

Material Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking

Item no.	Product
2885745	Filament PLA-HF, black
2885746	Filament PLA-HF, white
2885747	Filament PLA-HF, red
2885748	Filament PLA-HF, blue
2885749	Filament PLA-HF, grey

Manufacturer:	Conrad Electronic SE
Address:	Klaus-Conrad-Str. 1, D-92240 Hirschau
Telephone:	+49 (0) 9604 / 40 - 8988
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2. Composition

Ingredient Name	CAS No.	Content (%)
Polylactic acid resin	26100-51-6	70-75
ACR	-	2-10
Additives	-	15-25
PLA masterbatches	-	6-8

3. Hazards Identification

Hazard designation:

XI, IV

Information pertaining to particular dangers for man and environment:

Long-term exposure can make skin dry, chapped, induced dermatitis. There are less harmful to the environment, air, water, and water pollution.

Deflagration hazard:

It can burn.

Material Safety Data Sheet

4. First aid measures

After skin contact:

Instantly wash with plenty of soap and water thoroughly.

After eye contact:

Flush eyes with flowing water, then consult doctor.

After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

After swallowing:

Seek immediate medical advice.

5. Firefighting measures

Suitable extinguishing agents:

CO₂, extinguishing powder or water jet. Fight larger fires with water jet or alcohol-resistant foam.

Can be released in case of fire:

Carbon monoxide and carbon dioxide.

Protective equipment:

Wear self-contained breathing apparatus.

Wear full protective suit.

6. Accidental release measures/Steps to be taken if Material is released or spilled

Personal precautions:

None needed.

Environmental precautions:

None needed.

Methods for cleanup:

Vacuum or sweep up and place in a standard disposal container. Avoid the use of air jets.

Material Safety Data Sheet

7. Handling and storage

Safe handling:

Keep containers tightly sealed.

Storage:

Store in cool, dry place in tightly closed containers.

Ensure good ventilation/exhaustion at the workplace.

Stay away from oxidizing agent.

Protection against explosions and fires:

Keep ignition sources away. No smoking.

Requirements on storeroom and container:

No special requirements.

8. Exposure controls/personal protection

Exposure guidelines:

Fiber dust should be considered a nuisance dust, i.e. particulates (not otherwise classified).

ACGIH threshold limit value:

10 mg/m³ totals dust; 3mg/m³ respirable dust.

Engineering Controls:

Local exhaust recommended to reduce exposure to fiber dust.

Specific Personal Protective Equipment:

Respiratory:

For operations where inhalation exposure can occur, a NIOSH approved dust mask/respirator is recommended.

Eye:

For operation where eye contact can occur, eye protection such as goggles or safety glasses is recommended.

Material Safety Data Sheet

9. Physical and chemical properties

General Information:

Form:	Solid
Smell:	Not determined.

Change in condition:

Melting point:	155-185 °C
Ignition temperature:	Not determined
Decomposition temperature:	Not determined
Danger of explosion:	Not determined
Vapour pressure:	Not determined
Density at 25°C	1,24g/cm ³
Solubility (water):	Not determined

10. Stability and reactivity

Thermal decomposition to be avoided:

No decomposition if used and stored according to specifications.

Material to be avoided:

Oxidizing agent.

Dangerous reactions:

No dangerous reactions known.

Dangerous products of decomposition:

Carbon monoxide and carbon dioxide.

Material Safety Data Sheet

11. Toxicological information

Acute toxicity:

LD/LC50 values relevant for classification

Oral LD50 4290mg/kg (rat)

Dermal LD50 5990µL/kg (rabbit)

Primary irritant effect:

Irritant for skin and mucous membranes.

On Skin:

Irritant effect.

On Eye:

No sensitizing effect known.

Additional information:

To the best of our knowledge the acute and chronic toxicity of this substance is not fully known. No classification data on carcinogenic properties of this material is available from the EPA IAPV NTP OSHA or ACGIH.

12. Ecological information

Water hazard class 1 (self assessment):

Slightly hazardous for water.

Do not allow undiluted product or large quantities of it to reach ground water, water bodies or sewage system.

Do not allow material to be released to the environment without proper governmental permits.

13. Disposal considerations

Product:

Dispose of in a manner consistent with federal, state, and local regulations. Hand over to disposers of hazardous waste. Must be specially treated under adherence to official regulations.

Uncleaned package:

Disposal must be made according to official regulations.

Material Safety Data Sheet

14. Transport information

Not dangerous according to ADR/RID, GGVS/GGVE, IMDG/RID, ICAO-TI.

15. Regulatory information

International:

Canada: DSL/NDSL: Included on the Canadian Domestic Substance List.

Canada: WHMIS: Not a controlled product.

Europe: Not classified as dangerous according to Directive 1272/2008/EC.

UN: Does not appear on the Dangerous Goods List.

Federal (U.S.):

EPA: Not regulated.

OSHA: Not hazardous under the criteria of Occupational Safety and Health Standard 29CFR 1910 Subpart Z.

State:

CA Proposition 65: Does not contain chemicals known to the State of California to cause cancer or reproductive toxicity.

16. Other information

Employers should use this information only as a supplement to other information gathered by them and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of the employees.

This information is furnished without warranty and any use of the product not in conformance with this material safety data sheet or in combination with any other product or process is the responsibility of the user.