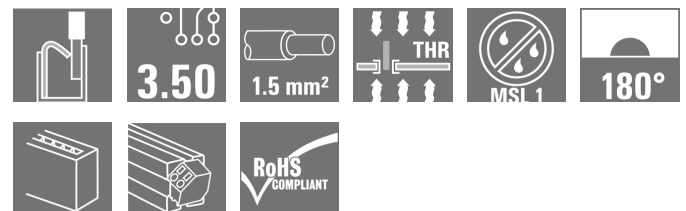


OMNIMATE Signal - series LSF

LSF-SMT 3.50/14/180 3.5SN BK TU SO

Weidmüller Interface GmbH & Co. KG
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 D-32758 Detmold
 Germany
 Fon: +49 5231 14-0
 Fax: +49 5231 14-292083
www.weidmueller.com



PCB terminal for fully automatic assembly in reflow soldering (SMT), with PUSH IN conductor connection system. Conductor inserted and slider operated in same direction (TOP). Packed in box or as tape on reel. Pin lengths optimised at 1.5 mm or 3.5 mm.

General ordering data

Type	LSF-SMT 3.50/14/180 3.5SN BK TU SO
Order No.	2582640000
Version	Printed circuit board terminals, 3.50 mm, No. of poles: 14, 180°, Solder pin length (l): 3.5 mm, black, PUSH IN, Clamping range, max.: 1.5 mm²
GTIN (EAN)	4050118592139
Qty.	11 pc(s).
Product data	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm² UL: 300 V / 12 A / AWG 28 - AWG 14

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Technical data

Dimensions and weights

Width	49.7 mm	Width (inches)	1.957 inch
Height	17.5 mm	Height (inches)	0.689 inch
Height of lowest version	14 mm	Depth	7.8 mm
Depth (inches)	0.307 inch	Net weight	12.739 g

System parameters

Product family	OMNIMATE Signal - series LSF	Wire connection method	PUSH IN
Mounting onto the PCB	THT/THR solder connection	Conductor outlet direction	180°
Pitch in mm (P)	3.5 mm	Pitch in inches (P)	0.138 inch
No. of poles	14	Fitted by customer	No
Solder pin length (l)	3.5 mm	Solder pin length tolerance	+0.1 / -0.3
Solder pin dimensions	0.35 x 0.8 mm	Solder pin dimensions = d tolerance	0 / -0.1 mm
Solder eyelet hole diameter (D)	1.1 mm	Solder eyelet hole diameter tolerance (D)+	0,1 mm
Number of solder pins per pole	2	Stripping length	8 mm
L1 in mm	45.5 mm	L1 in inches	1.791 inch
Touch-safe protection acc. to DIN VDE 0470	IP 20	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch
Volume resistance	1.60 mΩ		

Material data

Insulating material	LCP GF	Colour	black
Colour of operational elements	white	Material of operational elements	PPA GF
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
CTI	≥ 175	Insulation strength	≥ 10 ⁸ Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
Contact material	Copper alloy	Layer structure of solder connection	4-6 µm Sn matt
Storage temperature, min.	-25 °C	Storage temperature, max.	55 °C
Max. relative humidity during storage	80 %	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	120 °C		

Conductors suitable for connection

Clamping range, min.	0.13 mm ²
Clamping range, max.	1.5 mm ²
Wire connection cross section AWG, min.	AWG 28
Wire connection cross section AWG, max.	AWG 14
Solid, min. H05(07) V-U	0.2 mm ²
Solid, max. H05(07) V-U	1.5 mm ²
Flexible, min. H05(07) V-K	0.2 mm ²
Flexible, max. H05(07) V-K	1.5 mm ²
w. plastic collar ferrule, DIN 46228 pt 4, 0.25 mm ² min.	
w. plastic collar ferrule, DIN 46228 pt 4, 0.75 mm ² max.	
w. wire end ferrule, DIN 46228 pt 1, min 0.25 mm ²	
w. wire end ferrule, DIN 46228 pt 1, 1.5 mm ² max.	

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Technical data

Clampable conductor	Cross-section for conductor connection	Type	fine-wired	
		nominal	0.25 mm ²	
	AEH	Stripping length	nominal	10 mm
	Cross-section for conductor connection	Type	fine-wired	
		nominal	0.34 mm ²	
	AEH	Stripping length	nominal	10 mm
	Cross-section for conductor connection	Type	fine-wired	
		nominal	0.5 mm ²	
	AEH	Stripping length	nominal	10 mm
	Cross-section for conductor connection	Type	fine-wired	
		nominal	0.75 mm ²	
	AEH	Stripping length	nominal	10 mm
	Cross-section for conductor connection	Type	fine-wired	
		nominal	1.5 mm ²	
	AEH	Stripping length	nominal	7 mm
Max. clamping range	1.5 mm ²			

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984		Rated current, min. no. of poles (Tu=20°C)	17.5 A
Rated current, max. no. of poles (Tu=20°C)	16 A		Rated current, min. no. of poles (Tu=40°C)	17.5 A
Rated current, max. no. of poles (Tu=40°C)	14 A		Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V		Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV		Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV		Short-time withstand current resistance	3 x 1s with 80 A

Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14

Rated data acc. to UL 1059

Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	12 A	Rated current (Use group D / UL 1059)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14

Packing

VPE length	0 m	VPE width	0 m
VPE height	0 m		

Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002643
ETIM 5.0	EC002643	ETIM 6.0	EC002643
eClass 6.2	27-26-11-01	eClass 9.0	27-44-04-01
eClass 9.1	27-44-04-01		

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Technical data

Notes

Notes

- Additional push button colours on request
- Operating force of slider max. 40 N
- Rated current related to rated cross-section & min. No. of poles.
- Wire end ferrule with plastic collar to DIN 46228/4
- Wire end ferrule without plastic collar to DIN 46228/1
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Crimping shape "A" for wire end ferrules with PZ 6/5 crimping tool are recommended for the largest cable sizes.

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Approvals

Approvals



ROHS

Conform

Downloads

SMT white paper

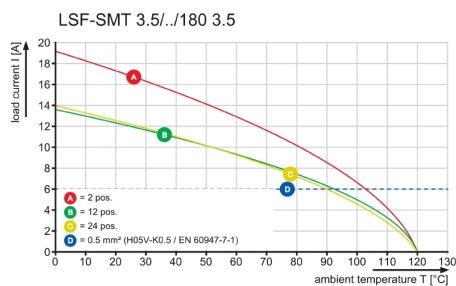
[Download Whitepaper](#)

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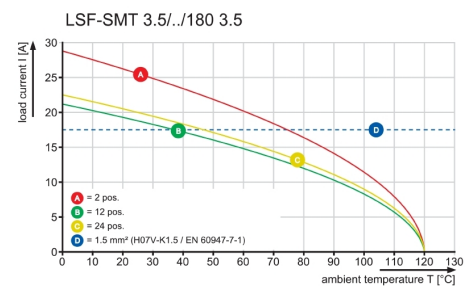
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Drawings

Graph



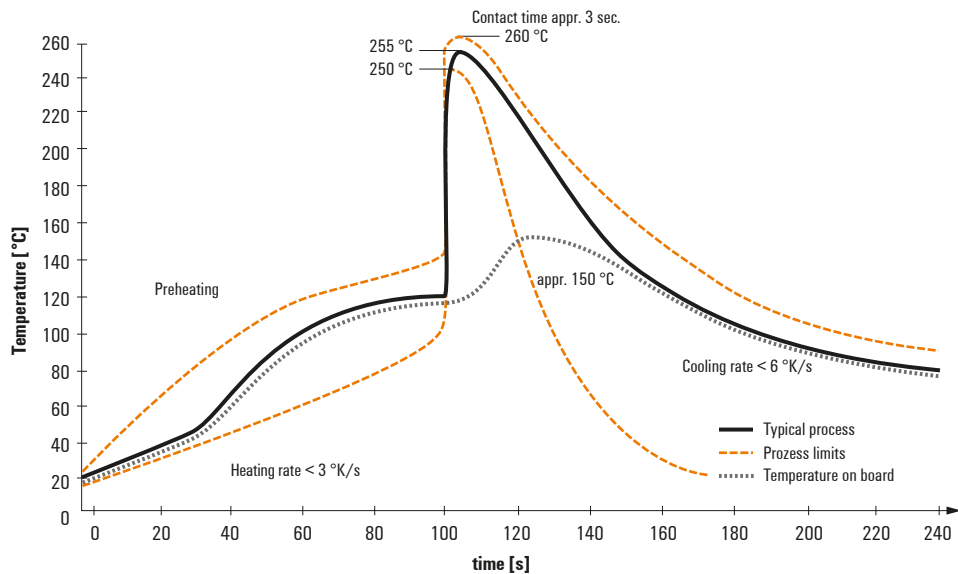
Graph



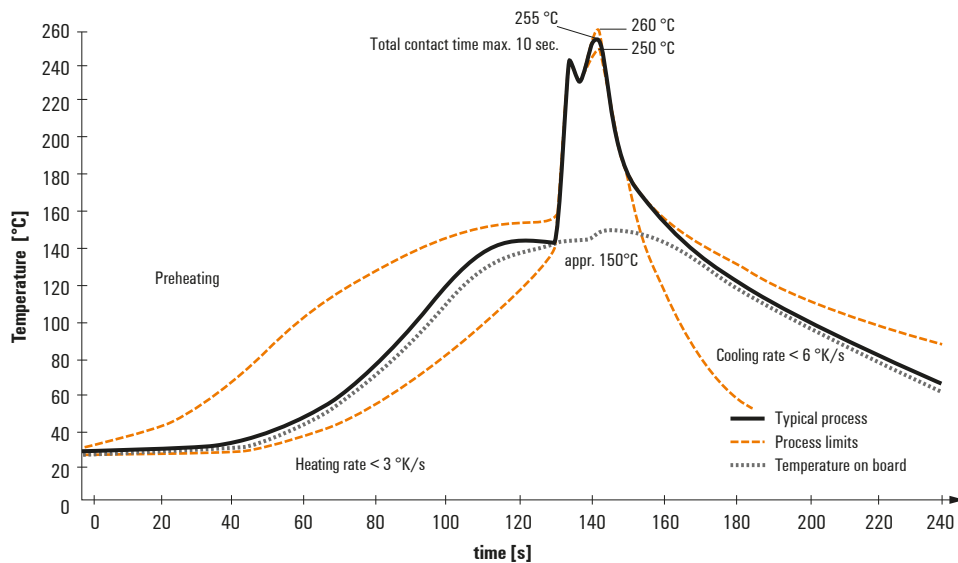
Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of $260 \text{ }^{\circ}\text{C}$. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

Recommended reflow soldering profile

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 16

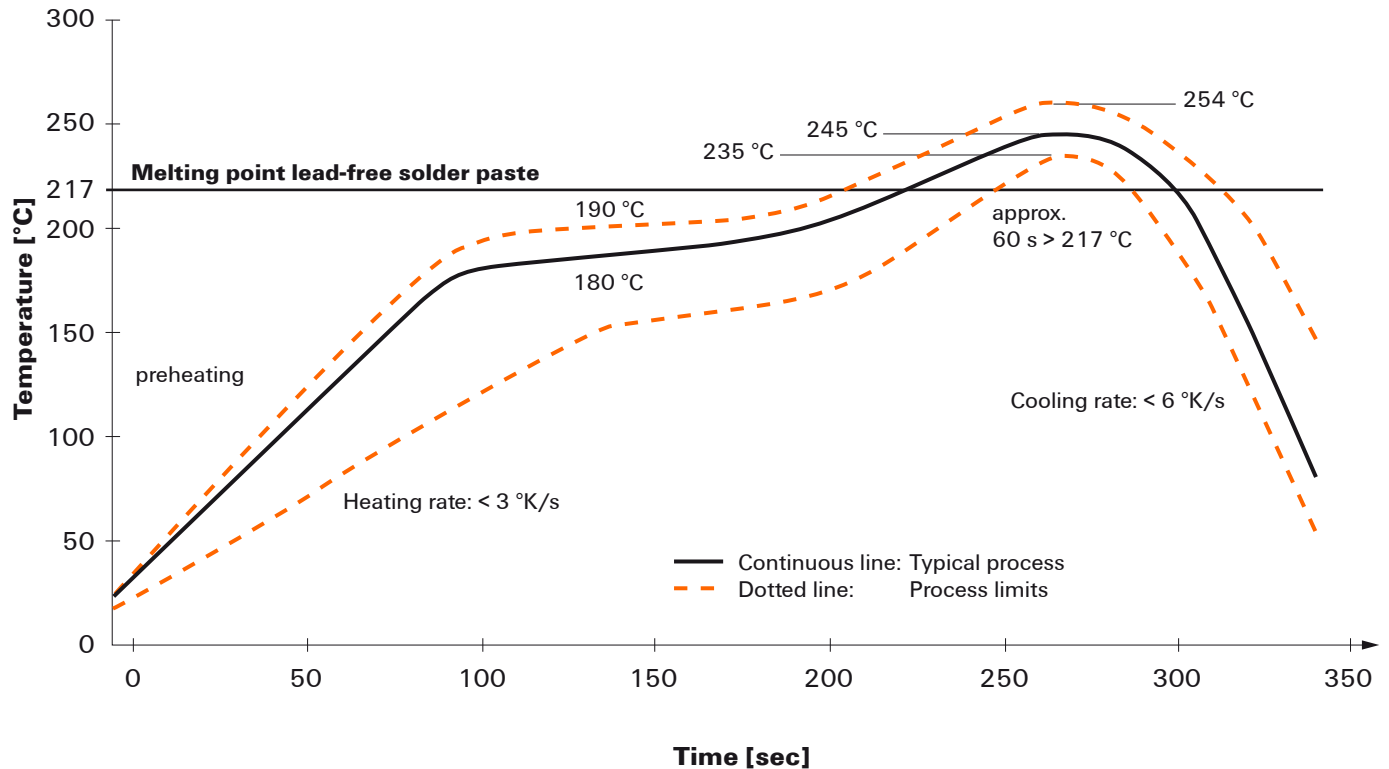
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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.