

## Cable Ties with punch-locking mechanism

### MST-Series, Stainless Steel 304

Stainless steel cable ties are designed for fixing loads and cables securely in hazardous industrial environments such as railway carriages, jet engines, inside power plants or on offshore drilling platforms, where exposure to extremes of weather, saltwater and temperature are common. The MST-Series tie with its new punch-locking mechanism is an excellent choice especially for environments which require high resistance to vibrations.

#### Features and Benefits

- MST-Series cable ties are made from stainless steel 304
- No loosening after bundling
- Corrosion and weather resistant
- Significantly improved vibration resistance
- Outstanding chemical resistance
- Space saving solution
- Safe cut-off (no sharp edges)
- High temperature resistant
- Non-burning



Stainless Steel Cable Ties MST-Series.



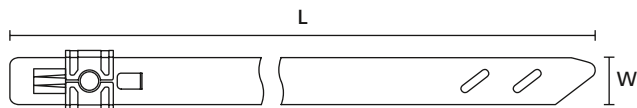
**Material specification  
please see page 24.**



One Step to the Web!



**The MST-Series (up to 8.9 mm) can be used in combination with the stainless steel P-Mount. The mount is simple to install with a screw or bolt and ensures a durable fixing solution. Please see page 143.**



MST tie

TYPE	Width (W)	Length (L)	Bundle Ø min.	Bundle Ø max.	N	Material	Pack Cont.	Tools	Article-No.
MST200S	5.9	207.0	5.0	50.0	900	SS304	100 pcs.	19	111-01549
MST360S	5.9	360.0	5.0	100.0	900	SS304	100 pcs.	19	111-01550
MST500S	5.9	500.0	5.0	145.0	900	SS304	100 pcs.	19	111-01551
MST700S	5.9	700.0	5.0	205.0	900	SS304	100 pcs.	19	111-01552
MST360M	8.9	369.0	8.0	100.0	1,500	SS304	50 pcs.	20	111-01631
MST500M	8.9	509.0	8.0	145.0	1,500	SS304	50 pcs.	20	111-01632
MST700M	8.9	700.0	8.0	205.0	1,500	SS304	50 pcs.	20	111-01633

All dimensions in mm. Subject to technical changes.

Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

#### Recommended Tools

19	20
MST6	MST9

For more information on toolings please refer to the Application Tooling chapter.



For product specific approvals and specifications please refer to the Appendix.

## Material Specification Overview

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium-alloy	AL	-40 °C to +180 °C	Natural (NA)		<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> </ul>	RoHS
Chloroprene	CR	-20 °C to +80 °C	Black (BK)		<ul style="list-style-type: none"> <li>Weather-resistant</li> <li>High yield strength</li> </ul>	RoHS
Ethylene Tetrafluoroethylene	E/TFE	-80 °C to +170 °C	Blue (BU)	UL94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>UV-resistant, not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Flexible at low temperature</li> <li>Not moisture sensitive</li> <li>Robust on impacts</li> </ul>	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Bio-plastic, derived from vegetable oil</li> <li>Strong impact resistance at low temperature</li> <li>Very low moisture absorption</li> <li>Weather-resistant</li> <li>Good chemical resistance</li> </ul>	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> <li>UV-resistant</li> </ul>	HF RoHS
Polyamide 4.6	PA46	-40 °C to +150 °C (5000 h), +195 °C (500 h)	Natural (NA), Grey (GY)	UL94 V2	<ul style="list-style-type: none"> <li>Resistance to high temperatures</li> <li>Very moisture sensitive</li> <li>Low smoke sensitive</li> </ul>	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	RoHS
Polyamide 6, high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	HF RoHS
Polyamide 6.6, glass-fibre reinforced	PA66GF13, PA66GF15	-40 °C to +105 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Good resistance to: lubricants, vehicle fuel, salt water and many solvents</li> </ul>	HF RoHS
Polyamide 6.6, heat and UV stabilised	PA66HSW	-40 °C to +105 °C	Black (BK)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated max. temperature</li> <li>UV-resistant</li> </ul>	HF RoHS
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C	Black (BK), Natural (NA)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated max. temperature</li> </ul>	HF RoHS
Polyamide 6.6, high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat and UV stabilised	PA66HIRHSW	-40 °C to +110 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> <li>High yield strength, UV-resistant</li> </ul>	HF RoHS
Polyamide 6.6, high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, scan black	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	HF RoHS
Polyamide 6.6, UV-resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>UV-resistant</li> </ul>	HF RoHS

Tefzel® is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. \*\*More colours on request.

In addition to Tefzel® from DuPont HellermannTyton is also using equivalent E/TFE raw material from other suppliers.

\*These details are only rough guide values. They should not be regarded as a material specification and are no substitute for a suitability test. Please see our datasheets for further details.

HF = Halogenfree  
LFH = Limited Fire Hazard  
RoHS = Restriction of Hazardous Substances



= Minimum Loop Tensile Strength  
for Cable Ties (Newton)

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
<b>Polyamide 6.6,</b> with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL94 HB	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	<div>HF</div> <div>RoHS</div>
<b>Polyamide 6.6 V0</b>	PA66V0	-40 °C to +85 °C	White (WH)	UL94 V0	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Low smoke emission</li> </ul>	<div>HF</div> <div>LFH</div> <div>RoHS</div>
<b>Polyamide 6.6 V0,</b> High Oxygen Index	PA66V0-HOI	-40 °C to +85 °C, (+105 °C, 500 h)	White (WH)	UL94 V0	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Low smoke emissions</li> </ul>	<div>HF</div> <div>LFH</div> <div>RoHS</div>
<b>Polyester</b>	SP	-50 °C to +150 °C	Black (BK)	Halogen free	<ul style="list-style-type: none"> <li>UV-resistant</li> <li>Good chemical resistance to: most acids, alkalis and oils</li> </ul>	<div>HF</div> <div>LFH</div> <div>RoHS</div>
<b>Polyetheretherketone</b>	PEEK	-55 °C to +240 °C	Beige (BGE)	UL94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>Not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	<div>HF</div> <div>LFH</div> <div>RoHS</div>
<b>Polyethylene</b>	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL94 HB	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to: most acids, alcohol and oils</li> </ul>	<div>HF</div> <div>RoHS</div>
<b>Polyolefin</b>	PO	-40 °C to +90 °C	Black (BK)	UL94 V0	<ul style="list-style-type: none"> <li>Low smoke emissions</li> </ul>	<div>HF</div> <div>LFH</div> <div>RoHS</div>
<b>Polypropylene</b>	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL94 HB	<ul style="list-style-type: none"> <li>Floats in water</li> <li>Moderate yield strength</li> <li>Good chemical resistance to: organic acids</li> </ul>	<div>HF</div> <div>RoHS</div>
<b>Polypropylene, Ethylene- Propylene-Dien- Terpolymere-rubber</b> free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Good resistance to high temperatures</li> <li>Good chemical and abrasion resistance</li> </ul>	<div>HF</div> <div>RoHS</div>
<b>Polypropylene</b> with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL94 HB	<ul style="list-style-type: none"> <li>Floats in certain liquids</li> <li>Metal and X-Ray detectable</li> <li>Heat resistant</li> <li>Moderate yield strength</li> <li>Good chemical resistance</li> </ul>	<div>RoHS</div>
<b>Polyvinylchloride</b>	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL94 V0	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to: acids, ethanol and oil</li> </ul>	<div>RoHS</div>
<b>Stainless Steel, Stainless Steel</b>	SS304, SS316	-80 °C to +538 °C	Natural (NA)	Non burning	<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> <li>Weather resistant</li> <li>Outstanding chemical resistance</li> </ul>	<div>HF</div> <div>LFH</div> <div>RoHS</div>
<b>Thermoplastic Polyurethane</b>	TPU	-40 °C to +85 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>High elasticity</li> <li>Good chemical resistance to: acids, bases and oxidizing agents</li> </ul>	<div>HF</div> <div>RoHS</div>

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