## Data Sheet

## 7.1 mm One Digit Display SMD

(Common Anode type)

## Features

- 7.1 mm One Digit Display
- Long lifetime operation
- IC compatible
- Low power dissipation
- Gray surface \& white segment or dot

Photo


- RoHS compliant


## Applications

- Counting device
- Clock


## Absolute Maximum Rating ( $\mathrm{Ta}=25^{\circ} \mathrm{C}$ )

| Item | Symbol | Value |  |
| :--- | :---: | :---: | :---: |
|  |  |  |  |
|  | Red/Yellow/Yellow Green |  |  |
| DC Forward Current | IF | 25 | mA |
| Pulse Forward Curren\# | IFP | 80 | mA |
| Reverse Voltage | VR | 5 | V |
| Power Dissipation | Pt | 65 | mW |
| Operating Temperature | Topr | $-30 \sim+85$ | ${ }^{\circ} \mathrm{C}$ |
| Storage Temperature | Tstg | $-40 \sim+100$ | ${ }^{\circ} \mathrm{C}$ |
| Lead Soldering Temperature $(1.6 \mathrm{~mm}$ <br> body $)$ | Tsol | $260^{\circ} \mathrm{C} / 3 \mathrm{sec}$ | ${ }^{\circ} \mathrm{C}$ |

\#Pulse width Max. 10 ms Duty ratio max 1/10
\#Reflow time Max 3 seconds
Electrical-Optical Characteristics ( $\mathrm{Ta}=25^{\circ} \mathrm{C}$ )

| BN | Color |  |  | VF (V) |  |  | $\begin{array}{\|c\|} \hline \operatorname{IR}(\mu \mathrm{A}) \\ \hline \text { Max. } \\ \hline \end{array}$ | lv (mcd) |  |  | $\lambda D(\mathrm{~nm})$ |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Min. | Typ. | Max. |  | Min. | Typ. | Max. | Min. | Typ. | Max |
|  |  |  |  | $\mathrm{IF}=20 \mathrm{~mA}$ |  |  | $\mathrm{V}=5 \mathrm{~V}$ | $\mathrm{IF}=10 \mathrm{~mA}$ |  |  | $\mathrm{IF}=20 \mathrm{~mA}$ |  |  |
| 2903146 | Red | R | $\square$ | - | 2.1 | 2.6 | 100 | 2 | 6 | 10 | 625 | 630 | 640 |
| 2903147 | Yellow | Y | - | - | 2.1 | 2.6 | 100 | 2 | 6 | 10 | 585 | 590 | 595 |
| 2903148 | Yellow Green | YG | $\square$ | - | 2.1 | 2.6 | 100 | 2 | 6 | 10 | 565 | 570 | 575 |

[^0]
## Data Sheet

## Package Dimensions

## Common Anode type

Note: 1, Unit: mm
(Tolerance: $\pm 0.25 \mathrm{~mm}$ unless otherwise noted)


## Data Sheet

Soldering Conditions

| Reflow Soldering |  | Hand Soldering |  |
| :--- | :---: | :---: | :---: |
| Pre-Heat | $150 \sim 200^{\circ} \mathrm{C}$ |  |  |
| Pre-Heat Time | 120 sec. Max. | Temperature Soldering time |  <br> $350^{\circ} \mathrm{C} \mathrm{Max}$. <br> 3 sec. Max. <br> Peak temperature |
| (one time only) |  |  |  |

Reflow Soldering Condition (Lead-free Solder)


- Recommended soldering conditions vary according to the type of LED
- Although the recommended soldering conditions are specified in the above table, reflow, or hand soldering at the lowest possible temperature is desirable for the LEDs.
- A rapid-rate process is not recommended for cooling the LEDs down from the peak temperature.
- All SMD LED products are pb-free soldering available.
- Occasionally there is a brightness decrease caused by the influence of heat or ambient atmosphere during air reflow. It is recommended that the User use the nitrogen reflow method.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable a doublehead soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- Reflow soldering should not be done more than two times.
- When soldering, do not put stress on the LEDs during heating.
- After soldering, do not warp the circuit board.


## Data Sheet

The Products In The Reel Of Direction


Label Direction \& Content In The Roll


UUSER FEED DIRECTION


## - Package Criteria:

1. Total unit per reel is 1000 PCS.
2. Max 5 reels $/ 5000 \mathrm{PCS}$ are packaged in each carton

## Data Sheet

1. Calculated shelf life in sealed bag: 12 months at $<40^{\circ} \mathrm{C}$ and $<90 \%$ relative humidity ( RH ).
2. Peak package body temperature: Per product label
3. After bag is opened, devices that will be subjected to reflow solder or other high temperature process must be
a) Mounted within: 168 hours of factory conditions $\leq 30^{\circ} \mathrm{C} / 60 \% \mathrm{RH}$
b) Stored per J-STD-033
4. Devices require bake, before mounting, if:
a) Humidity Indicator Card is $>10 \%$ when read at $23 \pm 5^{\circ} \mathrm{C}$
b) 3a or 3b not met.
5. If baking is required, devices may be baked for 20 hours at $60 \pm 5^{\circ} \mathrm{C}$

## Bag Seal Date:

$\qquad$
If Blank, see adjacent bar code label

Note: Level and body temperature defined by IPC/JEDEC J-STD-020


[^0]:    ${ }^{*} 1$ Tolerance of measurements of dominant wavelength is +1 nm
    *2 Tolerance of measurements of luminous intensity is $\pm 15 \%$
    ${ }^{*} 3$ Tolerance of measurements of forward voltage is $\pm 0.1 \mathrm{~V}$

