



User Manual

Please read the user manual before using the eVacuum Kit.



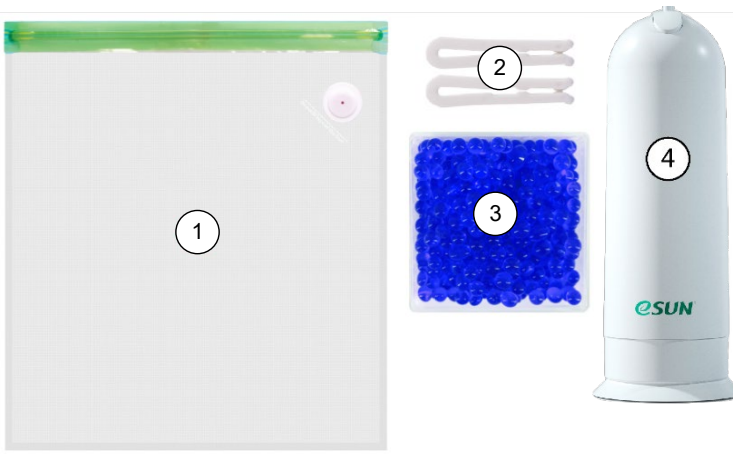
eVacuum Kit Pro 3

Kit of Vacuum Storage Bag for 3D Printer Filament

Introduction

The 3D Printing Consumables Vacuum Kit preserves opened 3D printing materials that absorb moisture easily. It creates an airtight seal to prevent degradation of materials like PVA, ePA, ePA-CF, ePA-GF, ABSMAX and TPU-95A. This portable kit is for home use, pairs with the eBOX for optimal results, and is made of BPA-free, FDA-approved food-grade plastics, ensuring safety and eco-friendliness.)

Accessories



- ① 10x Vacuum bags
- ② 2x Sealing clips
- ③ 15x *Desiccant bags
- ④ 1x Electric pump
(*allochroic silica gel)

Method of Use



1. Place 3D filament and desiccant in the bag.



2. Try to remove some air and then seal the vacuum bag using a sealing clip.



3. Aim the electric pump at the air outlet, vacuum the air out of the bag, and finally press the air outlet to form a seal.



4. The contents are now vacuum packed.

SPECIFICATIONS

Electric Pump

Size: 10.4 x 4 x 4 cm

Weight: 113 g

Material of pump: ABS

Suction power: ≥ 4 L / minute

Vacuum Bags

Size: 33 x 38 cm

Thickness: 0.090 mm

Material: PA+PE, BPA free & FDA approved

Storage temperature: -20 to +85°C

Desiccant

Size: 45 x 45 mm

Weight: 3 g / bag

Material: Blue silica gel

Water absorption rate: 30 %+

Attention:

- ① Keep out of reach of the children.
- ② The desiccant must not be ingested.
- ③ Avoid direct sunlight and moisture.
- ④ Keep in a dry and cool environment.
- ⑤ Please keep it sealed when not use.
- ⑥ Please replace with a new one when desiccant changes from blue to pink.



TROUBLESHOOTING

Problem	Possible Cause	Solution
The vacuum bag cannot be vacuumed or the air leaks	Bag is not completely closed	Open the zipper of the bag and reseal the zipper with the sealing clip to ensure that the zipper is completely closed
	The air valve is not placed on a flat surface when pumping air	Re-position Bag so the Air Valve lies flat.
	The inlet of the electric pump is not in full contact with the air valve	Ensure the air suction tip is centered and placed flat on air valve. Apply moderate pressure.
	The electric pump is not working properly	Check if the wire is damaged and the connector is connected properly
	Air Valve is not closed	Remove air from bag again. Immediately press center of air valve with finger to ensure seal.
	The bag is broken	Change a new one.