PLA Filament Printing Parameter: BN#2255594

Nozzle Temperature	190~220℃（recommend 210℃）
Platform Temperature	25~60℃（recommend 40℃）
Cooling Fan	Turn on
Layer thickness	0.1~0.2mm
Printing Speed	40~60mm/s（recommend 60mm/s）
Travel Speed	60~120mm/s
Print ambient temperature	room temperature ~45℃
Storage Temperature	＜50℃
Support materials	PVA