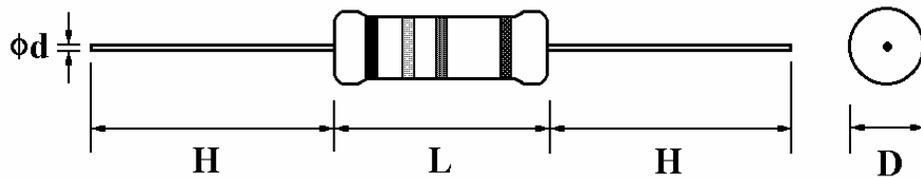
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Coated Type Kit Resistors (CFR)					
Characteristics	Limits		Test Methods ( JIS C 5201-1 )		
Temperature cycling	Resistance change rate is $\pm (1\% + 0.05 \Omega)$ Max. with no evidence of mechanical damage.		Resistance change after continuous 5 cycles for duty shown below:		
			<b>Step</b>	<b>Temperature</b>	<b>Time</b>
			1	-55°C $\pm 3^\circ\text{C}$	30 mins
			2	Room temp.	10~15 mins
			3	+155°C $\pm 2^\circ\text{C}$	30 mins
		4	Room temp.	10~15 mins	
		(Sub-clause 4.19)			
Vibration	Resistance change rate is $\pm (1\% + 0.05 \Omega)$ Max.		55Hz, 3 planes 2hrs each Total amplitude = 1.5mm (Sub-clause 4.22)		
Load life in humidity	<b>Resistance value</b>		Resistance change after 1,000 hours operating at RCWV with duty cycle of (1.5 hours "on", 0.5 hour "off") in a humidity test chamber controlled at 40 °C $\pm 2^\circ\text{C}$ and 90 to 95 % relative humidity (Sub-clause 4.24.2.1)		
	Normal Type	< 100K $\Omega$		$\pm 3\%$	
		$\geq 100\text{K} \Omega$		$\pm 5\%$	
Load life	<b>Resistance value</b>		Permanent resistance change after 1,000 hours operating at RCWV with duty cycle of ( 1.5 hours "on", 0.5 hour "off" ) at 70°C $\pm 2^\circ\text{C}$ ambient (Sub-clause 4.25.1)		
	Normal Type	< 56K $\Omega$		$\pm 2\%$	
		$\geq 56\text{K} \Omega$		$\pm 3\%$	
Resistance to solvent	No deterioration of protective coatings and markings		Specimens shall be immersed in a bath of trichroethane completely for 3 minutes with ultrasonic (Sub-clause 4.30)		

### Coated Type Kit Resistors (CFR)

6. Dimension :

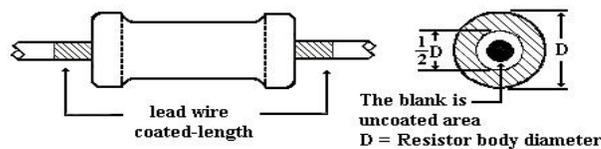
Unit : mm



Type	Power Rating	D (Max.)	L (Max.)	$d \pm 0.05$	$H \pm 3$
CR	1/4W	2.5 mm	6.8 mm	0.54 mm	28 mm

Painting method:

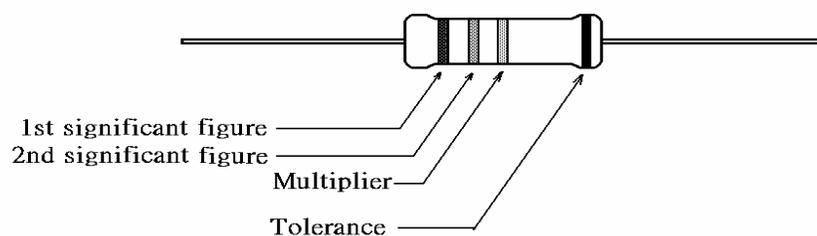
Welding point, terminal and lead wire, is permissible to be exposed without the outer coated cover. The extent should be within 1/2 of the arc angle.



7. Marking :

7.1 Resistor :

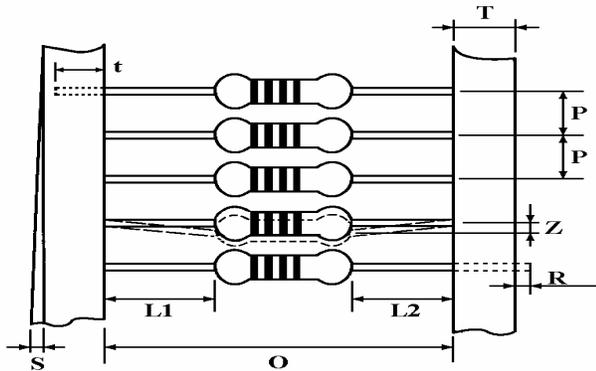
Resistors shall be marked with color coding colors shall be in accordance with JIS C 0802



## Coated Type Kit Resistors (CFR)

8. Packing specification :

8.1 Taping dimension :



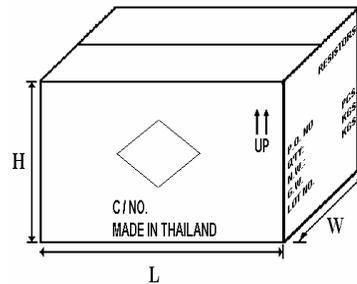
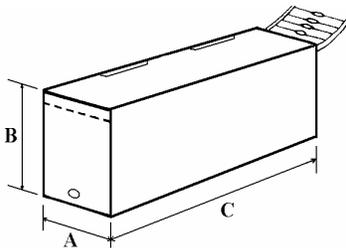
Dimensions (mm)

Type	Style	O	P	L1-L2	T	Z	R	t	S
CR-25	PT-52	52±1	5±0.3	1 Max.	6±1	1 Max.	0	4 ±1	0.5 Max.

8.2 Bulk in inner box packing ( in plastic Bag )



100 pcs./polybag  
255x0.08x72 (mm) LxHxW

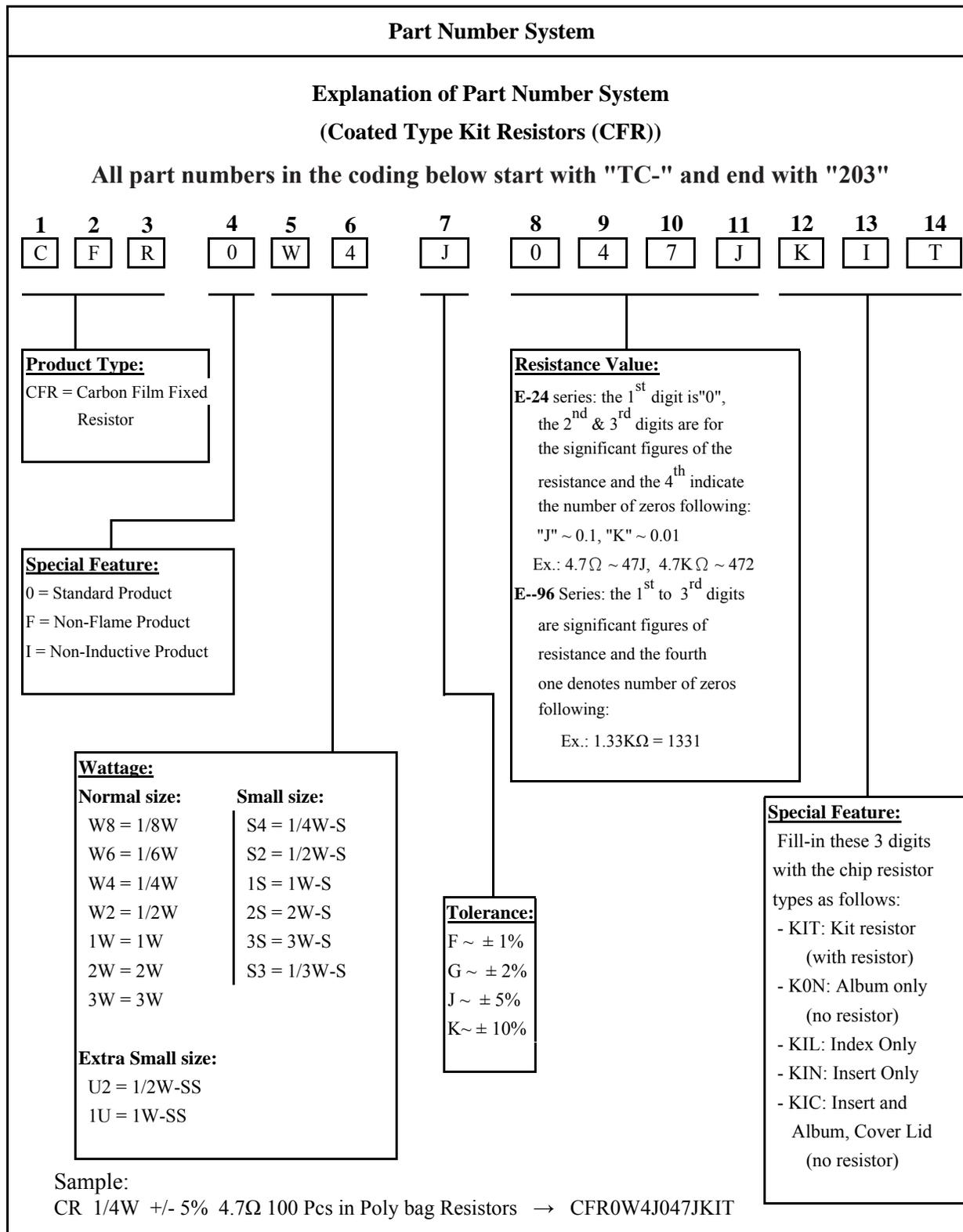


**Inner Box of Plastic Bag. (3,000 pcs.)**

Dimension (mm)

**Carton Box (60,000 pcs.)**

Type	Q'ty / Bag (pcs.)	Q'ty / Inner Box (pcs.)	Q'ty / Carton (pcs.)	Inner Box Size L x W x H (±5)	Carton Box Size L x W x H (±5)
CR-25	100	3,000	60,000	262 x 84 x 79	270 x 460 x 350



## Coated Type Kit Resistors (CFR)

### Environment Related Substance

This product complies to EU RoHS directive, EU PAHs directive, EU PFOS directive and Halogen free.

Ozone layer depleting substances.

Ozone depleting substances are not used in our manufacturing process of this product.

This product is not manufactured using Chloro fluorocarbons (CFCs), Hydrochlorofluorocarbons (HCFCs), Hydrobromofluorocarbons (HBFCs) or other ozone depleting substances in any phase of the manufacturing process.

### Storage Condition

The performance of these products, including the solderability, is guaranteed for a year from the date of arrival at your company, provided that they remain packed as they were when delivered and stored at a temperature of  $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$  and a relative humidity of  $60\%\text{RH} \pm 10\%\text{RH}$

Even within the above guarantee periods, do not store these products in the following conditions. Otherwise, their electrical performance and/or solderability may be deteriorated, and the packaging materials (e.g. taping materials) may be deformed or deteriorated, resulting in mounting failures.

1. In salty air or in air with a high concentration of corrosive gas, such as  $\text{Cl}_2$ ,  $\text{H}_2\text{S}$ ,  $\text{NH}_3$ ,  $\text{SO}_2$ , or  $\text{NO}_2$
2. In direct sunlight

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