

### All the consumables essential for your MIG torch in a box:

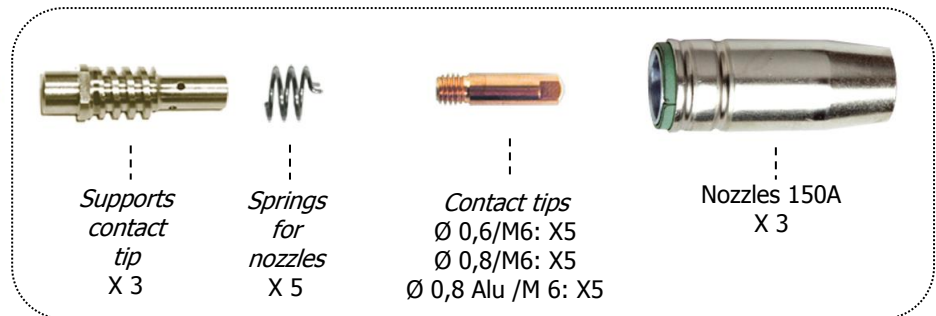
- 5 contact tips Ø0,6 M6 steel / stainless steel
- 5 contact tips Ø0,8 M6 steel / stainless steel
- 5 contact tips Ø0,8 M6 Alu \*
- > 3 supports contact tip 150 A
- 5 nozzle springs
- 3 nozzles 150 A



### COMPOSITION OF THE BOX SET



MB 15



### INFORMATION AND ADVICE

**Contact tip:** guides the wire to the outlet of the torch and transmits the electrical current to the wire.  
 When should it be replaced? - when changing wire (diameter or type of wire)  
 in case of wear (blocked or deformed orifice), source of instability in the arc

**Contact tip support:** Moves the gas.  
 When should it be replaced? in case of wear (blocked gas diffusion orifice...)=> bad gas protection

**Nozzle:** directs the gas and protects the weld seam.  
 When should it be replaced? in case of wear (deformed nozzle) => bad gas coverage

**Spring for nozzle:** maintain nozzle  
 When should it be replaced? Failure to maintain the nozzle due to the loss of spring elasticity.

### OPTION

\* For aluminium welding, Change by the nozzle Teflon ref.041585

### MIG GYS ALREADY SUPPLIED WITH A 150A TORCH AS STANDARD (Torch MB15 ou equivalent)

- |                  |                    |                |
|------------------|--------------------|----------------|
| ▪ Monomig 160-1  | ▪ Universal 3P     | ▪ Smartmig 142 |
| ▪ Monomig 165-4  | ▪ Trimig 170-4     | ▪ Smartmig 162 |
| ▪ Trimig 205-4 S | ▪ Monogys 185/2 S  | ▪ Smartmig 3P  |
| ▪ Duogys Auto    | ▪ Pearl / Pearl XL | ▪ T3 Gys       |