



SIPLUS G120 PM240-2 IP20-FSE-U-400V 45 kW based on 6SL3210-1PE28-8UL0 with conformal coating, -20...+50 °C, unfiltered with integrated braking chopper 380-480 V 3 AC +10/-20% 47-63 Hz power high overload: 37 kW at 200% 3 s, 150% 57 s, 100% 240 s power low overload: 45 kW at 150% 3 s, 110% 57 s, 100% 240 s 551x 275x 237 (HxWxD), design FSE degree of protection IP20 without CU and operating unit released as of CU FW version V4.7 HF8

| General information                                   |           |
|-------------------------------------------------------|-----------|
| Product type designation                              | PM240-2   |
| Product version                                       | FSE 45 kW |
| Design of the converter                               | FSE       |
| Protection function                                   |           |
| • Undervoltage protection                             | Yes       |
| • Overvoltage protection                              | Yes       |
| • Overload protection                                 | Yes       |
| • Ground-fault protection                             | Yes       |
| • Short-circuit protection                            | Yes       |
| • Stall protection                                    | Yes       |
| • With blocked rotor                                  | Yes       |
| • Temperature monitor for motor                       | Yes       |
| • Temperature monitor for converter                   | Yes       |
| • Parameter locking                                   | Yes       |
| Input voltage                                         |           |
| Type of input voltage                                 | AC        |
| Mains filter                                          |           |
| • present                                             | No        |
| Input current                                         |           |
| Input current with low overload                       | 86 A      |
| Input current with high overload                      | 78 A      |
| output voltage / header                               |           |
| Output voltage in relation to input voltage, min.     | 0 %       |
| Output voltage in relation to input voltage, max.     | 95 %      |
| Pulse frequency                                       | 4 kHz     |
| Output current                                        |           |
| Output current, max.                                  | 150 A     |
| Output current without overload                       | 90 A      |
| Output current with low overload                      | 90 A      |
| Output current with high overload                     | 75 A      |
| Power loss                                            |           |
| Power loss, max.                                      | 1.194 kW  |
| Power loss of the CDM in standby mode                 | 32 W      |
| Power loss of the CDM at the operating point (0/25)   | 406 W     |
| Power loss of the CDM at the operating point (0/50)   | 543 W     |
| Power loss of the CDM at the operating point (0/100)  | 955 W     |
| Power loss of the CDM at the operating point (50/25)  | 424 W     |
| Power loss of the CDM at the operating point (50/50)  | 599 W     |
| Power loss of the CDM at the operating point (50/100) | 1 092 W   |

|                                                                                                   |                                                                                                                                                                                                             |
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| Power loss of the CDM at the operating point (90/50)                                              | 674 W                                                                                                                                                                                                       |
| Power loss of the CDM at the operating point (90/100)                                             | 1 317 W                                                                                                                                                                                                     |
| Relative power loss of the CDM at the operating point (0/25)                                      | 0.65 %                                                                                                                                                                                                      |
| Relative power loss of the CDM at the operating point (0/50)                                      | 0.87 %                                                                                                                                                                                                      |
| Relative power loss of the CDM at the operating point (0/100)                                     | 1.53 %                                                                                                                                                                                                      |
| Relative power loss of the CDM at the operating point (50/25)                                     | 0.68 %                                                                                                                                                                                                      |
| Relative power loss of the CDM at the operating point (50/50)                                     | 0.96 %                                                                                                                                                                                                      |
| Relative power loss of the CDM at the operating point (50/100)                                    | 1.75 %                                                                                                                                                                                                      |
| Relative power loss of the CDM at the operating point (90/50)                                     | 1.08 %                                                                                                                                                                                                      |
| Relative power loss of the CDM at the operating point (90/100)                                    | 2.11 %                                                                                                                                                                                                      |
| Ratio of converter losses / reference converter losses at the operating point (90/100)            | 55.58                                                                                                                                                                                                       |
| IE class of the CDM                                                                               | IE2                                                                                                                                                                                                         |
| <b>Power electronics</b>                                                                          |                                                                                                                                                                                                             |
| emitted active power with low overload                                                            | 45 kW                                                                                                                                                                                                       |
| emitted active power with high overload                                                           | 37 kW                                                                                                                                                                                                       |
| active power output with low overload [hp]                                                        | 60 hp                                                                                                                                                                                                       |
| active power output with high overload [hp]                                                       | 50 hp                                                                                                                                                                                                       |
| apparent power output                                                                             | 62.4 kVA                                                                                                                                                                                                    |
| Efficiency                                                                                        | 0.98                                                                                                                                                                                                        |
| Type of duty cycle duration with low overload                                                     | 1.1x rated output current (i.e. 110 % overload) for 57 s with a cycle time of 300 s; 1.5x rated output current (i.e. 150 % overload) for 3 s with a cycle time of 300 s                                     |
| Type of duty cycle duration with high overload                                                    | 1.5x output current rating (i.e. 150 % overload) for 57 s with a cycle time of 300 s; 2x output current rating (i.e. 200 % overload) for 3 s with a cycle time of 300 s                                     |
| Cooling method                                                                                    | Internal air cooling                                                                                                                                                                                        |
| Cooling air flow                                                                                  | 0.083 m³/s                                                                                                                                                                                                  |
| Short-time withstand current (SCCR) of the entire control cabinet in accordance with UL 508A      | 65 kA                                                                                                                                                                                                       |
| <b>Isolation</b>                                                                                  |                                                                                                                                                                                                             |
| Degree of pollution                                                                               | 2 according to EN 61800-5-1                                                                                                                                                                                 |
| <b>Degree and class of protection</b>                                                             |                                                                                                                                                                                                             |
| IP degree of protection                                                                           | IP20                                                                                                                                                                                                        |
| Equipment protection class according to EN 61800-5-1                                              | Class I (with protective bonding circuit) and Class III (PELV)                                                                                                                                              |
| Touch protection according to EN 61800-5-1                                                        | Assuming use as prescribed                                                                                                                                                                                  |
| <b>Standards, approvals, certificates</b>                                                         |                                                                                                                                                                                                             |
| Certificate of suitability                                                                        | CE / TÜV                                                                                                                                                                                                    |
| Standard for EMC according to EN 61800-3                                                          | the EMC product standard EN 61800-3 does not apply directly to a frequency inverter but to a PDS (Power Drive System), which comprises the complete circuitry, motor and cables in addition to the inverter |
| <b>Ambient conditions</b>                                                                         |                                                                                                                                                                                                             |
| Ambient temperature during operation                                                              |                                                                                                                                                                                                             |
| • min.                                                                                            | -20 °C; = Tmin                                                                                                                                                                                              |
| • max.                                                                                            | 50 °C; = Tmax                                                                                                                                                                                               |
| Ambient temperature during storage/transportation                                                 |                                                                                                                                                                                                             |
| • Storage, min.                                                                                   | -25 °C                                                                                                                                                                                                      |
| • Storage, max.                                                                                   | 55 °C                                                                                                                                                                                                       |
| • Storage, min. [°F]                                                                              | -13 °F                                                                                                                                                                                                      |
| • Storage, max. [°F]                                                                              | 131 °F; Class 1K3 acc. to EN 60721-3-1                                                                                                                                                                      |
| • Transportation, min.                                                                            | -40 °C                                                                                                                                                                                                      |
| • Transportation, max.                                                                            | 70 °C                                                                                                                                                                                                       |
| • Transport, min. [°F]                                                                            | -40 °F                                                                                                                                                                                                      |
| • Transport, max. [°F]                                                                            | 158 °F; Class 2K3 according to EN 60721-3-2                                                                                                                                                                 |
| Altitude during operation relating to sea level                                                   |                                                                                                                                                                                                             |
| • Installation altitude above sea level without derating, max.                                    | 1 000 m                                                                                                                                                                                                     |
| Relative humidity                                                                                 |                                                                                                                                                                                                             |
| • Operation, max.                                                                                 | 98 %                                                                                                                                                                                                        |
| • Condensation permissible                                                                        | No                                                                                                                                                                                                          |
| Vibrations                                                                                        |                                                                                                                                                                                                             |
| • Vibration frequency with constant acceleration during operation according to EN 60068-2-6, min. | 10 Hz                                                                                                                                                                                                       |
| • Vibration frequency with constant acceleration during                                           | 200 Hz; Constant acceleration = 9.81 m/s² (1 g)                                                                                                                                                             |

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| operation according to EN 60068-2-6, max.                                                                               |                                                                                                                                                                                     |
| • Vibration frequency with constant deflection during operation according to EN 60068-2-6, min.                         | 13 Hz                                                                                                                                                                               |
| • Vibration frequency with constant deflection during operation according to EN 60068-2-6, max.                         | 58 Hz; Constant deflection 0.075 mm                                                                                                                                                 |
| • Oscillation frequency during transport in accordance with EN 60721-3-2                                                | Class 2M3                                                                                                                                                                           |
| <b>Shock testing</b>                                                                                                    |                                                                                                                                                                                     |
| • Shock load during operation                                                                                           | (15x g)/11 ms                                                                                                                                                                       |
| • Shock acceleration during operation according to EN 60068-2-27                                                        | 147 m/s <sup>2</sup>                                                                                                                                                                |
| • Shock acceleration during transport according to EN 60721-3-2                                                         | Class 2M3                                                                                                                                                                           |
| <b>Resistance</b>                                                                                                       |                                                                                                                                                                                     |
| <b>Use in stationary industrial systems</b>                                                                             |                                                                                                                                                                                     |
| — to biologically active substances according to EN 60721-3-3                                                           | Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request                                                                                  |
| — to chemically active substances according to EN 60721-3-3                                                             | Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *                                                                                            |
| — to mechanically active substances according to EN 60721-3-3                                                           | No                                                                                                                                                                                  |
| <b>Usage in industrial process technology</b>                                                                           |                                                                                                                                                                                     |
| — Against chemically active substances acc. to EN 60654-4                                                               | Yes; Class 3 (excluding trichlorethylene)                                                                                                                                           |
| — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04                            | Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil) |
| <b>Remark</b>                                                                                                           |                                                                                                                                                                                     |
| — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04             | * The supplied plug covers must remain in place over the unused interfaces during operation!                                                                                        |
| <b>Conformal coating</b>                                                                                                |                                                                                                                                                                                     |
| • Coatings for printed circuit board assemblies acc. to EN 61086                                                        | Yes; Class 2 for high reliability                                                                                                                                                   |
| • Military testing according to MIL-I-46058C, Amendment 7                                                               | Yes; Discoloration of coating possible during service life                                                                                                                          |
| • Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A | Yes; Conformal coating, Class A                                                                                                                                                     |
| <b>Cables</b>                                                                                                           |                                                                                                                                                                                     |
| Cable length for motor, shielded, max.                                                                                  | 200 m                                                                                                                                                                               |
| Cable length for braking resistor, max.                                                                                 | 10 m                                                                                                                                                                                |
| <b>connection method</b>                                                                                                |                                                                                                                                                                                     |
| Design of electrical connection of motor                                                                                | Screw terminals                                                                                                                                                                     |
| • connectable cable cross-section for motor supply line, min.                                                           | 25 mm <sup>2</sup>                                                                                                                                                                  |
| • connectable cable cross-section for motor supply line, max.                                                           | 70 mm <sup>2</sup>                                                                                                                                                                  |
| • Connectable conductor cross-section for AWG cables, min.                                                              | 4                                                                                                                                                                                   |
| Type of electrical connection for mains supply line                                                                     | Screw terminals                                                                                                                                                                     |
| • connectable cable cross-section for mains supply line, min.                                                           | 25 mm <sup>2</sup>                                                                                                                                                                  |
| • connectable cable cross-section for mains supply line, max.                                                           | 70 mm <sup>2</sup>                                                                                                                                                                  |
| • Connectable conductor cross-section for AWG cables, min.                                                              | 4                                                                                                                                                                                   |
| Type of electrical connection for supply cable to braking resistor                                                      | Screw terminals                                                                                                                                                                     |
| • Connectable cable cross-section for supply cable to braking resistor, min.                                            | 10 mm <sup>2</sup>                                                                                                                                                                  |
| • Connectable cable cross-section for supply cable to braking resistor, max.                                            | 35 mm <sup>2</sup>                                                                                                                                                                  |
| • Connectable conductor cross-section for AWG cables, min.                                                              | 8                                                                                                                                                                                   |
| • Connectable conductor cross-section for AWG cables, max.                                                              | 2                                                                                                                                                                                   |
| Design of electrical connection for the PE conductor                                                                    | Screw terminals                                                                                                                                                                     |
| <b>Dimensions</b>                                                                                                       |                                                                                                                                                                                     |
| Width                                                                                                                   | 275 mm                                                                                                                                                                              |

|                                  |                                                                                                         |
|----------------------------------|---------------------------------------------------------------------------------------------------------|
| Height                           | 551 mm                                                                                                  |
| Depth                            | 237 mm                                                                                                  |
| <b>Weights</b>                   |                                                                                                         |
| Weight (without packaging)       | 26 kg                                                                                                   |
| <b>Other</b>                     |                                                                                                         |
| Sound pressure level (1 m), max. | 70.6 dB                                                                                                 |
| Brake design                     | DC braking, compound braking, resistance braking with integrated brake chopper (for size FSGX optional) |

**last modified:** 1/16/2021 