SIEMENS

Data sheet



SIMATIC ET 200SP Open Controller, CPU 1515SP PC2 TF, 8 GB RAM, 128 GB CFast with Windows 10 IoT Enterprise 64-bit and S7-1500 Failsafe Software Controller CPU 1505SP TF pre-installed, Interfaces: 1x Slot CFast, 1x slot SD/MMC, 1x connection for ET 200SP bus Adapter PROFINET, 1x 10/100/1000 Mbit/s Ethernet, 2x USB 3.0, 2x USB 2.0, 1x display port, Documentation on CFast Restore image on CFast

General information	
Product type designation	CPU 1515SP PC2 TF
HW functional status	from FS04
Firmware version	V21.9
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17
Installed software	
 Visualization 	No
 Control 	S7-1500 Software Controller CPU 1505SP TF
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	1.5 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.5 A
Current consumption, max.	2.9 A
l²t	0.426 A ² ·s; with starting current inrush
Power	
Active power input, max.	43 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	16 W
Processor	
Processor type	Intel Atom E3940, 1.6 GHz, 4 cores
Memory	
Type of memory	DDR3L
Main memory	8 GB RAM
CFast memory card	Yes; 128 GB flash memory
SIMATIC memory card required	No
Work memory	
• integrated (for program)	1.5 Mbyte
integrated (for data)	5 Mbyte

• integrated (for CPU function library of CPU Runtime)	20 Mbyte
Load memory	20 MDYIC
integrated (on PC mass storage)	320 Mbyte
Backup	320 Milyto
with UPS	Yes; all memory areas declared retentive
with or 3 with non-volatile memory	Yes
CPU processing times	165
	40 no
for bit operations, typ. for word operations, typ.	10 ns 12 ns
	16 ns
for fixed point arithmetic, typ. for floating point arithmetic, typ.	64 ns
CPU-blocks	U+ 113
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global
Trainber of elements (total)	constants, etc. are also regarded as elements
DB	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	5 Mbyte
FB	
Number, max.	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
ОВ	
• Size, max.	1 024 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte

Data blocks	Voc
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
of which per assigned PC interface	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Integrated power supply	Yes
Number of distributed IO systems	20
Number of DP masters	
• Via CM	1
Number of IO Controllers	
via PC interfaces	1
Rack	
 Modules per rack, max. 	64; CPU 1515SP PC + 64 modules + server module
 Quantity of operable ET 200SP modules, max. 	64
 Quantity of operable ET 200AL modules, max. 	16
Number of lines, max.	1
PtP CM	
 Number of PtP CMs 	the number of connectable PtP CMs is only limited by the number of available slots
	0.000
Time of day	
Time of day Clock	
Clock	Hardware clock
Clock • Type	Hardware clock Yes: Resolution: 1 s
Clock Type Hardware clock (real-time)	Yes; Resolution: 1 s
Clock Type Hardware clock (real-time) Backup time	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically
Clock Type Hardware clock (real-time) Backup time Deviation per day, max.	Yes; Resolution: 1 s
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes Yes
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes 1
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes 1 1
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFIBUS interfaces Number of RS 485 interfaces	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes 1 1 1; Via CM DP module
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFIBUS interfaces Number of RS 485 interfaces Number of USB interfaces	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes 1 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFIBUS interfaces Number of RS 485 interfaces Number of SD card slots	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes 1 1 1; Via CM DP module
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFIBUS interfaces Number of RS 485 interfaces Number of SD card slots Video interfaces	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFIBUS interfaces Number of RS 485 interfaces Number of SD card slots Video interfaces Graphics interface Graphics interface	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes 1 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of SD card slots Video interfaces Graphics interface 1. Interface	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes 1 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of SD card slots Video interfaces Graphics interface Interface Interface Interface Interface Interface Interface type	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes Yes 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of SD card slots Video interfaces Graphics interface Interface type automatic detection of transmission rate	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes 1 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of SD card slots Video interfaces Graphics interface Interface type automatic detection of transmission rate Autonegotiation	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes Yes Yes 1 1 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes Yes Yes
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of SD card slots Video interfaces Graphics interface Interface Interface type automatic detection of transmission rate Autonegotiation Autocrossing	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes Yes Yes 1 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes Yes Yes Yes Yes
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of SD card slots Video interfaces Graphics interface Interface type automatic detection of transmission rate Autorossing Number of connections	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes Yes 1 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes Yes Yes
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of SD card slots Video interfaces Graphics interface Interface type automatic detection of transmission rate Autorossing Number of connections Interface types	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes Yes 1 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes Yes Yes Yes Yes 88
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of SD card slots Video interfaces Graphics interface Interface type automatic detection of transmission rate Autoregotiation Autocrossing Number of connections Interface types RJ 45 (Ethernet)	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes Yes 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of SD card slots Video interfaces Graphics interface Interface type automatic detection of transmission rate Autorossing Number of connections Interface types RJ 45 (Ethernet) — Transmission rate, max.	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes Yes 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes
Clock Type Hardware clock (real-time) Backup time Deviation per day, max. Clock synchronization supported to DP, master on Ethernet via NTP on Windows clock, slave Interfaces Number of industrial Ethernet interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Number of USB interfaces Number of SD card slots Video interfaces Graphics interface Interface type automatic detection of transmission rate Autoregotiation Autocrossing Number of connections Interface types RJ 45 (Ethernet)	Yes; Resolution: 1 s 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s Yes Yes Yes Yes Yes Yes 1 1 1; Via CM DP module 4; 2x USB 2.0, 2x USB 3.0 on front side 1 1x DisplayPort PROFINET Yes

integrated switch	Yes
BusAdapter (PROFINET)	Yes; Compatible BusAdapter: BA 2x RJ45, BA 2x FC, BA 2x SCRJ (from FS03,
	V2.2), BA SCRJ / RJ45 (from FS03, V3.1), BA SCRJ / FC (from FS03, V3.1), BA 2x LC (from FS03, V3.3), BA LC / RJ45 (from FS03, V3.3), BA LC / FC
	(from FS03, V3.3)
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— shortest clock pulse	500 μs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE)
 Number of connectable IO Devices, max. 	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 IO Devices changing during operation (partner ports), supported 	Yes
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs : 375 μs , 625 μs 3 875 $\mu s)$
Update time for RT	
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	Ni-
— Isochronous mode	No
— shortest clock pulse	500 μs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes
— Shared device	Yes
Number of IO Controllers with shared device, max. Asset management record.	4 Voc
— Asset management record	Yes
2. Interface	Interval of The week interfere
Interface type	Integrated Ethernet interface
automatic detection of transmission rate	Yes
Autoregoing	Yes
Autocrossing	Yes
Interface types	

 RJ 45 (Ethernet) 	Yes; Integrated
— Transmission rate, max.	1 000 Mbit/s
 Industrial Ethernet status LED 	No
Number of ports	1
3. Interface	
Interface type	PROFIBUS with CM DP
Number of connections	44
Interface types	
• RS 485	Yes
Protocols	
 PROFIBUS DP master 	Yes
 PROFIBUS DP slave 	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
 Number of DP slaves, max. 	125
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
Interface types	
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes
Number of connections	165
Number of connections, max.	88
Number of connections reserved for ES/HMI/web	10
	16
Number of S7 routing paths Padvadancy made.	10
Redundancy mode Media redundancy	
Switchover time on line break, typ.	200 ms
**	200 ms 50
Number of stations in the ring, max. SIMATIC communication	30
	Vee
PG/OP communication S7 routing	Yes
• S7 routing	Yes
S7 communication, as server S7 communication, as allight.	Yes
S7 communication, as client	Yes
User data per job, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 kbyte
SNMP	· ·· = ···
• OI VIVII	Yes
• DCP	
	Yes
• DCP	Yes Yes
• DCP • LLDP	Yes Yes
DCP LLDP Web server	Yes Yes Yes
DCP LLDP Web server HTTP	Yes Yes Yes Yes; Via Windows and PROFINET interface
DCP LLDP Web server HTTP HTTPS	Yes Yes Yes Yes; Via Windows and PROFINET interface
DCP LLDP Web server HTTP HTTPS OPC UA	Yes Yes Yes Yes Yes; Via Windows and PROFINET interface Yes; Via Windows and PROFINET interface
 DCP LLDP Web server HTTP HTTPS OPC UA Runtime license required 	Yes Yes Yes Yes Yes; Via Windows and PROFINET interface Yes; Via Windows and PROFINET interface Yes; "Small" license required
 DCP LLDP Web server HTTP HTTPS OPC UA Runtime license required OPC UA Client 	Yes Yes Yes Yes; Via Windows and PROFINET interface Yes; Via Windows and PROFINET interface Yes; "Small" license required Yes; From SW CPU 1505SP V2.6
DCP LLDP Web server HTTP HTTPS OPC UA Runtime license required OPC UA Client — Application authentication OPC UA Server	Yes Yes Yes Yes Yes; Via Windows and PROFINET interface Yes; Via Windows and PROFINET interface Yes; "Small" license required Yes; From SW CPU 1505SP V2.6 No Yes; Data access (read, write, subscribe), runtime license required
DCP LLDP Web server HTTP HTTPS OPC UA Runtime license required OPC UA Client — Application authentication	Yes Yes Yes Yes; Via Windows and PROFINET interface Yes; Via Windows and PROFINET interface Yes; "Small" license required Yes; From SW CPU 1505SP V2.6 No

	Basic256Sha256	
— User authentication	Yes; "anonymous" or by user name & password	
Further protocols	,	
MODBUS	Yes; MODBUS TCP	
S7 message functions		
Number of login stations for message functions, max.	32	
Program alarms	Yes	
Number of configurable program messages, max.	10 000	
Number of simultaneously active program alarms	1 000	
 Number of program alarms 	1 000	
 Number of alarms for system diagnostics 	200	
 Number of alarms for motion technology objects 	160	
Test commissioning functions		
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems	
Status block	Yes; up to 8 simultaneously	
Single step	No	
Number of breakpoints	8	
Status/control		
Status/control variable	Yes	
• Variables	Inputs, outputs, memory bits, DB, times, counters	
Number of variables, max.	000	
— of which status variables, max.	200	
— of which control variables, max.	200	
Forcing	Voc	
ForcingForcing, variables	Yes Inputs, outputs	
Number of variables, max.	200	
Diagnostic buffer	200	
• present	Yes	
Number of entries, max.	1 000	
— of which powerfail-proof	300	
Traces		
Number of configurable Traces	4	
Memory size per trace, max.	512 kbyte	
Interrupts/diagnostics/status information		
Diagnostics indication LED		
RUN/STOP LED	Yes	
• ERROR LED	Yes	
MAINT LED	Yes	
Supported technology objects		
Motion Control	Yes	
Number of available Motion Control resources for technology objects	2 400	
Required Motion Control resources	Moran and a	
— per speed-controlled axis	40; per axis	
— per positioning axis	80; per axis	
— per synchronous axis	160; per axis	
— per external encoder	80; per external encoder	
— per output cam	20; per cam 160; per cam track	
— per cam track — per probe	40; per probe	
Number of available Extended Motion Control resources for technology objects	120	
Required Extended Motion Control resources		
— per cam (1 000 points and 50 segments)	2	
— for each set of kinematics	30	
— Per leading axis proxy	3	
Positioning axis		
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	30	
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	30	

Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
Highest safety class achievable in safety mode	
 Performance level according to ISO 13849-1 	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09 1/h
Ambient conditions	
Ambient temperature during operation	
• min.	-20 °C
 horizontal installation, min. 	-20 °C
horizontal installation, max.	60 °C; from 55°C: with max. 32 ET 200SP modules; 4x 0.3 A USB load; CFast memory card max. 10% load; SD card not used
• vertical installation, min.	-20 °C
• vertical installation, max.	50 °C; from 45°C: with max. 32 ET 200SP modules; 4x 0.3 A USB load; CFast memory card and SD card; max. 10% load
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Vibrations	
 Operation, tested according to IEC 60068-2-6 	Yes
 Transport, tested acc. to IEC 60068-2-6 	Yes
Shock testing	
 tested according to IEC 60068-2-6 	Yes
• tested according to IEC 60068-2-27	Yes
• tested according to IEC 60068-2-29	Yes
Storage/transport, tested acc. to IEC 60068-2-27	Yes
Operating systems	
pre-installed operating system	Windows 10 IoT Enterprise 2019 LTSC, 64 bit, MUI
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time

Open Development interfaces	
Size of ODK SO file, max.	5.8 Mbyte
Peripherals/Options	
SD card	Optionally for additional mass storage
Dimensions	
Width	160 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	0.83 kg

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