

Item no.: BN 2266929

Data Sheet

FN 960134c31

BN 2999010

RE: TOOLCRAFT HOT MELT GLUE STICK SET, 48-PC. TRANSPARENT 7 MM (DIA.) X 100 MM (L)

Item photo:



Hot Melt Adhesive

Products names: Hot Melt Adhesive 、 Hot Melt Glue Stick

Feature binding: 1. Instant adhesion quick curing.

2. Non-toxic 、 Non-solution

Main Composition : (Ethylene Vinyl Acetate Copolymers)

Synthetic Resin)

Shape: (Stick)

Size : diameter: 7 mm

Lenght: 100 mm

Color: (White transparent 、 Semi-transparent 、 Multicolor)

Softening Point: 83±2°C

Melting point : 90-130°C

Open Time: 20-25 SEC

Solidity Time: 10-20SEC

Viscosity: ≥ 160°C 15000 Cpa.s
≥ 180°C 10000 CPa.s

Usage advice : 1. Operation Temperature : 160-180°C

Instruction For Use: 2.Application methods : (Glue Gun)

Application:

Suitable for papers 、 wood 、 plastics 、 arts and crafts 、 electronics 、 furniture 、 toys 、 metal, and so on.

1. Open time is changeable, depending upon the nature of the substrate, application temperature 、 thickness of adhesive applied, closing pressure.
2. All surfaces should be clean and free of loose elements.



Item no.: BN 2266929

Data Sheet

3. Do not heat the adhesive over 180°C in prolonged time to avoid material decomposition and consequent decreased properties.
4. Do not touch the molten adhesive. In case of burns from hot adhesive, immediately flush skin with cold water and cover with a clean dressing, do not remove adhesive. Have burn treated by a physician.
5. Always keep containers tightly capped when not in use.
6. Glue sticks color may vary due to different raw material batch. This variation does not impact on product properties.