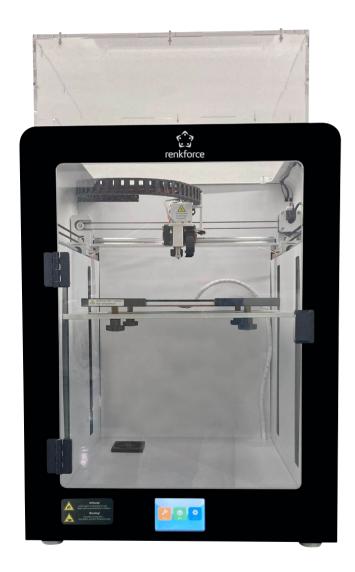


Quick Start Guide

FDM 3D Printer Pro 6+

Item No. 2583518





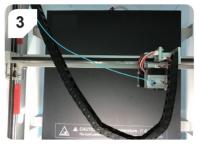
Read the safety instructions supplied with the product before using

Set printer up





Insert the print bed and magnetic mat.





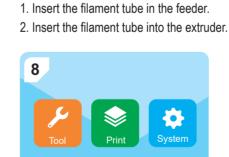
Remove the styrofoam pads





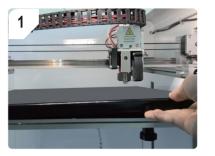
- 1. Install the spool holder.





- 1. Connect the mains cable to the power inlet on the printer.
- 2. Flip the power switch into the position I to switch on. The display lights up.

Calibrate Z-Offset





Insert the print bed and magnetic mat.

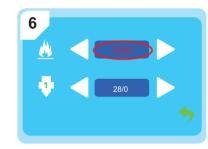


Open the menu Tools.

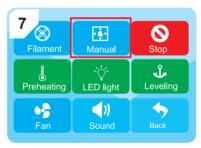


Touch the button **Preheating** to start the preheating process.

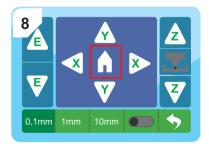




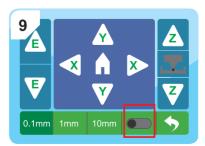
Wait until the preheat temperature has been reached.



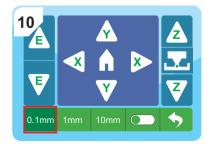
Open the menu Manual.



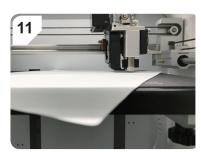
Touch ♠ to move the extruder to its zero posi-



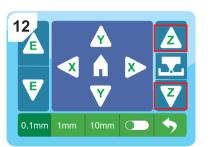
Activate the Z-offset calibration with the slider.



Touch the distance increment **0.1 mm** to activate it.



Slide one sheet of A4 paper (80 g) between the nozzle and the print bed.





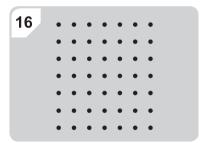
Slide the paper back and forth while repeatedly touching the button ▲ or ▼ to lift or lower the print bed. If you notice slight resistance between nozzle, paper, and print bed, touch the button to finish the calibration.



Confirm the Z-offset calibration.



Touch the button Leveling to start "Auto-levelling".



Wait for "Auto-levelling" to finish.

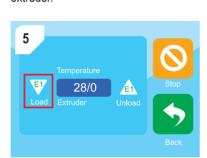
Load filament 3



Open the menu Tools.



Touch the temperature display to preheat the extruder.



Touch the button E1 Load to load the filament into the extruder.



Touch the button **Stop** as soon as molten filament flows from the nozzle.

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Open the menu Filament.



Cut the filament at an angle and then feed it into the feeder.



Print

CAUTION

Touching hot print bed can cause burns

Let cool down before touching

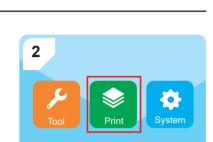
Hot print bed

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Select file to print. The printer starts printing.



After printing is complete, let the printer cool down to room temperature.



Connect the USB memory stick that contains Open the menu Print. the print file to the USB port.





Remove the magnetic mat.

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