### **DATASHEET - T0-4-8234/I1**



Step switches, T0, 20 A, surface mounting, 4 contact unit(s), Contacts: 7, 45  $^{\circ}$ , maintained, Without 0 (Off) position, 1-7, design no. 8234



Part no. T0-4-8234/I1 Catalog No. 222715



Similar to illustration

elivery program			
roduct range			Control switches
art group reference			ТО
asic function			Step switches
			with black thumb grip and front plate
ontacts			7
egree of Protection			IP65
			totally insulated
esign			surface mounting
ontact sequence			1 2 3 4 3 6 7 7 3 9 1 X X 3 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
witching angle		0	45
witching performance			maintained Without 0 (Off) position
esign number			8234
ront plate no.			FS 412
ont plate			1-7
Notor rating AC-23A, 50 - 60 Hz			
400 V	Р	kW	5.5
ated uninterrupted current	I <sub>u</sub>	Α	20
ote on rated uninterrupted current !u			Rated uninterrupted current $\mathbf{I}_{\mathbf{u}}$ is specified for max. cross-section.
lumber of contact units		contact unit(s)	4

# **Technical data**

General	
Standards	
Climatic proofing	

IEC/EN 60947, VDE 0660, IEC/EN 60204 Switch-disconnector according to IEC/EN 60947-3

Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30

Ambient temperature			
Enclosed		°C	-25 - +40
Overvoltage category/pollution degree			III/3
Rated impulse withstand voltage	U <sub>imp</sub>	V AC	6000
Mechanical shock resistance		g	15
Mounting position			As required
Contacts			
Electrical characteristics			
Rated operational voltage	U <sub>e</sub>	V AC	690
Rated uninterrupted current	Iu	Α	20
Note on rated uninterrupted current !u			Rated uninterrupted current $I_{u}$ is specified for max. cross-section.
Load rating with intermittent operation, class 12			
AB 25 % DF		x I <sub>e</sub>	2
AB 40 % DF		x l <sub>e</sub>	1.6
AB 60 % DF		x I <sub>e</sub>	1.3
Short-circuit rating		v .e	
Fuse		A aG/al	20
Rated short-time withstand current (1 s current)	L	A gG/gL	320
Note on rated short-time withstand current lcw	I <sub>cw</sub>	A <sub>rms</sub>	
Note on rated snort-time withstand current lcw  Rated conditional short-circuit current		LΛ	Current for a time of 1 second 6
	Iq	kA	0
Switching capacity cos φ rated making capacity as per IEC 60947-3		Α	130
Rated breaking capacity cos $\phi$ to IEC 60947-3		A	
230 V		A	100
400/415 V		A	110
500 V		A	80
690 V		A	60
Safe isolation to EN 61140		^	
between the contacts		V AC	440
Current heat loss per contact at I <sub>e</sub>		W	0.6
Current heat loss per auxiliary circuit at I <sub>e</sub> (AC-15/230 V)		CO	0.6
· · · · ·	Onevetions		
Lifespan, mechanical	Operations	x 10 <sup>6</sup>	> 0.4
Maximum operating frequency	Operations/h		1200
AC			
AC-3			
Rating, motor load switch	Р	kW	
220 V 230 V	Р	kW	3
230 V Star-delta	Р	kW	5.5
400 V 415 V	Р	kW	5.5
400 V Star-delta	Р	kW	7.5
500 V	Р	kW	5.5
500 V Star-delta	Р	kW	7.5
690 V	Р	kW	4
690 V Star-delta	Р	kW	5.5
Rated operational current motor load switch			
230 V	l <sub>e</sub>	Α	11.5
230 V star-delta	l <sub>e</sub>	Α	20
400V 415 V	l <sub>e</sub>	Α	11.5
400 V star-delta	I <sub>e</sub>	Α	20
500 V	l <sub>e</sub>	Α	9
500 V star-delta	I <sub>e</sub>	Α	15.6
690 V	I <sub>e</sub>	Α	4.9
690 V star-delta	I <sub>e</sub>	A	8.5
AC-23A	•е		
AU-2UM			

Terminal screw			M3.5
			M3.5
Rating data for approved types Terminal capacity			
Notes			B10 <sub>d</sub> values as per EN ISO 13849-1, table C1
Technical safety parameters:			DIA THURSDAY TO THE
Tightening torque for terminal screw		Nm	1
Terminal screw			M3.5
Flexible with ferrules to DIN 46228		mm <sup>2</sup>	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Solid or stranded		mm <sup>2</sup>	1 x (1 - 2,5) 2 x (1 - 2,5)
Terminal capacities	probability		
Control circuit reliability at 24 V DC, 10 mA	Fault probability	H <sub>F</sub>	< 10 <sup>-5</sup> ,< 1 failure in 100,000 switching operations
Voltage per contact pair in series		V	32
Rated operational current	I <sub>e</sub>	Α	10
DC-13, Control switches L/R = 50 ms			
Contacts		Quantity	5
Rated operational current	I <sub>e</sub>	Α	5
240 V			
Contacts		Quantity	3
Rated operational current	I <sub>e</sub>	Α	5
120 V			
Contacts		Quantity	3
Rated operational current	I <sub>e</sub>	Α	10
60 V		,	
Contacts	·	Quantity	
Rated operational current	I <sub>e</sub>	A	10
48 V			
Contacts	-6	Quantity	
Rated operational current	I <sub>e</sub>	Α	10
24 V			
DC-23A, motor load switch L/R = 15 ms		Quantity	
Contacts	·e	Quantity	
Rated operational current	I <sub>e</sub>	A	1
DC-21A	I <sub>e</sub>	A	
Voltage per contact pair in series	ie .	V	60
Rated operational current	I <sub>e</sub>	Α	10
DC -1, Load-break switches L/R = 1 ms			
690 V	I <sub>e</sub>	A	7.6
	I <sub>e</sub>		
400 V 415 V 500 V	l <sub>e</sub>	A	13.3
400 V 415 V	l <sub>e</sub>	Α	13.3
Rated operational current motor load switch 230 V		۸	13.3
690 V	Р	kW	5.5
500 V	P	kW	7.5
400 V 415 V	P	kW	5.5
230 V	P	kW	3
Motor rating AC-23A, 50 - 60 Hz	P	kW	

Technical data for design verification			
Rated operational current for specified heat dissipation	In	Α	20
Heat dissipation per pole, current-dependent	$P_{\text{vid}}$	W	0.6
Equipment heat dissipation, current-dependent	$P_{vid}$	W	0

Heat dissipation capacity  Operating ambient temperature min.  Operating ambient temperature max.  IEC/EN 61439 design verification  10.2 Strength of materials and parts  10.2.2 Corrosion resistance  10.2.3.1 Verification of thermal stability of enclosures  10.2.3.2 Verification of tresistance of insulating materials to normal heat and fire due to internal electric effects  10.2.4 Resistance to ultra-violet (UV) radiation  10.2.5 Lifting  10.2.6 Mechanical impact  10.2.7 Inscriptions  10.3 Degree of protection of ASSEMBLIES  10.4 Clearances and creepage distances  10.5 Protection against electric shock  10.6 Incorporation of switching devices and components  10.7 Internal electrical circuits and connections  10.8 Connections for external conductors  Pdiss  W  0  40  Weets the product standard's requirements.  Meets the product standard's requirements.  Meets the product standard's requirements.  UV resistance only in connection with protective shield.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Some not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Some not apply, since the entire switchgear needs to be evaluated.  Some not apply, since the entire switchgear needs to be evaluated.  Some not apply, since the entire switchgear needs to be evaluated.  Some not apply, since the entire switchgear needs to be evaluated.  Some not apply, since the entire switchgear needs to be evaluated.	
Operating ambient temperature max.  IEC/EN 61439 design verification  10.2 Strength of materials and parts  10.2.2 Corrosion resistance  10.2.3.1 Verification of thermal stability of enclosures  10.2.3.2 Verification of resistance of insulating materials to normal heat  10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects  10.2.4 Resistance to ultra-violet (UV) radiation  10.2.5 Lifting  10.2.6 Mechanical impact  10.2.7 Inscriptions  10.3 Degree of protection of ASSEMBLIES  10.4 Clearances and creepage distances  10.5 Protection against electric shock  10.6 Incorporation of switching devices and components  10.7 Internal electrical circuits and connections  **C** 40  **A0**  **Meets the product standard's requirements.  Meets the product standard's requirements.  UV resistance only in connection with protective shield.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Meets the product standard's requirements.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Incorporation of switching devices and components  Is the panel builder's responsibility.	
IEC/EN 61439 design verification  10.2 Strength of materials and parts  10.2.2 Corrosion resistance  10.2.3.1 Verification of thermal stability of enclosures  10.2.3.2 Verification of resistance of insulating materials to normal heat  10.2.3.2 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects  10.2.4 Resistance to ultra-violet (UV) radiation  10.2.5 Lifting  10.2.6 Mechanical impact  10.2.7 Inscriptions  10.3 Degree of protection of ASSEMBLIES  10.4 Clearances and creepage distances  10.5 Protection against electric shock  10.6 Incorporation of switching devices and components  10.7 Internal electrical circuits and connections  Meets the product standard's requirements.  Meets the product standard's requirements.  UV resistance only in connection with protective shield.  Does not apply, since the entire switchgear needs to be evaluated.  Meets the product standard's requirements.  Does not apply, since the entire switchgear needs to be evaluated.  Meets the product standard's requirements.  Does not apply, since the entire switchgear needs to be evaluated.  Incorporation of switching devices and components  10.7 Internal electrical circuits and connections	
10.2 Strength of materials and parts  10.2.2 Corrosion resistance  10.2.3.1 Verification of thermal stability of enclosures  10.2.3.2 Verification of resistance of insulating materials to normal heat  10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects  10.2.4 Resistance to ultra-violet (UV) radiation  10.2.5 Lifting  10.2.6 Mechanical impact  10.2.7 Inscriptions  10.3.0 Egree of protection of ASSEMBLIES  10.4 Clearances and creepage distances  10.5 Protection against electric shock  10.6 Incorporation of switching devices and components  10.7 Internal electrical circuits and connections  Meets the product standard's requirements.  Weets the product standard's requirements witchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Incorporation of switching devices and components  Is the panel builder's responsibility.	
10.2.2 Corrosion resistance  10.2.3.1 Verification of thermal stability of enclosures  10.2.3.2 Verification of resistance of insulating materials to normal heat  10.2.3.2 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects  10.2.4 Resistance to ultra-violet (UV) radiation  10.2.5 Lifting  10.2.6 Mechanical impact  10.2.7 Inscriptions  10.3 Degree of protection of ASSEMBLIES  10.4 Clearances and creepage distances  10.5 Protection against electric shock  10.6 Incorporation of switching devices and components  10.7 Internal electrical circuits and connections  Meets the product standard's requirements.  Meets the product standard's requirements.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Soes not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Soes not apply, since the entire switchgear needs to be evaluated.  Soes not apply, since the entire switchgear needs to be evaluated.  Soes not apply, since the entire switchgear needs to be evaluated.  Soes not apply, since the entire switchgear needs to be evaluated.  Soes not apply, since the entire switchgear needs to be evaluated.  Soes not apply, since the entire switchgear needs to be evaluated.  Soes not apply, since the entire switchgear needs to be evaluated.  Soes not apply, since the entire switchgear needs to be evaluated.	
10.2.3.1 Verification of thermal stability of enclosures  10.2.3.2 Verification of resistance of insulating materials to normal heat  10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects  10.2.4 Resistance to ultra-violet (UV) radiation  10.2.5 Lifting  10.2.6 Mechanical impact  10.2.7 Inscriptions  10.3 Degree of protection of ASSEMBLIES  10.4 Clearances and creepage distances  10.5 Protection against electric shock  10.6 Incorporation of switching devices and components  10.7 Internal electrical circuits and connections  Meets the product standard's requirements.  Meets the product standard's requirements.  Does not apply, since the entire switchgear needs to be evaluated.  Meets the product standard's requirements.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Is the panel builder's responsibility.	
10.2.3.2 Verification of resistance of insulating materials to normal heat 10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects  10.2.4 Resistance to ultra-violet (UV) radiation  UV resistance only in connection with protective shield.  10.2.5 Lifting  Does not apply, since the entire switchgear needs to be evaluated.  10.2.6 Mechanical impact  10.2.7 Inscriptions  Meets the product standard's requirements.  10.3 Degree of protection of ASSEMBLIES  Does not apply, since the entire switchgear needs to be evaluated.  10.4 Clearances and creepage distances  Meets the product standard's requirements.  10.5 Protection against electric shock  Does not apply, since the entire switchgear needs to be evaluated.  10.6 Incorporation of switching devices and components  Is the panel builder's responsibility.	
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects  10.2.4 Resistance to ultra-violet (UV) radiation  10.2.5 Lifting  10.2.6 Mechanical impact  10.2.7 Inscriptions  10.3 Degree of protection of ASSEMBLIES  10.4 Clearances and creepage distances  10.5 Protection against electric shock  10.6 Incorporation of switching devices and components  10.7 Internal electrical circuits and connections  Meets the product standard's requirements.  Does not apply, since the entire switchgear needs to be evaluated.  Meets the product standard's requirements.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Incorporation of switching devices and components  Does not apply, since the entire switchgear needs to be evaluated.  Is the panel builder's responsibility.	
and fire due to internal electric effects  10.2.4 Resistance to ultra-violet (UV) radiation  10.2.5 Lifting  Does not apply, since the entire switchgear needs to be evaluated.  10.2.6 Mechanical impact  10.2.7 Inscriptions  Meets the product standard's requirements.  10.3 Degree of protection of ASSEMBLIES  Does not apply, since the entire switchgear needs to be evaluated.  Meets the product standard's requirements.  10.4 Clearances and creepage distances  Meets the product standard's requirements.  Meets the product standard's requirements.  Does not apply, since the entire switchgear needs to be evaluated.  Meets the product standard's requirements.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  Does not apply, since the entire switchgear needs to be evaluated.  In the panel builder's responsibility.	
10.2.5 Lifting  Does not apply, since the entire switchgear needs to be evaluated.  10.2.6 Mechanical impact  Does not apply, since the entire switchgear needs to be evaluated.  10.2.7 Inscriptions  Meets the product standard's requirements.  10.3 Degree of protection of ASSEMBLIES  Does not apply, since the entire switchgear needs to be evaluated.  10.4 Clearances and creepage distances  Meets the product standard's requirements.  10.5 Protection against electric shock  Does not apply, since the entire switchgear needs to be evaluated.  10.6 Incorporation of switching devices and components  Does not apply, since the entire switchgear needs to be evaluated.  10.7 Internal electrical circuits and connections  Is the panel builder's responsibility.	
10.2.6 Mechanical impact  10.2.7 Inscriptions  Meets the product standard's requirements.  10.3 Degree of protection of ASSEMBLIES  Does not apply, since the entire switchgear needs to be evaluated.  10.4 Clearances and creepage distances  Meets the product standard's requirements.  10.5 Protection against electric shock  Does not apply, since the entire switchgear needs to be evaluated.  10.6 Incorporation of switching devices and components  Does not apply, since the entire switchgear needs to be evaluated.  10.7 Internal electrical circuits and connections  Is the panel builder's responsibility.	
10.2.7 Inscriptions  Meets the product standard's requirements.  10.3 Degree of protection of ASSEMBLIES  Does not apply, since the entire switchgear needs to be evaluated.  Meets the product standard's requirements.  Meets the product standard's requirements.  Does not apply, since the entire switchgear needs to be evaluated.  10.6 Incorporation of switching devices and components  Does not apply, since the entire switchgear needs to be evaluated.  10.7 Internal electrical circuits and connections  Is the panel builder's responsibility.	
10.3 Degree of protection of ASSEMBLIES  10.4 Clearances and creepage distances  Meets the product standard's requirements.  10.5 Protection against electric shock  10.6 Incorporation of switching devices and components  Does not apply, since the entire switchgear needs to be evaluated.  10.7 Internal electrical circuits and connections  Is the panel builder's responsibility.	
10.4 Clearances and creepage distances  Meets the product standard's requirements.  10.5 Protection against electric shock  Does not apply, since the entire switchgear needs to be evaluated.  10.6 Incorporation of switching devices and components  Does not apply, since the entire switchgear needs to be evaluated.  10.7 Internal electrical circuits and connections  Is the panel builder's responsibility.	
10.5 Protection against electric shock  10.6 Incorporation of switching devices and components  10.7 Internal electrical circuits and connections  Does not apply, since the entire switchgear needs to be evaluated.  Is the panel builder's responsibility.	
10.6 Incorporation of switching devices and components  Does not apply, since the entire switchgear needs to be evaluated.  10.7 Internal electrical circuits and connections  Is the panel builder's responsibility.	
10.7 Internal electrical circuits and connections Is the panel builder's responsibility.	
10.8 Connections for external conductors Is the panel builder's responsibility.	
10.9 Insulation properties	
10.9.2 Power-frequency electric strength Is the panel builder's responsibility.	
10.9.3 Impulse withstand voltage Is the panel builder's responsibility.	
10.9.4 Testing of enclosures made of insulating material Is the panel builder's responsibility.	
10.10 Temperature rise  The panel builder is responsible for the temperature rise calculation. Eat provide heat dissipation data for the devices.	n will
10.11 Short-circuit rating  Is the panel builder's responsibility. The specifications for the switchgea observed.	must be
10.12 Electromagnetic compatibility  Is the panel builder's responsibility. The specifications for the switchgea observed.	must be
10.13 Mechanical function  The device meets the requirements, provided the information in the instribution leaflet (IL) is observed.	ction

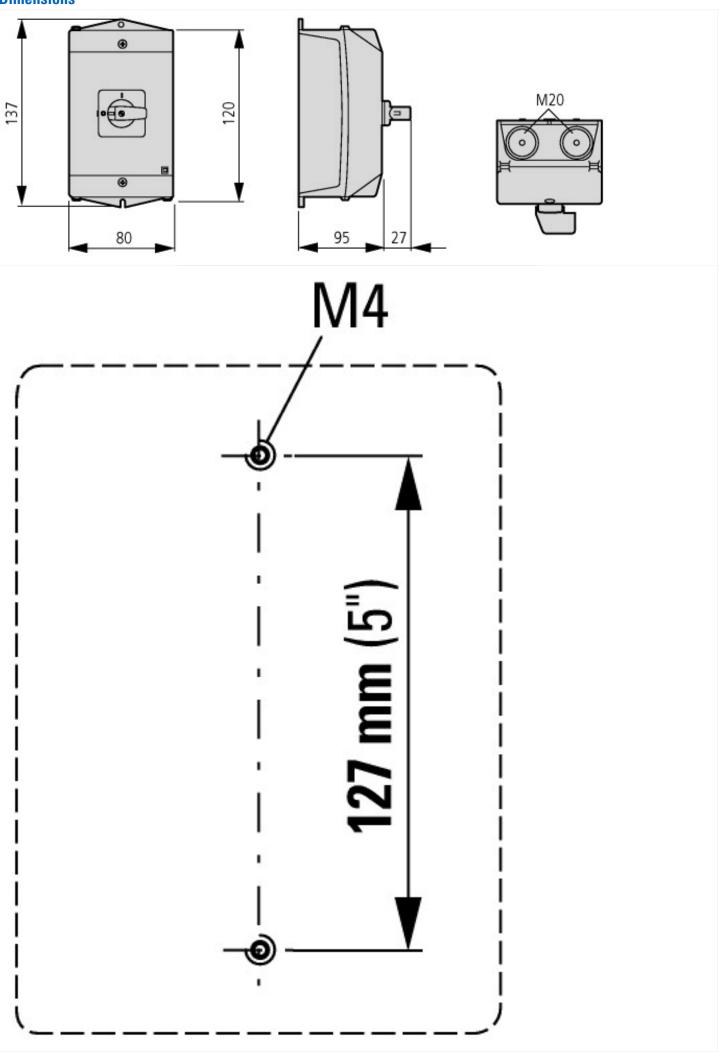
## **Technical data ETIM 7.0**

Low-voltage industrial components (EG000017) / Control switch (EC002611)

Electric engineering, automation, process control engineering / Low-voltage switch technology / Off-load switch, circuit breaker, control switch / Control switch (ecl@ss10.0.1-27-37-14-14 [ACN998011])

p to too or till		
Type of switch		Level switch
Number of poles		1
Max. rated operation voltage Ue AC	V	690
Rated permanent current lu	А	20
Number of switch positions		7
With 0 (off) position		No
With retraction in 0-position		No
Device construction		Surface mounted device
Width in number of modular spacings		0
Suitable for ground mounting		Yes
Suitable for front mounting 4-hole		No
Suitable for distribution board installation		No
Suitable for intermediate mounting		No
Complete device in housing		Yes
Type of control element		Toggle
Front shield size		48x48 mm
Degree of protection (IP), front side		IP65
Degree of protection (NEMA), front side		Other

# **Dimensions**



Drilling dimensions base