



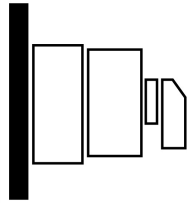
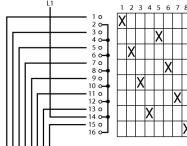
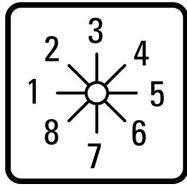
Step switches, T0, 20 A, surface mounting, 4 contact unit(s), Contacts: 8, 45 °, maintained, Without 0 (Off) position, 1-8, design no. 8235

Part no. T0-4-8235/I1
 Catalog No. 222716



Similar to illustration

Delivery program

Product range		Control switches
Part group reference		T0
Basic function		Step switches with black thumb grip and front plate
Contacts		8
Degree of Protection		IP65
		totally insulated
Design		surface mounting 
Contact sequence		
Switching angle	°	45
Switching performance		maintained Without 0 (Off) position
Design number		8235
Front plate no.		 FS 414
front plate		1-8
Motor rating AC-23A, 50 - 60 Hz		
400 V	P	kW 5.5
Rated uninterrupted current	I _U	A 20
Note on rated uninterrupted current I _U		Rated uninterrupted current I _U is specified for max. cross-section.
Number of contact units		contact unit(s) 4

Technical data

Standards		IEC/EN 60947, VDE 0660, IEC/EN 60204
-----------	--	--------------------------------------

Climatic proofing			Switch-disconnector according to IEC/EN 60947-3
			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature			
Enclosed		°C	-25 - +40
Overvoltage category/pollution degree			III/3
Rated impulse withstand voltage	U_{imp}	V AC	6000
Mechanical shock resistance		g	15
Mounting position			As required

Contacts

Electrical characteristics			
Rated operational voltage	U_e	V AC	690
Rated uninterrupted current	I_u	A	20
Note on rated uninterrupted current I_u			Rated uninterrupted current I_u is specified for max. cross-section.
Load rating with intermittent operation, class 12			
AB 25 % DF		x I_e	2
AB 40 % DF		x I_e	1.6
AB 60 % DF		x I_e	1.3
Short-circuit rating			
Fuse		A gG/gL	20
Rated short-time withstand current (1 s current)	I_{cw}	A_{rms}	320
Note on rated short-time withstand current I_{cw}			Current for a time of 1 second
Rated conditional short-circuit current	I_q	kA	6

Switching capacity

$\cos \varphi$ rated making capacity as per IEC 60947-3		A	130
Rated breaking capacity $\cos \varphi$ to IEC 60947-3		A	
230 V		A	100
400/415 V		A	110
500 V		A	80
690 V		A	60
Safe isolation to EN 61140			
between the contacts		V AC	440
Current heat loss per contact at I_e		W	0.6
Current heat loss per auxiliary circuit at I_e (AC-15/230 V)		CO	0.6
Lifespan, mechanical	Operations	x 10^6	> 0.4
Maximum operating frequency	Operations/h		1200
AC			
AC-3			
Rating, motor load switch	P	kW	
220 V 230 V	P	kW	3
230 V Star-delta	P	kW	5.5
400 V 415 V	P	kW	5.5
400 V Star-delta	P	kW	7.5
500 V	P	kW	5.5
500 V Star-delta	P	kW	7.5
690 V	P	kW	4
690 V Star-delta	P	kW	5.5
Rated operational current motor load switch			
230 V	I_e	A	11.5
230 V star-delta	I_e	A	20
400V 415 V	I_e	A	11.5
400 V star-delta	I_e	A	20
500 V	I_e	A	9
500 V star-delta	I_e	A	15.6
690 V	I_e	A	4.9

690 V star-delta	I _e	A	8.5
AC-23A			
Motor rating AC-23A, 50 - 60 Hz	P	kW	
230 V	P	kW	3
400 V 415 V	P	kW	5.5
500 V	P	kW	7.5
690 V	P	kW	5.5
Rated operational current motor load switch			
230 V	I _e	A	13.3
400 V 415 V	I _e	A	13.3
500 V	I _e	A	13.3
690 V	I _e	A	7.6
DC			
DC-1, Load-break switches L/R = 1 ms			
Rated operational current	I _e	A	10
Voltage per contact pair in series		V	60
DC-21A			
Rated operational current	I _e	A	1
Contacts		Quantity	1
DC-23A, motor load switch L/R = 15 ms			
24 V			
Rated operational current	I _e	A	10
Contacts		Quantity	1
48 V			
Rated operational current	I _e	A	10
Contacts		Quantity	2
60 V			
Rated operational current	I _e	A	10
Contacts		Quantity	3
120 V			
Rated operational current	I _e	A	5
Contacts		Quantity	3
240 V			
Rated operational current	I _e	A	5
Contacts		Quantity	5
DC-13, Control switches L/R = 50 ms			
Rated operational current	I _e	A	10
Voltage per contact pair in series		V	32
Control circuit reliability at 24 V DC, 10 mA	Fault probability	H _F	< 10 ⁻⁵ , < 1 failure in 100,000 switching operations

Terminal capacities

Solid or stranded		mm ²	1 x (1 - 2,5) 2 x (1 - 2,5)
Flexible with ferrules to DIN 46228		mm ²	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Terminal screw			M3.5
Tightening torque for terminal screw		Nm	1

Technical safety parameters:

Notes			B10 _d values as per EN ISO 13849-1, table C1
--------------	--	--	---

Rating data for approved types

Terminal capacity			
Terminal screw			M3.5

Design verification as per IEC/EN 61439

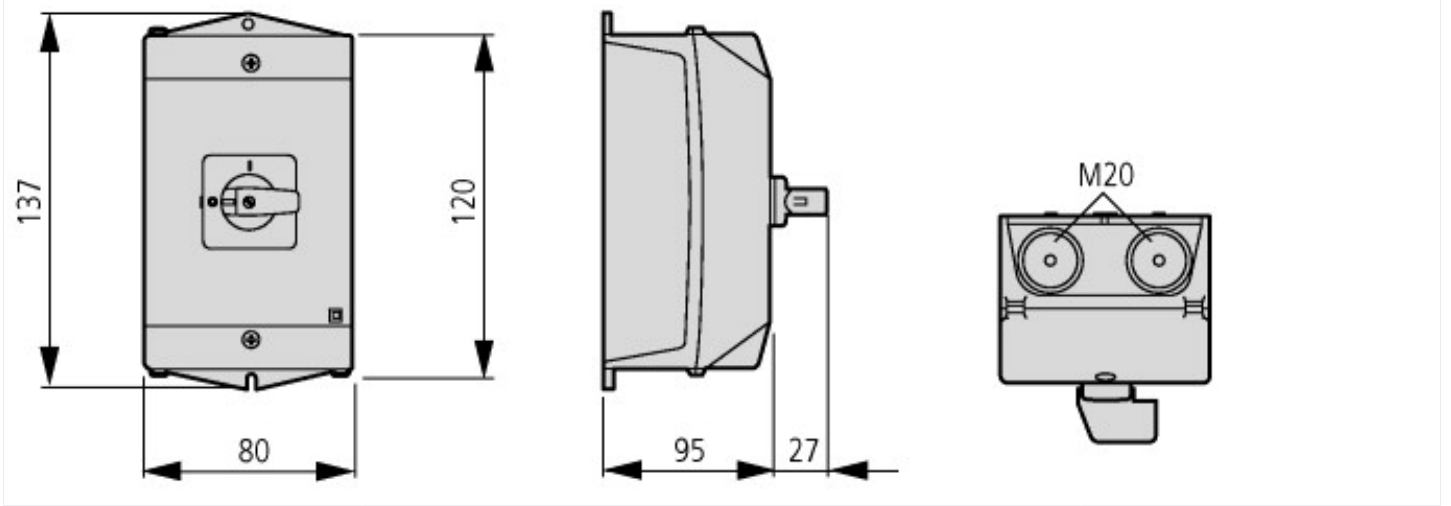
Technical data for design verification			
Rated operational current for specified heat dissipation	I _n	A	20

Heat dissipation per pole, current-dependent	P _{vid}	W	0.6
Equipment heat dissipation, current-dependent	P _{vid}	W	0
Static heat dissipation, non-current-dependent	P _{vs}	W	0
Heat dissipation capacity	P _{diss}	W	0
Operating ambient temperature min.		°C	-25
Operating ambient temperature max.		°C	40
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			UV resistance only in connection with protective shield.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

Technical data ETIM 7.0

Low-voltage industrial components (EG000017) / Control switch (EC002611)			
Electric engineering, automation, process control engineering / Low-voltage switch technology / Off-load switch, circuit breaker, control switch / Control switch (ec@ss10.0.1-27-37-14-14 [ACN998011])			
Type of switch			Level switch
Number of poles			1
Max. rated operation voltage U _e AC		V	690
Rated permanent current I _u		A	20
Number of switch positions			8
With 0 (off) position			No
With retraction in 0-position			No
Device construction			Surface mounted device
Width in number of modular spacings			0
Suitable for ground mounting			Yes
Suitable for front mounting 4-hole			No
Suitable for distribution board installation			No
Suitable for intermediate mounting			No
Complete device in housing			Yes
Type of control element			Toggle
Front shield size			48x48 mm
Degree of protection (IP), front side			IP65

Dimensions



M4



Drilling dimensions base