

M Series Pin and Socket Connectors

Tyco Electronics

Our commitment. Your advantage.

NOTE: All part numbers are RoHS Compliant

M Series Connectors

Product Facts

- Most connectors intermateable with connectors made to MIL-C-28748 requirements
- Wide range of connector styles and sizes: standard connectors (unloaded), posted connectors (preloaded) and special application connectors (unloaded)
- Complete line of accessory hardware for fastening, protecting, guiding, shielding, strain relief and keying
- A variety of contacts: signal, power, coaxial and posted versions - many are interchangeable and can be intermixed in the same connector housing
- Full complement of application tooling for wire crimp and posted terminations - hand tools, semiautomatic tooling and fully automatic machines provide highly reliable, low cost terminations to meet production requirements

Need More Information?

Call the Technical Support Center: 1-800-522-6752.

The Center is staffed with specialists well versed in all AMP products and application tooling. The Center can provide you with:

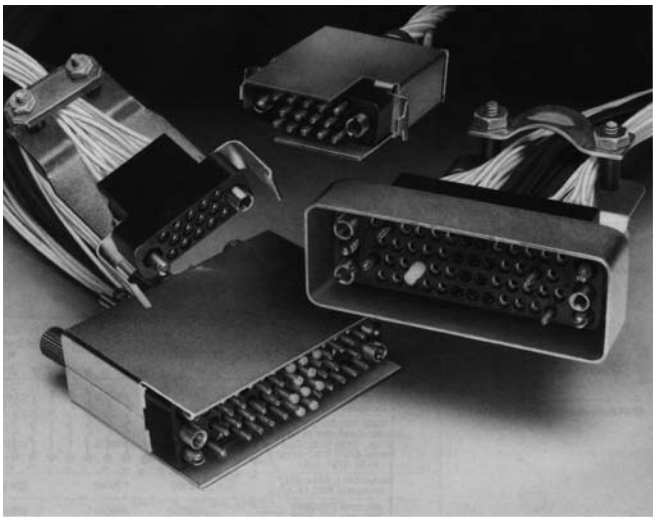
- Technical Support
- Catalogs
- Technical Documents
- Product Samples
- AMP FAX Service Product Information Faxed Immediately
- Authorized Distributor Locations

Specifications subject to change. Consult Tyco Electronics Corporation for latest design specifications.

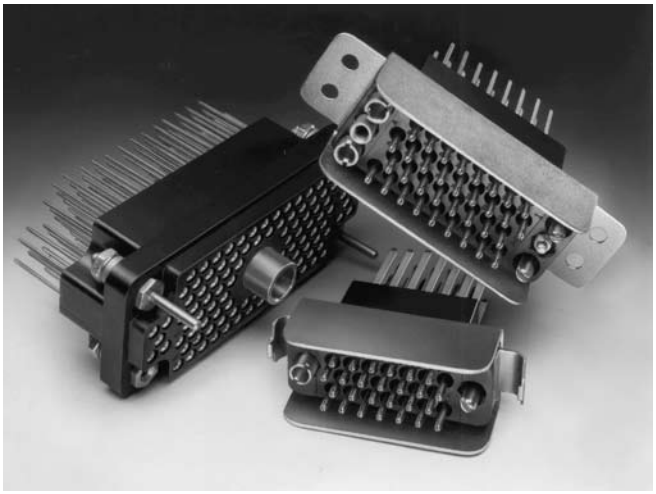
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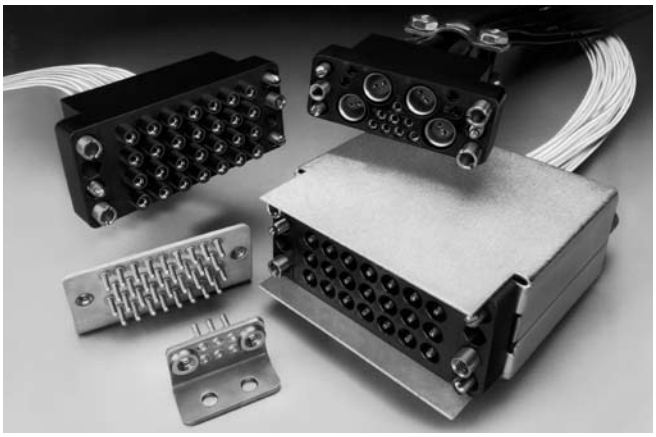
Standard Housings



Posted Connectors



Special Application Connectors



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Japan: 81-44-844-8013
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Introduction

AMP M Series connectors are one of the most versatile and complete pin and socket connector lines available today.

From the basic molded plastic housing, a connector can be built up with a wide choice of contacts and hardware to serve in applications ranging from sophisticated computers, medical instrumentation and military ground support equipment to rugged truck transmissions.

How this M Series catalog is divided

The M Series catalog is divided into six categories:
- Application section
- Contacts/Tooling
- Standard Connector Housings
- Posted Connector Housings
- Special Application Connector Housings
- Hardware

Following is a brief summary of each of the six categories.

Knowing what you need to meet your application is made easy

Eight applications have been illustrated with selection charts from pages 10 through 25. These charts will assist you to select the appropriate connector housing as well as the necessary hardware. Each base part number is listed in the numerical index on pages 94, 95 in order to find complete information about a particular part.

Contacts of various types provide different functions in M Series connector housings

Included are contacts for signal and power applications, for coaxial cable and posted versions for backpanel wiring. A full complement of application tooling is available to meet any production requirement for terminating the crimp-type contacts and wiring posted contacts. A description of each contact type is presented on pages 26 through 29. Application tooling for these contacts is described on pages 90 and 91.

Standard connectors

Standard connectors are comprised of unloaded housings that accept a variety of crimp, solder and posted contacts. All standard connector housings will accept pins and/or sockets, permitting various combinations of contact loading. Standard connectors are described on pages 44 through 51.

Posted connectors

Posted connectors are preloaded with post-type contacts that accept TERMI-POINT Clip or wrap-type terminations. All posted connectors are described on pages 52 through 60.

Special Application connectors

Connectors for special application are available in the following configurations:
- V.35
- High Current
- Mixed Contact Connectors
- High Voltage
- RFI/EMI Shielded
- Grounding Blocks

Special Application Connectors are described on pages 61 through 77.

The right hardware for the entire M Series connector line

Hardware is available to provide fastening, protection, shielding, guiding, strain relief and keying capabilities for the entire M Series connector line. Application charts for properly selecting hardware are presented on pages 10 through 25. Detailed information on hardware is located on pages 78 through 89.

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Introduction (Continued)

What makes the M Series connector line so versatile and special for a wide variety of applications?

- **Compatibility**–Most connectors intermateable with connectors made to MIL-C-28748 requirements.
- **Wide range**–Choice of connector styles and sizes: standard connectors (unloaded), posted connectors (preloaded) and special application connectors.
- **Complete line**–Full line of accessory hardware for fastening, protecting, guiding, strain relief and keying.
- **Variety of contacts**–Signal, power, coaxial, and posted versions—many are interchangeable and can be intermixed in the same connector housing.
- **Full complement of application tooling**–For wire crimp and posted terminationshand tools, semiautomatic tooling and fully automatic machines provide highly reliable, low cost terminations to meet production requirements.

How to choose the appropriate connector/contact/ hardware combination

Choosing the appropriate connector/contact/hardware combination is essential to the proper function of any AMP M Series connector. First, a customer must evaluate each individual application with regards to: wire size(s); number of circuits; available space; fastening methods; and needs for protection, shielding, guiding, strain relief and keying. Then, the customer must consider the following factors to make the appropriate selection of M Series connectors and related components.

A - Determine Connector Type– This decision is based on the selected contact types, circuit density requirements and, if posted connectors are desired, in-plant production capabilities for wiring connectors using hand tools or semiautomatic tooling. Detailed specifications of the various M Series connectors are presented on the following pages: Standard connectors (pages 44 through 51), Posted connectors (pages 52 through 60), Special Application connectors (pages 61 through 77).

B - Determine Hardware– This decision is based on the selected connector types, and the individual application requirements for fastening, protection, shielding, guiding, strain relief and keying. To assist customers in determining the proper hardware to use, hardware selection information has been formulated for each connector type. This information is located on pages 10 through 25. Complete specifications of each hardware component are presented in the Hard-ware section of the catalog (pages 78 through 89).

C - Determine Contact Type – This decision is based on wire size(s) and reliability and cost requirements of an application, as well as the customer's in-plant production capabilities. Complete specifications, including accepted wire sizes and available platings of all pin and socket contacts, are presented in the Contacts section of the catalog (pages 30 through 43). Application tooling for crimp- and post-type contacts is presented on pages 90 and 91).

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Material Specifications

Contacts

The material composition and construction of AMP contacts encompass varying price ranges and performance characteristics. Specific materials and available platings and plating thicknesses of each contact type are provided on individual contact pages in the Contact section (pages 30 thru 43). A brief description of each contact type is presented on pages 26 through 29. Also, typical performance data of M Series connectors and contacts is shown below.

Housings

M Series connector housings are made of either diallyl phthalate (blue), general purpose phenolic (black) or polyester (black).

Diallyl phthalate housings are molded of material per MIL-M-14, Type SDG. These housings are ideally suited for use where adverse environmental conditions are an important factor. Their advantages include exceptional stability; excellent resistance to acids, alkalies and solvents; low moisture absorption; and good dielectric strength.

Phenolic housings are molded of material per MIL-M-14, Type CFG. The performance characteristics of these housings make them an excellent choice for applications in which exceptional resistance to acids, alkalies or solvents is not of prime concern. Polyester housings are molded from a high temperature thermoplastic material per ASTM D3220. Polyester housings provide the high temperature characteristics of diallyl phthalate and phenolic, but with a higher impact strength.

Hardware

A variety of materials such as plated steel, stainless steel and aluminum, are used in the construction of M Series connector hardware. This provides for the proper operation and durability of each hardware component, while offering a choice of economies to satisfy particular application requirements. The materials of each hardware component are specified on the individual hardware component pages in the Hardware section (pages 78 through 89).

Performance Data

Temperature Rating:
Phenolic Housings, –55°C to +150°C
Diallyl Phthalate Housings, –65°C to +125°C
Polyester, –55°C to +130°C

Flammability Ratings: UL94V-0

Dielectric Withstanding Voltage (at sea level):
Type II Contacts, 1500 VAC, RMS
Type III+ Contacts, 900 VAC, RMS

Durability (Mating/Unmating):
Types II and III+ Contacts, Gold Plated: 500 cycles;
Types II and III+ Contacts, Tin Plated:
50 cycles; Type I Contacts, Gold Plated: 100 cycles

Note: For detailed information on the above performance data and further information on other performance data such as Insulation Resistance, Thermal Shock, Moisture Resistance, Vibration and Physical Shock, request AMP Product Specification No. 108-10001.

- **Recognized under the Component Program of Underwriters Laboratories Inc. for 250 volts, File No. E28476**
- **Certified by Canadian Standards Association File No. LR 7189**

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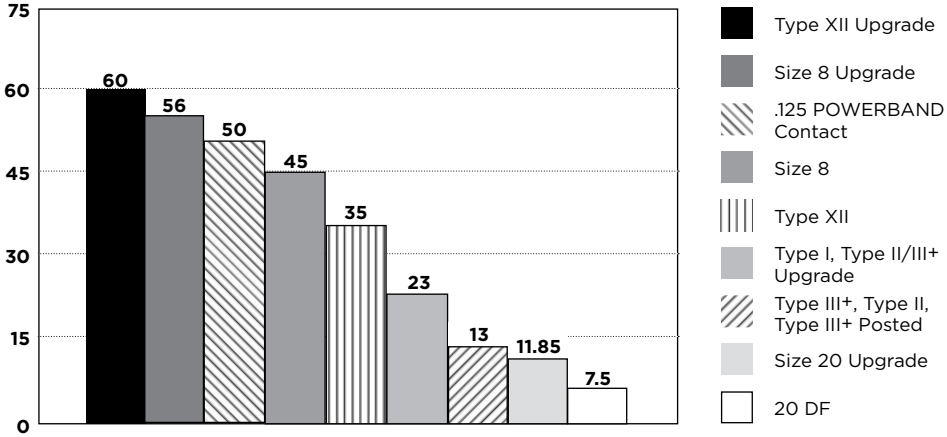
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Contract Carrying Capabilities

The total current capacity of each contact in a given connector is dependent upon the heat rise resulting from the combination of electrical loads of the contacts in the connector arrangement and the maximum ambient temperature in which the connector will be operating. Caution must be taken to ensure that this combination of conditions does not cause the internal temperature of the connector to exceed the maximum operating temperature of the housing material. Several variables which must be considered when determining this maximum current capability for your application are:

CONTACT CURRENT GUIDE Maximum Current (Amperes)



- **Wire Size** - Larger wire will carry more current since it has less internal resistance to current flow and generates less heat. The wire also conducts heat away from the connector.
- **Connector Size** - In general, with more circuits in a connector, less current per contact can be carried.
- **Current Load Distribution** - Spreading those lines with greater current loads through-out the connector, particularly around the outer perimeter, will enhance heat dissipation.
- **Ambient Temperature** - With higher ambient temperatures, less current can be carried.

Current Rating Verification
Can a contact rated at 10 amps carry 10 amps?
Maybe yes, but probably not. The reason lies in the test conditions used to rate the contact. If these conditions do not adequately reflect the application conditions, the actual allowable current levels may be lower than specified levels. For example, many manufacturers, including Tyco, test a single contact in air. This gives an accurate measure of the basic current-carrying capacity of the contact. Use the contact alone in air and it can certainly carry 10 amperes. Use it in a multi-position connector surrounded by other current-carrying contacts or in high ambient temperatures, and the contact should carry less current.

Similarly, as the contact ages and stress relaxation, environmental cycling, and other degradation factors take their toll, the contact's current-carrying capacity decreases. A prudent design must set current levels for such end-of-design-life (EODL) conditions.

Practical current-carrying capacity is not an absolute, but an application-dependent condition.

New Method Simplifies Ratings

To help the designer set the appropriate current level, Tyco has developed a method of specifying current-carrying capacity. This method takes into account the various application factors that influence current rating.

The method can be summarized as follows:

- The contact is aged to EODL conditions by durability cycling, thermal cycling, and environmental exposure.
- The contact's resistance stability is verified.
- The current necessary to produce the specified temperature rise is measured. This T-rise is usually 30°C.
- A rating factor is determined to allow derating of multiple contacts in the same housing and for different conductor sizes.

Temperature

One other factor influencing current levels is the maximum operating temperature, for example, 105°C. If the application has a high ambient temperature (over 75°C) the contact's T-rise is limited by the maximum operating temperature. For example, an application temperature of 90°C limits the contact T-rise to 15°C. Since current produces heat (the I^2R law), the current must be lowered to limit the T-rise.

A contact's T-rise depends not only on its I^2R Joule heating, but also on its ability to dissipate the heat. Consider a contact in a multi-contact housing. Joule heating in multiple contacts will raise the local ambient temperature. Since the contact will not be able to dissipate its own heat as well by convection, the maximum T-rise will be realized at a lower current level. Conse-quently, the allowable current level must be lower to maintain an acceptable T-rise.

For a given connector, the current level will be set by the loading density. A connector containing 50% current-carrying contacts will permit higher currents (per contact) than a connector will at 75% loading. The loading percentage assumes an even distribution of contacts within the housing. If all 10 contacts are grouped together in one section of a 20-position connector, the loading density may approach 100%.

The Importance of EODL

As stated, T-rise in a contact depends on both resistance and current. As it ages, a contact's resistance will increase. The contact designer will specify a maximum resistance for the contact, this level is the end-of-design-life resistance. Before the contact is tested for current, Tyco subjects it to a sequence of tests that exercises the major failure mechanisms and thereby simulates EODL conditions. Conditioning includes mating cycling, industrial mixed-flowing gases, humidity and tempera-ture cycling, and vibration to sequentially introduce wear, corrosion, stress relaxation, and mechanical disturbance.

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Presentation - Example of New Current Rating Format

The presentation of current- carrying capacity in AMP product specifications includes two parts:

- First, a base curve showing current levels versus T-rise for a single circuit and the largest wire size (See figure 1). This represents the maximum current capacity of the contact. The curve is usually flat up to 75°C ambient and then drops off. Up to 75°C, the 30°C T-rise limits the amount of current, and above 75°C the current must be reduced to keep the combination of ambient temperature and T-rise from exceeding the maximum operating temperature of 105°C.
- Next are rating factors; a table of multipliers to account for connector loading and for smaller wire sizes (See figure 2). The designer first determines the base current for the ambient conditions of the application; then multiplies this base current by the rating factors to find the current level for the application's loading factor and wire size.

Practical Values

The current-rating method gives designers practical values applicable to their applications. While the specified current levels for a contact may be lower than for other testing methods, they are more realistic and simplify the system design process.

"Spec-manship" is replaced by a realistic assessment of the current-carrying capacity of a contact under varying conditions of temperature, connector loading, and wire size.

Specific current-carrying data based on EOL and % loading is available from Tyco Electronics Corporation. Please contact your local Sales Engineer or call Tyco Electronics Corporation.

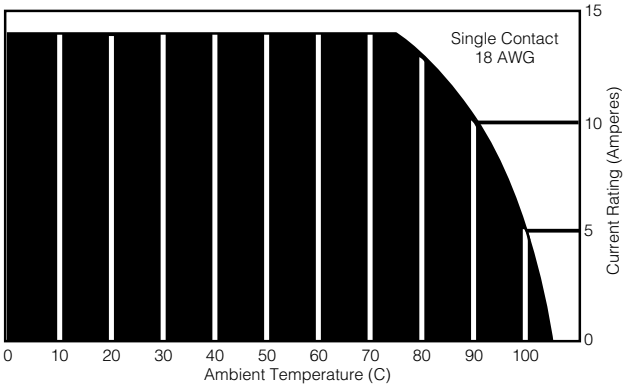
Connector/Contact Acceptability

As previously stated, choosing the appropriate connector/contact combination is fundamental to the successful function of all connectors. The Selection Chart, shown at right, is designed to simplify your choice of connectors and their acceptable contacts. Once you have selected the wire size, current-carrying capacity need, number of positions required, and the type of contacts needed in your choice of connector, refer to this matrix for a quick look at exactly what is acceptable in a given connector type.

Note: Data is not typical of a specific M Series connector configuration. For specific current rating information based on % connector loading, contact Tyco Electronics.

To demonstrate the method of specifying current, consider the following application conditions; an ambient temperature of 65°C, a 50% loading of contacts in the housing, and 20 AWG [0.6mm^2] wire.

- From Figure 1, the base current rating is 14 ampere with 18 AWG [0.8mm^2] wire.
- Figure 2, the rating factor for 50% loading and 20 AWG [0.6mm^2] wire is 0.68.
- The specific rating for this application is the product of the base rating and the rating factor:
  14 x 0.68 = 9.5 ampere
- Each of the contacts can carry 9.5 ampere.
- However, if the ambient temperature is 80°C the allowable T-rise becomes 25°C. The base current must be lowered to 12.8 ampere so that the 105°C maximum operating temperature is not exceeded. The current rating then becomes:
  12.8 x 0.68 = 8.7 ampere.



Graph shows the relationship between base current, ambient temperature, and contact T-rise.

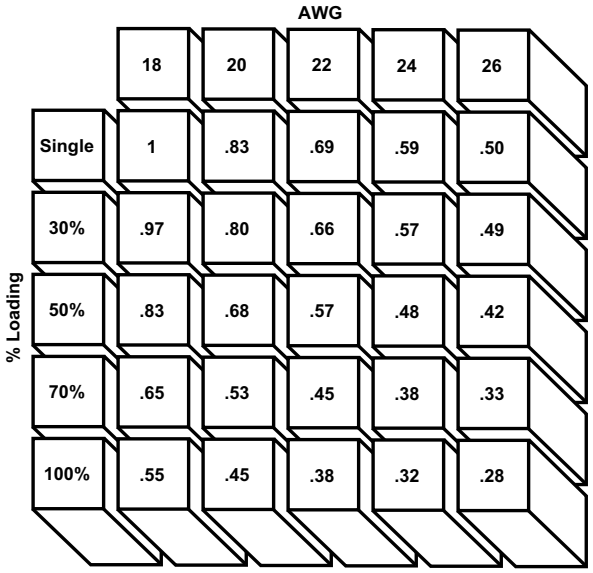


Figure 2
Rating factors allow the base current to be adjusted for various connector loading and wire sizes.

Contact Selection Chart

Connector Type	Type I	Type II	High Current Type II/III	Type III+	Posted Type III+	Type XII	High Current Type XII	Mini-coax	Sub-Mini Coax
M Series		✓	✓	✓	✓				✓
M Series Special	✓	✓	✓	✓	✓	✓	✓	✓	✓

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How to Use the M Series Connector Catalog

The information in this catalog has been arranged to assist the customer in selecting the connector and associated hardware that best satisfies their requirements.

Four cable-to-cable and four cable-to-panel applications utilizing the various types of fastening, guiding and protective hardware have been illustrated on pages 10 through 25.

After selecting the appro-priate application to fit a particular requirement, refer to the indicated pages for component selection.

Posted connectors and Special Application connectors can be substituted for Standard Connectors where indicated. Noted under each Special Application Connector is the standard size hardware used for that connector. Substitute into the appropriate column of the component selection charts.

The main portion of the catalog is divided into five basic sections: contacts, standard connectors, posted connectors, special application connectors and hardware. These sections contain brief descriptions, dimensions and other technical information. The remainder of the catalog contains application tooling information, a technical documents list and a numerical index which references pages covering all cataloged part numbers.

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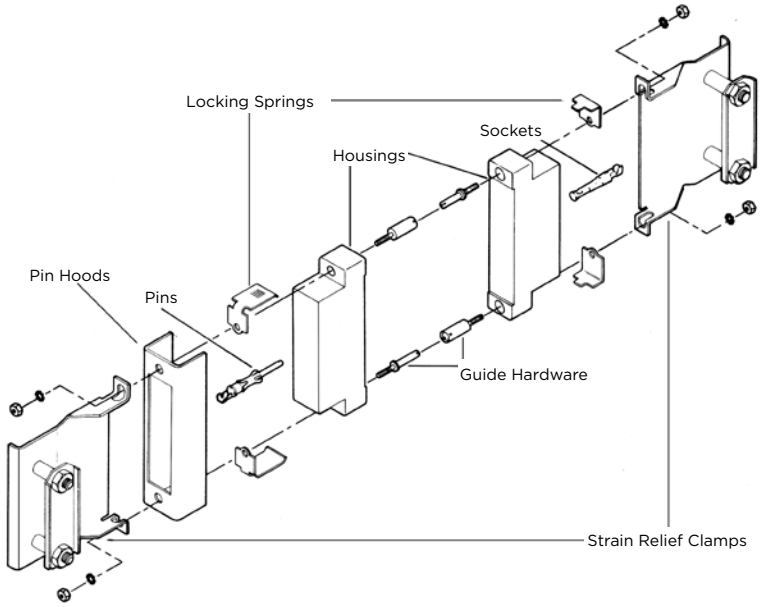
Cable-to-Cable

Application

A

Featured Hardware

- Strain Relief Clamps
- Locking Springs
- Pin Hoods
- Guide Hardware



Component Description			Number of Positions				
			6	14	20	26	34
STANDARD HOUSINGS Pages 44 to 51	Plug Block	Phenolic	202758-1	201355-1	201356-1	201359-1	1-201357-1
	Receptacle Block	Phenolic	202757-1	201298-1	200346-2	200512-2	200838-2
	Plug Block	Diallyl Phthalate	202758-3	—	201356-3	201359-3	201357-3
	Receptacle Block	Diallyl Phthalate	202757-3	201298-3	200346-4	200512-3	200838-3
	Plug Block	Polyester	—	—	—	—	2013800-1
	Receptacle Block	Polyester	—	—	—	—	200802-1
STRAIN RELIEF CLAMPS Page 88	Long	Nickel Plated Steel	—	201843-3	—	201845-2	201846-5
	Short	Nickel Plated Steel	203432-1	200686-4	—	201229-5	—
	Long	Stainless Steel	—	—	—	—	—
	Short	Stainless Steel	—	—	201237-2	—	201224-7
GUIDE HARDWARE Page 81	Center Male	Stainless Steel	200389-2	200389-2	200389-2	200389-2	200389-2
	Center Female	Stainless Steel	200390-9	200390-9	200390-9	200390-9	200390-9
	Corner Male	Stainless Steel	—	—	—	—	1-200833-1
	Corner Female	Stainless Steel	—	—	—	—	1-200835-1
LOCKING SPRINGS[1] Page 80	Male—Nickel Plated Spring Steel		201921-1	201921-1	201921-1	201923-1	201925-1
	Female—Stainless Steel		201922-1	201922-1	201922-1	201918-1 (Single Spring)	201926-1
PIN HOODS Pages 82 and 83	Internal Open End	Nickel Plated Steel	204258-6	201363-4	—	201785-4	201786-4
	Internal Closed End	Nickel Plated Steel	—	—	—	—	—
	External Closed End	Al Iridite	—	—	—	—	—
	External Closed End	Nickel Plated Steel	—	—	—	—	—

[1]Each part number contains two locking springs. Order one male and one female for each mated pair of connectors.

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Cable-to-Cable (Continued)

1. Confirm that **Application A** (at left) most closely meets your requirements. (Other applications are shown on pages 12 through 25.)
2. Find the appropriate column for the number of positions required.
3. Select part numbers required for the application listed in the column below the number of positions.

   If a part number is not listed for a particular item, it is not available.

   If more than one part number is listed for a particular hardware item, choose the one which best fits your application.
4. Dimensional information is available on the indicated pages under description column.
5. Select Contacts: Type II (page 30), Type III+ (pages 31 through 35) or Subminiature Coaxial (pages 40, 41).

Special application housings may be substituted for these standard housings. See Special Application Section.

This cable-to-cable application utilizes locking springs, strain relief clamps, a pin hood for pin protection and guide hardware.

The 34 and 50 position connectors can be used with either center or corner guide hardware. If center guide hardware is used, an additional four 4-40 screws, nuts and lockwashers are required to secure the locking springs. Corner guides require four guide pins and four guide sockets for each mated pair of connectors.

Number of Positions						Component Description		
41	50	75	104	104 CF	160 CF			
202135-2	201358-1	—	—	—	—	Plug Block / Receptacle Block	Phenolic	STANDARD HOUSINGS Pages 44 to 51
201302-1	200277-2	—	—	—	—			
202135-4	201358-3	—	—	—	—	Plug Block / Receptacle Block	Diallyl Phthalate	
201302-3	200277-4	—	—	—	—			
—	—	—	—	1-201692-6	—	Plug Block / Receptacle Block	Polyester	
—	—	—	—	—	—			
—	—	—	—	—	—	Long / Short	Nickel Plated Steel	STRAIN RELIEF CLAMPS Page 88
—	201182-4	—	—	—	—			
201766-1	201847-1	—	—	—	—	Long / Short	Stainless Steel	
—	—	—	—	—	—			
200389-2	200389-2	—	—	—	—	Center Male	Stainless Steel	GUIDE HARDWARE Page 81
200390-9	200390-9	—	—	—	—	Center Female		
—	1-200833-1	—	—	—	—	Corner Male		
—	1-200835-1	—	—	—	—	Corner Female		
201921-1	201925-1	—	—	—	—	Male—Nickel Plated Spring Steel		LOCKING SPRINGS[1] Page 80
201922-1	201926-1	—	—	—	—	Female—Stainless Steel		
—	—	—	—	—	—	Internal Open End	Nickel Plated Steel	PIN HOODS Pages 82 and 83
—	—	—	—	—	—	Internal Closed End	Nickel Plated Steel	
—	—	—	—	—	—	External Closed End	Al Iridite	
—	—	—	—	—	—	External Closed End	Nickel Plated Steel	

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NOTE: All part numbers are RoHS Compliant

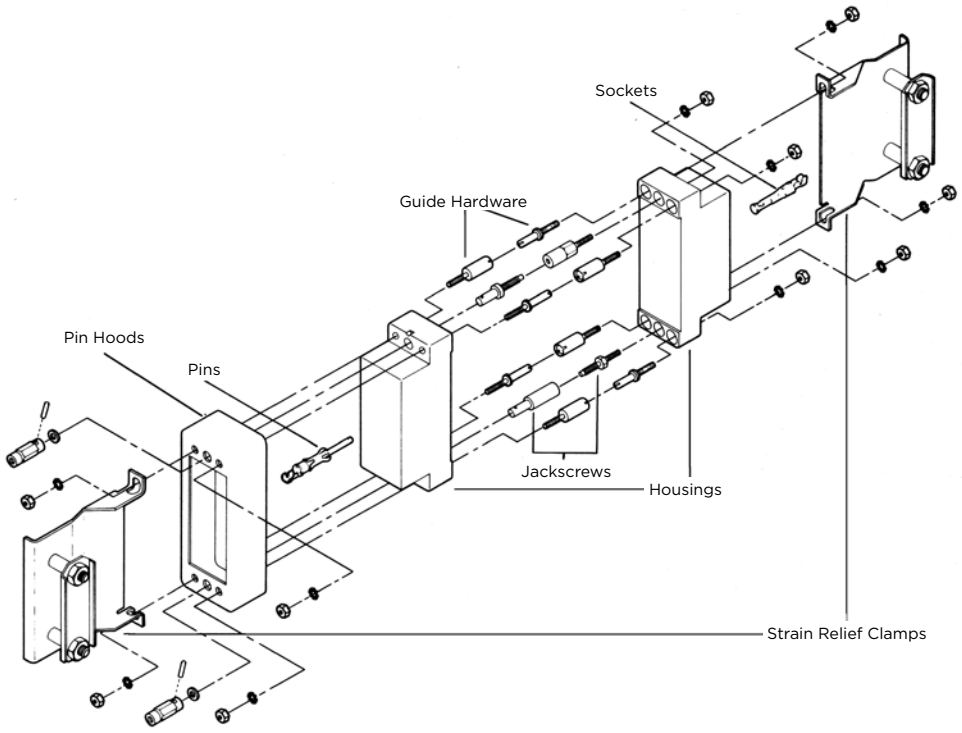
Cable-to-Cable (Continued)

Application

B

Featured Hardware

- Strain Relief Clamps
- Pin Hoods
- Jackscrews
- Guide Hardware



Component Description			Number of Positions				
			6	14	20	26	34
STANDARD HOUSINGS Pages 44 to 51	Plug Block	Phenolic	202758-1	201355-1	201356-1	201359-1	1-201357-1
	Receptacle Block	Phenolic	202757-1	201298-1	200346-2	200512-2	200838-2
	Plug Block	Diallyl Phthalate	202758-3	—	201356-3	201359-3	201357-3
	Receptacle Block	Diallyl Phthalate	202757-3	201298-3	200346-4	200512-3	200838-3
	Plug Block	Polyester	—	—	—	—	213800-1
	Receptacle Block	Polyester	—	—	—	—	213802-1
STRAIN RELIEF CLAMPS Page 88	Long	Nickel Plated Steel	—	201843-3	—	201845-2	201846-5
	Short	Nickel Plated Steel	203432-1	200686-4	—	201229-5	—
	Long	Stainless Steel	—	—	—	—	—
	Short	Stainless Steel	—	—	201237-2	—	201224-7
JACKSCREWS[1] Pages 78 and 79	Fixed Male	Stainless Steel	201092-4	201092-4	201092-4	201092-4	201092-4
	Fixed Female	Stainless Steel	201089-4	201089-4	201089-4	201089-4	201089-4
	Long-Long Male	Tip: Stainless Steel Body: Die Cast Zinc	—	—	—	—	—
	Long-Long Female	Tip: Stainless Steel Body: Die Cast Zinc	—	—	—	—	—
	Long Male	Tip: Stainless Steel Body: Die Cast Zinc	—	—	—	—	—
	Long Female	Tip: Stainless Steel Body: Die Cast Zinc	—	—	—	—	—
	Short-Short Male	Tip: Stainless Steel Body: Die Cast Zinc	201827-1	201827-1	201827-1	201827-1	201827-1
	Short-Short Female	Tip: Stainless Steel Body: Die Cast Zinc	201828-1	201828-1	201828-1	201828-1	201828-1
GUIDE HARDWARE Page 81	Center Male	Stainless Steel	—	—	—	—	—
	Center Female	Stainless Steel	—	—	—	—	—
	Corner Male	Stainless Steel	—	—	—	—	1-200833-1
	Corner Female	Stainless Steel	—	—	—	—	1-200835-1
PIN HOODS Pages 82 and 83	Internal Open End	Nickel Plated Steel	204258-6	201363-4	—	201785-4	201786-4
	Internal Closed End	Nickel Plated Steel	—	—	—	—	202434-4
	External Closed End	Al Iridite	—	—	—	201349-2	201350-2
	External Closed End	Nickel Plated Steel	—	—	—	—	—

[1]Listed Jackscrews have 6-32 single lead threads. For corresponding Jackscrews with 6-32 double lead threads, refer to pages 78 and 79.

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NOTE: All part numbers are RoHS Compliant

Cable-to-Cable (Continued)

1. Confirm that Application B (at left) most closely meets your requirements. (Other applications are shown on pages 10-11 and 14 through 25.)
2. Find the appropriate column for the number of positions required.
3. Select part numbers required for the application listed in the column below the number of positions.

   If a part number is not listed for a particular item, it is not available.

   If more than one part number is listed for a particular hardware item, choose the one which best fits your application.
4. Dimensional information is available on the indicated pages under description column.
5. Select Contacts: Type II (page 30), Type III+ (pages 31 through 35) or Subminiature Coaxial (pages 40, 41).

Special application housings may be substituted for these standard housings. See Special Application Section.

This cable-to-cable application utilizes jackscrews, strain relief clamps and guide hardware. A pin hood is provided for pin protection. Sizes 6, 14, 20, 26, and 41 **do not** use guide hardware with this application.

Number of Positions						Component Description		
41	50	75	104	104 CF	160 CF			
202135-2	201358-1	201310-1	201345-1	—	—	Plug Block / Receptacle Block	Phenolic	STANDARD HOUSINGS Pages 44 to 51
201302-1	200277-2	201311-1	201037-1	—	—			
202135-4	201358-3	201310-3	201345-2	—	—	Plug Block / Receptacle Block	Diallyl Phthalate	
201302-3	200277-4	201311-3	—	—	—			
—	—	—	—	1-201692-6	—	Plug Block / Receptacle Block	Polyester	
—	—	—	—	—	—			
—	—	—	201849-1	—	—	Long / Short	Nickel Plated Steel	STRAIN RELIEF CLAMPS Page 88
—	201182-4	200730-4	—	—	—			
201766-1	201847-1	201848-5	—	—	—	Long / Short	Stainless Steel	
—	—	—	—	—	—			
201092-4	201092-4	201092-4	201092-4	—	—	Fixed Male / Fixed Female	Stainless Steel	JACKSCREWS[1] Pages 78 and 79
201089-4	201089-4	201089-4	201089-4	—	—			
—	—	—	—	—	—	Long-Long Male	Tip: Stainless Steel; Body: Die Cast Zinc	
—	—	—	—	—	—	Long-Long Female		
—	—	—	—	—	—	Long Male		
—	—	—	—	—	—	Long Female		
201827-1	201827-1	201827-1	201827-1	—	—	Short-Short Male		
201828-1	201828-1	201828-1	201828-1	—	—	Short-Short Female		
—	—	—	—	—	—	Center Male	Stainless Steel	GUIDE HARDWARE Page 81
—	—	—	—	—	—	Center Female		
—	1-200833-1	1-201046-2	1-201046-2	—	—	Corner Male		
—	1-200835-1	201047-2	201047-2	—	—	Corner Female		
—	—	—	—	—	—	Internal Open End	Nickel Plated Steel	PIN HOODS Pages 82 and 83
—	202394-2	201369-4	201364-4	—	—	Internal Closed End	Nickel Plated Steel	
—	—	—	—	—	—	External Closed End	Al Iridite	
—	201390-5	201368-4	201346-4	—	—	External Closed End	Nickel Plated Steel	

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NOTE: All part numbers are RoHS Compliant

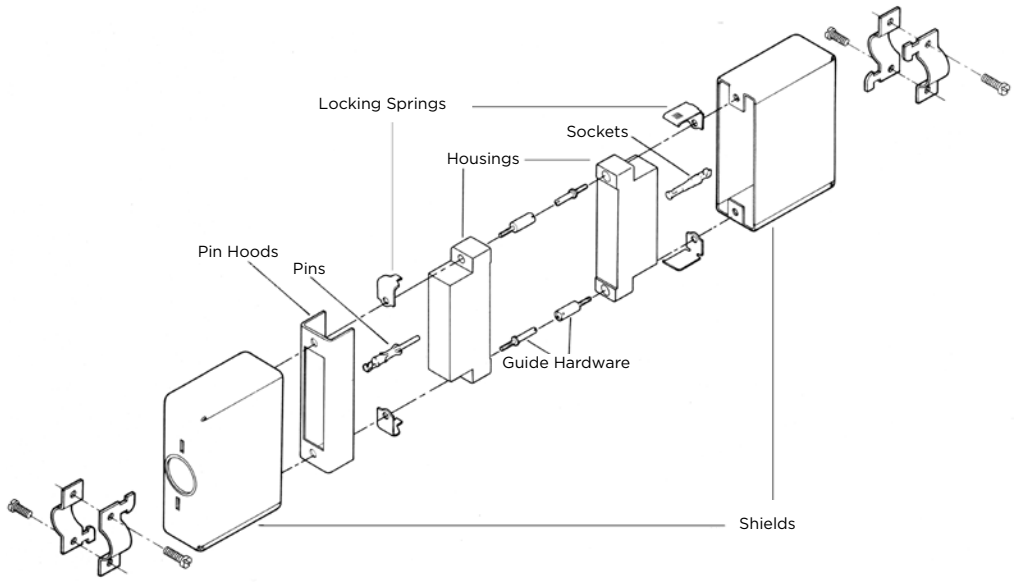
Cable-to-Cable (Continued)

Application

C

Featured Hardware

- Shields (One-piece)
- Pin Hoods
- Locking Springs
- Guide Hardware



Component Description			Number of Positions				
			6	14	20	26	34
STANDARD HOUSINGS Pages 44 to 51	Plug Block	Phenolic	—	201355-1	201356-1	201359-1	1-201357-1
	Receptacle Block	Phenolic	—	201298-1	200346-2	200512-2	200838-2
	Plug Block	Diallyl Phthalate	—	—	201356-3	201359-3	201357-3
	Receptacle Block	Diallyl Phthalate	—	201298-3	200346-4	200512-3	200838-3
	Plug Block	Polyester	—	—	—	—	213800-1
	Receptacle Block	Polyester	—	—	—	—	213802-1
SHIELDS Pages 84 to 87	180° Two-Piece Long	Al Anodized	—	—	—	—	—
		Zinc Plated Steel	—	—	—	—	—
	180° Two-Piece Short	Al Anodized	—	—	—	—	—
		Zinc Plated Steel	—	—	—	—	—
		Zinc Plated Cast Al	—	—	—	—	—
	90° Two-Piece Long	Nickel Plated Steel	—	—	—	—	—
	90° Two-Piece Short	Nickel Plated Steel	—	—	—	—	—
	45° Two-Piece Short	Nickel Plated Steel	—	—	—	—	—
	45° Two-Piece Deep	Nickel Plated Steel	—	—	—	—	—
	180° One-Piece Long	Nickel Plated Steel	—	201378-2	—	—	201384-2
	180° One-Piece Short	Nickel Plated Steel	—	201360-2	201227-2	201169-2	201165-2
	90° One-Piece Short	Nickel Plated Steel	—		201460-2	201468-2	201469-2
GUIDE HARDWARE Page 81	Center Male	Stainless Steel	—	200389-2	200389-2	200389-2	200389-2
	Center Female	Stainless Steel	—	200390-2	200390-2	200390-2	200390-2
	Corner Male	Stainless Steel	—	—	—	—	1-200833-1
	Corner Female	Stainless Steel	—	—	—	—	1-200835-1
LOCKING SPRINGS[1] Page 80	Male—Nickel Plated Spring Steel		—	201921-1	201921-1	201923-1	201925-1
	Female—Stainless Steel		—	201922-1	201922-1	—	201926-1
PIN HOODS Pages 82 and 83	Internal Open End	Nickel Plated Steel	—	201363-4	—	201785-4	201786-4
	Internal Closed End	Nickel Plated Steel	—	—	—	—	—
	External Closed End	Al Iridite	—	—	—	—	—
	External Closed End	Nickel Plated Steel	—	—	—	—	—

[1]Each part number contains two locking springs. Order one male and one female for each mated pair of connectors.

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NOTE: All part numbers are RoHS Compliant

Cable-to-Cable (Continued)

1. Confirm that Application C (at left) most closely meets your requirements. (Other applications are shown on pages 10-13 and 16 through 25.)
2. Find the appropriate column for the number of positions required.
3. Select part numbers required for the application listed in the column below the number of positions.

   If a part number is not listed for a particular item, it is not available.

   If more than one part number is listed for a particular hardware item, choose the one which best fits your application.
4. Dimensional information is available on the indicated pages under description column.
5. Select Contacts: Type II (page 30), Type III+ (pages 31 through 35) or Subminiature Coaxial (pages 40, 41).

Special application housings may be substituted for these standard housings. See Special Application Section.

This cable-to-cable application utilizes locking springs, one-piece shields, a pin hood for pin protection and guide hardware. The shields are available with both 180° and 90° cable exits. The 180° shields are available in a long version which provides pin protection in lieu of a pin hood.

A short shield and a pin hood or a long shield can be used on one side only of a mated pair of connectors. The mating connector must use a short shield.

The 34 and 50 position connectors can be used with either center or corner guide hardware. If center guides are used, an additional four 4-40 screws are required to secure the locking springs. If corner guides are used, an additional two 4-40 screws will be required to attach the shield. Corner guides require four guide pins and four guide sockets for each mated pair of connectors.

Number of Positions						Component Description		
41	50	75	104	104 CF	160 CF			
202135-2	201358-1	—	—	—	—	Plug Block / Receptacle Block	Phenolic	STANDARD HOUSINGS Pages 44 to 51
201302-1	200277-2	—	—	—	—			
202135-4	201358-3	—	—	—	—	Plug Block / Receptacle Block	Diallyl Phthalate	
201302-3	200277-4	—	—	—	—			
—	—	—	—	1-201692-6	—	Plug Block / Receptacle Block	Polyester	
—	—	—	—	—	—			
—	—	—	—	—	—	180° Two-Piece Long	Al Anodized	SHIELDS Pages 84 to 87
—	—	—	—	—	—		Zinc Plated Steel	
—	—	—	—	—	—	180° Two-Piece Short	Al Anodized	
—	—	—	—	—	—		Zinc Plated Steel	
—	—	—	—	—	—		Zinc Plated Cast Al	
—	—	—	—	—	—	90° Two-Piece Long	Nickel Plated Steel	
—	—	—	—	—	—	90° Two-Piece Short		
—	—	—	—	—	—	45° Two-Piece Short		
—	—	—	—	—	—	45° Two-Piece Deep		
—	—	—	—	—	—	180° One-Piece Long		
—	—	—	—	—	—	180° One-Piece Short		
201486-2	201470-2	—	—	—	—	90° One-Piece Short		
200389-2	200389-2	—	—	—	—	Center Male	Stainless Steel	GUIDE HARDWARE Page 81
200390-2	200390-2	—	—	—	—	Center Female		
—	1-200833-1	—	—	—	—	Corner Male		
—	1-200835-1	—	—	—	—	Corner Female		
201921-1	201925-1	—	—	—	—	Male—Nickel Plated Spring Steel		LOCKING SPRINGS[1] Page 80
201922-1	201926-1	—	—	—	—	Female—Stainless Steel		
—	—	—	—	—	—	Internal Open End	Nickel Plated Steel	PIN HOODS Pages 82 and 83
—	—	—	—	—	—	Internal Closed End	Nickel Plated Steel	
—	—	—	—	—	—	External Closed End	Al Iridite	
—	—	—	—	—	—	External Closed End	Nickel Plated Steel	

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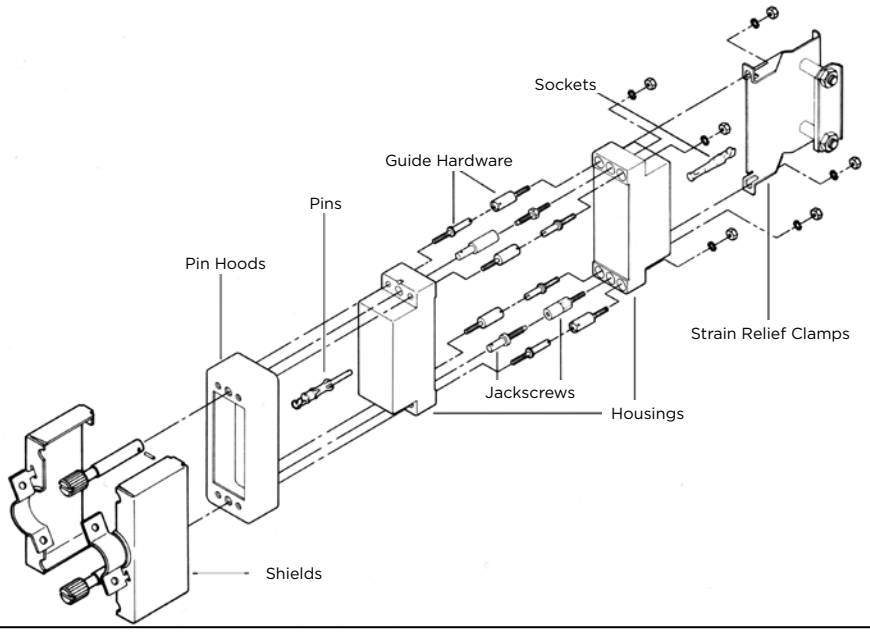
Cable-to-Cable (Continued)

Application

D

Featured Hardware

- Shields (Two-piece)
- Pin Hoods
- Jackscrews
- Strain Relief Clamps
- Guide Hardware



Component Description			Number of Positions				
			6	14	20	26	34
STANDARD HOUSINGS Pages 44 to 51	Plug Block	Phenolic	—	—	201356-1	201359-1	1-201357-1
	Receptacle Block	Phenolic	—	—	200346-2	200512-2	200838-2
	Plug Block	Diallyl Phthalate	—	—	201356-3	201359-3	201357-3
	Receptacle Block	Diallyl Phthalate	—	—	200346-4	200512-3	200838-3
	Plug Block	Polyester	—	—	—	—	213800-1
	Receptacle Block	Polyester	—	—	—	—	213802-1
SHIELDS Pages 84 to 87	180° Two-Piece Long	Al Anodized	—	—	—	201576-1	201571-1
		Nickel Plated Steel	—	—	—	201576-2	201571-2
	180° Two-Piece Short	Al Anodized	—	—	—	—	200517-1
		Nickel Plated Steel	—	—	204087-1	200514-2	200517-9
		Nickel Plated Cast Al	—	—	—	—	—
	90° Two-Piece Long	Nickel Plated Steel	—	—	—	—	—
	90° Two-Piece Short	Nickel Plated Steel	—	—	—	—	—
	45° Two-Piece Short	Nickel Plated Steel	—	—	—	—	—
	45° Two-Piece Deep	Nickel Plated Steel	—	—	—	—	—
	180° One-Piece Long	Nickel Plated Steel	—	—	—	—	—
	180° One-Piece Short	Nickel Plated Steel	—	—	—	—	—
	90° One-Piece Short	Nickel Plated Steel	—	—	—	—	—
STRAIN RELIEF CLAMPS Page 88	Long	Nickel Plated Steel	—	—	—	201845-2	201846-5
	Short	Nickel Plated Steel	—	—	—	201229-5	—
	Long	Stainless Steel	—	—	—	—	—
	Short	Stainless Steel	—	—	201237-2	—	201224-7
JACKSCREWS[1] Pages 78 and 79	Fixed Male	Stainless Steel	—	—	201092-4	201092-4	201092-4
	Fixed Female	Stainless Steel	—	—	201089-4	201089-4	201089-4
	Long-Long Male	Tip: Stainless Steel; Body: Die Cast Zinc	—	—	—	—	—
	Long-Long Female	Tip: Stainless Steel; Body: Die Cast Zinc	—	—	—	—	—
	Long Male	Tip: Stainless Steel; Body: Die Cast Zinc	—	—	201413-4	201413-4	201413-4
	Long Female	Tip: Stainless Steel; Body: Die Cast Zinc	—	—	201414-4	201414-4	201414-4
	Short-Short Male	Tip: Stainless Steel; Body: Die Cast Zinc	—	—	—	—	—
	Short-Short Female	Tip: Stainless Steel; Body: Die Cast Zinc	—	—	—	—	—
GUIDE HARDWARE Page 81	Center Male	Stainless Steel	—	—	—	—	—
	Center Female	Stainless Steel	—	—	—	—	—
	Corner Male	Stainless Steel	—	—	—	—	1-200833-1
	Corner Female	Stainless Steel	—	—	—	—	1-200835-1
PIN HOODS Pages 82 and 83	Internal Open End	Nickel Plated Steel	—	—	—	—	201786-4
	Internal Closed End	Nickel Plated Steel	—	—	—	—	202434-4
	External Closed End	Al Iridite	—	—	—	—	201350-2
	External Closed End	Nickel Plated Steel	—	—	—	—	—

[1]Listed Jackscrews have 6-32 single lead threads. For corresponding Jackscrews with 6-32 double lead threads, refer to pages 78 and 79.Erat veliquate magnibh enit, conullam vel ea feuguercip exerili quatio er sequisci essismod magna feuis aliquatue feugait velestrud tinci tat. Duismodigna ad magna consequat ex eu feugait wis

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NOTE: All part numbers are RoHS Compliant

Cable-to-Cable (Continued)

1. Confirm that Application D (at left) most closely meets your requirements. (Other applications are shown on pages 10-15 and 18 through 25.)
2. Find the appropriate column for the number of positions required.
3. Select part numbers required for the application listed in the column below the number of positions.

   If a part number is not listed for a particular item, it is not available.

   If more than one part number is listed for a particular hardware item, choose the one which best fits your application.
4. Dimensional information is available on the indicated pages under description column.
5. Select Contacts: Type II (page 30), Type III+ (pages 31 through 35) or Subminiature Coaxial (pages 40, 41).

Special application housings may be substituted for these standard housings. See Special Application Section.

This cable-to-cable application utilizes jackscrews, a two-piece short shield, a strain relief clamp, a pin hood for pin protection and guide hardware.

Do not use a pin hood in combination with the shield for sizes 20, 26 and 41. A long shield may be used in lieu of pin hood for pin protection for all sizes except the 20 position. Shields are available with 180° cable exit and for the 50 through 104 position connectors, a 90° cable exit.

Select the appropriate jackscrew length for the type of shield chosen as indicated by symbol (△▲).

Number of Positions						Component Description		
41	50	75	104	104 CF	160 CF			
202135-2	201358-1	201310-1	201345-1	—	—	Plug Block / Receptacle Block	Phenolic	STANDARD HOUSINGS Pages 44 to 51
201302-1	200277-2	201311-1	201037-1	—	—			
202135-4	201358-3	201310-3	201345-2	—	—	Plug Block / Receptacle Block	Diallyl Phthalate	
201302-3	200277-4	201311-3	—	—	—			
—	—	—	—	1-201692-6	—	Plug Block / Receptacle Block	Polyester	
—	—	—	—	—	—			
—	201443-1△	—	—	—	—	180° Two-Piece Long	Al Anodized	SHIELDS Pages 84 to 87
202383-2	201443-2△	202713-2▲	—	—	—		Nickel Plated Steel	
—	200532-1△	—	—	—	—	180° Two-Piece Short	Al Anodized	
202383-1	200532-2△	202713-1▲	—	—	—		Nickel Plated Steel	
—	—	—	201131-1△	—	—		Nickel Plated Cast Al	
—	203975-2▲	202711-3▲	—	—	—	90° Two-Piece Long	Nickel Plated Steel	
—	203975-1▲	202711-1▲	—	—	—	90° Two-Piece Short		
—	—	—	—	—	—	45° Two-Piece Short		
—	—	—	—	—	—	45° Two-Piece Deep		
—	—	—	—	—	—	180° One-Piece Long		
—	—	—	—	—	—	180° One-Piece Short		
—	—	—	—	—	—	90° One-Piece Short		
—	—	—	201849-3	—	—	Long / Short	Nickel Plated Steel	STRAIN RELIEF CLAMPS Page 88
—	201182-4	200730-4	—	—	—			
201766-1	201847-1	201848-5	—	—	—	Long / Short	Stainless Steel	
—	—	—	—	—	—			
201092-4	201092-4	201092-4	201092-4	—	—	Fixed Male / Fixed Female	Stainless Steel	JACKSCREWS[1] Pages 78 and 79
201089-4	201089-4	201089-4	201089-4	—	—			
—	207234-1▲	207234-1▲	207234-1▲	—	—	Long-Long Male	Tip: Stainless Steel; Body: Die Cast Zinc	
—	207235-1▲	207235-1▲	207235-1▲	—	—	Long-Long Female		
201413-4	201413-4△	201413-4△	201413-4△	—	—	Long Male		
201414-4	201414-4△	201414-4△	201414-4△	—	—	Long Female		
—	—	—	—	—	—	Short-Short Male		
—	—	—	—	—	—	Short-Short Female		
—	—	—	—	—	—	Center Male	Stainless Steel	GUIDE HARDWARE Page 81
—	—	—	—	—	—	Center Female		
—	1-200833-1	1-201046-2	1-201046-2	—	—	Corner Male		
—	1-200835-1	201047-2	201047-2	—	—	Corner Female		
—	—	—	—	—	—	Internal Open End	Nickel Plated Steel	PIN HOODS Pages 82 and 83
—	202394-2	201369-4	201364-4	—	—	Internal Closed End	Nickel Plated Steel	
—	—	—	—	—	—	External Closed End	Al Iridite	
—	201390-5	201368-4	201346-4	—	—	External Closed End	Nickel Plated Steel	

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NOTE: All part numbers are RoHS Compliant

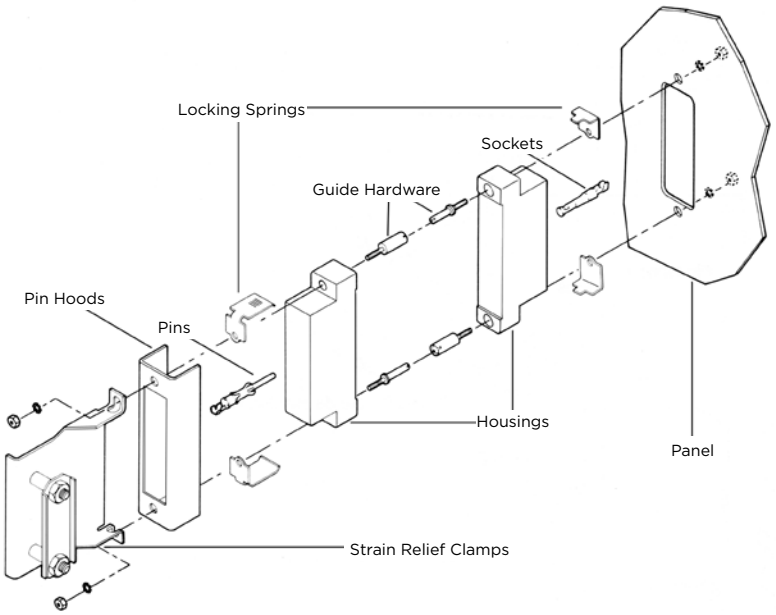
Cable-to-Panel

Application

E

Featured Hardware

- Strain Relief Clamps
- Locking Springs
- Pin Hoods
- Guide Hardware



Component Description			Number of Positions				
			6	14	20	26	34
STANDARD HOUSINGS Pages 44 to 51	Plug Block / Receptacle Block	Phenolic	202758-1	201355-1	201356-1	201359-1	1-201357-1
			202757-1	201298-1	200346-2	200512-2	200838-2
	Plug Block / Receptacle Block	Diallyl Phthalate	202758-3	—	201356-3	201359-3	201357-3
			202757-3	201298-3	200346-4	200512-3	200838-3
	Plug Block / Receptacle Block	Polyester	—	—	—	—	213800-1
			—	—	—	—	213802-1
STRAIN RELIEF CLAMPS Page 88	Long / Short	Nickel Plated Steel	—	201843-3	—	201845-2	201846-5
			203432-1	200686-4	—	201229-5	—
	Long / Short	Stainless Steel	—	—	—	—	—
			—	—	201237-2	—	201224-7
GUIDE HARDWARE Page 81	Center Male / Center Female / Corner Male / Corner Female	Stainless Steel	200389-2	200389-2	200389-2	200389-2	200389-2
			200390-9	200390-9	200390-9	200390-9	200390-9
			—	—	—	—	1-200833-1
			—	—	—	—	1-200835-1
LOCKING SPRINGS[1] Page 80	Male—Nickel Plated Spring Steel		201921-1	201921-1	201921-1	201923-1	201925-1
	Female—Stainless Steel		201922-1	201922-1	201922-1	—	201926-1
PIN HOODS Pages 82 and 83	Internal Open End	Nickel Plated Steel	204258-6	201363-4	—	201785-4	201786-4
	Internal Closed End	Nickel Plated Steel	—	—	—	—	—
	External Closed End	Al Iridite	—	—	—	—	—
	External Closed End	Nickel Plated Steel	—	—	—	—	—

[1]Each part number contains two locking springs. Order one male and one female for each mated pair of connectors.

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NOTE: All part numbers are RoHS Compliant

Cable-to-Panel (Continued)

1. Confirm that Application E (at left) most closely meets your requirements. (Other applications are shown on pages 10-17 and 20 through 25.)
2. Find the appropriate column for the number of positions required.
3. Select part numbers required for the application listed in the column below the number of positions.

   If a part number is not listed for a particular item, it is not available.

   If more than one part number is listed for a particular hardware item, choose the one which best fits your application.
4. Dimensional information is available on the indicated pages under description column.
5. Select Contacts: Type II (page 30), Type III+ (pages 31 through 35) or Subminiature Coaxial (pages 40, 41).

Special application housings and posted housings may be substituted for these standard housings. See Special Application and Posted Connectors Sections.

This cable-to-panel application utilizes locking springs, strain relief clamps, a pin hood for pin protection and guide hardware.

The 34 and 50 position connectors can be used with either center or corner guide hardware. If center guide hardware is used, an additional four 4-40 screws, nuts and lockwashers are required to secure the locking springs. Corner guides require four guide pins and four guide sockets for each mated pair of connectors.

Number of Positions						Component Description		
41	50	75	104	104 CF	160 CF			
202135-2	201358-1	—	—	—	—	Plug Block / Receptacle Block	Phenolic	STANDARD HOUSINGS Pages 44 to 51
201302-1	200277-2	—	—	—	—			
202135-4	201358-3	—	—	—	—	Plug Block / Receptacle Block	Diallyl Phthalate	
201302-3	200277-4	—	—	—	—			
—	—	—	—	1-201692-6	—	Plug Block / Receptacle Block	Polyester	
—	—	—	—	—	—			
—	—	—	—	—	—	Long / Short	Nickel Plated Steel	STRAIN RELIEF CLAMPS Page 88
—	201182-4	—	—	—	—			
201766-1	201847-1	—	—	—	—	Long / Short	Stainless Steel	
—	—	—	—	—	—			
200389-2	200389-2	—	—	—	—	Center Male	Stainless Steel	GUIDE HARDWARE Page 81
200390-9	200390-9	—	—	—	—	Center Female		
—	1-200833-1	—	—	—	—	Corner Male		
—	1-200835-1	—	—	—	—	Corner Female		
201921-1	201925-1	—	—	—	—	Male—Nickel Plated Spring Steel		LOCKING SPRINGS[1] Page 80
201922-1	201926-1	—	—	—	—	Female—Stainless Steel		
—	—	—	—	—	—	Internal Open End	Nickel Plated Steel	PIN HOODS Pages 82 and 83
—	—	—	—	—	—	Internal Closed End	Nickel Plated Steel	
—	—	—	—	—	—	External Closed End	Al Iridite	
—	—	—	—	—	—	External Closed End	Nickel Plated Steel	

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NOTE: All part numbers are RoHS Compliant

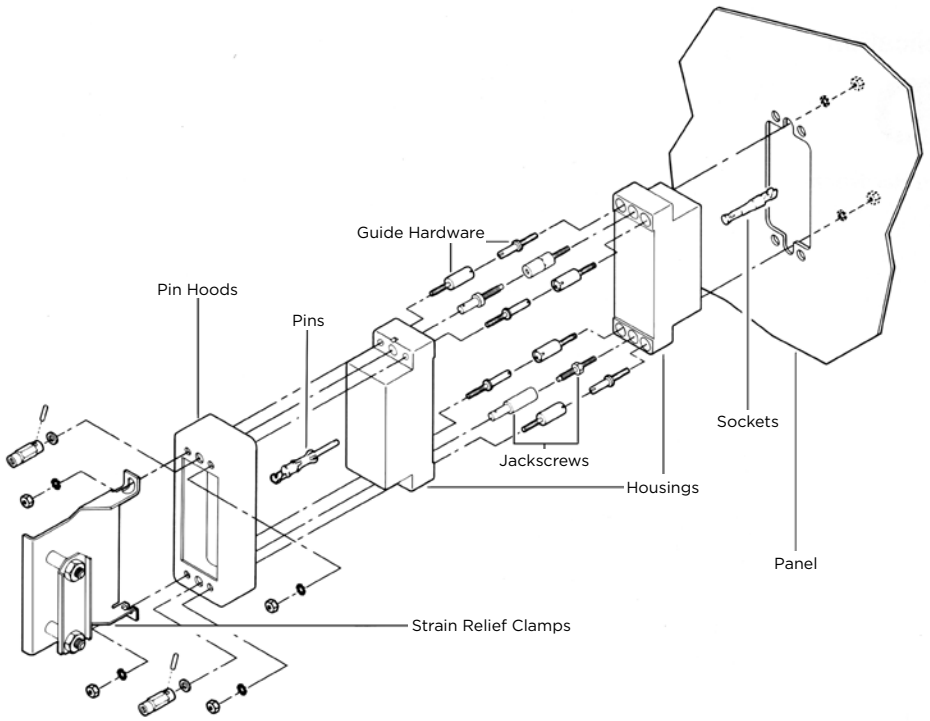
Cable-to-Panel (Continued)

Application

F

Featured Hardware

- Strain Relief Clamps
- Pin Hoods
- Jackscrews
- Guide Hardware



Component Description			Number of Positions				
			6	14	20	26	34
STANDARD HOUSINGS Pages 44 to 51	Plug Block	Phenolic	202758-1	201355-1	201356-1	201359-1	1-201357-1
	Receptacle Block	Phenolic	202757-1	201298-1	200346-2	200512-2	200838-2
	Plug Block	Diallyl Phthalate	202758-3	—	201356-3	201359-3	201357-3
	Receptacle Block	Diallyl Phthalate	202757-3	201298-3	200346-4	200512-3	200838-3
	Plug Block	Polyester	—	—	—	—	213800-1
	Receptacle Block	Polyester	—	—	—	—	213802-1
STRAIN RELIEF CLAMPS Page 88	Long	Nickel Plated Steel	—	201843-1	—	201845-1	201846-1
	Short	Nickel Plated Steel	203432-1	200686-1	—	201229-1	—
	Long	Stainless Steel	—	—	—	—	—
	Short	Stainless Steel	—	—	201237-1	—	201224-1
JACKSCREWS[1] Pages 78 and 79	Fixed Male Fixed Female	Stainless Steel	201092-4 201089-4	201092-4 201089-4	201092-4 201089-4	201092-4 201089-4	201092-4 201089-4
	Long-Long Male	Tip: Stainless Steel Body: Die Cast Zinc	—	—	—	—	—
	Long-Long Female		—	—	—	—	—
	Long Male		—	—	—	—	—
	Long Female		—	—	—	—	—
	Short-Short Male		201827-1	201827-1	201827-1	201827-1	201827-1
	Short-Short Female		201828-1	201828-1	201828-1	201828-1	201828-1
GUIDE HARDWARE Page 81	Center Male	Stainless Steel	—	—	—	—	—
	Center Female	Stainless Steel	—	—	—	—	—
	Corner Male	Stainless Steel	—	—	—	—	1-200833-1
	Corner Female	Stainless Steel	—	—	—	—	1-200835-1
PIN HOODS Pages 82 and 83	Internal Open End	Nickel Plated Steel	204258-6	201363-4	—	201785-4	201786-4
	Internal Closed End	Nickel Plated Steel	—	—	—	—	202434-4
	External Closed End	Al Iridite	—	—	—	201349-2	201350-2
	External Closed End	Nickel Plated Steel	—	—	—	—	—

[1]Listed Jackscrews have 6-32 single lead threads. For corresponding Jackscrews with 6-32 double lead threads, refer to pages 78 and 79.

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NOTE: All part numbers are RoHS Compliant

Cable-to-Panel (Continued)

1. Confirm that Application F (at left) most closely meets your requirements. (Other applications are shown on pages 10-19 and 22 through 25.)
2. Find the appropriate column for the number of positions required.
3. Select part numbers required for the application listed in the column below the number of positions.

   If a part number is not listed for a particular item, it is not available.

   If more than one part number is listed for a particular hardware item, choose the one which best fits your application.
4. Dimensional information is available on the indicated pages under description column.
5. Select Contacts: Type II (page 30), Type III+ (pages 31 through 35) or Subminiature Coaxial (pages 40, 41).

Special application housings and posted housings may be substituted for these standard housings. See Special Application and Posted Connectors Sections.

This cable-to-panel application utilizes jackscrews, strain relief clamps and guide hardware. A pin hood is provided for pin protection. Sizes 6, 14, 20, 26, and 41 **do not** use guide hardware for this application.

Number of Positions						Component Description		
41	50	75	104	104 CF	160 CF			
202135-2	201358-1	201310-1	201345-1	—	—	Plug Block Receptacle Block	Phenolic	**STANDARD HOUSINGS Pages 44 to 51**
201302-1	200277-2	201311-1	201037-1	—	—			
202135-4	201358-3	201310-3	201345-2	—	—	Plug Block Receptacle Block	Diallyl Phthalate	
201302-3	200277-4	201311-3	—	—	—			
—	—	—	—	1-201692-6	—	Plug Block Receptacle Block	Polyester	
—	—	—	—	—	—			
—	—	—	201849-1	—	—	Long Short	Nickel Plated Steel	**STRAIN RELIEF CLAMPS Page 88**
—	201182-1	200730-1	—	—	—			
201766-1	201847-1	201848-1	—	—	—	Long Short	Stainless Steel	
—	—	—	—	—	—			
201092-4	201092-4	201092-4	201092-4	—	—	Fixed Male Fixed Female	Stainless Steel	**JACKSCREWS[1] Pages 78 and 79**
201089-4	201089-4	201089-4	201089-4	—	—			
—	—	—	—	—	—	Long-Long Male Long-Long Female Long Male Long Female Short-Short Male Short-Short Female	Tip: Stainless Steel Body: Die Cast Zinc	
—	—	—	—	—	—			
—	—	—	—	—	—			
—	—	—	—	—	—			
201827-1	201827-1	201827-1	201827-1	—	—			
201828-1	201828-1	201828-1	201828-1	—	—			
—	—	—	—	—	—	Center Male Center Female Corner Male Corner Female	Stainless Steel	**GUIDE HARDWARE Page 81**
—	—	—	—	—	—			
—	1-200833-1	1-201046-2	1-201046-2	—	—			
—	1-200835-1	201047-2	201047-2	—	—			
—	—	—	—	—	—	Internal Open End	Nickel Plated Steel	**PIN HOODS Pages 82 and 83**
—	202394-2	201369-4	201364-4	—	—	Internal Closed End	Nickel Plated Steel	
—	—	—	—	—	—	External Closed End	Al Iridite	
—	201390-5	201368-4	201346-4	—	—	External Closed End	Nickel Plated Steel	

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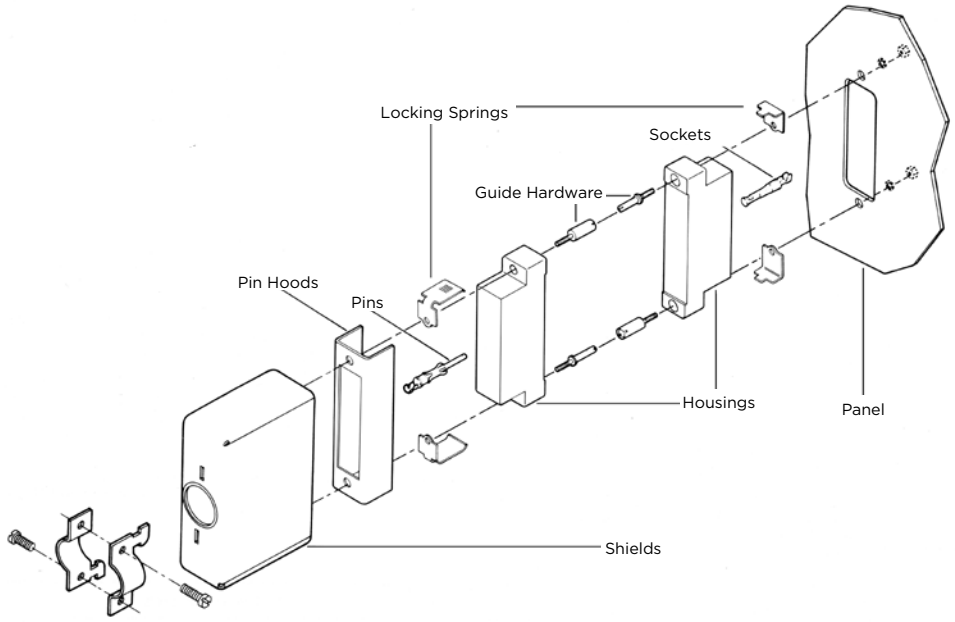
Cable-to-Panel (Continued)

Application

G

Featured Hardware

- Shields (One-piece)
- Pin Hoods
- Locking Springs
- Guide Hardware



Component Description			Number of Positions				
			6	14	20	26	34
STANDARD HOUSINGS Pages 44 to 51	Plug Block	Phenolic	—	201355-1	201356-1	201359-1	1-201357-1
	Receptacle Block	Phenolic	—	201298-1	200346-2	200512-2	200838-2
	Plug Block	Diallyl Phthalate	—	—	201356-3	201359-3	201357-3
	Receptacle Block	Diallyl Phthalate	—	201298-3	200346-4	200512-3	200838-3
	Plug Block	Polyester	—	—	—	—	213800-1
	Receptacle Block	Polyester	—	—	—	—	213802-1
SHIELDS Pages 84 to 87	180° Two-Piece Long	Al Anodized	—	—	—	—	—
		Nickel Plated Steel	—	—	—	—	—
	180° Two-Piece Short	Al Anodized	—	—	—	—	—
		Nickel Plated Steel	—	—	—	—	—
		Nickel Plated Cast Al	—	—	—	—	—
	90° Two-Piece Long	Nickel Plated Steel	—	—	—	—	—
	90° Two-Piece Short	Nickel Plated Steel	—	—	—	—	—
	45° Two-Piece Short	Nickel Plated Steel	—	—	—	—	—
	45° Two-Piece Deep	Nickel Plated Steel	—	—	—	—	—
	180° One-Piece Long	Nickel Plated Steel	—	201378-2	—	—	201384-2
	180° One-Piece Short	Nickel Plated Steel	—	201360-2	201227-2	201169-2	201165-2
	90° One-Piece Short	Nickel Plated Steel	—	—	—	—	201469-2
GUIDE HARDWARE Page 81	Center Male	Stainless Steel	—	200389-2	200389-2	200389-2	200389-2
	Center Female	Stainless Steel	—	200390-9	200390-9	200390-9	200390-9
	Corner Male	Stainless Steel	—	—	—	—	1-200833-1
	Corner Female	Stainless Steel	—	—	—	—	1-200835-1
LOCKING SPRINGS[1] Page 80	Male—Nickel Plated Spring Steel		—	201921-1	201921-1	201923-1	201925-1
	Female—Stainless Steel		—	201922-1	201922-1	—	201926-1
PIN HOODS Pages 82 and 83	Internal Open End	Nickel Plated Steel	—	201363-4	—	201785-4	201786-4
	Internal Closed End	Nickel Plated Steel	—	—	—	—	—
	External Closed End	Al Iridite	—	—	—	—	—
	External Closed End	Nickel Plated Steel	—	—	—	—	—

[1]Each part number contains two locking springs. Order one male and one female for each mated pair of connectors.

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NOTE: All part numbers are RoHS Compliant

Cable-to-Panel (Continued)

1. Confirm that Application G (at left) most closely meets your requirements. (Other applications are shown on pages 10-21 and 24, 25.)
2. Find the appropriate column for the number of positions required.
3. Select part numbers required for the application listed in the column below the number of positions.

   If a part number is not listed for a particular item, it is not available.

   If more than one part number is listed for a particular hardware item, choose the one which best fits your application.
4. Dimensional information is available on the indicated pages under description column.
5. Select Contacts: Type II (page 30), Type III+ (pages 31 through 35) or Subminiature Coaxial (pages 40, 41).

Special application housings and posted housings may be substituted for these standard housings. See Special Application and Posted Connectors Sections.

This cable-to-panel application utilizes locking springs, one-piece shields, a pin hood for pin protection and guide hardware. The shields are available with both 180° and 90° cable exits. The 180° shields are available in a long version which provides pin protection in lieu of a pin hood.

Do not select a long shield and a pin hood.

The 34 and 50 position connectors can be used with either center or corner guide hardware. If center guides are used, an additional four 4-40 screws are required to secure the locking springs. If corner guides are used, an additional two 4-40 screws will be required to attach the shield. Corner guides require four guide pins and four guide sockets for each mated pair.

Number of Positions						Component Description		
41	50	75	104	104 CF	160 CF			
202135-2	201358-1	—	—	—	—	Plug Block / Receptacle Block	Phenolic	STANDARD HOUSINGS Pages 44 to 51
201302-1	200277-2	—	—	—	—			
202135-4	201358-3	—	—	—	—	Plug Block / Receptacle Block	Diallyl Phthalate	
201302-3	200277-4	—	—	—	—			
—	—	—	—	1-201692-6	—	Plug Block / Receptacle Block	Polyester	
—	—	—	—	—	—			
—	—	—	—	—	—	180° Two-Piece Long	Al Anodized	SHIELDS Pages 84 to 87
—	—	—	—	—	—		Nickel Plated Steel	
—	—	—	—	—	—	180° Two-Piece Short	Al Anodized	
—	—	—	—	—	—		Nickel Plated Steel	
—	—	—	—	—	—		Nickel Plated Cast Al	
—	—	—	—	—	—	90° Two-Piece Long	Nickel Plated Steel	
—	—	—	—	—	—	90° Two-Piece Short		
—	—	—	—	—	—	45° Two-Piece Short		
—	—	—	—	—	—	45° Two-Piece Deep		
—	—	—	—	—	—	180° One-Piece Long		
—	—	—	—	—	—	180° One-Piece Short		
—	—	—	—	—	—	90° One-Piece Short		
200389-2	200389-2	—	—	—	—	Center Male	Stainless Steel	GUIDE HARDWARE Page 81
200390-9	200390-9	—	—	—	—	Center Female		
—	1-200833-1	—	—	—	—	Corner Male		
—	1-200835-1	—	—	—	—	Corner Female		
201921-1	201925-1	—	—	—	—	Male—Nickel Plated Spring Steel		LOCKING SPRINGS[1] Page 80
201922-1	201926-1	—	—	—	—	Female—Stainless Steel		
—	—	—	—	—	—	Internal Open End	Nickel Plated Steel	PIN HOODS Pages 82 and 83
—	—	—	—	—	—	Internal Closed End	Nickel Plated Steel	
—	—	—	—	—	—	External Closed End	Al Iridite	
—	—	—	—	—	—	External Closed End	Nickel Plated Steel	

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UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

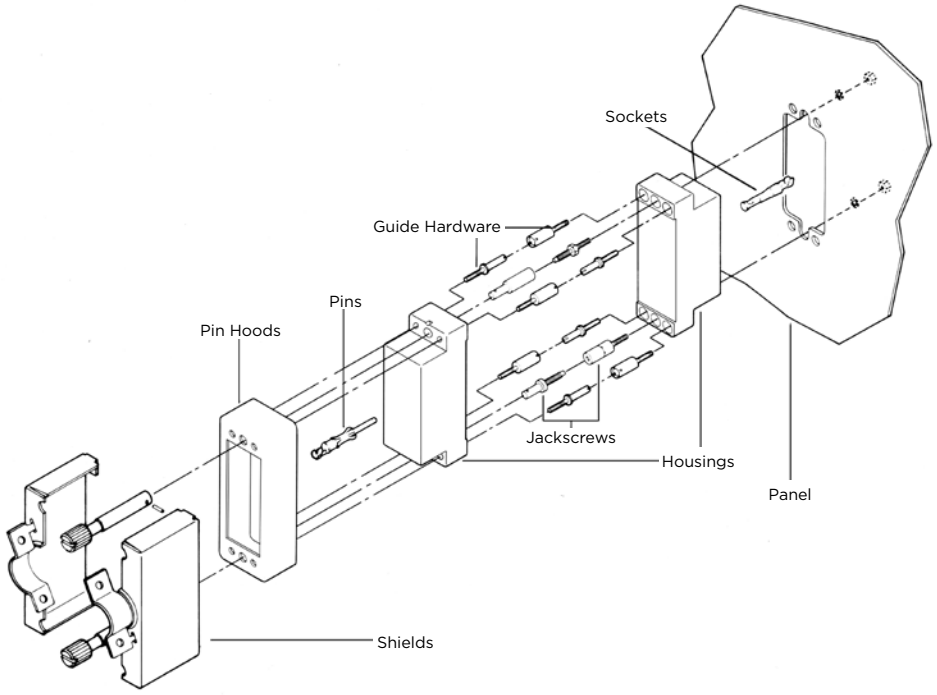
Cable-to-Panel (Continued)

Application

H

Featured Hardware

- Shields (Two-piece)
- Pin Hoods
- Guide Hardware
- Jackscrews



Component Description			Number of Positions				
			6	14	20	26	34
STANDARD HOUSINGS Pages 44 to 51	Plug Block	Phenolic	—	—	201356-1	201359-1	1-201357-1
	Receptacle Block	Phenolic	—	—	200346-2	200512-2	200838-2
	Plug Block	Diallyl Phthalate	—	—	201356-3	201359-3	201357-3
	Receptacle Block	Diallyl Phthalate	—	—	200346-4	200512-3	200838-3
	Plug Block	Polyester	—	—	—	—	213800-1
	Receptacle Block	Polyester	—	—	—	—	213802-1
SHIELDS Pages 84 to 87	180° Two-Piece Long	Al Anodized	—	—	—	201576-1	201571-1
		Nickel Plated Steel	—	—	—	201576-2	201571-2
	180° Two-Piece Short	Al Anodized	—	—	—	—	200517-1
		Nickel Plated Steel	—	—	204087-1	200514-2	200517-9
		Nickel Plated Cast Al	—	—	—	—	—
	90° Two-Piece Long	Nickel Plated Steel	—	—	—	—	—
	90° Two-Piece Short	Nickel Plated Steel	—	—	—	—	—
	45° Two-Piece Short	Nickel Plated Steel	—	—	—	—	—
	45° Two-Piece Deep	Nickel Plated Steel	—	—	—	—	—
	180° One-Piece Long	Nickel Plated Steel	—	—	—	—	—
	180° One-Piece Short	Nickel Plated Steel	—	—	—	—	—
	90° One-Piece Short	Nickel Plated Steel	—	—	—	—	—
JACKSCREWS[1] Pages 78 and 79	Fixed Male	Stainless Steel	—	—	201092-4	201092-4	201092-4
	Fixed Female	Stainless Steel	—	—	201089-4	201089-4	201089-4
	Long-Long Male	Tip: Stainless Steel Body: Die Cast Zinc	—	—	—	—	—
	Long-Long Female	Tip: Stainless Steel Body: Die Cast Zinc	—	—	—	—	—
	Long Male	Tip: Stainless Steel Body: Die Cast Zinc	—	—	201413-4	201413-4	201413-4
	Long Female	Tip: Stainless Steel Body: Die Cast Zinc	—	—	201414-4	201414-4	201414-4
	Short-Short Male	Tip: Stainless Steel Body: Die Cast Zinc	—	—	—	—	—
	Short-Short Female	Tip: Stainless Steel Body: Die Cast Zinc	—	—	—	—	—
GUIDE HARDWARE Page 81	Center Male	Stainless Steel	—	—	—	—	—
	Center Female	Stainless Steel	—	—	—	—	—
	Corner Male	Stainless Steel	—	—	—	—	1-200833-1
	Corner Female	Stainless Steel	—	—	—	—	1-200835-1
PIN HOODS Pages 82 and 83	Internal Open End	Nickel Plated Steel	—	—	—	—	201786-4
	Internal Closed End	Nickel Plated Steel	—	—	—	—	202434-4
	External Closed End	Al Iridite	—	—	—	—	201350-2
	External Closed End	Nickel Plated Steel	—	—	—	—	—

[1]Listed Jackscrews have 6-32 single lead threads. For corresponding Jackscrews with 6-32 double lead threads, refer to pages 78 and 79.

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Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Cable-to-Panel (Continued)

1. Confirm that Application H (at left) most closely meets your requirements. (Other applications are shown on pages 10 through 23.)
2. Find the appropriate column for the number of positions required.
3. Select part numbers required for the application listed in the column below the number of positions.

   If a part number is not listed for a particular item, it is not available.

   If more than one part number is listed for a particular hardware item, choose the one which best fits your application.
4. Dimensional information is available on the indicated pages under description column.
5. Select Contacts: Type II (page 30), Type III+ (pages 31 through 35) or Subminiature Coaxial (pages 40, 41).

Special application housings and posted housings may be substituted for these standard housings. See Special Application and Posted Connectors Sections.

This cable-to-panel application utilizes jackscrews, a two-piece short shield, a strain relief clamp, a pin hood for pin protection and guide hardware.

Do not use a pin hood in combination with the shield for sizes 20, 26 and 41. A long shield may be used in lieu of pin hood for pin protection for all sizes except the 20 position. Shields are available with 180° cable exit and for the 50 thru 104 position connectors, a 90° cable exit. 104 CF has 90° and 45° cable exits. 160 CF has 45° cable exit.

Select the appropriate jackscrew length for the type of shield chosen as indicated by symbol (△▲).

Number of Positions						Component Description		
41	50	75	104	104 CF	160 CF			
202135-2	201358-1	201310-1	201345-1	201692-4	202799-2	Plug Block / Receptacle Block	Phenolic	STANDARD HOUSINGS Pages 44 to 51
201302-1	200277-2	201311-1	201037-1	201532-4	202800-2			
202135-4	201358-3	201310-3	201345-2	201692-3	202799-1	Plug Block / Receptacle Block	Diallyl Phthalate	
201302-3	200277-4	201311-3	—	201532-2	202800-1			
—	—	—	—	1-201692-6	—	Plug Block / Receptacle Block	Polyester	
—	—	—	—	—	—			
—	201443-1△	—	—	—	—	180° Two-Piece Long	Al Anodized	SHIELDS Pages 84 to 87
202383-2	201443-2△	202713-2▲	—	—	—		Nickel Plated Steel	
—	200532-1△	—	—	—	—	180° Two-Piece Short	Al Anodized	
202383-1	200532-2△	202713-1▲	—	—	—		Nickel Plated Steel	
—	—	—	201131-1△	—	—		Nickel Plated Cast Al	
—	203975-2▲	202711-3▲	—	—	—	90° Two-Piece Long	Nickel Plated Steel	
—	203975-1▲	202711-1▲	—	202395-1	—	90° Two-Piece Short		
—	—	—	—	202110-1	202798-1	45° Two-Piece Short		
—	—	—	—	202169-1	—	45° Two-Piece Deep		
—	—	—	—	—	—	180° One-Piece Long		
—	—	—	—	—	—	180° One-Piece Short		
—	—	—	—	—	—	90° One-Piece Short		
201092-4	201092-4	201092-4	201092-4	—	—	Fixed Male / Fixed Female	Stainless Steel	JACKSCREWS[1] Pages 78 and 79
201089-4	201089-4	201089-4	201089-4	—	—			
—	207234-1▲	207234-1▲	207234-1▲	—	—	Long-Long Male	Tip: Stainless Steel; Body: Die Cast Zinc	
—	207235-1▲	207235-1▲	207235-1▲	—	—	Long-Long Female		
201413-4	201413-4△	201413-4△	201413-4△	—	—	Long Male		
201414-4	201414-4△	201414-4△	201414-4△	—	—	Long Female		
—	—	—	—	—	—	Short-Short Male		
—	—	—	—	—	—	Short-Short Female		
—	—	—	—	—	—	Center Male / Center Female / Corner Male / Corner Female	Stainless Steel	GUIDE HARDWARE Page 81
—	—	—	—	—	—			
—	1-200833-1	1-201046-2	1-201046-2	202173-8	1-201046-2			
—	1-200835-1	201047-2	201047-2	202174-5	201047-2			
—	—	—	—	—	—	Internal Open End	Nickel Plated Steel	PIN HOODS Pages 82 and 83
—	202394-2	201369-4	201364-4	—	203743-4	Internal Closed End	Nickel Plated Steel	
—	—	—	—	—	—	External Closed End	Al Iridite	
—	201390-5	201368-4	201346-4	202119-2	203744-4	External Closed End	Nickel Plated Steel	

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NOTE: All part numbers are RoHS Compliant

Singal Contacts

Type III+, Crimp, Snap-In, Size 16

Precision formed pin and socket contacts in Size 16. They are used in M Series, Special M Series, "G" Series, Metrimate, Metrimate Drawer, and CPC Series 1 and 4 connectors. Contacts feature a high normal force which provides a low resistance in significant applications such as dry circuit signal conditions. Mating entry is closed-ended to prevent damage from stubbing due to misalignment. Stainless steel spring provides superior normal force and retention in the housing. AMP proprietary gold plating process is designed so that specified plating thicknesses are controlled on the inside of the socket, which is the critical contact mating area. The contacts are formed from brass. Single contact rating is 13 amperes at 30°C T-Rise. The single contact rating for enhanced high current Type III+ is 24 amperes @ 30°C T-Rise.

See page 31 for product details.

Type III+, Solder Type, Size 16

As with the crimp snap-in Type III+, these precision formed solder-type contacts are also used in M Series, Special M Series, Metrimate, Metrimate Drawer, and CPC Series 1 and 4 connectors. Contacts feature a high normal force which provides a low resistance in significant applications, such as dry circuit conditions. A preformed wire barrel accepts both stranded and solid wire, while the preformed insulation barrel provides strain relief for various wire insulation thicknesses. Mating entry is closed-ended to prevent damage from stubbing due to misalignment. A stainless steel spring provides superior normal force and retention in the housing. AMP proprietary gold plating process is designed so that specified plating thicknesses are controlled on the inside of the socket, which is the critical contact area. Single contact current rating is 13 amperes at 30°C Temperature Rise. Single contact rating for enhanced high current Type III+ is 24 amperes at 30°C T-Rise.

See pages 34 and 35 for product details.

Type III+, Solder Tab, Size 16

A companion contact style to the crimp snap-in and solder-type, the Type III+ Solder Tab is compatible with the same AMP connector families, and features high normal forces to provide a low resistance in significant applications. A pre-crimped solder tab with slot accepts various sizes of solid and stranded wire. Mating entry is closed-ended to prevent stubbing due to misalignment. A stainless steel spring provides superior normal force and retention in the housing. AMP proprietary gold plating process is designed so that specified plating thicknesses are controlled on the inside of the socket, which is the critical contact area. Single contact current rating is 13 amperes at 30°C Temperature Rise.

See page 35 for product details.

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NOTE: All part numbers are RoHS Compliant

Signal Contacts (Continued)

Type III+, Posted Version, Size 16

The last member of the Type III+ family of contacts, the posted version is compatible with M Series, Special M Series, Metrimate, Metrimate Drawer, and CPC Series 1 connectors. Precision formed, they are pre-crimped to various post configurations including those that accept TERMI-POINT Clip or wire-wrap type terminations. Contacts feature high normal force which provides a low resistance in significant applications. Mating entry is closed-ended to prevent damage from stubbing due to misalignment. A stainless steel spring provides superior normal force and retention in the housing. AMP proprietary gold plating process is designed so that specified plating thicknesses are controlled on the inside of the socket, which is the critical contact mating area. Contacts are formed from brass. Single contact current rating is 13 amperes at 30°C Temperature Rise.

See page 32 for product details.

Type II, Crimp, Snap-In, Size 16

Precision screw-machined pin and socket contacts, they are used in M Series, Special M Series, "G" Series, Metrimate, Metrimate Drawer, and CPC Series 1 and 4 connectors. Contacts feature high normal force which provides a low resistance in significant applications such as dry circuit signal conditions. Mating entry is closed-ended to prevent damage from stubbing due to misalignment. A stainless steel spring provides superior normal force and retention in the housing. The contact bodies are machined from solid brass. Single contact current rating is 13 amperes at 30°C Temperature Rise.

See page 30 for product details.

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NOTE: All part numbers are RoHS Compliant

Power Contacts

Type I, Crimp, Snap-In, Size 12

Precision screw-machined pin and socket, Size 12 contacts, they are used in Special M Series and "G" Series connectors, and are inserted into the same cavities as Miniature Coaxial contacts. These contacts feature a high normal force which provides a low resistance in significant applications. Mating entry is closed-ended to prevent damage from stubbing due to misalignment. Beryllium copper springs are used to provide contact normal force and are assisted by a stainless steel hood which provides anti-overstress assurance. Single contact current rating is 23 amperes at 30°C Temperature Rise.

See page 36 for product details.

Type XII, Crimp-Type

Precision formed male and female contacts used in CPC Series 3 and 4, Special M Series and "G" Series connectors, these contacts offer a low cost power option which provides additional applied cost savings when terminated with semiautomatic application equipment. The contact body is made from 100% copper, which provides for excellent conductivity. Spring characteristics are derived from a captive stainless steel spring which assists the dual cantilever spring members of the female contact. Single contact current rating is 35 amperes at 30°C Temperature Rise.

See page 38 for product details.

High Current Upgrades

Precision screw-machined pin and socket contacts have increased current capability. All upgraded contacts use the high amperage Louvertac contact band. The design of this contact allows for increased current in the same form factor. For example, Type II/Type III+ upgraded contacts increase the current from 13 amperes free air
to 23 amperes free air at a 30°C Temperature Rise.

See pages 37 and 39 for product details.

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NOTE: All part numbers are RoHS Compliant

Coaxial Contacts

Subminiature, Crimp, Snap-In, Size 16

Precision screw-machined pin and socket, Size 16 contacts, they are used in M Series, Special M Series, and CPC Series 1 and 4. They provide cost effective solutions in applications where mixtures of signal, power, and coaxial cable terminations are desired. The contact outer shell is made from brass, while the center pin conductor is beryllium copper, and the socket is brass. Both the pin and socket center conductor are gold plated for maximum corrosion resistance and minimum contact resistance. The retention spring is stainless steel, while the ferrule is tin plated copper. Contact design offers application of coaxial cable, shielded conductors, and twisted pair wire with a voltage rating of up to 200 VRMS, and a current rating of 1.0 ampere at 30°C Temperature Rise.

See pages 40 and 41 for product details.

Miniature, Crimp, Snap-In, Size 12

Precision screw-machined, Size 12 pin and socket contacts, they are used in Special M Series and "G" Series connectors. They provide cost effective solutions in applications where a mixture of signal, power, and coaxial cable terminations is desirable. Contact body and center wire conductor are made from brass, and are gold plated for maximum corrosion resistance and minimum contact resistance. The retention spring is beryllium copper, and the ferrule is tin plated copper. Contact design offers application of coaxial cable, shielded conductors, and twisted pair wire with a voltage rating of up to 325 VRMS, and a current rating of 7.5 amperes at 30°C Temperature Rise.

See pages 42 and 43 for product details.

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NOTE: All part numbers are RoHS Compliant

Singal Contacts (Continued)

Type II, Screw Machine, Crimp

Material

Contact Body - Brass

Retention Spring - Stainless steel

Finish

Contact Body - .000030 [0.00076] gold over .000050 [0.00127] nickel. Gold thickness controlled on socket O.D.

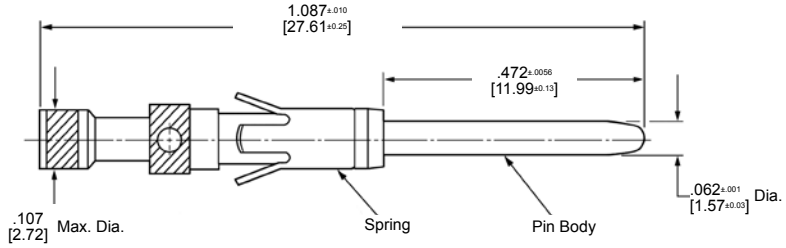
Retention Spring - Stainless steel

Related Product Data

Application Tooling - Pages 76-79



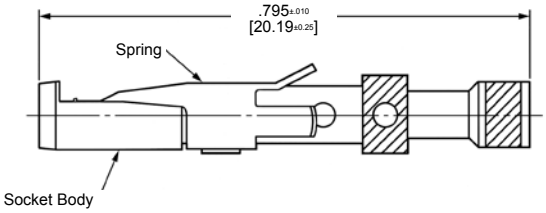
Pin



Pin



Socket



Socket

Contact Size 16—Pin Diameter .062 [1.57] (Test Current, 13 Ampere)‡

Wire Size Range AWG	Wire Size Range [mm²]	Ins. Dia. Range[1]	Tape Mounted Contact No.[2] Pin	Tape Mounted Contact No.[2] Socket	Loose Piece Contact No. Pin	Loose Piece Contact No. Socket	Contact Color Code	Tooling Part No. Tape Mounted: Dies for AMP-TAPETRONIC Machine 69875	Tooling Part No. Loose Piece: Dies for Pneumatic Tool System	Tooling Part No. Loose Piece: Hand Tool
28-24	0.08-0.20	**.035-.055** 0.89-1.40	201611-4	—	201611-1[4]	201613-1[5]	Red/Red	90249-2	90230-1[7]	91538-1 or 601967-1
		048-.065 1.22-1.65	—	—	201334-1[4]	201332-1[5]	Red/Red			
		.095-.110 2.41-2.79	—	—	202410-1[4]	202411-1[5]	Green		—	601967-1
24-20	0.2-0.6	**.040-.062** 1.02-1.57	201578-4	—	201578-1[4]	201580-1[5]	Yellow/Red	90249-2	90230-1[7]	91538-1 or 58541-1*
		.055-.088 1.40-2.16	201330-6	201328-9	201330-1[4]	201328-1[5]	Yellow/Red			or 601967-1
18 (Two)	0.9-0.9 (Two)	No. Ins. Support	—	—	202725-1[4]	202726-1[4]	Blue	—	90231-2[7]	91539-1 or 601967-1
18-16	0.8-1.4	**.080-.105** 2.03-2.67	—	—	202507-1[4]	202508-1[5]	—	—	—	90136-1 or 601967-1
		No. Ins. Support	200336-6	200333-8	200336-1[4]	200333-1[4]	Blue/Blue	90250-1	90231-2[7]	91539-1 58541-1* or 601967-1
			—	—	204219-1[5,6]	—	Blue/Blue	—		
14	2	No. Ins. Support	212618-2[3]	201568-3	201570-1[4]	201568-1[5]	Violet/Blue	90250-1	90231-2[7]	91539-1 58541-1* or 601967-1
			201570-2	—	212618-1[3,6,†]	—	—	—	—	

[1]Overall insulation crimp diameter, including crimp barrel, must not exceed .125 [3.18].
[2]For AMP-TAPETRONIC Machine No. 69875, order contacts by Tape Mounted Contact No., plus packaging code "IM REEL" (5000 parts per reel).
[3]Grounding pin is used to provide a make-first/break-last condition when mating and unmating connector halves.
[4]Use turret TH502 **(1-601967-6)** with hand tool **601967-1**.
[5]Use turret TH501 **(1-601967-5)** with hand tool **601967-1**.
[6]Pin length is .630±.005 [16.002±.127] on these two pins.
[7]Die Set requires "C" Head Adapter **Part No. 318161-1**; Adapter Holder **Part No. 356304-1** (with ratchet) or **189928-1** (without); and Power Unit **Part No. 189721-2** (hand actuated) or **189722-2** (foot actuated).
*Commercial PRO-CRIMPER II Hand Tool for field repair use only. Note: Die Set can be adapted for use with the 626 Pneumatic Tool System.
† Does not use Hand Tool 91539-1 or 601967-1.
‡ Single contact, free-air test current is not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information on page 8.

Insertion Tool **Part No. 200893-2** (for insulation diameters .070 [1.78] or less).
Extraction Tool **Part No. 305183**

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NOTE: All part numbers are RoHS Compliant

Signal Contacts (Continued)

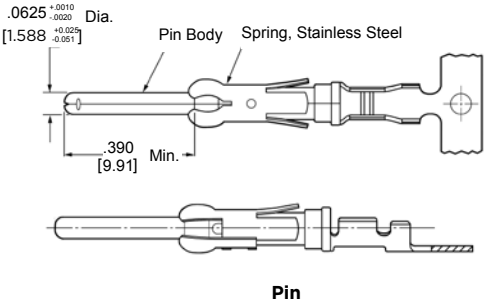
Type III+, Crimp, Snap-In



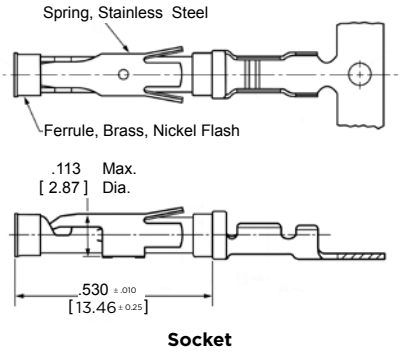
Pin



Socket



Pin



Socket

Material and Finish - See chart
Contact Body - Brass or phosphor bronze[7]
Retention Spring - Stainless steel

Related Product Data
Application Tooling - Pages 76-79
Technical Documents
114-10004 application Specification
108-10024 Product Specification

Contact Size 16 - Pin Diameter .062 [1.57] (Test Current, 13 Ampere)‡

‡ Single contact, free-air test current is not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information on page 8.

Wire Size Range AWG	Wire Size Range mm²	Ins. Dia. Range	Contact Finish	Strip Form Contact No. Pin	Strip Form Contact No. Socket	Loose Piece Contact No. Pin	Loose Piece Contact No. Socket	Tooling Part No. Loose Piece Hand Tool	Tooling Part No. Strip Form Applicators
30-28	0.05-0.09	**.015-.030** 0.38-0.76	Gold/Nickel[2]	788085-3	788088-2	—	—	90716-1	567867-1*** or 567947-1*** or 680602-□***
			Sel. Gold/Nickel[3]	788085-1	788088-1	788085-4	788088-3		
30-26	0.05-0.15	**.040-.060**[1] 1.02-1.52	Bright Tin	1-66425-2	1-66424-1	—	—	91515-1[6]	466598-□***
			Gold/Nickel[2]	66425-7	66424-7	66429-3	66428-3		
			Sel. Gold/Nickel[3]	66425-8	66424-8	66429-4	66428-4		
		.014-.030[1] 0.36-0.76	Gold/Nickel[2]	66393-7	66394-7	—	—	90225-2[6]	466585-3***
			Sel. Gold/Nickel[3]	66393-8	66394-8	66406-4	66405-4		
26-24	0.12-0.2	**.035-.055**[1] 0.89-1.40	Bright Tin	1-66106-5	1-66108-5	1-66107-1	1-66109-7	91515-1[6] or 58495-1*	466321-□*** or 466908-2***
			Gold/Nickel[2]	66106-7	66108-7	66107-3	66109-3		
			Sel. Gold/Nickel[3]	66106-8	66108-8	66107-4	66109-4		
			Sel. Gold/Nickel[4]	—	66108-1	—	66109-1		
24-20	0.2-0.6	**.040-.080**[1] 1.02-2.03	Bright Tin	2-66102-5	3-66104-0	1-66103-8	1-66105-9	91515-1[6] or 58495-1*	466323-□*** or 466907-2***
			Gold/Nickel[2]	66102-8	66104-8	66103-3	66105-3		
			Sel. Gold/Nickel[3]	66102-9	66104-9	66103-4	66105-4		
				2-66102-2	2-66104-3	1-66103-2	1-66105-3		
			Sel. Gold/Nickel[4]	—	66104-1	—	66105-1		
		.060-.120[5] 1.52-3.05	Bright Tin	1-66564-2	1-66563-1	66566-7	66565-7	91542-1[6]	466383-4*** or 466979-1*** or 567363-□***
			Sel. Gold/Nickel[3]	66564-8	66563-8	66566-4	66565-4		
		.080-.100[1] 2.03-2.54	Bright Tin	1-66332-4	1-66331-4	1-66400-0	1-66399-0	91523-1[6] or 90225-2[6]	466324-□*** or 466942-1***
			Gold/Nickel[2]	66332-7	66331-7	66400-3	66399-3		
			Sel. Gold/Nickel[3]	66332-8	66331-8	66400-4	66399-4		
			Sel. Gold/Nickel[4]	—	66331-2	—	66399-2		
18-16	0.8-1.4	**.080-.100**[1] 2.03-2.54	Bright Tin	1-66098-9[S]	1-66100-9	1-66099-5	1-66101-9	91505-1[6] or 91523-1[6] or 58495-1*	466325-□*** or 466906-1***
				1-66098-8					
			Gold/Nickel[2]	66098-8	66100-8	66099-3	66101-3		
			Sel. Gold/Nickel[3]	66098-9	66100-9	66099-4	66101-4		
			Sel. Gold/Nickel[4]	66098-6	—	66099-1	—		
18-14	0.8-2.0	**.080-.100**[1] 2.03-2.54	Bright Tin	1-66359-4	1-66358-6	1-66361-2	1-66360-2	91519-1[6]	466326-□*** or 466923-2***
				1-66359-5[7]	1-66358-8[7]				
			Gold/Nickel[2]	66359-9	66358-9	66361-3	66360-3		
			Sel. Gold/Nickel[3]	1-66359-0	1-66358-0	66361-4	66360-4		
				1-66359-2[7]	1-66358-3[7]	66361-8[7]	66360-8[7]		
			Sel. Gold/Nickel[4]	—	66358-1	—	66360-1		
		.110-.150[5] 2.79-3.81	Bright Tin	66597-8	66598-9	66602-8	66601-9	91521-1[6]	466958-1*** or 567364-□***
					1-66598-0				
			Sel. Gold/Nickel[3]	66597-2	66598-2	66602-2	66601-2		

[1] Overall insulation crimp diameter, including crimp barrel, must not exceed .125 [3.18].
[2] .000015 [0.00038] gold in the mating area over .000050 [0.00127] min. nickel.
[3] .000030 [0.00076] gold in the mating area, with gold flash on remainder, over .000050 [0.00127] min. nickel.
[4] .000030 [0.00076] gold in the mating area, with gold gradient on remainder, over .000050 [0.00127] min. nickel.
[5] **Contacts can ONLY be used in: Metrimate; CPC Series 1 (Arr. 23-24), Series 4 (Arr. 23-13M, 23-16M, 23-22M), and VDE connectors.**
[6] To use with the 626 Pneumatic Tool: remove crimping head from Straight Action Hand Tool (SAHT), order SAHT Adapter **Part No. 217201-1**, Adapter Holder **Part No. 356304-1** (with ratchet) or **189928-1** (without), and Power Unit **Part No. 189721-1** (hand actuated) or **189722-1** (foot actuated).
[7] Phosphor bronze contact body
[S] Standard reeling of strip form contacts.
*Commercial PRO-CRIMPER II hand tool for field repair only. **Note:** Die Set can be adapted for use with 626 Pneumatic Tool System. **Insertion Tool Part No. 91002-1** (for insulation diameters .070 [1.78] Or less). **No. 200893-2** (for insulation diameters .090 [2.29] max.). **Extraction Tool Part No. 305183.** (Instruction Sheet 408-1216)
*** Call Technical Support for Machine Applicator Part Numbers.

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UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Singal Contacts (Continued)

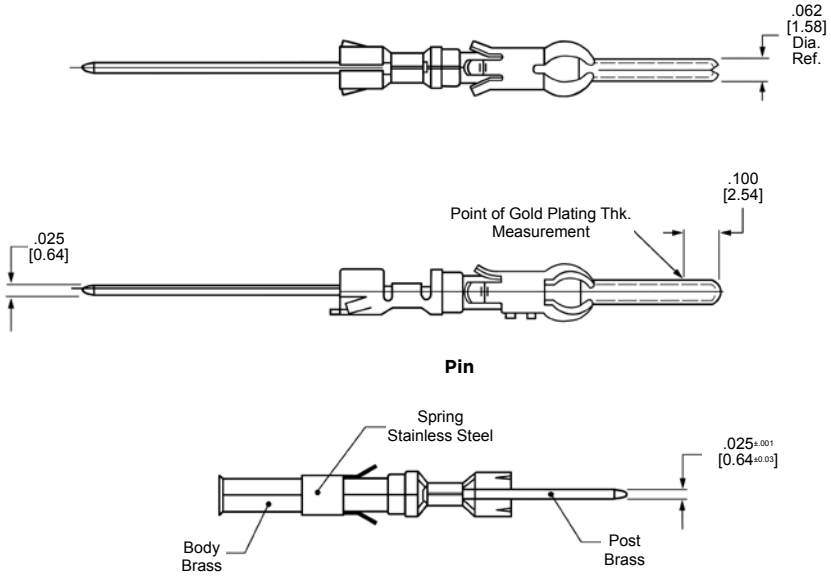
Type III+, Posted
(Replacement Contacts, See Note Below)



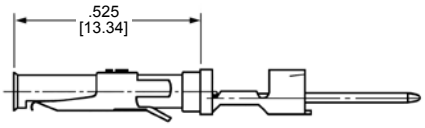
Pin



Socket



Pin



Socket

Material
Contact Body and Post—Brass
Retention Spring—Stainless steel

Finish
See chart.

Contact Size 16—Pin Diameter .062 [1.57] (Test Current, 13 Ampere)‡

Termination Method	Post Configuration	Contact Finish	Loose Piece Contact No.					
			3 Termination High Post		2 Termination High Post		1 Termination High Post	
			Pin	Socket	Pin	Socket	Pin	Socket
Wrap-Type	**.025 x .025** 0.64 x 0.64	Sel. Gold/Nickel[1]	66460-9	66461-9	66460-8	66461-8	66460-7	66461-7
		Gold/Nickel[2]	66460-6	66461-6	—	66461-5	66460-4	66461-4
		Bright Tin	6-66460-6	5-66461-9	6-66460-7	5-66461-8	6-66460-5	5-66461-4
	.045 x .045 1.14 x 1.14	Sel. Gold/Nickel[1]	66471-9	66473-9	—	—	66471-7	66473-7
		Bright Tin	1-66471-7	1-66473-8	—	—	1-66471-6	1-66473-7
	.031 x .062 0.79 x 1.57	Sel. Gold/Nickel[1]	66470-9	—	—	—	66470-7	—
TERMI-POINT Clip	**.031 x .062** 0.79 x 1.57	Sel. Gold/Nickel[1]	66468-9	66459-9	—	—	—	—

[1]Gold flash over .000050 [0.00127] nickel on entire contact, with .000030 [0.00076] gold to a distance of .200 [5.08] from mating end. Gold thickness controlled on socket O.D.
[2].000030 [0.00076] gold over .000050 [0.00127] nickel on contact body. Gold thickness controlled on socket O.D.

Posts plated tin over copper.

Extraction Tool **Part No. 305183** (Instruction Sheet 408-1216)

Insertion Tool **Part No. 200893-2**

Note: These contacts are used as replacement contacts for all posted connectors.

‡ Single contact, free-air test current is not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information on page 7.

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NOTE: All part numbers are RoHS Compliant

Signal Contacts (Continued)

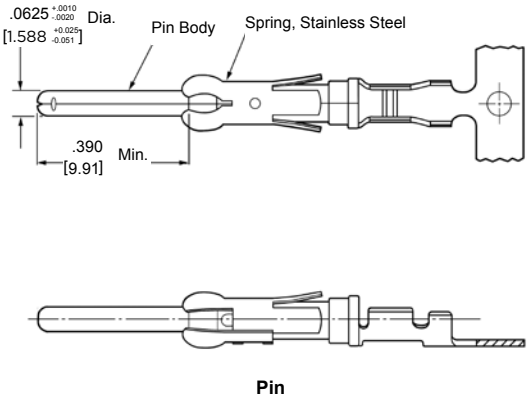
Enhanced High Current Type III+, Crimp, Snap-In



Pin



Socket



Pin

Socket

Material and Finish - See chart
Contact Body - Copper Nickel Alloy
Retention Spring - Stainless steel

Related Product Data
Application Tooling - Pages 76-79
Technical Documents
114-10004 application Specification
108-10024-2 Product Specification

Contact Size 16—Pin Diameter .062 [1.57]

Wire Size Range AWG	Wire Size Range mm²	Ins. Dia. Range	Contact Finish	Strip Form Contact No. Pin	Strip Form Contact No. Socket	Loose Piece Contact No. Pin	Loose Piece Contact No. Socket	Tooling Part No. Loose Piece Hand Tool	Tooling Part No. Strip Form Applicators
18-14	0.8-2.0	.080-.100[1] 2.03-2.54	Gold	1-66359-6	1-66358-9	1-66361-4	1-66360-4	91519-1[3]	466326-□ *** or 466923-2 ***
			Tin	1-66359-9	2-66358-1	1-66361-6	1-66360-6		
		.110-.150[2] 2.79-3.81	Gold	1-66597-0	1-66598-1	66602-9	1-66601-0	91521-1[3]	466958-1 *** or 567364-□ ***
			Tin	1-66597-1	1-66598-2	1-66602-0	1-66601-2		

[1] Overall insulation crimp diameter, including crimp barrel, must not exceed .125 [3.18].
[2] Contacts can ONLY be used in CPC, Series 1 (Arr. 23-24), Series 4 (Arr. 23-13M, 23-16M, 23-22M), and VDE connectors.
[3] To use with the 626 Pneumatic Tool System: remove the crimping head from the Straight Action Hand Tool (SAHT) Assembly, order SAHT Adapter Part No. 217201-1, Adapter Holder Part No. 356304-1 (with ratchet) or 189928-1 (without), and Power Unit Part No. 189721-1 (hand actuated) or 189722-1 (foot actuated).
*** Call Technical Support for Automatic Machine Applicator Part Numbers.

Ratings

Base Current: Type III+ contacts: 13 amperes, 30˚C temperature rise with single contact on 14 AWG wire in free air
Enhanced High Current Type III+ contacts: **24 amperes**, 30˚C temperature rise with single contact on 14 AWG wire
Temperature: -55˚C to +105˚C

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UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Singal Contacts (Continued)

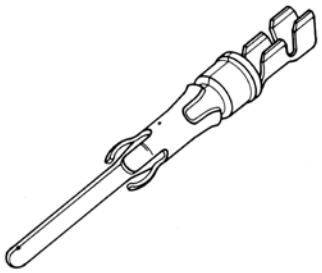
Type III+ (Precision Formed, Crimp)

Contact Size - 6
Pin Diameter - .062 [1.57]

Material and Finish
Contact Body - Copper alloy, plated tin or gold
Spring - Stainless steel

Related Product Data
Performance Characteristics - Page 6
Application Tooling - Pages 76-79
Technical Documents - Page 80

Grounding Pin
(make first - break last)



Wire Size Range mm2	Wire Size Range AWG	Ins. Dia. Range[1]	Contact Finish	Grounding Pin Part No. Strip Form	Grounding Pin Part No. Loose Piece	Strip Form Applicator Part No.	Loose Piece Hand Tool□ Part No.
		.035-.055	Tin	164159-3	164162-1	—	91515-1[5] or
0.12-0.2	26-24	0.89-1.4	Sel. Gold/Nickel[4]	164159-4	164162-2		58495-1*
		.045-.070	Bright Tin	164160-3	164163-1	466323-□***	91515-1[5] or
0.2-0.6	24-20	1.14-1.78	Sel. Gold/Nickel[4]	164160-4	164163-2	or 466907-2***	91505-1[5] or 58495-1*
		.078-.098	Tin	164161-3	164164-1	466741-□***	91523-1[5] or
0.8-1.4	18-16	1.98-2.49	Sel. Gold/Nickel[4]	164161-4	164164-2	or 680114-3***	91505-1[5] or 58495-1*

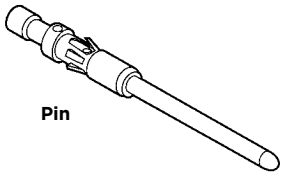
[1]Overall insulation crimp diameter, including crimp barrel, must not exceed .125 [3.18].
[4]Gold flash over .000030 [0.00076] min. nickel on entire contact, with .000030 [0.00076] gold in contact area.
[5]To use with the 626 Pneumatic Tool System: remove the crimping head from the Straight Action Hand Tool (SAHT) Assembly, order SAHT Adapter **Part No. 217201-1**, Adapter Holder **Part No. 356304-1** (with ratchet) or **189928-1** (without), and Power Unit **Part No. 189721-1** (hand actuated) or **189722-1** (foot actuated).
*Commercial PRO-CRIMPER II hand tool for field repair only. **Note:** Die Set can be adapted for use with the 626 Pneumatic Tool System.
***Call Technical Support for Automatic Machine Applicator Part Numbers.
Extraction Tool Part No. 539972-1.

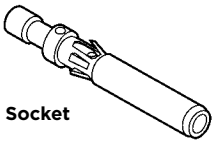
High Current Power Contact—Size 16

The features of the High Current Size 16 contact have been designed to retrofit into the existing AMP Connectors such as CPC (Circular Plastic Connector), CMC (Circular Metal Connector), G Series, M Series, Metrimate Square Grid and Drawer Connector housings. An initial T-Rise test in free air has shown a 23 amp capability with a 30° T-Rise. The contact may be crimped onto 14 AWG wire with an AMP hand tool **Part No. 601967-1**. Use turret TH502 **(1-601967-6)** for the pin and turret TH501 **(1-601967-5)** for the socket.

Material
Body - Copper alloy
Louvertac Band - Beryllium copper
Retention Spring - Stainless steel

Finish
Body - Silver
Louvertac Band - Gold


Pin


Socket

Wire Range mm2	Wire Range AWG	Contact Part Nos. Pin Loose Piece	Pin Tape Mounted	Socket Loose Piece	Socket Tape Mounted	Crimping Tool Tool	Turret for Pins	Turret for Sockets
0.8-1.4	18-16	796964-1	796964-2	796966-1	796966-2	601967-1	1-601967-6	1-601967-5
2	14	193844-1	193844-2	193846-1	193846-2	601967-1	1-601967-6	1-601967-5

Extraction Tool Part No. 305183

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NOTE: All part numbers are RoHS Compliant

Signal Contacts (Continued)

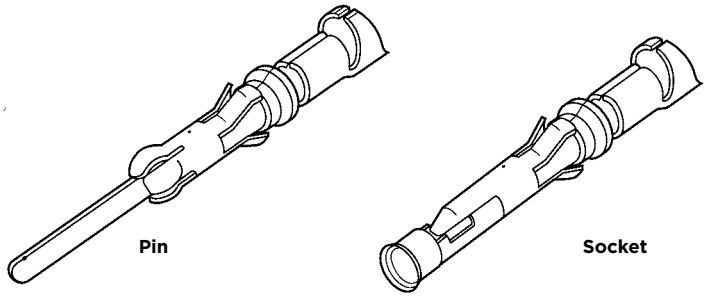
Type III+ (Precision Formed, Solder)

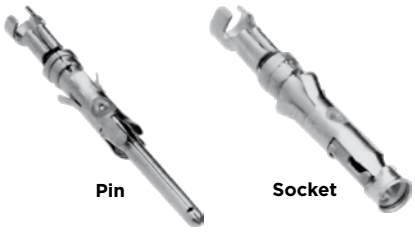
Contact Size - 16
Pin Diameter - .062 [1.57]

Material and Finish
Contact Body - Copper alloy, plated tin to gold
Spring - Stainless steel

Related Product Data
Performance Characteristics - Page 6
Technical Documents - Page 80

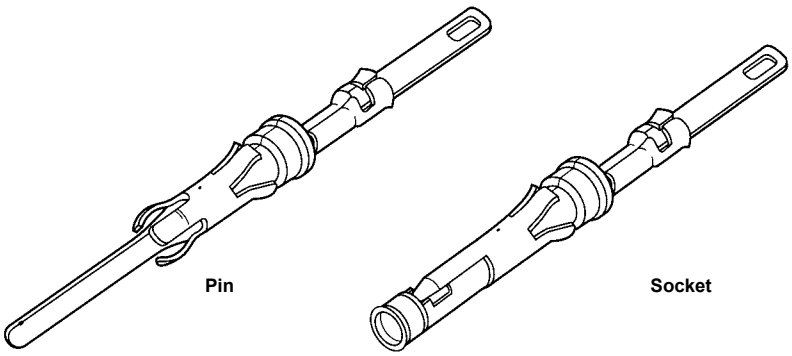
Solder-Type
(with Preformed Wire Barrel/Insulation Support)

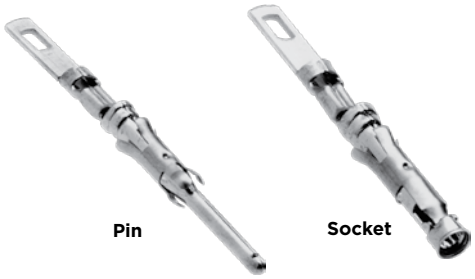




Solder-Type

Solder-Tab





Solder-Tab

Contact Size 16—Pin Diameter .062 [1.57] (Test Current, 13 Ampere)‡

Wire Size Range		Contact Finish	Loose Piece Contact No.	
AWG	mm²		Pin	Socket
26-20	0.12-0.6	Gold/Nickel[1]	66182-1	66183-1
18-16	0.8-1.4	Gold/Nickel[1]	66180-1	66181-1
Solder Tab[4]		Duplex[2]	202236-7	202237-7
		Bright Tin	202236-5	202237-5

[1] .000030 [0.00076] gold in mating area over .000030 [0.00076] min. nickel.
[2]Duplex plated .000030 [0.00076] gold in mating area over .000030 [0.00076] min. nickel on contact body; bright t solder tab.
[3] Bright tin on entire contact.
[4]Designed for up to 14 AWG; but, not to exceed current limitation of contact.
Note: These contacts can be used in Multimate contact cavities of all connector housings.
‡ Single contact, free-air test current is not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information on page 8.
Extraction Tool Part No. 305183

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NOTE: All part numbers are RoHS Compliant

Power Contacts

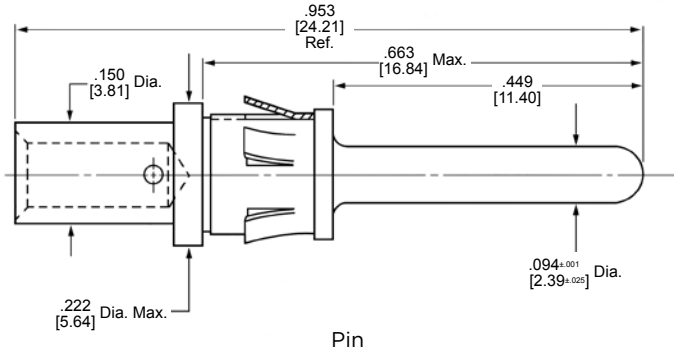
Type I, Crimp, Snap-In



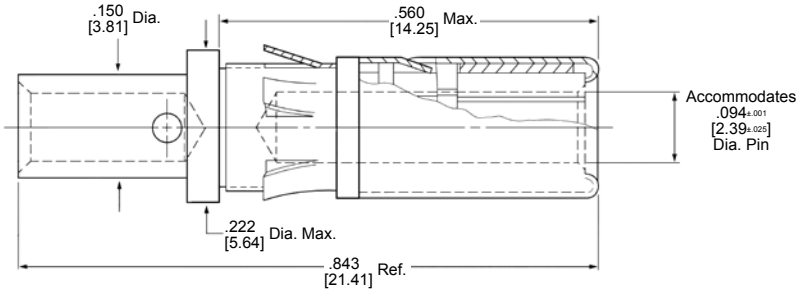
Pin



Socket



Pin



Socket

Material

Contact Body - Bronze
Retention Spring - Beryllium copper

Finish

Contact Body - .000030 [0.00076] gold over .000050 [0.00127] nickel. Gold thickness controlled on socket O.D.
Retention Spring - Nickel plated

Related Product Data

Application Tooling - Pages 90, 91
Technical Documents
108-10108 Product Specification
114-10037 Application Specification

Size 12—Pin Diameter .094 [2.39] (Test Current, 23 Ampere)‡

Wire Size Range		Loose Piece Contact No.		Tooling Part No.	
AWG	[mm²]	Pin	Socket	Dies for Pneumatic Tool*	Hand Tool
18-16	0.8-1.4	202421-1	202418-1	90122	90121
14-12	2-3	202422-1	202417-1	90122	90121

* Use hand actuated Power Unit **Part No. 189721-2** or foot actuated Power Unit **Part No. 189722-2**. Both units require "C" Head Die Set Adapter **Part No. 318161-1** and an Adapter Holder **Part No. 356304-1** (with ratchet) or **Part No. 189928-1** (without ratchet). Request Catalog 124208 for more information on the 626 Pneumatic Tool System.

‡ Single contact, free-air test current; not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information, page 7.

Extraction Tool **Part No. 305183-8** (Instruction Sheet 408-1216)

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Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Power Contacts (Continued)

Type XII, Precision Formed, Crimp, Snap-In

Material

Copper

Finish

A - Tin
B - .000030 [0.00076] selective gold over .000030 [0.00076] nickel
C - .000100 [0.00254] silver plated contacts with lubricant added
D - RoHS compliant Tin plating

Test Current Rating

Silver or Gold - **35 amperes** ‡
Tin or Lead - 15 amperes ‡

‡ Single contact, free-air test current; not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information, page 7.

Related Product Data

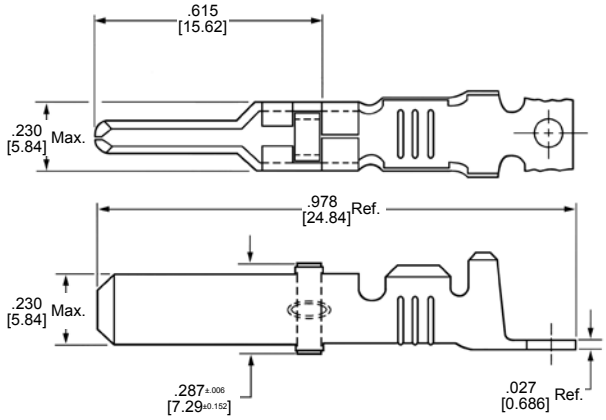
Application Tooling - Pages 90, 91
Technical Documents - Pages 92, 93



Extraction Tool Part No. 91019-3



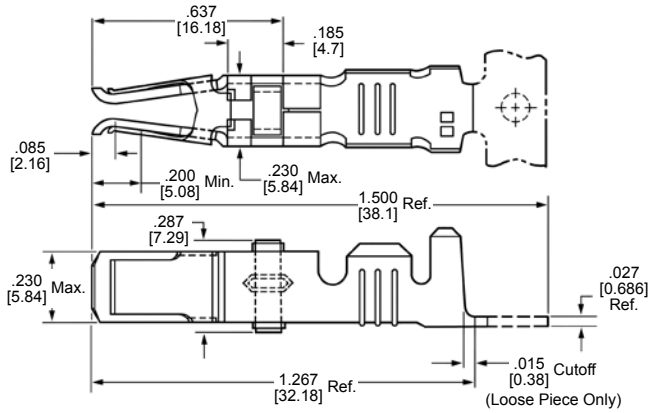
Male



Male



Female



Female

Wire Size Range[1] AWG	Wire Size Range[1] mm²	Ins. Dia. Range	Contact Finish	Strip Form Contact Part Nos. Standard*** Male	Strip Form Contact Part Nos. Standard*** Female	Strip Form Contact Part Nos. Heavy Duty Miniature*** Male	Strip Form Contact Part Nos. Heavy Duty Miniature*** Female	Loose Piece Contact Part Nos. Male	Loose Piece Contact Part Nos. Female	Tooling: Heavy Duty Miniature Applicator	Tooling: Die Set for Hand Tool 69710-1 or 626 Pneumatic Tool System
16 and 14-12	1.25-1.4 and 2-3	**.135-.160** 3.43-4.06	A	66255-1	66740-7	66255-5	1-66740-2	66261-1	66740-8	567455-□***	90145-2[3,7] and 90145-1[4,7]
				66256-1[2]	—	66256-5[2]	—	66262-1[2]	—		
			B	66255-2	66740-5	66255-6	1-66740-1	66261-2	66740-6		
				66256-2[2]	—	66256-4[2]	—	66262-2[2]	—		
			C[5]	66255-7	66740-1	66255-8	66740-9	66261-4	66740-2		
				66256-6[2]	—	66256-7[2]	—	66262-4[2]	—		
16 and 14-12			D	1-66255-1	1-66740-9	1-66255-2	2-66740-0	66261-5	2-66740-1		
				66256-8[2]	—	66256-9[2]	—	66262-5[2]	—		
10	5-6	**.190-.220** 4.83-5.59	A	66253-1	66741-7	66253-5	1-66741-2	66259-1	66741-8	567021-□***	90140-1[7]
				66254-1[2]	—	—	—	66260-1[2]	—		
			B	66253-2	66741-5	66253-6	1-66741-1	66259-2	66741-6		
				66254-2[2]	—	66252-5[2]	—	66260-2[2]	—		
			C[5]	66253-4	66741-1	66253-8	66741-9	66259-4	66741-2		
				66254-4[2]	—	—	—	66260-4[2]	—		
10			D	66253-9	1-66741-9	1-66253-0	2-66741-0	66259-5	2-66741-1		
				66254-6[2]	—	—	—	66260-5[2]	—		

[1]Wire strip length—.281 [7.14].
[2]Ground contact.
[3]Die insert **Part No. 90145-2** is for crimping 16 AWG [1.25-1.4 mm^2] wire.
[4]Die insert **Part No. 90145-1** is for crimping 14-12 AWG [2-3 mm^2] wire.
[5]Recommended for high current/vibration applications where fretting corrosion is a problem.
[7] Die Set requires "C" Head Adapter **Part No. 318161-1**; Adapter Holder **Part No. 356304-1** (with ratchet) or **189928-1** (without); and Power Unit **Part No. 189721-2** (hand actuated) or **189722-2** (foot actuated).
Extraction Tool Part No. 91019-3
***Call the Technical Support Center at 1-800-522-6752 for Automatic Machine Applicator Part Numbers.

Catalog 82003
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UK: 44-141-810-8967

Power Contacts (Continued)

Type XII, Crimp, Snap-In

The Multimate features of the High Current Type XII contact have been designed to fit into the existing AMP Connectors such as CPC (Circular Plastic Connector), CMC (Circular Metal-Shell Connector), G Series, and M Series housings. An initial T-Rise test in free air has shown a **60 amp** capability with a 30° T-Rise with 8 gage wires. The contact may be crimped onto 8 AWG wire with a Daniels Hand Tool M310 or AMP P/N 356114-1 and Positioner TP1068S or AMP P/N 356119-1.

Material

Body - Copper alloy

Louvertac Band - Beryllium copper

Retention Spring - Stainless steel

Finish

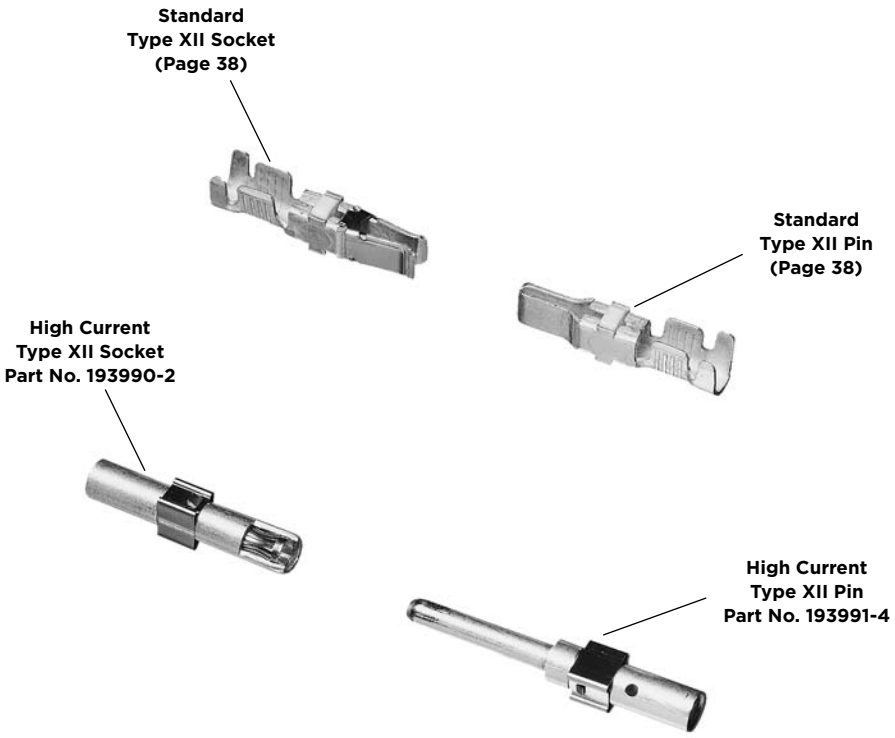
Body - Silver

Louvertac Band - Gold



Extraction Tool
Part No. 224155-1

Cable-to-Cable



Current-Carrying Capacity. The graph shows current-carrying capacity versus temperature rise for a fully energized 3 position CPC plug P/N 206037-2 and receptacle P/N 206036-2. These initial representative amperage ratings were conducted with 8 AWG wires that were 3 feet long.

Notes:
1. High Current contacts with Louvertac bands are **not** intermateable with any other contact.
2. Additional information on CPC and CMC connectors is available in Tyco Electronics Catalog No. 82021.
3. Additional information on G Series connectors is available in Tyco Electronics Catalog No. 82046.
4. Additional information on M Series connectors is available in Tyco Electronics Catalog No. 82003.
5. Additional information on LGH connectors is available in Tyco Electronics Catalog No. 82024.

NOTE: All part numbers are RoHS Compliant

Coaxial Contacts

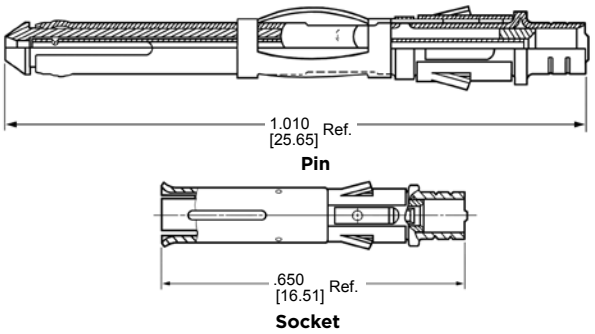
Subminiature, Crimp, Snap-In, Size 16



Pin



Socket



Material

Outer Shell - Brass per MIL-C-50

Center Conductor - Beryllium copper per QQ-C-533 (Pin); Brass per QQ-B-626 (Socket)

Inner Dielectric - Polypropylene

Retention Spring - Stainless steel per QQ-S-766

Ferrule - Copper per QQ-C-576 or ASTM-B-152 (1-332056-0)

Finish

Outer Shell, Center Conductor—See charts

Ferrule—Tin per MIL-T-10727

Selection Chart for Coaxial Cable

Cable Size (RG/U)	Contact Finish	Loose Piece Contact No.		Ferrule Part No.	Tooling Part No.	
		Pin	Socket		Die Inserts for Hand Tool 69710-1 or Pneumatic Tool*	Hand Tool
178, 196	Gold/Nickel Gold/Copper[1]	226537-2	51565-2	1-332057-0	69690-2	69656-2
	Gold/Nickel Gold/Copper[2]	—	51565-5			
196 (Double Braid)	Gold/Nickel Gold/Copper[1]	226537-2	51565-2	225088-1	—	69656-9
	Gold/Nickel Gold/Copper[2]	—	51565-5			
174, 188, 316	Gold/Nickel Gold/Copper[1]	226537-1	51565-1	1-332056-0	69690	69656
	Gold/Nickel Gold/Copper[2]	226537-4	51565-4			
174 (Double Braid)	Gold/Nickel Gold/Copper[1]	226537-1	51565-1	225088-3	—	69656-7
	Gold/Nickel Gold/Copper[2]	226537-4	51565-4			
179, 187	Gold/Nickel Gold/Copper[1]	226537-1	51565-1	1-332056-0	69690-1	354940-1 & 91911-4
	Gold/Nickel Gold/Copper[2]	226537-4	51565-4			
187 (Double Braid)	Gold/Nickel Gold/Copper[1]	226537-1	51565-1	225088-1	—	69656-8
	Gold/Nickel Gold/Copper[2]	226537-4	51565-4			
161	Gold/Nickel Gold/Copper[1]	226537-1	51565-1	1-332056-0	—	—
	Gold/Nickel Gold/Copper[2]	226537-4	51565-4			

* Use hand actuated Power Unit **Part No. 189721-2** or foot actuated Power Unit **Part No. 189722-2**. Both units require "C" Head Die Set Adapter **Part No. 318161-1** and an Adapter Holder **Part No. 356304-1** (with ratchet) or **Part No. 189928-1** (without ratchet). Request Catalog 124208 for more information on the 626 Pneumatic Tool System.

Extraction Tool **Part No. 305183**

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NOTE: All part numbers are RoHS Compliant

Coaxial Contacts (Continued)

Subminiature, Crimp, Snap-In, Size 16
(Continued)

Selection Chart for Twisted Pair and Shielded Wire

Wire Size AWG	Wire Size [mm²]	Contact Finish	Loose Piece Contact No. Pin	Loose Piece Contact No. Socket	Ferrule Part No.	Tooling Part No. Die Inserts for Hand Tool 69710-1 or Pneumatic Tool*	Tooling Part No. Hand Tool
30	0.05 (Twisted Pair, Solid)	Gold/Nickel Gold/Copper[1]	226537-3	51565-3	1-332057-0	69690-2	69656-2
28	0.08-0.09 (Twisted Pair, Solid)	Gold/Nickel Gold/Copper[1]	226537-3	51565-3	1-332057-0	69690	69656
28	0.08-0.09 (Twisted Pair, Stranded 7 Str., .0050 [0.13] Dia.)	Gold/Nickel[1] Gold/Copper	226537-3	51565-3	1-332057-0	69690-1 or 69690-2	354940-1 & 91911-4 or 69656-2
26	0.12-0.15 (Twisted Pair, Solid or Stranded 7 Str. .0063 [0.16] Dia.)	Gold/Nickel[1] Gold/Copper	226537-3	51565-3	1-332057-0	69690	69656
26	0.12-0.15 (Shielded, .075 [1.91] Max. O.D.)	Gold/Nickel Gold/Copper[1]	226537-1	51565-1	1-332057-0	69690-3	69656-3
		Gold/Nickel Gold/Copper[2]	226537-4	51565-4			

[1] 000030 [0.00076] gold over .000050 [0.00127] nickel—outer shell and socket center conductor; .000030 [0.00076] gold over .000100 [0.00254] copper—pin center conductor.

[2] 000050 [0.00127] gold over .000050 [0.00127] nickel—outer shell and socket center conductor; .000050 [0.00127] gold over .000100 [0.00254] copper—pin center conductor.

* Use hand actuated Power Unit **Part No. 189721-2** or foot actuated Power Unit **Part No. 189722-2**. Both units require "C" Head Die Set Adapter **Part No. 318161-1** and an Adapter Holder **Part No. 356304-1** (with ratchet) or **Part No. 189928-1** (without ratchet). Request Catalog 124208 for more information on the 626 Pneumatic Tool System.

Note: A ferrule is required for each pin and socket.
Extraction Tool Part No. 305183

NOTE: All part numbers are RoHS Compliant

Coaxial Contacts (Continued)

Miniature, Crimp, Snap-In, Size 12



Pin

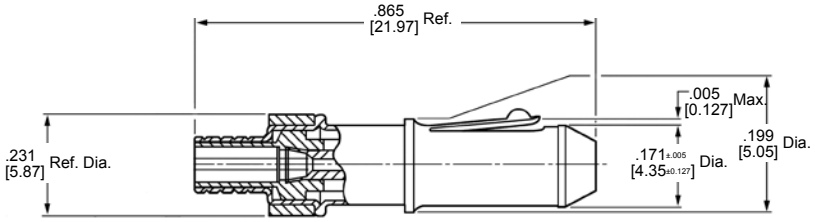


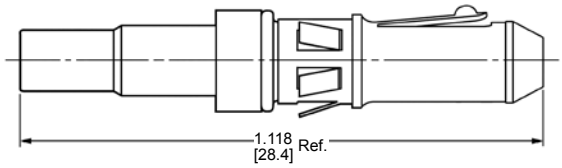
Socket



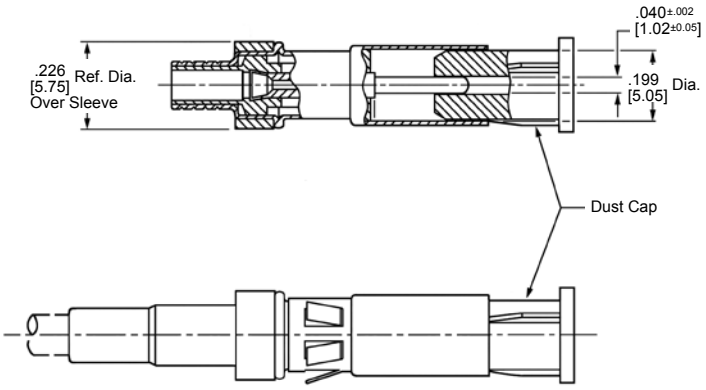
Ferrule

Retention Spring
Part No. 201142-1

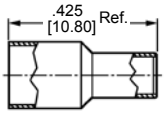




Pin



Socket



Ferrule

Material

Outer Shell - Brass per MIL-C-50
Center Conductor - Brass per QQ-B-626
Inner Dielectric - Polymethylpentene
Retention Spring - Beryllium copper per QQ-C-533
Ferrule - Copper per QQ-C-576

Finish

Outer Shell, Center Conductor - See charts on next page
Retention Spring - Nickel per QQ-N-290
Ferrule - Tin per MIL-T-10727
Extraction Tool **Part No. 305183-8**

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NOTE: All part numbers are RoHS Compliant

Coaxial Contacts (Continued)

Miniature, Crimp, Snap-In, Size 12
(Continued)

Selection Chart for Coaxial Cable

Cable Size (RG/U)	Contact Finish	Loose Piece Contact No.		Ferrule Part No.	Tooling Part No.	
		Pin	Socket		Die Inserts for Hand Tool 69710-1 or Pneumatic Tool*	Hand Tool
55, 55A, 55B 141, 142, 223	Gold/Nickel[1]	201145-4	201146-4	330478	69315-4	69248-4
	Gold/Copper[2]	—	201146-9			
58, 58A, 58B, 58C	Gold/Nickel[1]	201145-4	201146-4	328663	69220-2	45740-2
	Gold/Copper[2]	—	201146-9			
174, 179A, 187, 21-598	Gold/Nickel[1]	201143-1	201144-1	328666	69227-2	354940-1 & 91912-3
	Gold/Copper[2]	—	201144-6			
180, 180A, 195, 21-597	Gold/Nickel[1]	201145-2	201146-2	328664	69222-2	45639-2
	Gold/Copper[2]	1-201145-0	1-201146-0			
178, 178A, 196	Gold/Nickel[1]	201511-1	201512-1	328667	69373	69186-2
188	Gold/Nickel[1]	201143-5	201144-5	328666	69227-2	354940-1 & 91912-4
	Gold/Copper[2]	201143-7	201144-7			
122	Gold/Nickel[1]	201145-1	—	328664	69222-2	45639-2
188 Double Braid 316 Double Braid	Gold/Nickel[1]	201143-5	201144-5	221848-3	—	58290-1
	Gold/Copper[2]	201143-7	201144-7			
Special .125, .100, .066, .012DB	Gold/Nickel[1]	201143-1	201144-1	221848-3	—	58290-1

Selection Chart for Twisted Pair

Wire Size AWG	Wire Size [mm²]	Max. Ins. Dia. (Two Wires Combined)	Contact Finish	Loose Piece Contact No.		Ferrule Part No.	Tooling Part No.	
				Pin	Socket		Die Inserts for Hand Tool 69710-1 or Pneumatic Tool*	Hand Tool
28-26	0.08-0.15 (Solid)	**.080** 2.03	Gold/Nickel[1]	201511-1	201512-1	328667	69373	345940-1 & 91912-3
24-22	0.2-0.4 (Stranded)	**.115** 2.92	Gold/Nickel[1]	201143-5	201144-5	328666	69672	45638-3
			Gold/Copper[2]	201143-7	201144-7			
24-22	0.2-0.4 (Solid or Stranded)	**.160** 4.06	Gold/Nickel[1]	50079-1	50080-1	329029	69222-2	45639-2

Selection Chart for Shielded Wire

Shielded Wire AWG	Shielded Wire No.	Contact Finish	Loose Piece Contact No.		Ferrule Part No.	Tooling Part No.	
			Pin	Socket		Die Inserts for Hand Tool 69710-1 or Pneumatic Tool*	Hand Tool
22	NAS-702, Class A	Gold/Nickel[1]	—	201144-3	328666	69227-2	354940-1 & 91912-3
22	MIL-C-7078A, Type II						
22	NAS-702, Class B	Gold/Nickel[1]	201145-4	201146-4	328663	69220-2	45740-2
		Gold/Copper[2]	—	201146-9			

Selection Chart for Various Manufacturers' Cables

Cable Size Type/AWG	Cable Size [mm²]	Dielectric O.D. (Max.)	Cable O.D. Range	Braid	Contact Finish	Loose Piece Contact No.		Ferrule Part No.	Tooling Part No.	
						Pin	Socket		Die Inserts for Hand Tool 69710-1 or Pneumatic Tool*	Hand Tool
Brand-Rex T209A 29 AWG	0.08	**.076** 1.93	**.112-.122** 2.84-3.10	Single	Gold/Nickel[1]	—	201146-6	330587	—	—
Brand-Rex T5788A 26 AWG	0.12-0.15	**.106** 2.69	**.160** 4.06	Single	Gold/Nickel[1]	201145-2	201146-2	328664	69222-2	45639-2
					Gold/Copper[2]	1-201145-0	1-201146-0			
RAYCHEM 0030D1314 Army Ord. 11207177 32-26 AWG	0.03-0.15	**.129** 3.28	**.122-.137** 3.10-3.48	Single	Gold/Nickel[1]	—	201146-6	330587	—	—

[1].000030 [0.00076] gold over .000030 [0.00076] nickel.
[2].000100 [0.00254] gold over .000100 [0.00254] copper.
* Use hand actuated Power Unit **Part No. 189721-2** or foot actuated Power Unit **Part No. 189722-2**. Both units require "C" Head Die Set Adapter **Part No. 318161-1** and an Adapter Holder **Part No. 356304-1** (with ratchet) or **Part No. 189928-1** (without ratchet). Request Catalog 124208 for more information on the 626 Pneumatic Tool System.

Note: A ferrule and retention spring (**201142-2**) are required for each pin and socket.

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NOTE: All part numbers are RoHS Compliant

Engineering Notes

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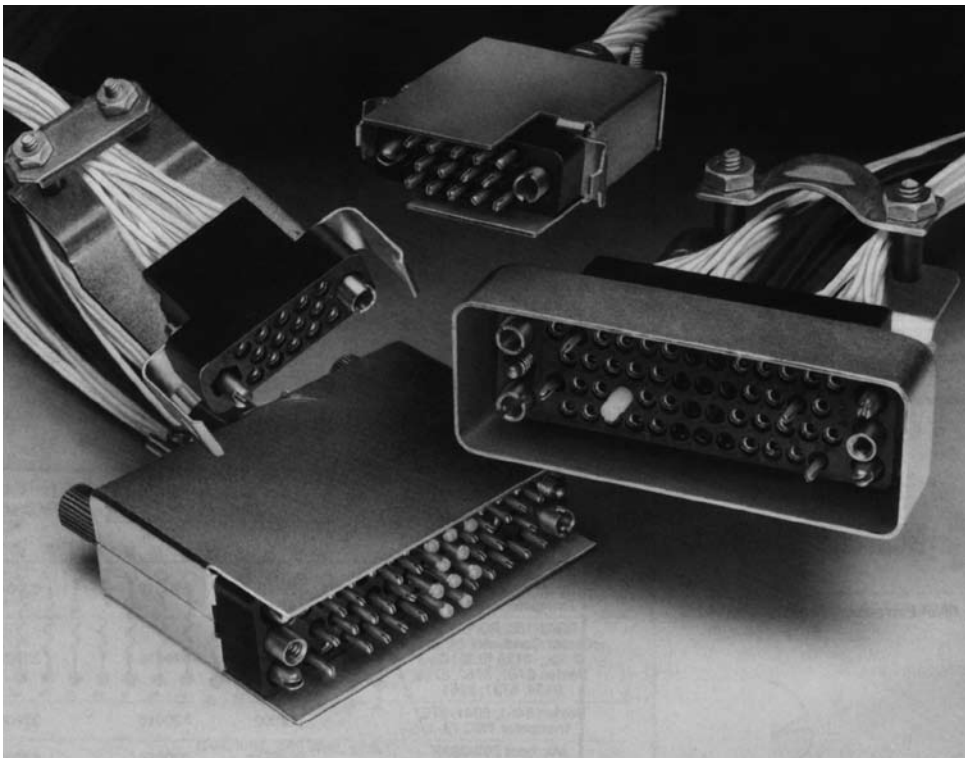
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NOTE: All part numbers are RoHS Compliant

Standard Housings



Standard connectors are furnished as unloaded housings that have Multimate contact cavities for accepting Type II, Type III+, and subminiature COAXICON crimp-type contacts, as well as Type III+ solder-type and posted contacts. All Multimate contacts are interchangeable in the same housing cavity.

Standard connector housings are available in sizes ranging from 6 thru 160 positions. They mate with each other, as well as posted connectors of a corresponding size for hand tool and semiautomatic machine wiring. See Posted Connector section.

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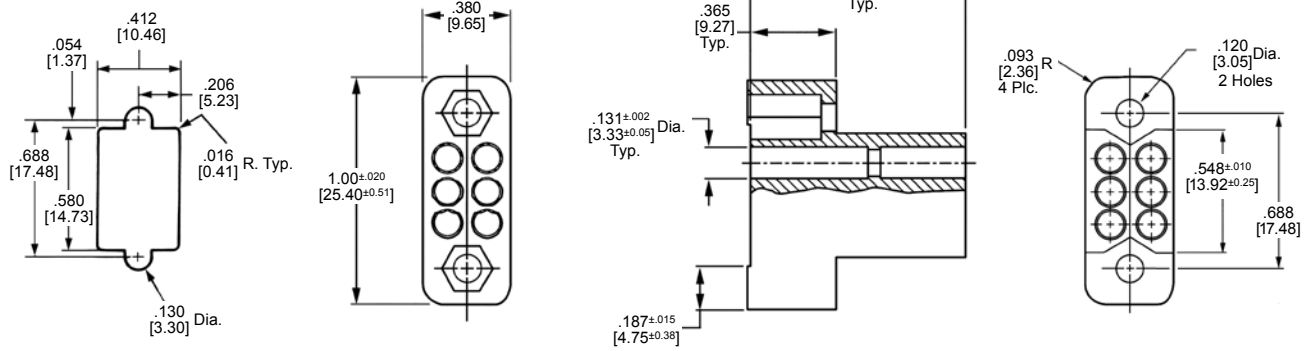
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NOTE: All part numbers are RoHS Compliant

Standard Housings (Continued)

6 Position

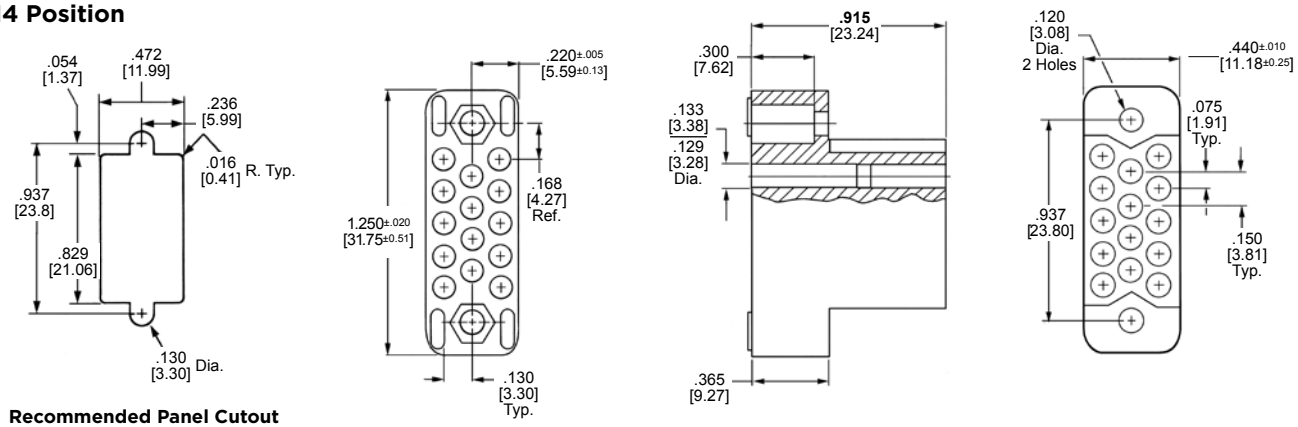


Recommended Panel Cutout

Plug Housing
Phenolic Part No. 202758-1
Diallyl Phthalate Part No. 202758-3

Receptacle Housing
Phenolic Part No. 202757-1
Diallyl Phthalate Part No. 202757-3

14 Position

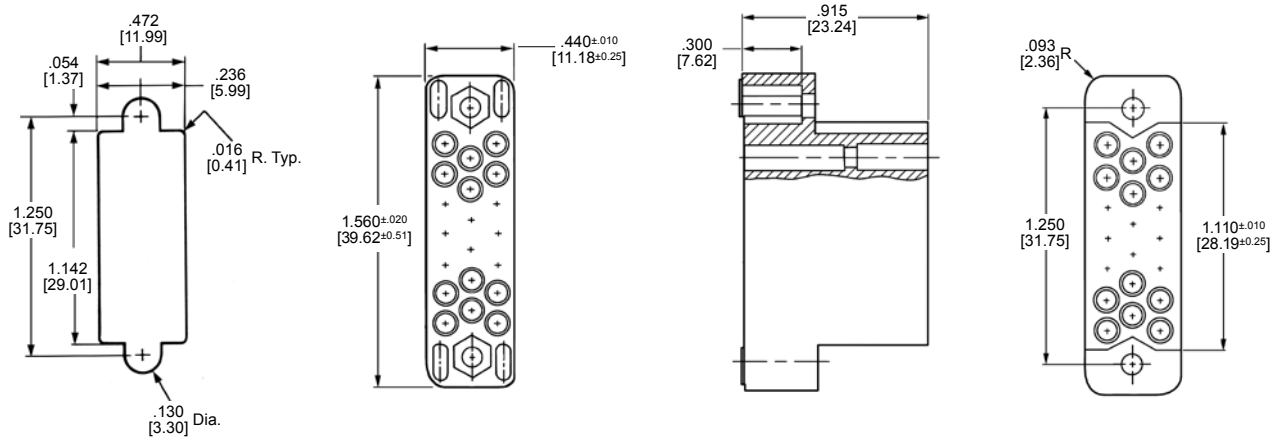


Recommended Panel Cutout

Plug Housing
Phenolic Part No. 201355-1

Receptacle Housing
Phenolic Part No. 201298-1
Diallyl Phthalate Part No. 201298-3

20 Position



Recommended Panel Cutout

Plug Housing
Phenolic Part No. 201356-1
Diallyl Phthalate Part No. 201356-3

Receptacle Housing
Phenolic Part No. 200346-2
Diallyl Phthalate Part No. 200346-4

Notes: 1. All housings accept Type II, Type III+, and Subminiature COAXICON contacts.
2. Pins and/or sockets may be used in any housing.
3. Dimensions are 3.005 [0.127], unless otherwise noted.
4. Housing cavity identification are mirror image.

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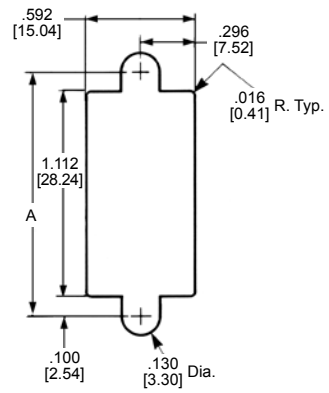
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Japan: 81-44-844-8013
UK: 44-141-810-8967

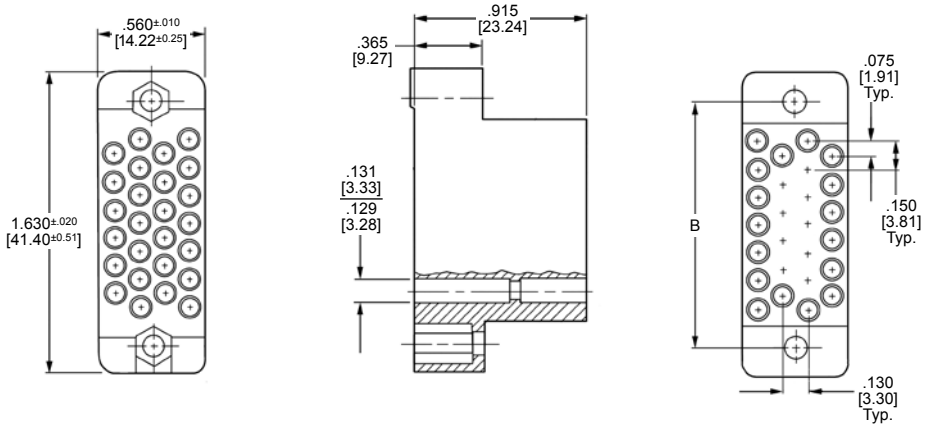
NOTE: All part numbers are RoHS Compliant

Standard Housings (Continued)

26 Position

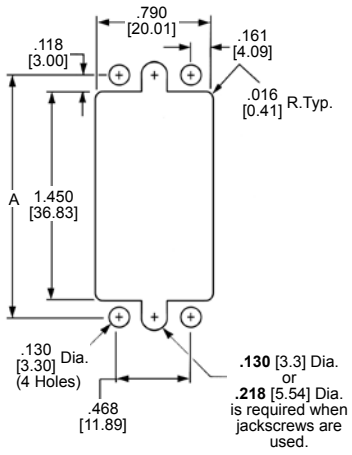


Recommended Panel Cutout

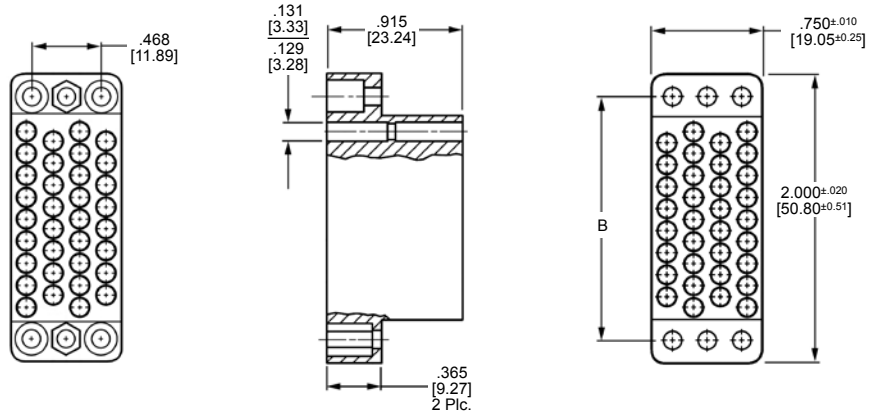


Plug Housing (Shown)

34 Position

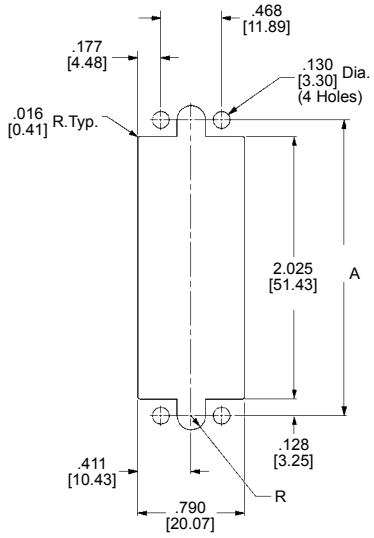


Recommended Panel Cutout

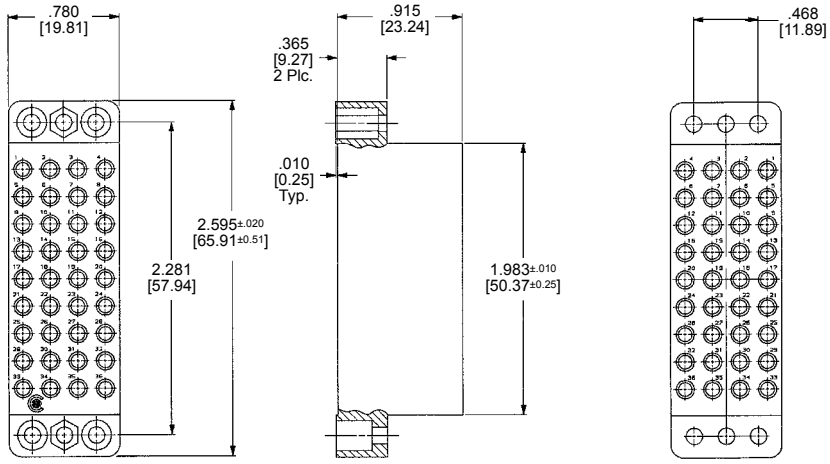


Plug Housing (Shown)

36 Position



Recommended Panel Cutout



Plug Housing (Shown)

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South America: 55-11-3611-1514
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Standard Housings (Continued)

26, 34 and 36 Positions (Continued)

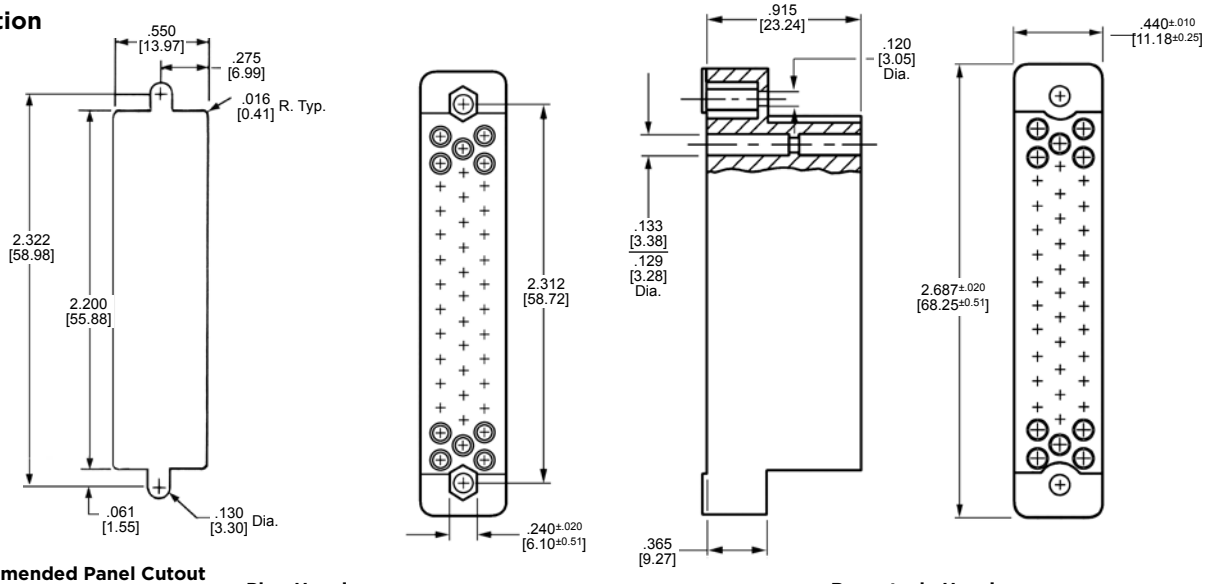
No. of Pos.	Housing Material	Plug Part Number	Dimension A	Receptacle Part Number	Dimension B
26	Phenolic	201359-1	**1.312** 33.32	200512-2	**1.312** 33.32
	Diallyl Phthalate	201359-3	**1.322** 33.58	200512-3	**1.322** 33.58
34	Phenolic	1-201357-1		200838-2	
	Polyester	213799-1 (Modified)	**1.686** 42.82	213801-1 (Modified)	**1.686** 42.82
		213800-1 213800-2 (Pins only)		213802-1 —	
	Diallyl Phthalate	201357-3	**1.696** 43.08	200838-3	**1.696** 43.08
36	Phenolic	203956-2	**2.281** 57.94	—	—

Notes: 1. All housings accept Type II, Type III+, and Subminiature COAXICON contacts.
2. Pins and/or sockets may be used in any housing, except for 213800-2, which accepts only pin contacts.
3. Dimensions are 3.005 [0.127], unless otherwise noted.
4. Housing cavity identification are mirror image.

Related Product Data

Dimensions—Page 46

41 Position

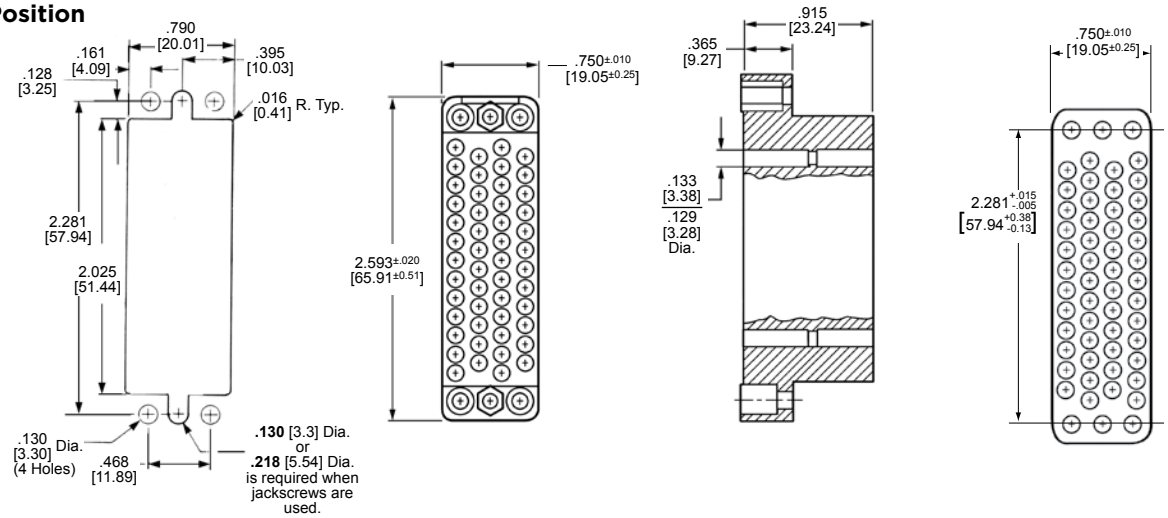


Recommended Panel Cutout

Plug Housing
Phenolic Part No. 202135-2
Diallyl Phthalate Part No. 202135-4

Receptacle Housing
Phenolic Part No. 201302-1
Diallyl Phthalate Part No. 201302-3

50 Position



Recommended Panel Cutout

Plug Housing
Phenolic Part No. 201358-1
Diallyl Phthalate Part No. 201358-3

Receptacle Housing
Phenolic Part No. 200277-2
Diallyl Phthalate Part No. 200277-4

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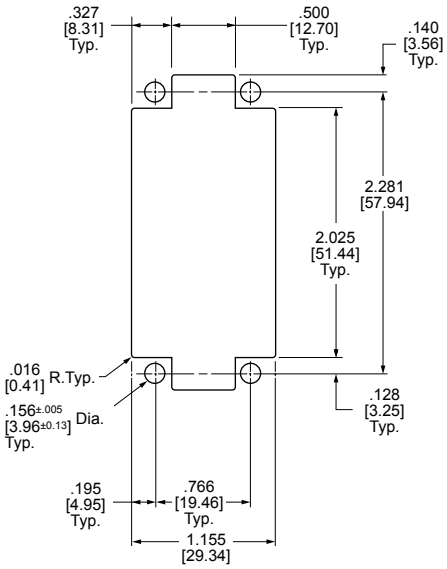
USA: 1-800-522-6752
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South America: 55-11-3611-1514
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

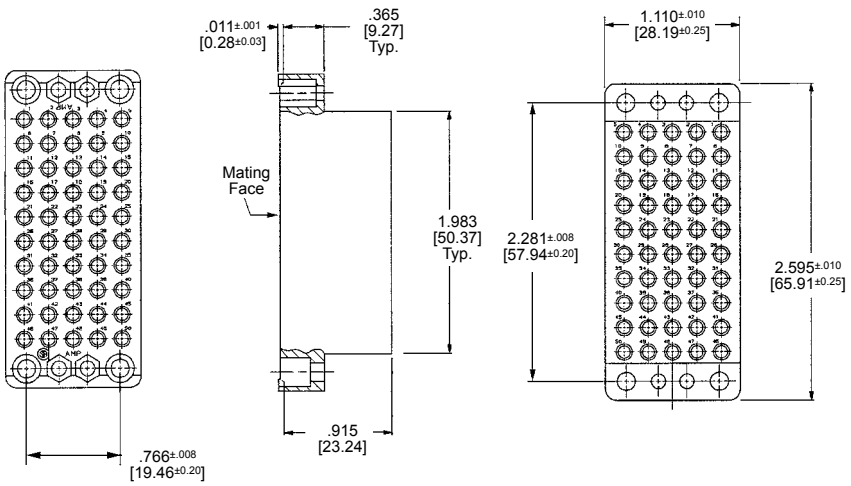
NOTE: All part numbers are RoHS Compliant

Standard Housings (Continued)

50 Position

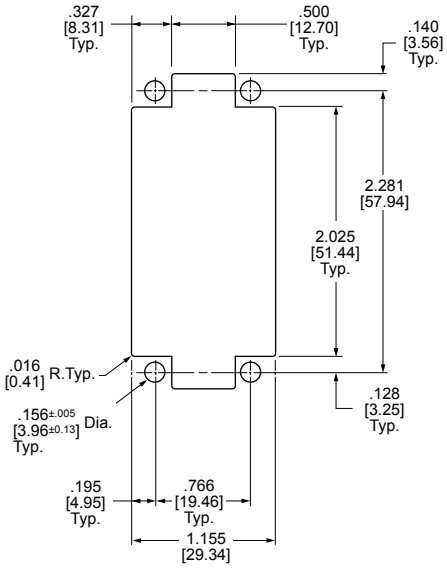


Recommended Panel Cutout

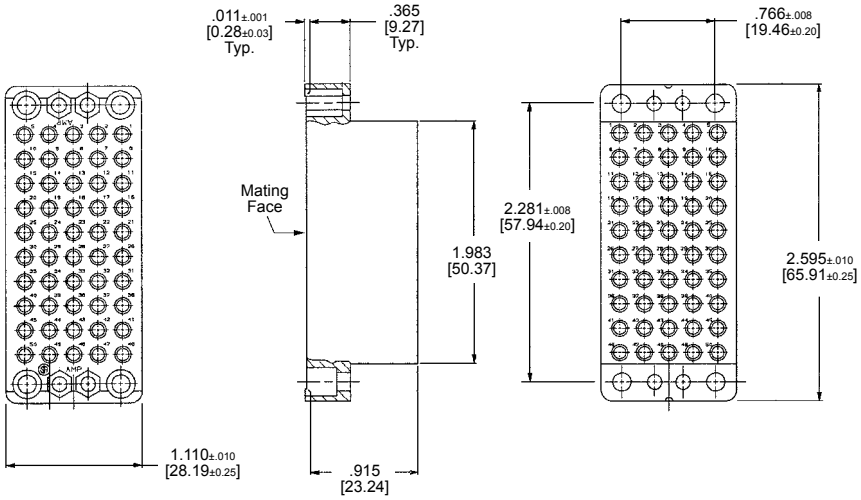


Plug Housing
Phenolic Part No. 203622-2
(Mating face contact cavities numbered left to right.)

50 Position



Recommended Panel Cutout



Plug Housing
Phenolic Part No. 205058-2
(Mating face contact cavities numbered right to left.)

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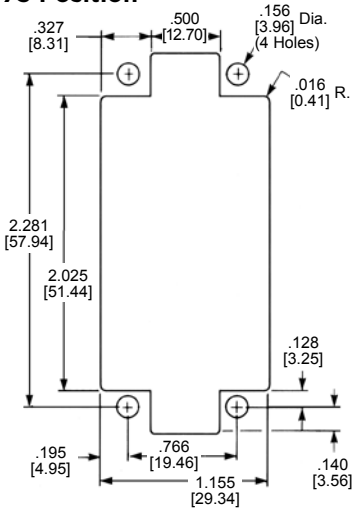
USA: 1-800-522-6752
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South America: 55-11-3611-1514
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Japan: 81-44-844-8013
UK: 44-141-810-8967

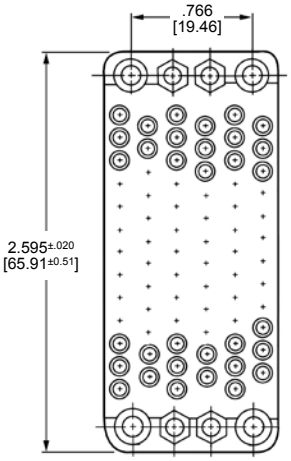
NOTE: All part numbers are RoHS Compliant

Standard Housings (Continued)

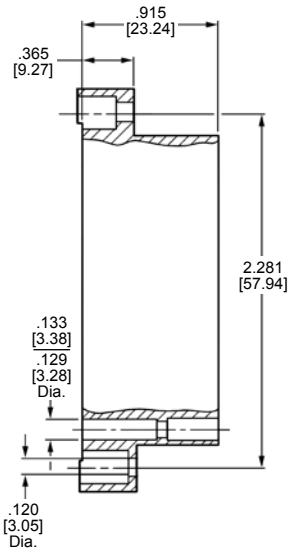
75 Position

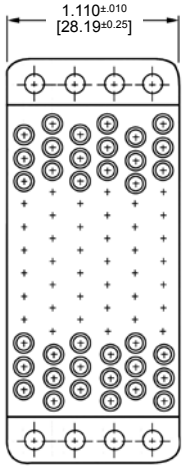


Recommended Panel Cutout



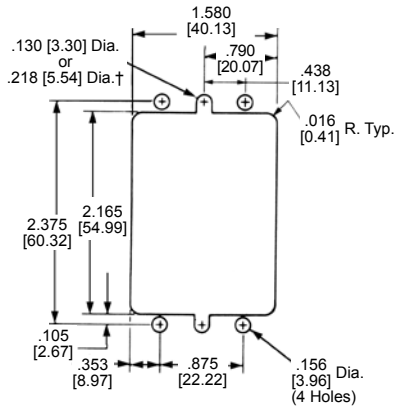
Plug Housing
Phenolic Part No. 201310-1
Diallyl Phthalate Part No. 201310-3





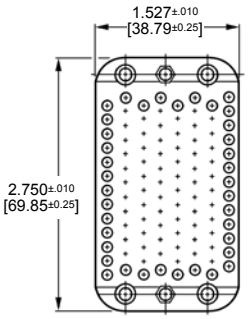
Receptacle Housing
Phenolic Part No. 201311-1
Diallyl Phthalate Part No. 201311-3

104 Position

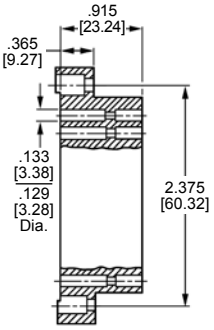


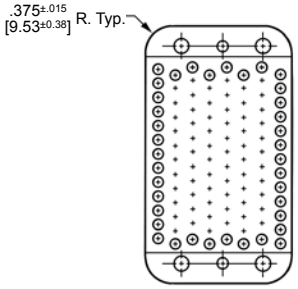
†.218 [5.54] diameter is required when jackscrews are used.

Recommended Panel Cutout



Plug Housing
Phenolic Part No. 201345-1





Receptacle Housing
Phenolic Part No. 201037-1

Notes: 1. All housings accept Type II, Type III+, and Subminiature COAXICON contacts.
2. Pins and/or sockets may be used in any housing.
3. Dimensions are 3.005 [0.127], unless otherwise noted.
4. Housing cavity identification are mirror image.

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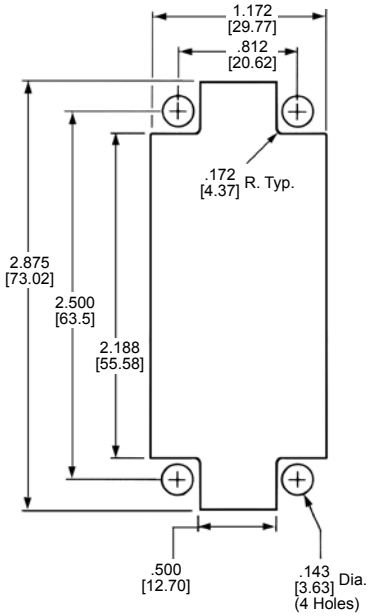
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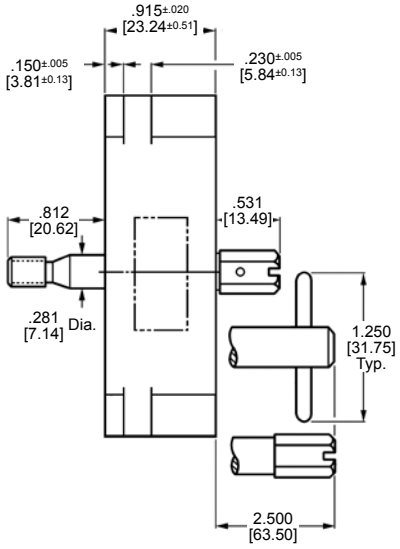
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Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

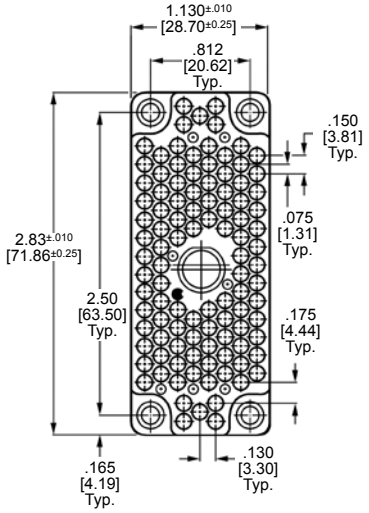
Standard Housings (Continued)

104 CF Position (with Center Fastener)

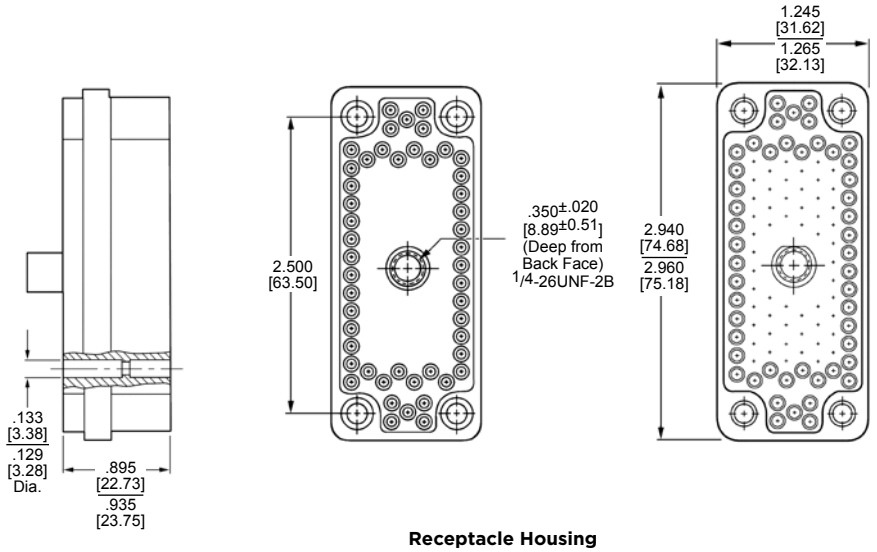


Recommended Panel Cutout





Plug Housing



Receptacle Housing

Center Fastener		Plug Housing Part No.			Receptacle Housing Part No.		
Description	Length	Phenolic	Diallyl Phthalate	Polyester	Phenolic	Diallyl Phthalate	Polyester
"T" Handle	**2.500** 63.50	201692-4	201692-3	1-201692-6			
Slotted Hex	**2.500** 63.50	201692-6	—	—	201532-4	201532-2	—
Slotted Hex	**.531** 13.49	201692-2	—	—			

Notes: 1. All housings accept Type II, Type III+, and Subminiature COAXICON contacts.
2. Pins and/or sockets may be used in any housing.
3. Dimensions are 3.005 [0.127], unless otherwise noted.
4. Housing cavity identification are mirror image.

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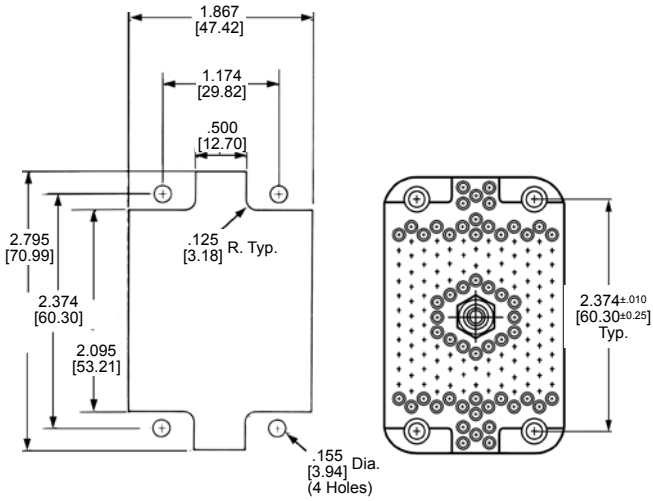
USA: 1-800-522-6752
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Japan: 81-44-844-8013
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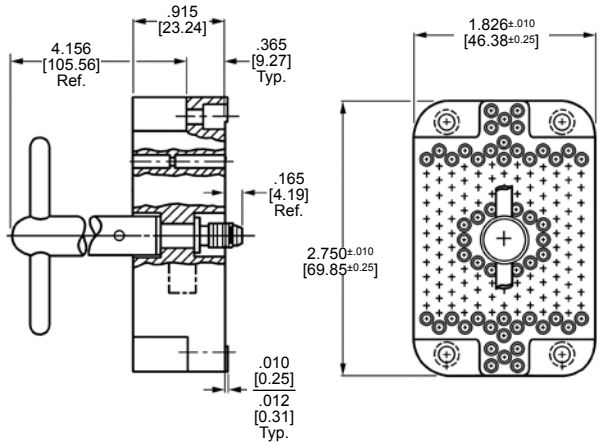
NOTE: All part numbers are RoHS Compliant

Standard Housings (Continued)

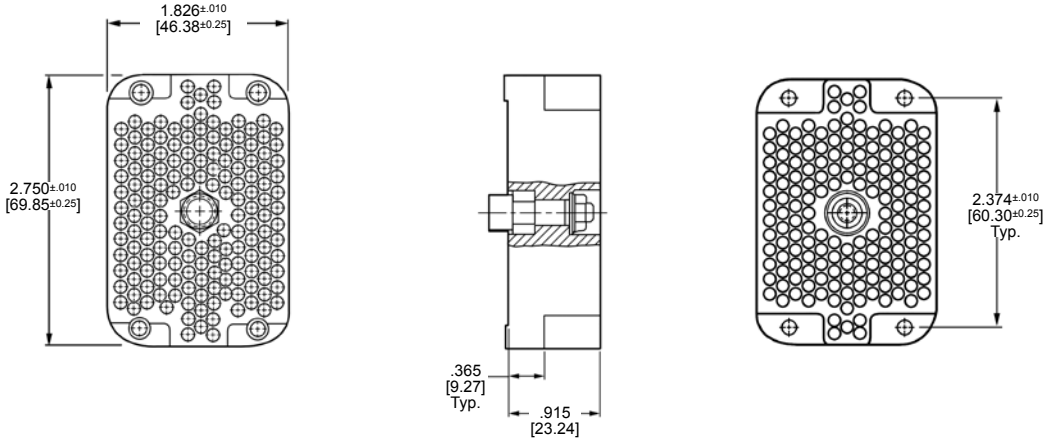
160 CF Position (with Center Fastener)



Recommended Panel Cutout



Plug Housing
Phenolic Part No. 202799-2
Diallyl Phthalate Part No. 202799-1



Receptacle Housing
Phenolic Part No. 202800-2
Diallyl Phthalate Part No. 202800-1

Notes: 1. All housings accept Type II, Type III+, and Subminiature COAXICON contacts.
2. Pins and/or sockets may be used in any housing.
3. Dimensions are 3.005 [0.127].
4. Housing cavity identification are mirror image.

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NOTE: All part numbers are RoHS Compliant

Posted Connectors



Posted connectors are furnished preloaded with Size 16, posted contacts (as shown on page 32) and are specifically designed to be wired with hand tools and semiautomatic machines. The cavity centerline spacing is too close to accommodate the heads and mandrels of fully automatic machines. Post configurations of the preloaded contacts are available for accepting TERMI-POINT Clip and wrap-type terminations.

Posted connector housings are made of black phenolic or diallyl phthalate and are available in sizes ranging from 6 thru 104 positions. They will mate with correspondingly sized standard connector (except .200 [5.08] grid) housings loaded with Size 16 crimp-type contacts. It is not recommended to mate two posted connectors. Since the preloaded posted contacts are rigid in the housing, mating two posted connectors, particularly of the larger sizes, would be difficult.

Posted connectors can be substituted for standard connectors in the Connector/ Hardware Selection Charts, pages 10 to 25.

Tyco Electronics does not recommend the use of shields or strain relief clamps with posted connectors because of the potential of shorting.

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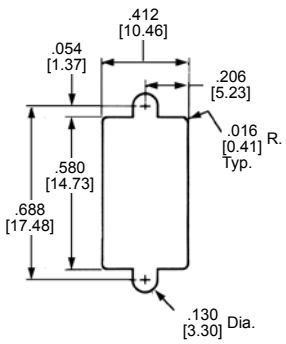
USA: 1-800-522-6752
Canada: 1-905-470-4425
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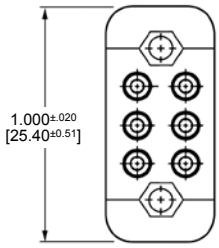
NOTE: All part numbers are RoHS Compliant

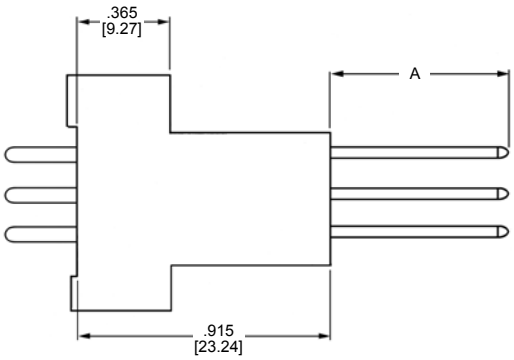
Posted Connectors (Continued)

6 Position



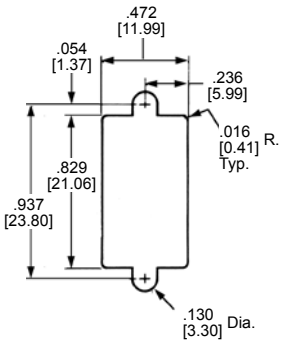
Recommended Panel Cutout



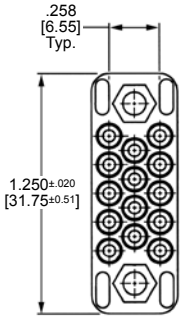


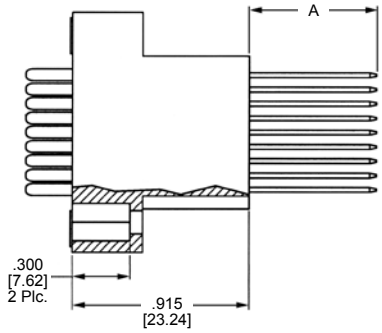
Plug Assembly

14 Position

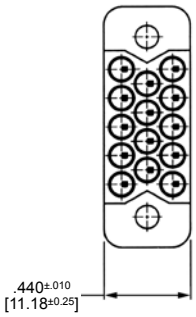


Recommended Panel Cutout



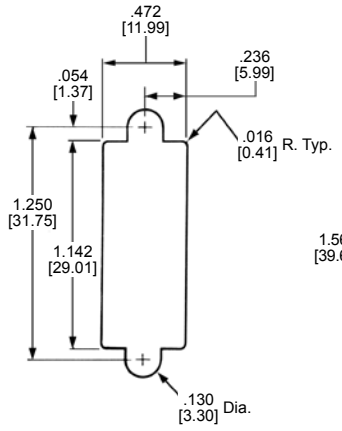


Plug Assembly

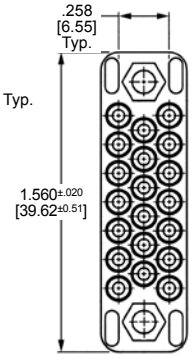


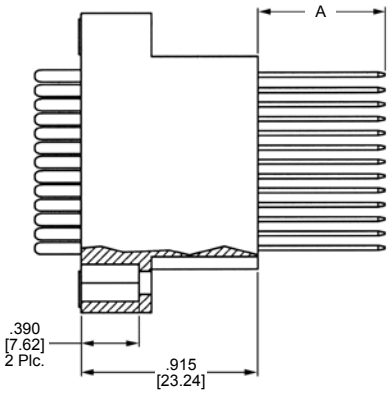
Receptacle Assembly

20 Position



Recommended Panel Cutout





Plug Assembly

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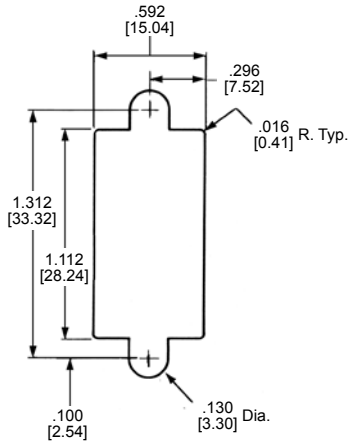
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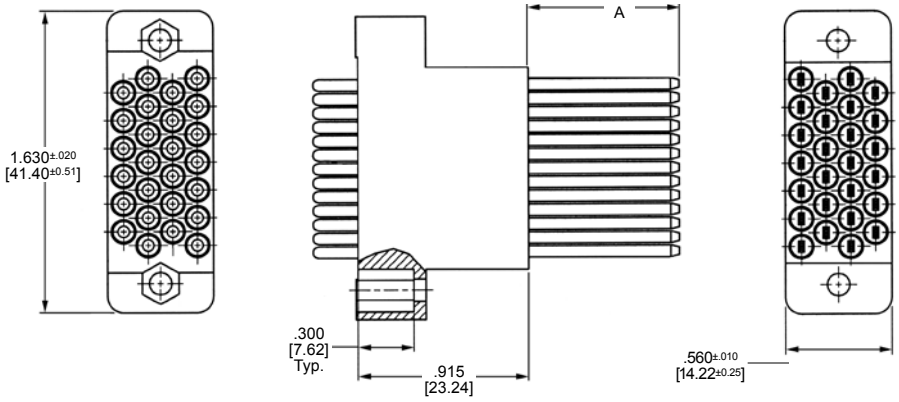
NOTE: All part numbers are RoHS Compliant

Posted Connectors (Continued)

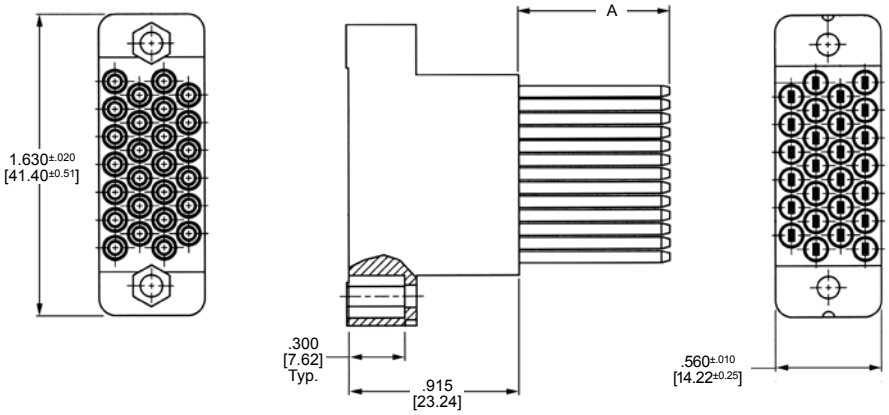
26 Position



Recommended Panel Cutout



Plug Assembly



Receptacle Assembly

Plug and Receptacle Assemblies

No. of Pos.	Termination Method	Post Configuration	A Dimension	Contact Finish	Plug Assembly Part No.	Receptacle Assembly Part No.
6	Wrap Type	**.025 x .025** 0.64 x 0.64	**.659** 16.74	Sel. Gold/Nickel[1]	205507-1	—
14	Wrap Type	**.025 x .025** 0.64 x 0.64	**.659** 16.74	Sel. Gold/Nickel[1]	205317-1	—
			.261 6.63		—	3-205508-1
20	Wrap Type	**.025 x .025** 0.64 x 0.64	**.659** 16.74	Sel. Gold/Nickel[1]	205509-1	—
26	TERMI-POINT Clip	**.031 x .062** 0.79 x 1.57	**.810** 20.57	Sel. Gold/Nickel[1]	1-205512-3	1-205511-3

[1] Gold flash over .000050 [0.00127] nickel on entire contact, with .000030 [0.00076] gold to a distance of .200 [5.08] from mating end. Posts are plated tin-lead over copper.

Notes: 1. Posted connectors listed above have black phenolic housings.
2. Replacement contacts are shown on page 32.
3. These posted connectors mate with standard connector housings shown on pages 45-47.

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Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are equivalent U.S. Customary Units.

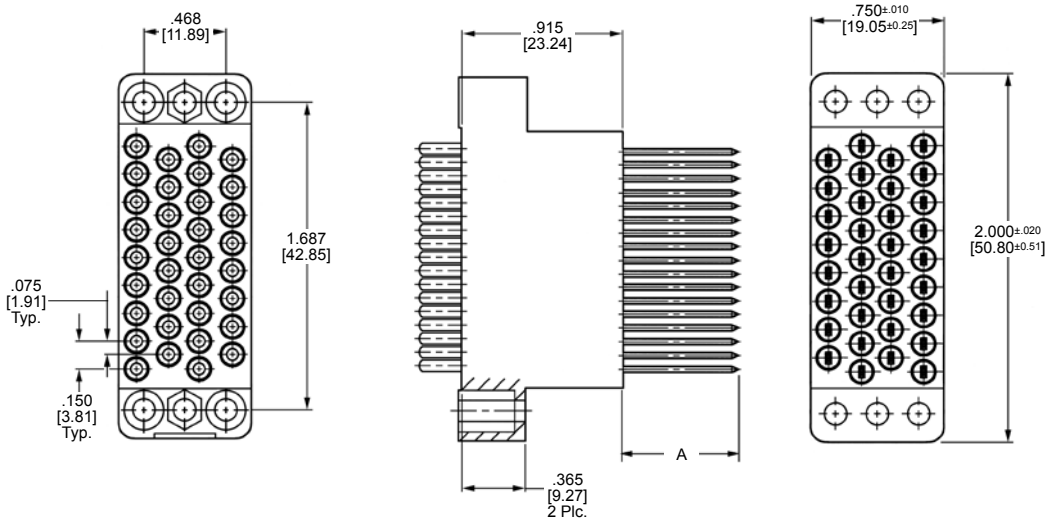
Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752
Canada: 1-905-470-4425
Mexico: 01-800-733-8926
C. America: 52-55-5-729-0425

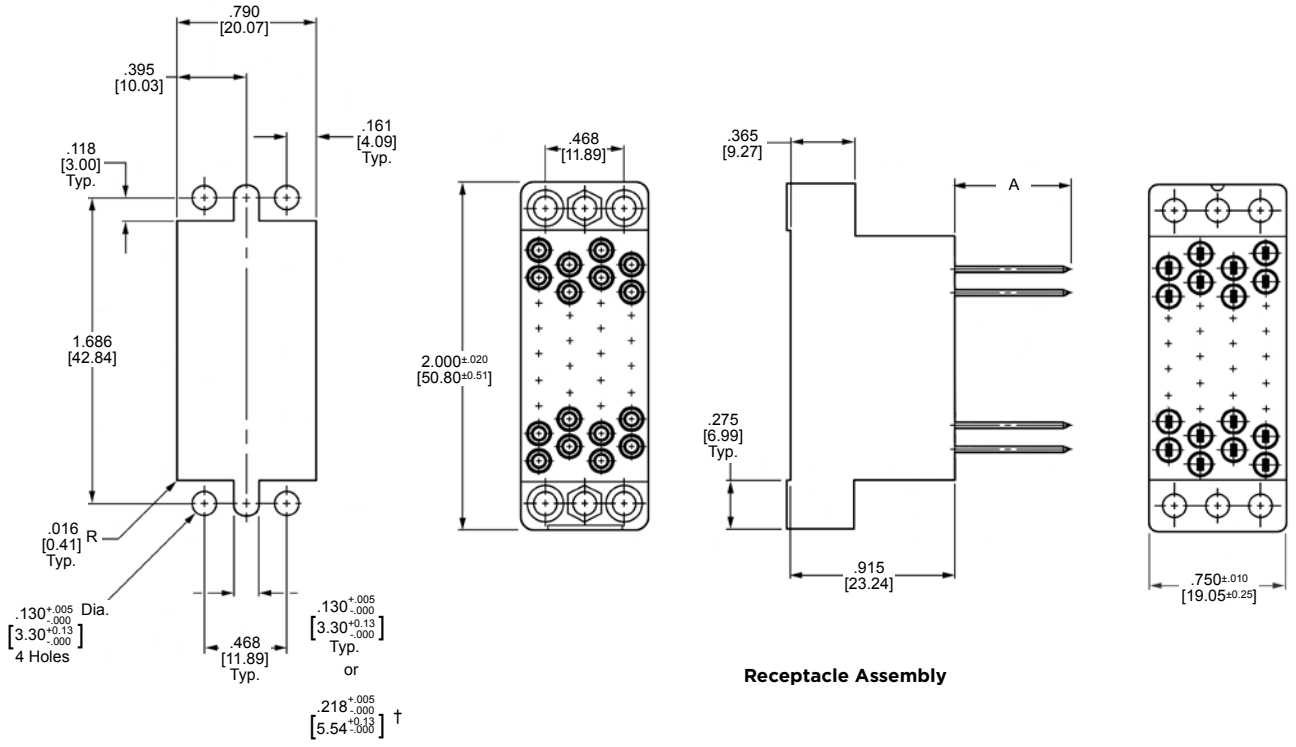
South America: 55-11-3611-1514
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

Posted Connectors (Continued)

34 Position



Plug Assembly



†**.218** [5.54] diameter is rec... ...
when jackscrews are used.

Recommended Panel Cutout

Receptacle Assembly

Posted Connectors

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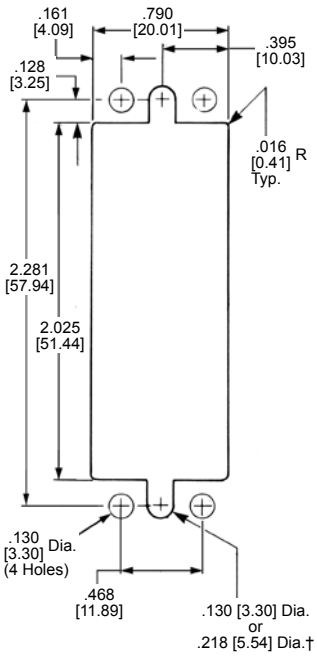
USA: 1-800-522-6752
Canada: 1-905-470-4425
Mexico: 01-800-733-8926
C. America: 52-55-5-729-0425

South America: 55-11-3611-1514
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

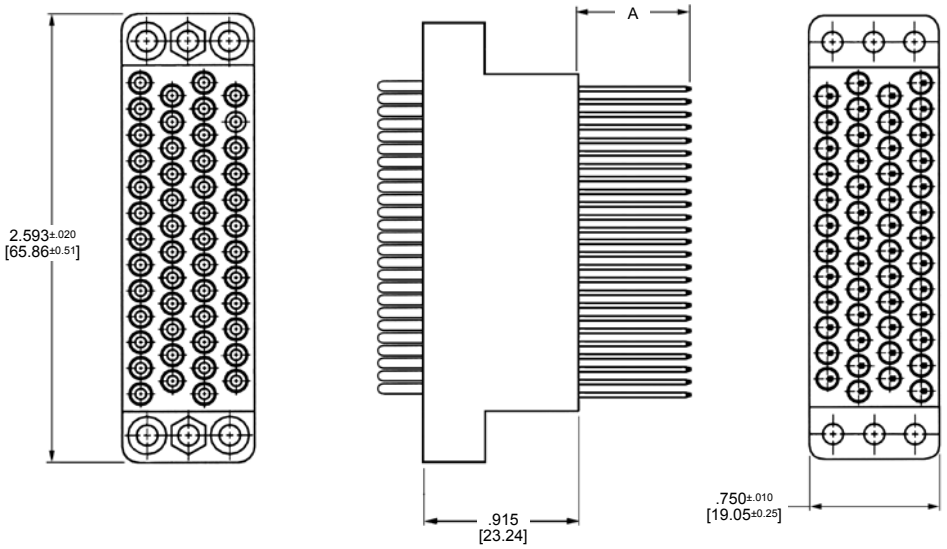
Posted Connectors (Continued)

50 Position

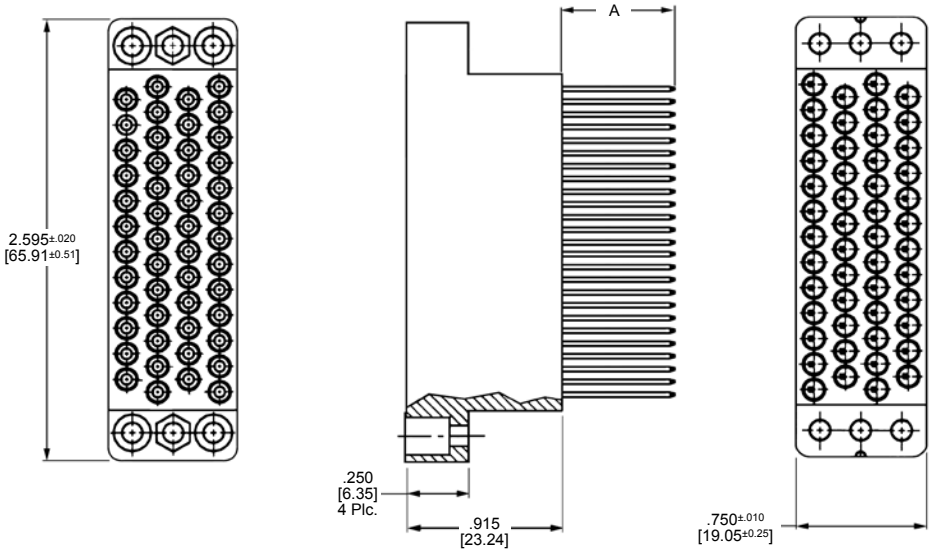


Recommended Panel Cutout

†**.218** [5.54] diameter is required when jackscrews are used.



Plug Assembly



Receptacle Assembly

Plug and Receptacle Assemblies

No. of Pos.	Termination Method	Post Configuration	A Dimension	Contact Finish	Plug Assembly Part No.	Receptacle Assembly Part No.
34	Wrap Type	**.025 x .025** 0.64 x 0.64	**.659** 16.74	Sel. Gold/Nickel[1]	205361-1	205505-1
			.261 6.63	Sel. Gold/Nickel[1]	—	3-205505-1
50	Wrap Type	**.025 x .025** 0.64 x 0.64	**.659** 16.74	Sel. Gold/Nickel[1]	205156-1	205514-1
			.261 6.63	Sel. Gold/Nickel[1]	—	3-205514-1

[1] Gold flash over .000050 [0.00127] nickel on entire contact, with .000030 [0.00076] gold to a distance of .200 [5.08] from mating end. Posts are plated tin-lead over copper.

Notes: 1. Posted connectors listed above have black phenolic housings.
2. Replacement contacts are shown on page 32.
3. These posted connectors mate with standard connector housings shown on pages 46-47.

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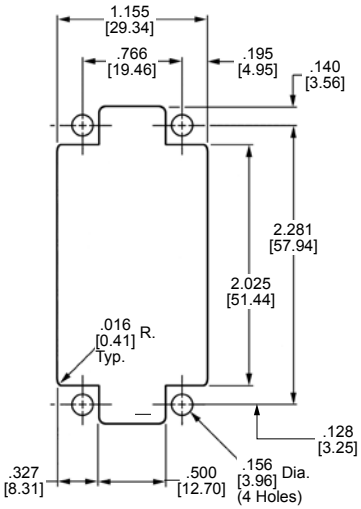
Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752
Canada: 1-905-470-4425
Mexico: 01-800-733-8926
C. America: 52-55-5-729-0425
South America: 55-11-3611-1514
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

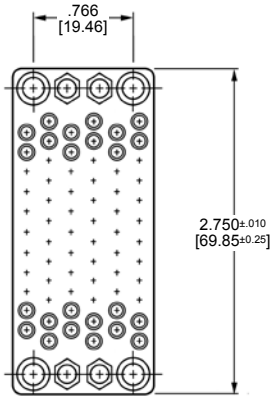
NOTE: All part numbers are RoHS Compliant

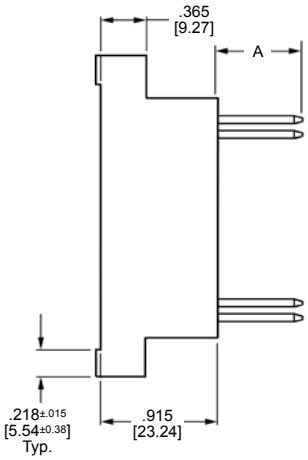
Posted Connectors (Continued)

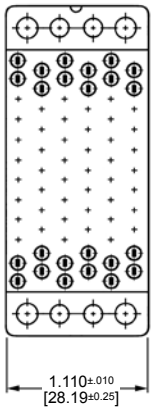
75 Position



Recommended Panel Cutout

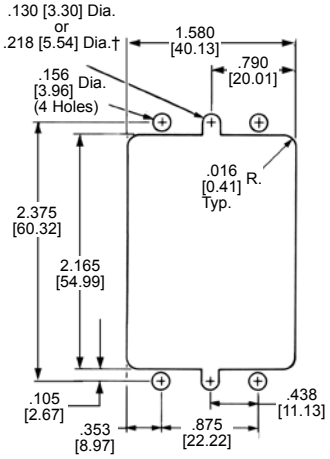






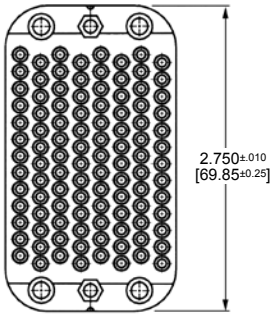
Receptacle Assembly

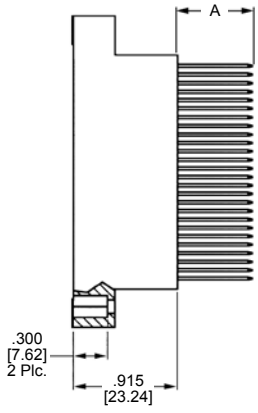
104 Position

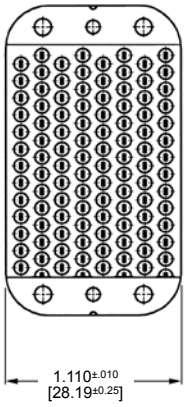


Recommended Panel Cutout

†**.218** [5.54] diameter is required when jackscrews are used.







Receptacle Assembly

Receptacle Assemblies

No. of Pos.	Termination Method	Post Configuration	A Dimension	Contact Finish	Receptacle Assembly Part No.
75	Wrap-Type	**.025 x .025** 0.64 x 0.64	**.659** 16.74	Sel. Gold/Nickel[1]	205515-1
104	Wrap-Type	**.025 x .025** 0.64 x 0.64	**.659** 16.74	Sel. Gold/Nickel[1]	205359-1

[1] Gold flash over .000050 [0.00127] nickel on entire contact, with .000030 [0.00076] gold to a distance of .200 [5.08] from mating end. Posts are plated tin-lead over copper.

Notes: 1. Posted connectors listed above have black phenolic housings.
2. Replacement contacts are shown on page 32.
3. These posted connectors mate with standard connector housings shown on page 49.

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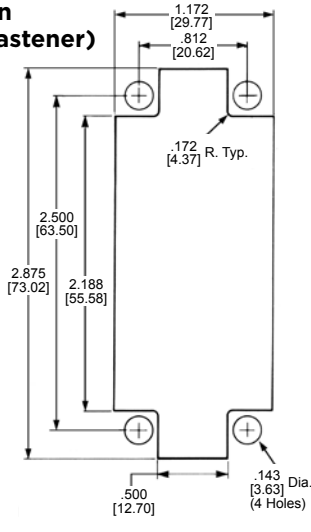
USA: 1-800-522-6752
Canada: 1-905-470-4425
Mexico: 01-800-733-8926
C. America: 52-55-5-729-0425

South America: 55-11-3611-1514
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

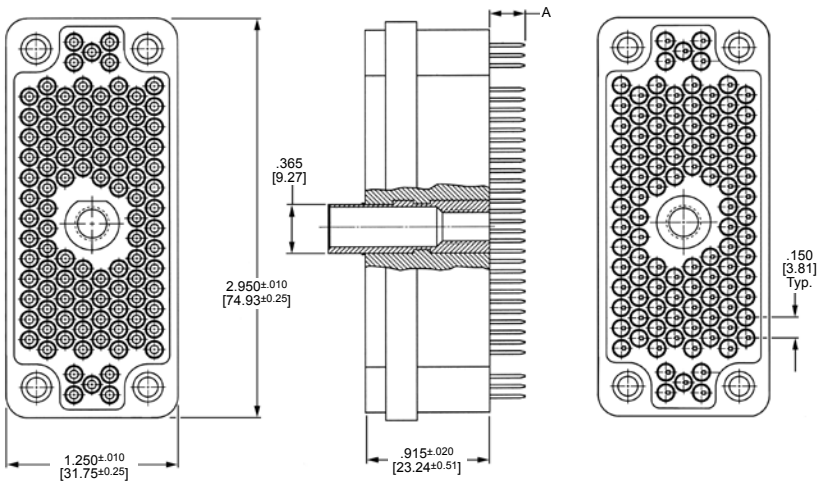
NOTE: All part numbers are RoHS Compliant

Posted Connectors with Center Fastener

104 CF Position (with Center Fastener)

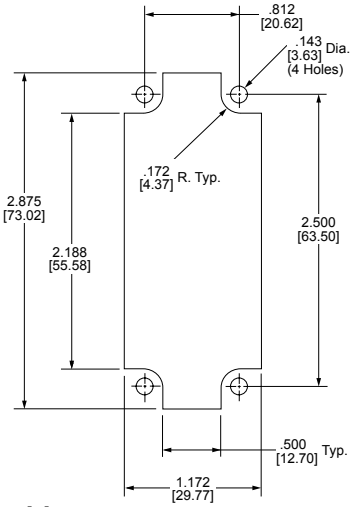


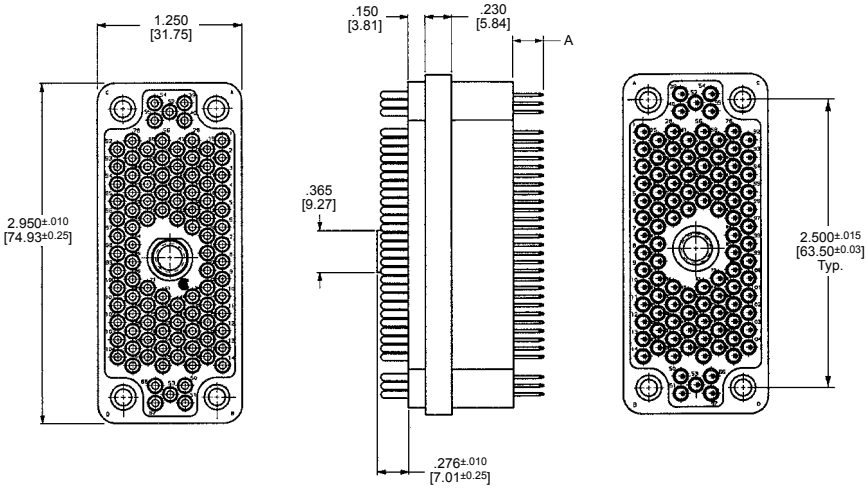
Recommended Panel Cutout



Receptacle Assembly (With Posted Socket Contacts)

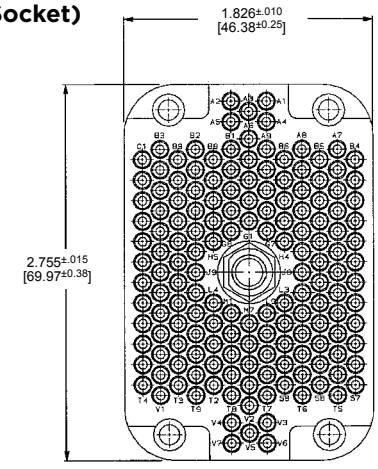
104 CF Position (with Center Insert)

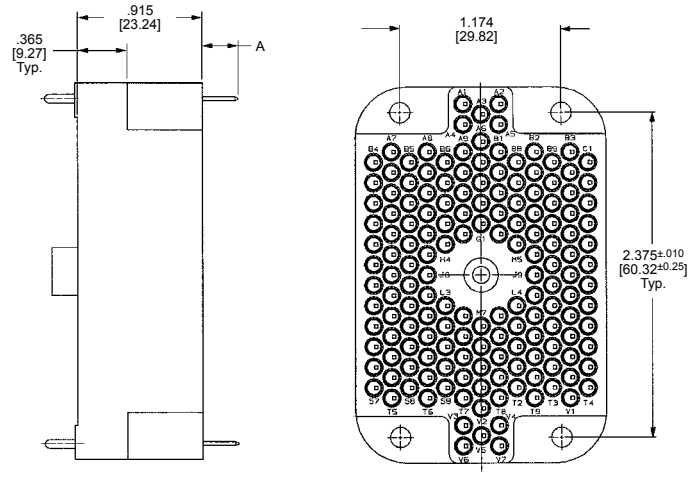




Plug Assembly (With Posted Pin Contacts)

160 CF Position (with Jackscrew Socket)





Receptacle Assembly (With Posted Pin Contacts)

Posted Connectors

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Canada: 1-905-470-4425
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South America: 55-11-3611-1514
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Posted Connectors with Center Fastener (Continued)

Receptacle Assembly

No. of Pos.	Termination Method	Post Configuration	Housing Material (Color)	A Dimension	Contact Finish	Receptacle Assembly Part No.	Mating Plug Assembly Part No.
104 CF	Wrap-Type	**.025 x .025** 0.64 x 0.64	Phenolic (Black)	**.659** 16.74	Sel. Gold/Nickel[1]	205720-2	Page 50
				.261 6.63	Sel. Gold/Nickel[1]	205720-1	
			Diallyl Phthalate (Blue)	**.261** 6.63	Sel. Gold/Nickel[2]	—	213763-1
160 CF	Wrap-Type	**.025 x .025** 0.64 x 0.64	Diallyl Phthalate (Blue)	**.261** 6.63	Sel. Gold/Nickel[2]	213521-1	202799 (Page 51)

[1] Gold flash over .000050 [0.00127] nickel on entire contact, with .000030 [0.00076] gold to a distance of .200 [5.08] from mating end. Posts are plated tin-lead over copper.
[2] Gold flash over .000050 [0.00127] nickel on entire contact, with .000030 [0.00076] gold to a distance of .250 [6.53] from mating end. Posts are plated tin-lead over copper.
Extraction Tool Part No. 305183.
Note: Replacement contacts (Type III+ posted) are shown on page 32.

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Dimensions are shown for reference purposes only. Specifications subject to change.

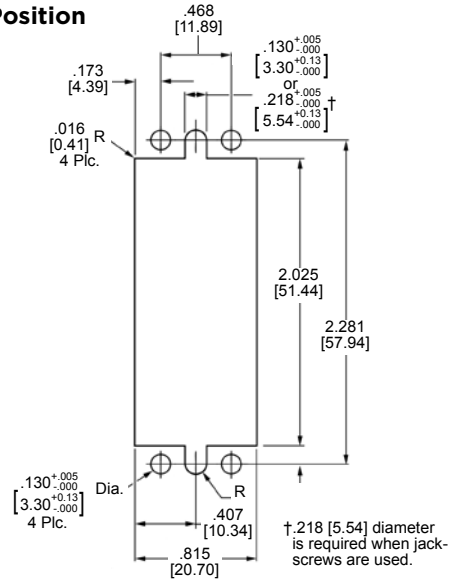
USA: 1-800-522-6752
Canada: 1-905-470-4425
Mexico: 01-800-733-8926
C. America: 52-55-5-729-0425

South America: 55-11-3611-1514
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

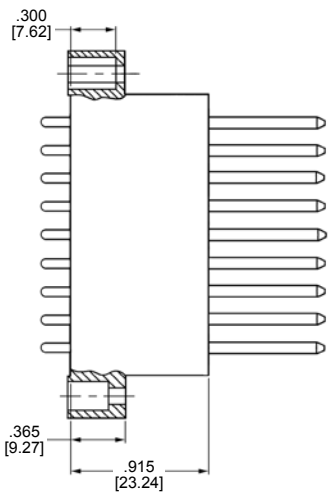
NOTE: All part numbers are RoHS Compliant

Posted Connectors, .200 [5.08] Grid

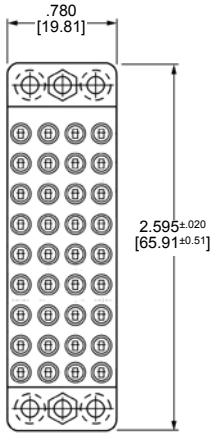
36 Position



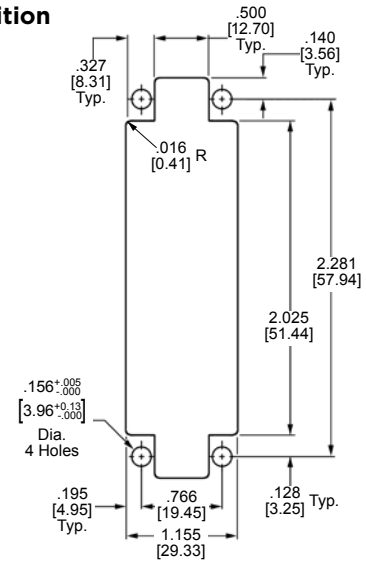
Recommended Panel Cutout



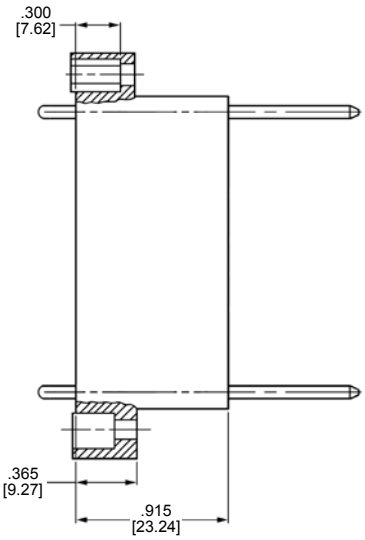
Plug Assembly (With Posted Pin Contacts)



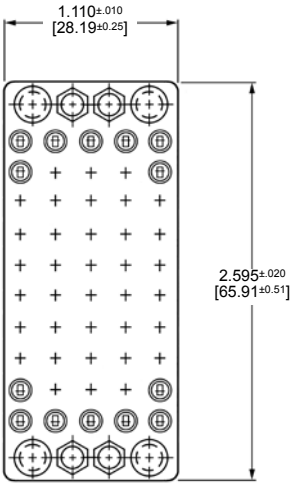
50 Position



Recommended Panel Cutout



Plug Assembly (With Posted Pin Contacts)



Material and Finish

Housing - Phenolic per MIL-M-14, Type CFG; color, black

Contacts - Brass per MIL-C-50;
selective .000030 [0.00076] gold over .000050 [0.00127] nickel plated (gold plating per MIL-G-45204, nickel plating per QQ-N-290)

Plug Assemblies

No. of Pos.	Termination Method	Post Configuration	Post Length†	Contact Finish	Plug Assembly Part Number	Mates with Receptacle Assembly Part Number
36	TERMI-POINT Clip	**.031 x .062** 0.79 x 1.57	**.810** 20.57	Sel. Gold/Nickel[1]	205629-1▲	▲
50					205630-1△△	△△

[1]Gold flash over .000050 [0.00127] nickel on entire contact with .000030 [0.00076] gold to a distance of .200 [5.08] from mating end. Posts are plated tin-lead over copper.
†Post length will accommodate up to 3 terminations.
Extraction Tool-Part No. 305183.
Refer to page 32 for contact specifications (Type III+, Size 16).
▲ Mating receptacle block using crimp, snap-in contacts for 36-Position Plug Assembly, order **Part No. 203956-2**.
△△Mating receptacle block using crimp, snap-in contacts for 50-Position Plug Assembly, order **Part No. 203622-2**.
Refer to the appropriate column of Application Chart for Hardware Selection Page 10 through Page 25.
Note: 36 position connector uses standard 50 position hardware. 50 position connector uses standard 75 position hardware.

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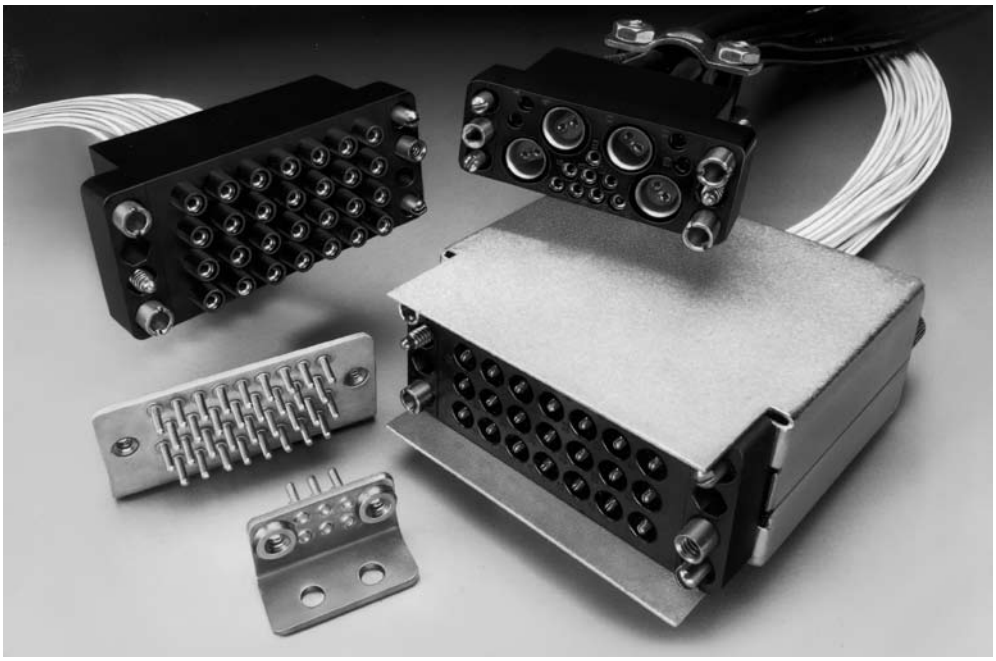
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Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Special Application Connectors



Special Application Connectors are available in the following configurations:

- V.35
- Shallow Block
- High Current
- Mixed
- High Voltage
- RFI/EMI Shielded
- Grounding Blocks

V.35 Connector

The 34 position V.35 Connector is fully assembled and ready for placement on a printed circuit board. They are also available in kit form for cable assembly. These AMP V.35 connectors meet the requirements of 408-2593 for CCITT V.35 interfacing.

High current connectors are designed for applications requiring up to 25 amperes of current. They are available in 12-position male and female housings which have rectangular contact cavities for accepting Type XII contacts.

Mixed connectors are designed for applications that require intermixing signal, power and/or coaxial circuits in the same connector housing. Housings are available in 15-, 16-, 29 CF (center fastener) and 42-position sizes and, depending upon the specific configuration, will accept Multimate contacts, Type I and Miniature, Standard and Twin Standard COAXICON contacts. The rectangular contact cavities accept Type XII contacts.

High voltage connectors are designed for high voltage applications using Multimate contacts. The cavity centerline spacings and the silo construction of the contact cavities increase the current creepage path for higher voltage ratings. Housing sizes include 20 and 28 positions.

RFI/EMI shielding kits provide shielding capabilities against radio frequency and electromagnetic interferences. Special 104-position housings accept Multimate contacts and are especially designed for use with shielding hardware. These shielding kits cannot be used with the standard 104-position connector housings.

Grounding blocks are ideally suited for aircraft applications, where shielded cable is to be grounded to an airframe. The ground wires of shielded cables are pigtailed off with ferrules and are crimped to Size 16 socket contacts. The contacts are loaded into a standard 14- or 34-position connector housing. This connector then can be mated to the grounding block which is fastened to the aircraft frame. Grounding blocks have Size 16 screw-machined pin contacts which are staked, riveted and soldered into the L-shaped metal bracket. The bracket has fixed jackscrew receptacles that will accept the special turnable jackscrews fastened to the mating socket connector half.

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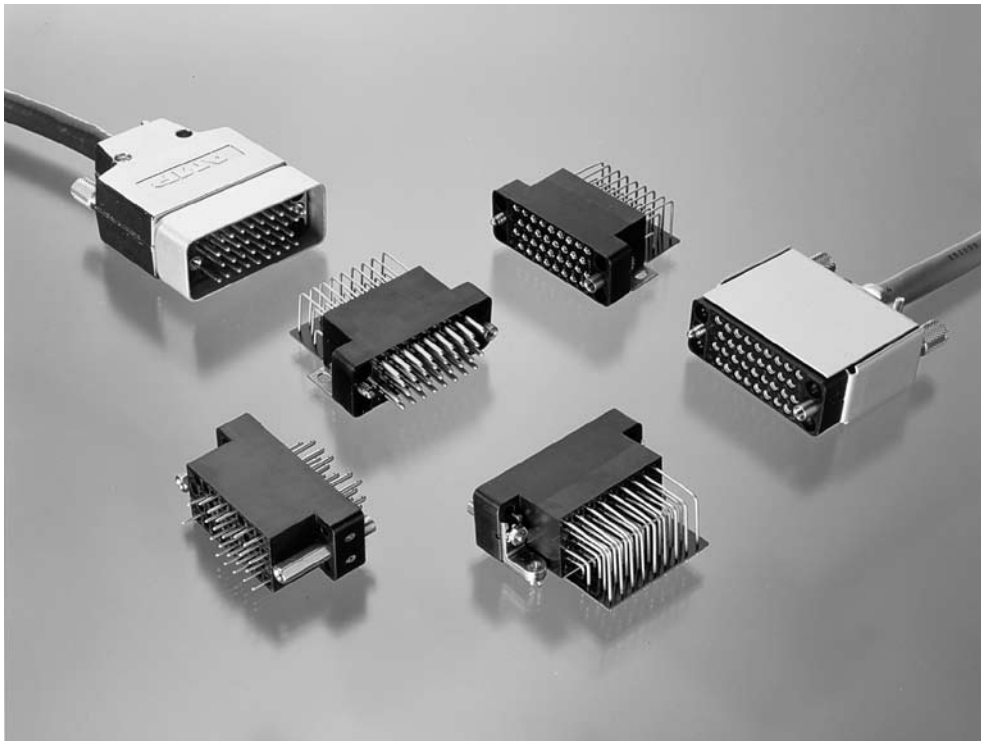
South America: 55-11-3611-1514
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

M Series V.35 Special Application Connectors

Product Facts

- **Meets requirements of 408-2593 for CCITT V.35 interface**
- **Pcb connectors fully assembled, right-angle and vertical mount**
- **Mounting bracket secures pcb connector to board**
- **Pcb connectors pre-loaded with Size 16 contacts**
- **Right-angle connector features true position location wafer**
- **Intermateable with comparable M Series connectors**
- **Cable connector kits available with 1-piece stamped and formed shield or new, more durable die cast 2-piece shield**
- **Cable connectors accept Size 16, Type III+ strip form or loose piece contacts**
- **Housings made of UL 94V-0 rated flame retardant material**
- **Recognized under the Component Program of the Underwriters Laboratories Inc. for 250 volts, File No. E28476**
- **Certified by Canadian Standards Association, File No. LR7189**



The 34-position V.35 includes both printed circuit board mount and cable mount configurations.

The pcb connectors are fully assembled and ready for placement on printed circuit boards. Available in vertical or right-angle mount versions, they offer dependable, convenient assembly in high-speed data transmission applications. Connectors are preloaded with economical, dependable Size 16 precision stamped and formed contacts. Contact posts feature a chamfered lead-in that eases assembly to the pc boards. A mounting bracket for securing the connector to the pc board is standard equipment. Right-angle pcb connectors feature true position, location wafers that provide for the exact location of each post. Both the right-angle and vertical mount pcb connectors are fully mateable with comparable M Series connectors.

Cable connector assemblies are offered in kit form. Each kit contains: a 34-position housing; one-piece or two-piece shield; two, one-piece turnable jackscrews; strain relief clamp; and necessary mounting screws. Shields are offered in an economical one-piece stamped and formed version or a more durable two-piece die cast version. A choice of die cast zinc, nickel plated or stainless steel turnable jackscrews are available. Cable connectors accept Size 16, Type III+ pin and socket contacts. (Contacts sold separately, see page 31.)

AMP M Series V.35 Special Application Connectors meet the requirements of ISO 2593 for CCITT V.35 interface.

Technical Documents

Product Specifications—
108-10001 M Series 042 Type

Catalog 82003
Revised 06-08

www.tycoelectronics.com

Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are equivalent U.S. Customary Units.

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752
Canada: 1-905-470-4425
Mexico: 01-800-733-8926
C. America: 52-55-5-729-0425

South America: 55-11-3611-1514
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

M Series V.35 Special Application Connectors (Continued)

Material Specifications

Contacts

The material composition and construction of AMP Type III+ contacts encompasses varying price ranges and performance characteristics. Specific materials and available plating thicknesses of each contact are provided.

Housings

M Series V.35 connector housings are made of general purpose phenolic (black) or polyester (black). Phenolic housings are molded of material per MIL-M-14, Type CFG. The performance characteristics of this material makes the connector an excellent choice in applications where exceptional resistance to acids, alkalies, or solvents is not a prime factor.

Hardware

A variety of materials such as plated steel, stainless steel, zinc (nickel plated) and aluminum are used in the manufacture of M Series V.35 connector hardware. This provides for the proper operation and durability of each hardware component, while offering a choice of economies to satisfy particular application requirements.

Current Carrying Capabilities

The total current capacity of each contact in any given M Series connector is dependent upon the heat rise resulting from the combination of electrical loads of all contacts in the connector arrangement and the maximum ambient temperature in which the connector will be operating. Caution must be taken to insure that this combination of conditions does not cause the internal temperature of the connector to exceed the maximum operating temperature of the housing material. Several variables which must be considered when determining this maximum current capability for your application are:

a) Wire Size - Larger wire will carry more current since it has less internal resistance to current flow and generates less heat. The wire also conducts heat away from the connector.

b) Connector Size - In general, with more circuits in a connector, less current per contact can be carried.

c) Current Load Distribution - Spreading those lines with greater current loads throughout the connector, particularly around the outer perimeter, will enhance heat dissipation.

d) Ambient Temperature - With higher ambient temperature, less current can be carried.

Performance Data

Temperature Rating - Phenolic Housings, -55°C to +150°C

Polyester Housings - –55°C to +130°C

Flammability Rating - Phenolic Material, UL 94V-0

Dielectric Withstanding Voltage (at sea level) Type III+ Contacts, 900 VAC, RMS

Durability (Mating/Unmating) - Contacts, Gold plated - 500 cycles; Contacts, Bright tin-lead plated - 50 cycles

Note: For detailed information on the above performance data and further information on other performance data such as Insulation Resistance, Thermal Shock, Moisture Resistance, Vibration and Physical Shock, request AMP Product Specification No. 108-10001.

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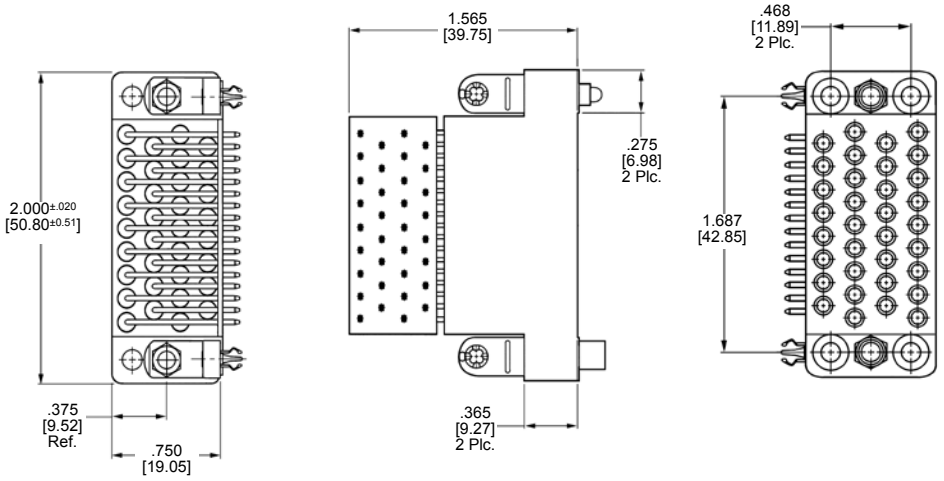
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UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

M Series V.35 Printed Circuit Board Connectors

Right-Angle Receptacle Assembly





(For Recommended PC Board Hole Pattern see page 65)

Material and Finish

Housing—Flame retardant phenolic or polyester, black

Contacts—Brass, plated: a) .000030 [0.00076] gold min. in mating area, .000050 [0.00127] nickel min. underplating overall

Contact Spring—Stainless steel

Contact Post—Brass, tin plated

Mounting Bracket—Brass, tin-nickel plated or zinc, nickel plated

Boardlocks—Copper alloy, tin plated

Location Wafer—Phenolic

Nuts and Lockwashers—Steel, zinc plated

Jackscrews—Stainless steel

No. of Pos.	Mounting Bracket	PCB Dimensions A	PCB Dimensions B	Boardlocks	Housing Material	Select Load Pattern	Part Number
34	Brass, Tin-Nickel Plated	**.555** 14.10	*	No	Phenolic	Fully Loaded	2-212810-0
14		**.555** 14.10	*	No	Phenolic	B, C, D, E, F, H, P, R, S, T, V, X, Y, AA	2-212810-4
27		**.555** 14.10	*	No	Phenolic	A, B, C, D, E, F, H, J, P, R, S, T, U, V, W, X, Y, AA, BB, CC, DD, FF, HH, JJ, KK, LL, NN	2-212810-7
34	Zinc, Nickel Plated	**.572** 14.53	**.347** 8.81	Yes	Phenolic	Fully Loaded	1-213574-1
17		**.572** 14.53	**.347** 8.81	Yes	Phenolic	A, B, C, D, E, F, H, P, R, S, T, U, V, W, X, Y, AA	1-213574-2
23		**.572** 14.53	**.347** 8.81	Yes	Phenolic	A, B, C, D, E, F, H, J, K, L, N, P, R, S, T, U, V, W, X, Y, AA, BB, NN	1-213574-3
22		**.572** 14.53	**.347** 8.81	Yes	Phenolic	A, B, C, D, E, F, H, K, L, N, P, R, S, T, U, V, W, X, Y, AA, BB, NN	1-213574-4
22		**.555** 14.10	**.330** 8.38	Yes	Phenolic	A, B, C, D, E, F, H, J, L, N, P, R, S, T, U, V, W, X, Y, AA, HH, NN	1-213574-5

No. of Pos.	Mounting Bracket	PCB Dimensions A	PCB Dimensions B	Boardlocks	Housing Material	Select Load Pattern		Part Number
34	Brass, Tin-Nickel Plated	**.555** 14.10	*	No	Polyester	Fully Loaded		1-213806-0
34	None	—	*	No	Polyester	Fully Loaded		1-213806-3
19	Brass, Tin-Nickel Plated	**.555** 14.10	*	No	Polyester	A, B, C, D, E, F, H, J, L, P, R, S, T, U, V, W, X, Y, AA	Hardware Supplied Unassembled	1-213806-1
18	None	—	*	—	Polyester	A, B, C, D, E, F, H, K, P, R, S, T, U, V, W, X, Y, AA	No Hardware Supplied	1-213806-2
34	Zinc, Nickel Plated	**.572** 14.53	**.347** 8.81	Yes	Polyester	Fully Loaded		213977-9
23	Zinc, Nickel Plated	**.572** 14.53	**.347** 8.81	Yes	Polyester	A, B, C, D, E, F, H, J, K, L, N, P, R, S, T, U, V, W, X, Y, AA, BB, NN		213977-7
23	Zinc, Nickel Plated	**.572** 14.53	**.347** 8.81	Yes	Polyester	A, B, C, D, E, F, H, J, L, N, P, R, S, T, U, V, W, X, Y, AA, HH, KK, NN		213977-8
17	Zinc, Nickel Plated	**.572** 14.53	**.347** 8.81	Yes	Polyester	A, B, C, D, E, F, H, P, R, S, T, U, V, W, X, Y, AA		1-213807-0

*The mounting bracket has an elongated slot for a 4-40 screw that will accommodate a .330 [8.38] or .347 [8.81] footprint.
Note: Other select loaded configurations can be made available; consult Tyco Electronics Corporation.

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UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

M Series V.35 Printed Circuit Board Connectors (Continued)

Right-Angle Plug Assembly



Material and Finish

Housing - Flame retardant phenolic or polyester, black

Contacts—Brass, plated: a) .000030 [0.00076] gold min. in mating area, .000050 [0.00127] nickel min. under-plating overall

Contact Spring - Stainless steel

Contact Post—Brass, tin plated

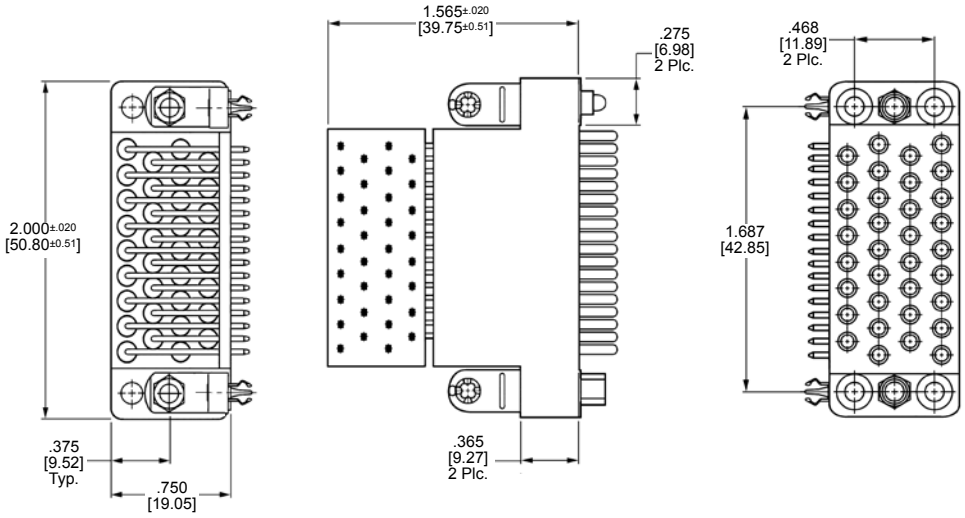
Mounting Bracket - Brass, tin-nickel plated or zinc, nickel plated

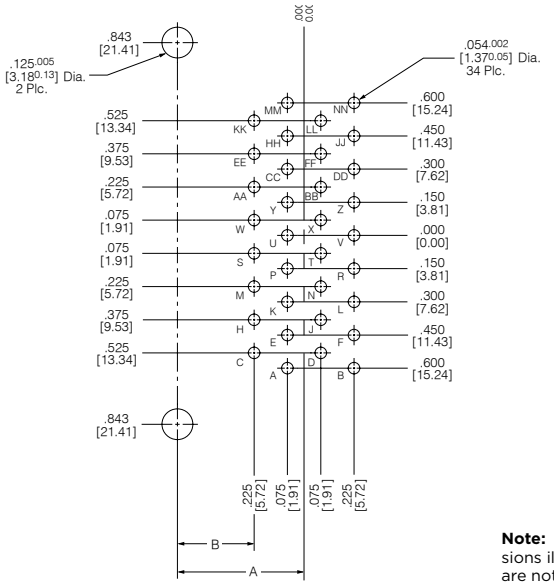
Boardlocks - Copper alloy, tin plated

Location WafervPhenolic

Nuts and Lockwashers - Steel, zinc plated

Jackscrews - Stainless steel





Recommended PC Board Hole Pattern (All dimensions typical)

Note: Pc board layouts and connector dimensions illustrated above serve as a guide only; they are not to be used for actual design or construction of customer equipment. Consult AMP customer drawings for latest detailed pc board layout and connector dimension requirements.

No. of Pos.	Mounting Bracket	Dimensions A	Dimensions B	Boardlocks	Housing Material	Select Load Pattern	Part Number
34	Brass, Tin Nickel Plated	**.555** 14.10	*	No	Phenolic	Fully Loaded	213289-2
34	Zinc, Nickel Plated	**.572** 14.53	**.347** 8.81	Yes	Phenolic	Fully Loaded	213513-4

*The mounting bracket has an elongated slot for a 4-40 screw that will accommodate a .330 [8.38] or .347 [8.81] footprint.
Note: Other select loaded configurations can be made available; consult Tyco Electronics Corporation.

No. of Pos.	Mounting Bracket	Dimensions A	Dimensions B	Boardlocks	Housing Material	Select Load Pattern	Part Number
34	Zinc, Nickel Plated	**.572** 14.53	**.347** 8.81	Yes	Polyester	Fully Loaded	213808-3
18	—	No Hardware Supplied			Polyester	A, B, C, D, E, F, H, K, P, R, S, T, U, V, W, X, Y, AA	213808-4

Note: Other select loaded configurations can be made available; consult Tyco Electronics Corporation.

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UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

M Series V.35 Printed Circuit Board Connectors (Continued)

Vertical Receptacle Assembly



Material and Finish

Housing - Flame retardant phenolic or polyester, black

Contacts - Brass, plated: a) .000030 [0.00076] gold min. in mating area, .000050 [0.00127] nickel min. underplating overall

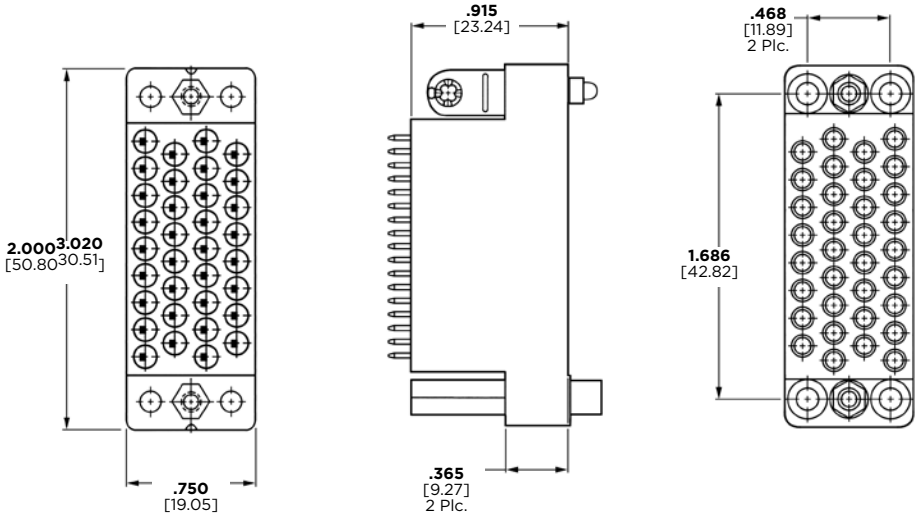
Contact Spring - Stainless steel

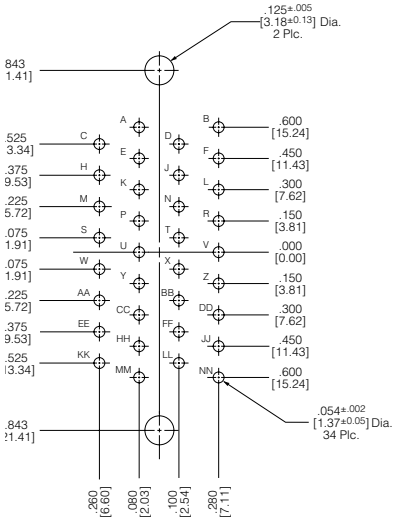
Contact Post - Brass, tin-lead plated

Nuts and Lockwashers - Steel, zinc plated

Spacers - Stainless steel

Jackscrews - Stainless steel





Recommended PC Board Hole Pattern (All dimensions typical)

Note: Pc board layouts and connector dimensions illustrated above serve as a guide only; they are not to be used for actual design or construction of customer equipment. Consult AMP customer drawings for latest detailed pc board layout and connector dimension requirements.

No. of Pos.	Mounting Hardware	Housing Material	Select Load Pattern	Part Number
34	None	Phenolic	Fully Loaded	213473-3
	Spacers	Phenolic	Fully Loaded	213524-8
		Polyester		213809-7
13	Nuts & Lockwashers	Phenolic	B, C, D, E, F, P, R, S, T, V, X, Y, AA	213524-9

Note: Other select loaded configurations can be made available; consult Tyco Electronics Corporation.

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UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

M Series V.35 Printed Circuit Board Connectors (Continued)

Vertical Plug Assembly



Material and Finish

Housing - Flame retardant phenolic, black

Contacts - Brass, plated: a) .000030 [0.00076] gold min. in mating area, .000050 [0.00127] nickel min. underplating overall

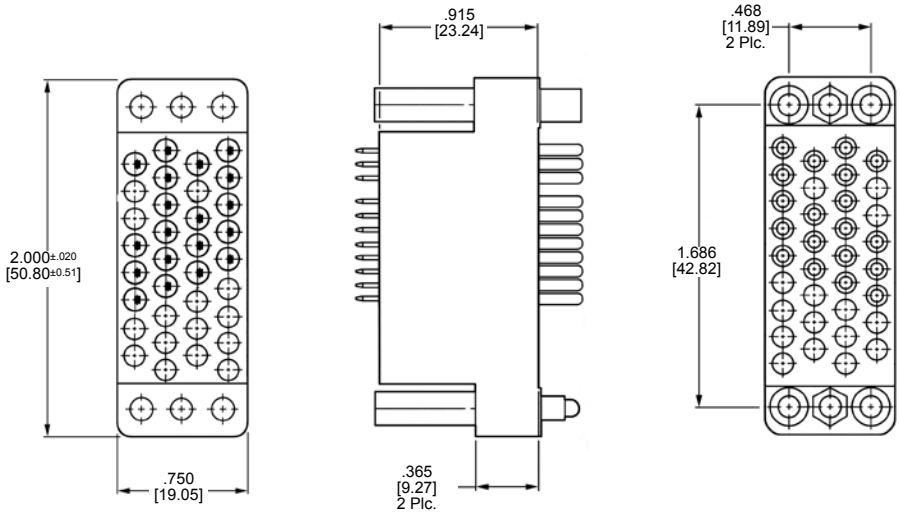
Contact Spring - Stainless steel

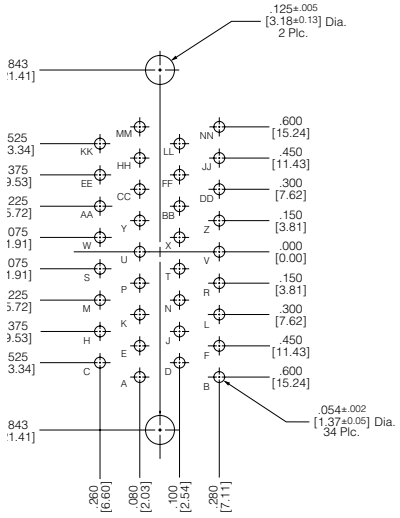
Contact Post - Brass, tin-lead plated

Nuts and Lockwashers - Steel, zinc plated

Spacers - Stainless steel

Jackscrews - Stainless steel





Recommended PC Board Hole Pattern (All dimensions typical)

Note: Pc board layouts and connector dimensions illustrated above serve as a guide only; they are not to be used for actual design or construction of customer equipment. Consult Tyco Electronics customer drawings for latest detailed pc board layout and connector dimension requirements.

No. of Pos.	Mounting Hardware	Select Load Pattern	Part Number
19	Spacers*	A, B, C, D, E, F, K, L, N, P, R, S, T, U, V, W, X, Y, AA	213550-4
34	Spacers*	Fully Loaded	213550-5

*Jackscrews and spacers are provided unassembled.
Note: Other select loaded configurations can be made available, consult Tyco Electronics Corporation.

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NOTE: All part numbers are RoHS Compliant

M Series V.35 Cable Connectors

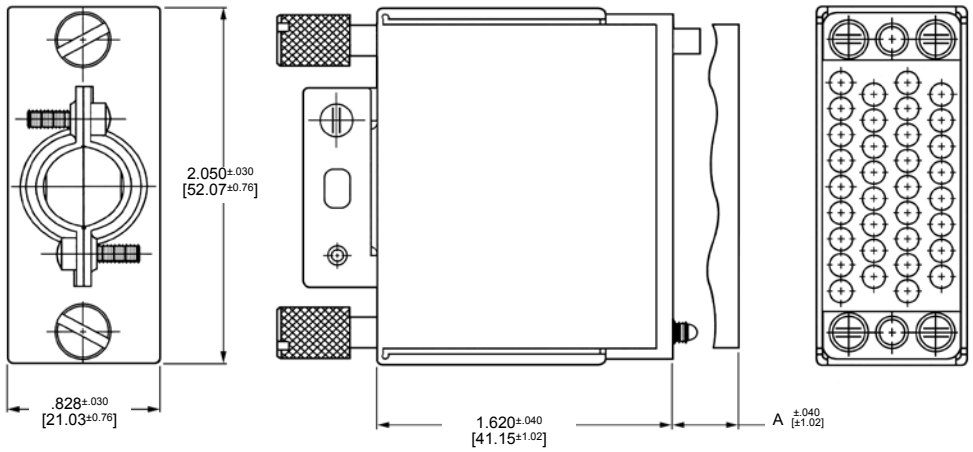
Cable Connector Kits, 34 Position, Phenolic



Plug



Receptacle



Material and Finish

Housing - Flame retardant phenolic, black
Shield - Anodized aluminum
Screws - Steel, zinc plated
Jackscrews - Stainless steel
Cable Clamp - Steel, nickel plated

Kits include:

- Housing
- One-piece shield
- One-piece turnable jackscrews
- Strain relief clamp
- Mounting screws

Notes:

1. Plug and receptacle connector kits come partially assembled.
2. Plug connector kits are available with long and short shields, (long shield provides pin protection) and two different size cable clamps.
3. Housings are keyed to fix the proper location of the male and female jackscrew as defined by 408-2593.
4. Short shield kits, **Part No. 213753-1** available with all accessories listed above except housing block and jackscrews. Part number for blocks are found on page 47.
5. Pin and socket contacts sold separately. Size 16, Type III+ contacts are listed on page 31.

Shield Size	Cable Dia. Range	Housing Material	Dimension A	Kit Part Numbers	
				Receptacle	Plug
Short	**.435-.545** 11.05-13.83	Phenolic	**1.53** 38.86	—	213300-1
Short	**.300-.450** 7.62-11.43	Phenolic	**1.53** 38.86	—	213300-2
Long	**.435-.545** 11.05-13.83	Phenolic	**1.97** 50.04	—	213300-3
Long	**.300-.450** 7.62-11.43	Phenolic	**1.97** 50.04	—	213300-4
Short	**.435-.545** 11.05-13.83	Phenolic	**1.53** 38.86	213522-1	—
Short	**.300-.450** 7.62-11.43	Phenolic	**1.53** 38.86	213522-2	—
Short	**.200-.300** 5.08-7.62	Phenolic	**1.53** 38.86	—	213300-7

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NOTE: All part numbers are RoHS Compliant

M Series V.35 Cable Connectors (Continued)

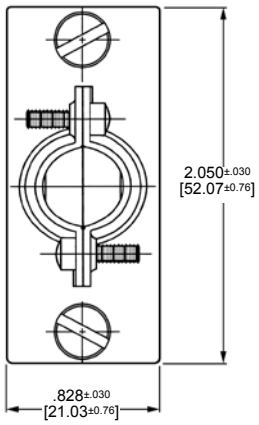
Cable Connector Kits, 34 Position, Polyester (Continued)

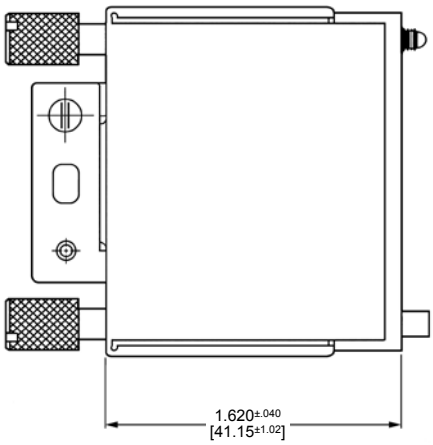


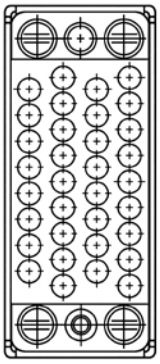
Plug



Receptacle







Material and Finish

Housing—Flame retardant polyester, black
Shield—Anodized aluminum
Screws—Steel, zinc plated
Jackscrews—Stainless steel or zinc, nickel plated
Cable Clamp—Steel, nickel plated

Kits include:

- Housing
- One-piece shield
- One-piece turnable jackscrews
- Strain relief clamp
- Mounting screws

Notes:

1. Plug and receptacle connector kits come partially assembled.
2. Two different size cable clamps.
3. Housings are keyed to fix the proper location of the male and female jackscrew as defined by 408-2593.
4. Pin and socket contacts sold separately. Size 16, Type III+ contacts are listed on page 31.

Packaging	Cable Dia. Range	Housing Material	Jackscrew Type	Kit Part Numbers	
				Receptacle	Plug
Bulk	**.435-.545** 11.05-13.83	Polyester	Stainless Steel	213931-1	—
Individual	**.300-.450** 7.62-11.43	Polyester	Stainless Steel	213931-2	—
Individual	**.435-.545** 11.05-13.83	Polyester	Zinc	213931-3	—
Individual	**.435-.545** 11.05-13.83	*	Zinc	213931-4	—
Individual	**.300-.450** 7.64-.11.43	Polyester	Zinc	213931-5	—
Bulk	**.435-.545** 11.05-13.83	Polyester	Stainless Steel	—	213932-1
Individual	**.300-.450** 7.62-11.43	Polyester	Stainless Steel	—	213932-2
Individual	**.435-.545** 11.05-13.83	Polyester	Zinc	—	213932-3
Individual	**.300-.450** 7.62-11.43	Polyester	Zinc	—	213932-4
Individual	**.300-.450** 7.62-11.43	Polyester	Zinc	—	213932-5**

*Housing not included in Kit No. 213931-4
**Long Shield, Assembled Length – 2.060±.040 [52.32±1.20]

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NOTE: All part numbers are RoHS Compliant

M Series V.35 Cable Connectors (Continued)

Cable Connector Kits, 34 Position, Phenolic (Continued)

Material and Finish

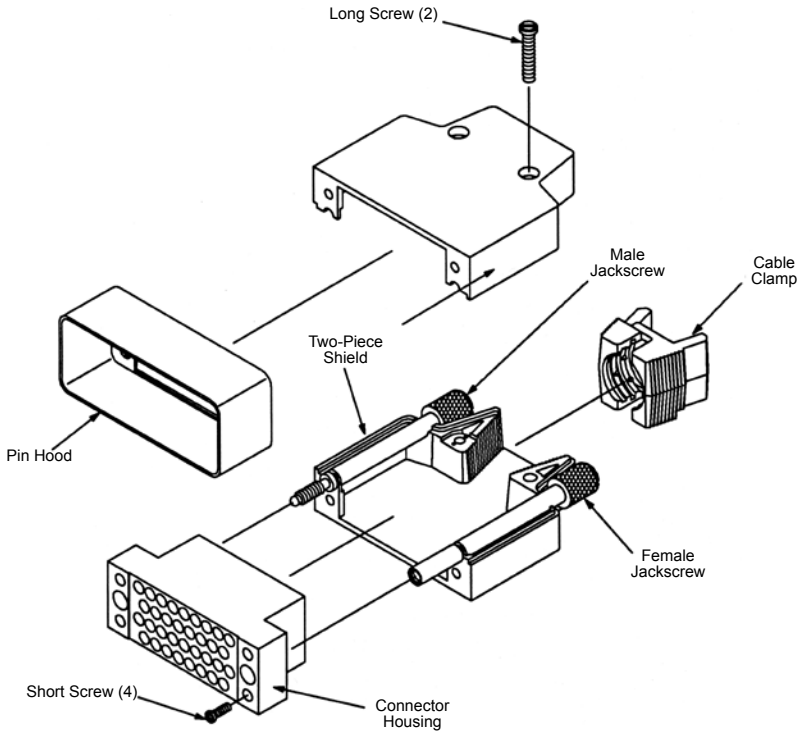
Housing - Flame retardant phenolic, black
Shield - Zinc, nickel plated
Screws - Steel, zinc plated
Jackscrews - Stainless steel or zinc, nickel plated
Cable Clamp - Steel, nickel plated

Kits include:

- Housing
- Two-piece shield
- One-piece turnable jackscrews
- Two cable clamp inserts
- Mounting screws

Notes:

1. Plug and receptacle connector kits come partially assembled.
2. Plug connector kits are available with or without pin hoods.
3. Housings are keyed to fix the proper location of the male and female jackscrew as defined by 408-2593.
4. Choice of stainless steel or zinc die cast one-piece jacksrews.
5. Pin and socket contacts sold separately. Size 16, Type III+ contacts are listed on page 31.



Pin Hood	Cable Dia. Range	Jackscrew Type	Kit Part Numbers	
			Receptacle	Plug
No	**.400-.600** 10.16-15.24	Zinc	—	213684-1
No	**.250-.400** 6.35-10.16	Zinc	—	213684-2
Yes	**.400-.600** 10.16-15.24	Zinc	—	213684-3
Yes	**.250-.400** 6.35-10.16	Zinc	—	213684-4
No	**.400-.600** 10.16-15.24	Stainless Steel	—	213684-7
No	**.400-.600** 10.16-15.24	Zinc	213685-1	—
No	**.250-.400** 6.35-10.16	Zinc	213685-2	—
No	**.400-.600** 10.16-15.24	Stainless Steel	213685-3	—
No	**.150-.300** 3.81-7.62	Zinc	213685-5	—
Yes	**.150-.300** 3.81-7.62	Zinc	—	213684-9
No	**.150-.300** 3.81-7.62	Zinc	—	1-213684-0

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Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

M Series V.35 Cable Connectors (Continued)

Cable Connector Kits, 34 Position, Polyester (Continued)

Material and Finish

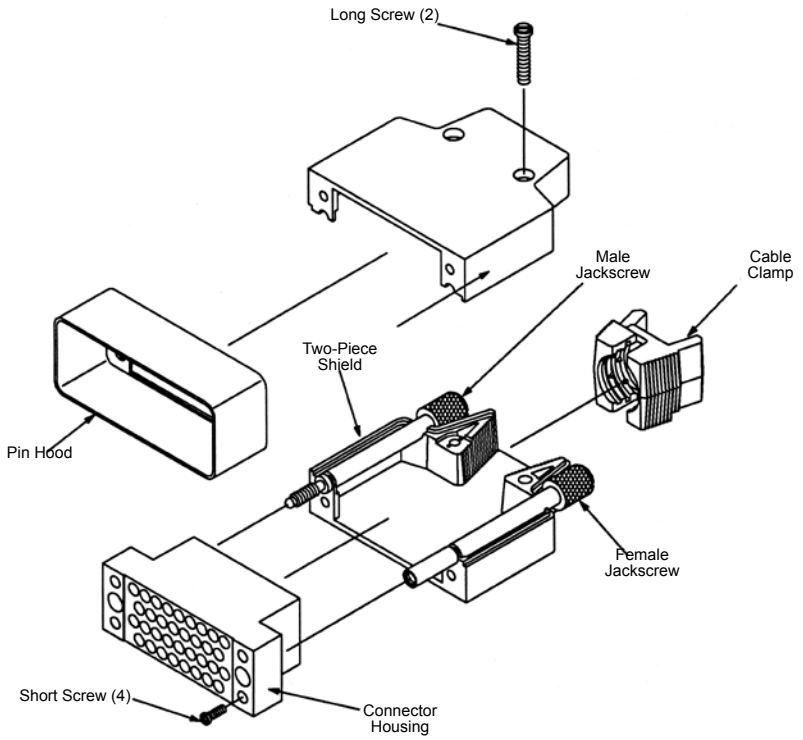
Housing—Flame retardant polyester, black
Shield—Zinc, nickel plated
Screws—Steel, zinc plated
Jackscrews—Zinc, nickel plated
Cable Clamp—Steel, nickel plated

Kits include:

- Housing
- Two-piece shield
- One-piece turnable jackscrews
- Two cable clamp inserts
- Mounting screws

Notes:

1. Plug and receptacle connector kits come partially assembled.
2. Plug connector kits are available with or without pin hoods.
3. Housings are keyed to fix the proper location of the male and female jackscrew as defined by 408-2593.
4. Pin and socket contacts sold separately. Size 16, Type III+ contacts are listed on page 31.



Pin Hood	Cable Dia. Range	Kit Part Numbers	
		Receptacle	Plug
No	**.150-.300** 3.81-7.62	—	213803-1
No	**.250-.400** 6.35-10.16	—	213803-2
Yes	**.150-.300** 3.81-7.62	—	213804-1
Yes	**.250-.400** 6.35-10.16	—	213804-2
No	**.150-.300** 3.81-7.62	213805-1	—
No	**.250-.400** 6.35-10.16	213805-2	—
No	**.400-.600** 10.16-15.24	—	213803-3
Yes	**.400-.600** 10.16-15.24	—	213804-3
No	**.400-.600** 10.16-15.24	213805-3	—

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NOTE: All part numbers are RoHS Compliant

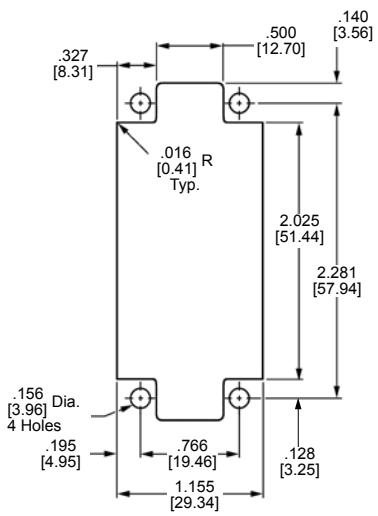
Special Application Connectors

High Current 12 Position UL Voltage Rating: 1800 V

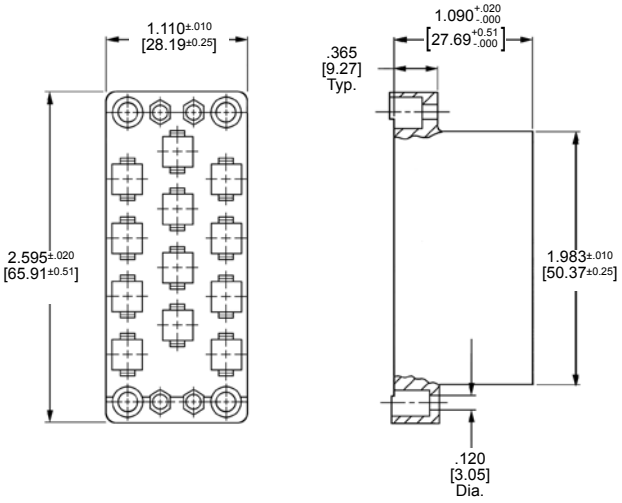
Material and Finish

Housing - Phenolic, 94V-O rated, black

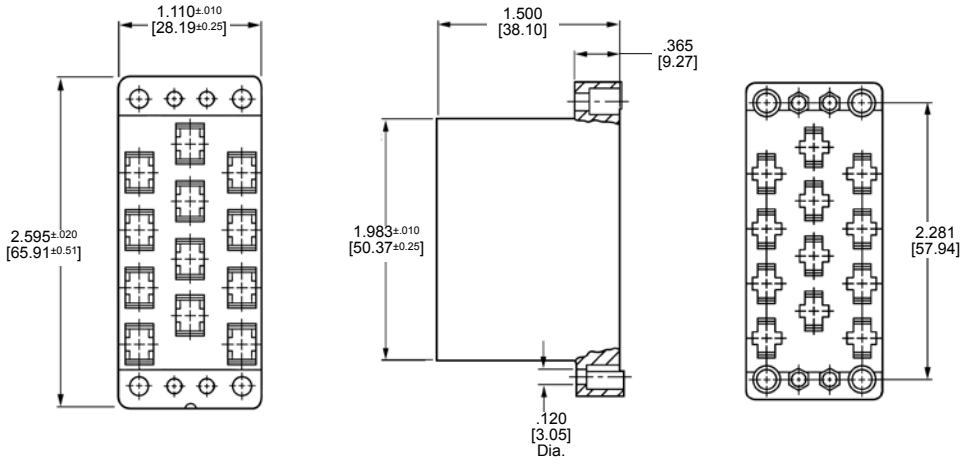
Contacts must be ordered separately.



Recommended Panel Cutout



Plug Housing



Receptacle Housing

Phenolic Housing Part No.		Contacts Accepted		
Plug	Receptacle	Quantity	Contact Type	Page Ref.
205042-1	205043-1	12	Type XII	38, 39

Note: 12 position connector uses Standard 75 Position Hardware. Refer to appropriate column of Application Charts for Hardware Selection pages 10 through 25.

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Hong Kong: 852-2735-1628
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UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

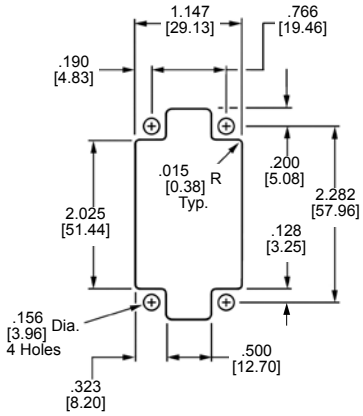
Special Application Connectors (Continued)

Mixed 29 CF Position (with Center Fastener)

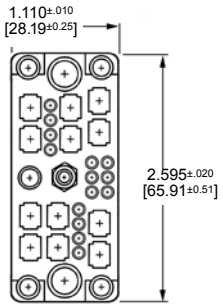
Material and Finish

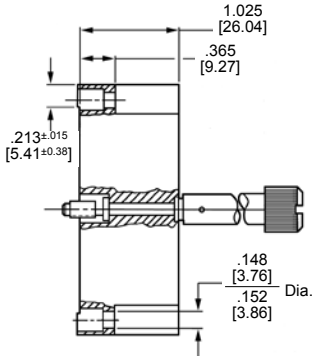
Housing - Phenolic, 94V-O rated, black

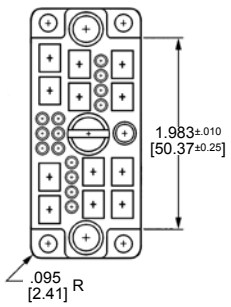
Contacts must be ordered separately.



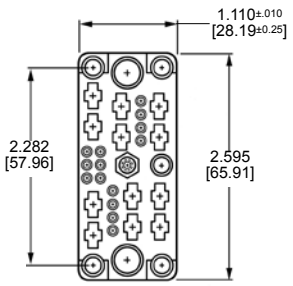
Recommended Panel Cutout

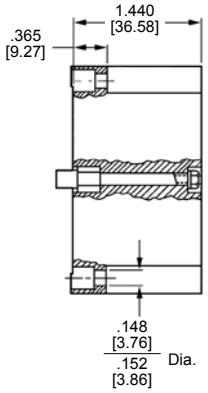


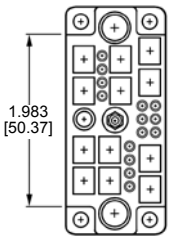




Plug Housing







Receptacle Housing

Phenolic Housing Part No.		Contacts Accepted		
Plug	Receptacle	Quantity	Contact Type	Page Ref.
202479-2	202478-2	14*	Type II	30
			Type III+	31-35
			Subminiature COAXICON	40, 41
		12	Type XII	38, 39
		2	Standard COAXICON	—
		1	Type I	36
			Miniature COAXICON	42, 43

*Quantity may be all of the same type, or a combination of those types listed.
See Hardware Section for appropriate hardware for this connector. See pages 78-89.

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Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

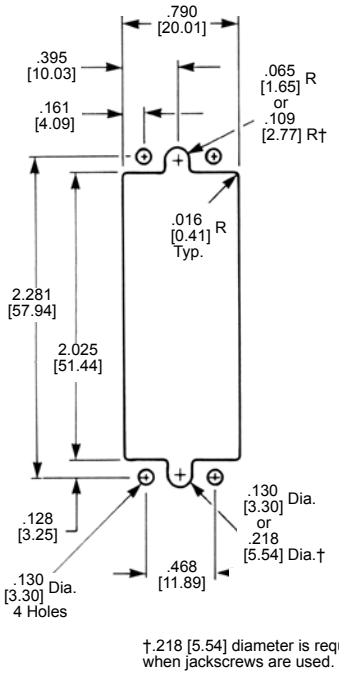
Special Application Connectors (Continued)

Mixed 42 Position

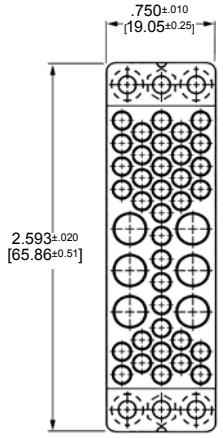
Material and Finish

Housing - Phenolic, black or diallyl phthalate, blue, 94V-O rated

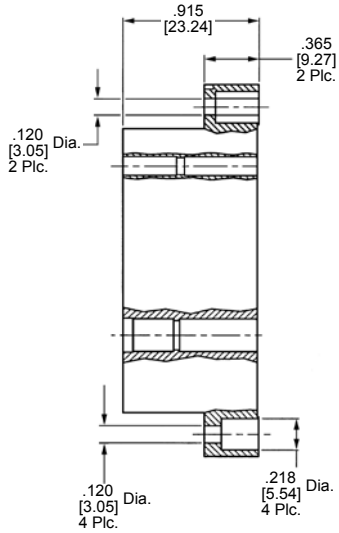
Contacts must be ordered separately.



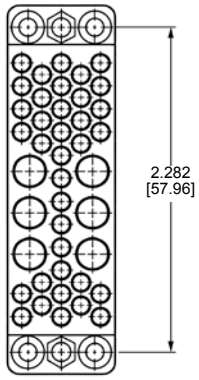
Recommended Panel Cutout



Plug Housing



Receptacle Housing



Phenolic Housing Part No.		Diallyl Phthalate Housing Part No.		Contacts Accepted		
Plug	Receptacle	Plug	Receptacle	Quantity	Contact Type	Page Ref.
202515-1	202516-1	202515-3	202516-3	36*	Type II	30
					Type III+	31-35
					Subminiature COAXICON	40, 41
				6*	Type I	36
					Miniature COAXICON	42, 43

*Quantity may be all of the same type, or a combination of those types listed.
Note: 42 position connector uses Standard 50 Position Hardware. Refer to appropriate column of Application Charts for Hardware Selection pages 10 through 25.

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Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

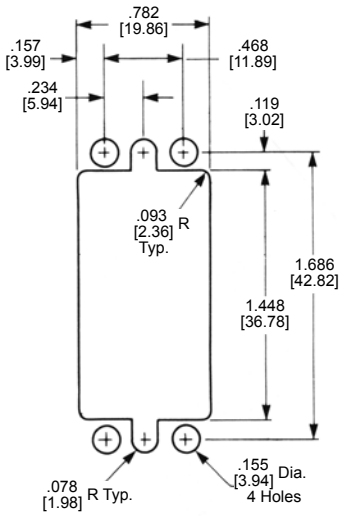
Special Application Connectors (Continued)

High Voltage 20 Position UL Voltage Rating: 1800 V

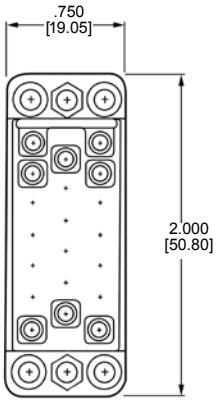
Material and Finish

Housing - Diallyl phthalate, 94V-O rated, blue

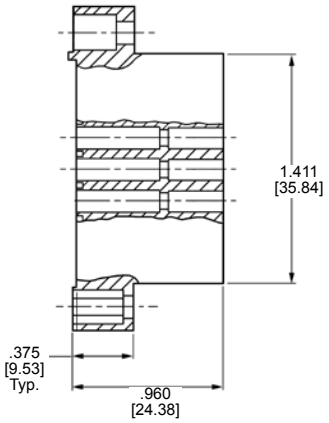
Contacts must be ordered separately.

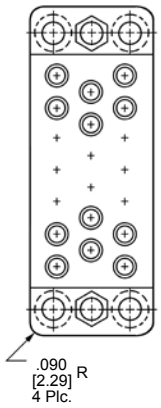


Recommended Panel Cutout

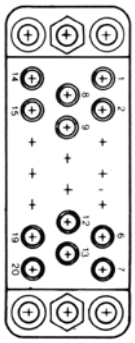


Plug Housing

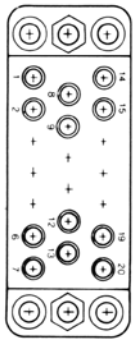




Receptacle Housing



Plug Housing Wiring Side



Receptacle Housing Wiring Side

Diallyl Phthalate Housing Part No.		Contacts Accepted		
Plug	Receptacle	Quantity	Contact Type	Page Ref.
203908-2	203909-2	20*	Type II	30
			Type III+	31-35
			Subminiature COAXICON	40, 41

*Quantity may be all of the same type, or a combination of those types listed.
Note: 20 Position connector uses Standard 34 Position Hardware. Refer to appropriate column of Application Charts for Hardware Selection pages 10 through 25.

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NOTE: All part numbers are RoHS Compliant

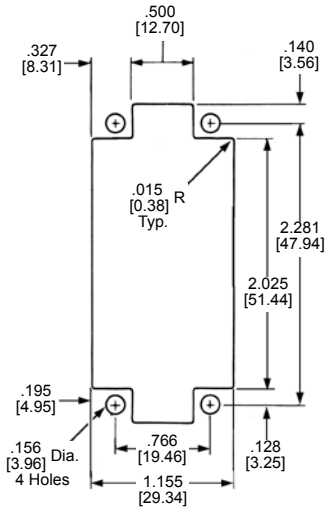
Special Application Connectors (Continued)

High Voltage 28 Position UL Voltage Rating: 1800 V

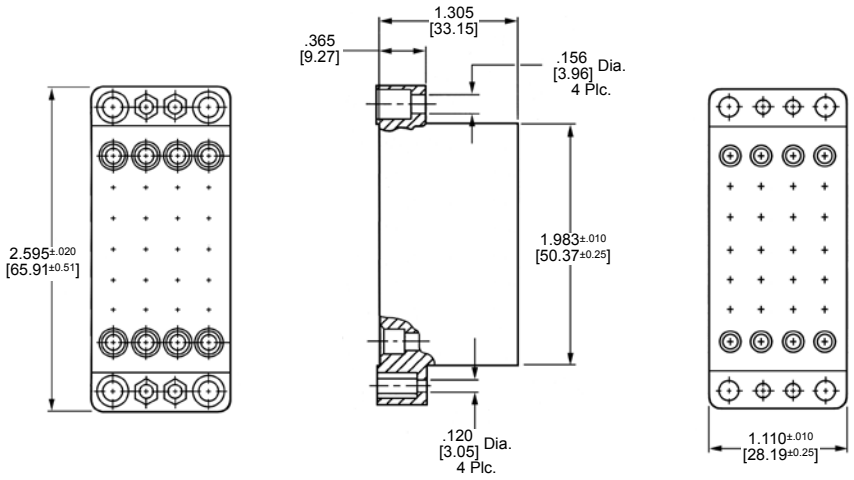
Material and Finish

Housing - Phenolic, 94V-O rated, black

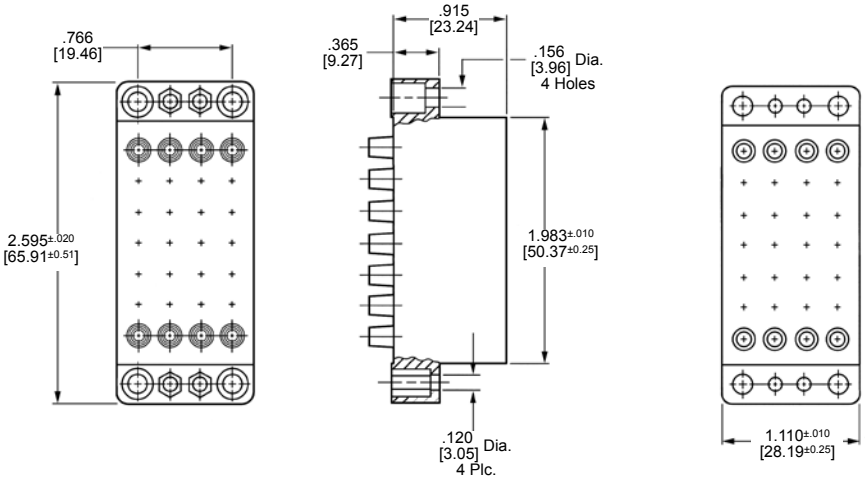
Contacts must be ordered separately.



Recommended Panel Cutout



Plug Housing



Receptacle Housing

Phenolic Housing Part No.		Contacts Accepted		
Plug	Receptacle	Quantity	Contact Type	Page Ref.
205689-2	205690-2	28*	Type II	30
			Type III+	31-35
			Subminiature COAXICON	40, 41

*Quantity may be all of the same type, or a combination of those types listed.
Note: 28 Position connector uses Standard 75 Position Hardware. Refer to appropriate column of Application Charts for Hardware Selection Pages 10 through 25.

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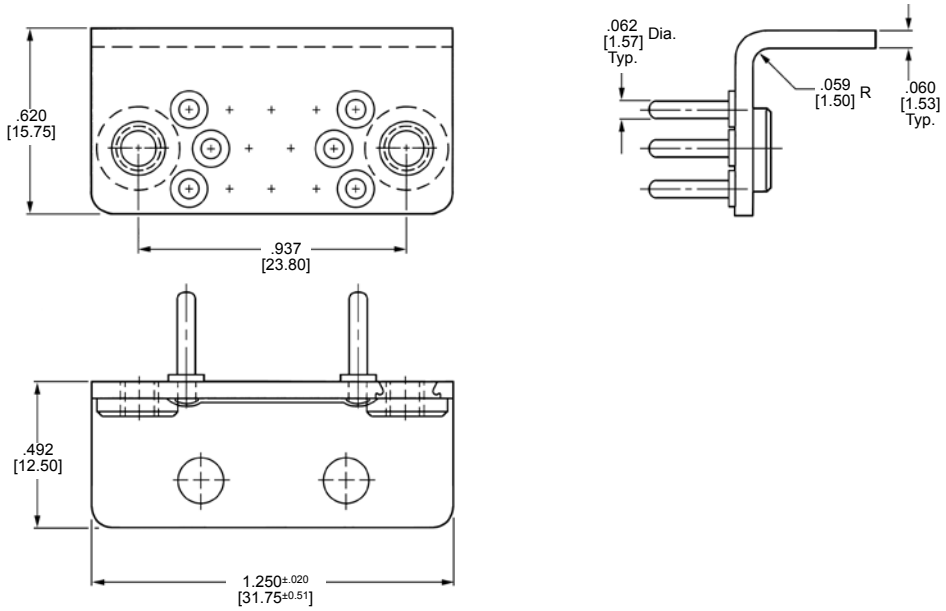
NOTE: All part numbers are RoHS Compliant

Special Application Connectors (Continued)

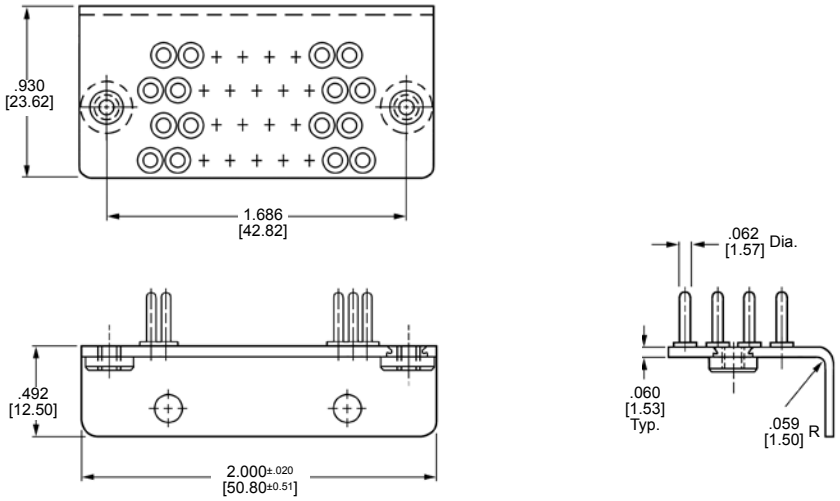
Grounding Blocks

Material and Finish

Plate - Brass, tin plated
Clinch Nuts - Stainless steel
Pin Contacts - Phosphor bronze, gold over nickel plated



14-Position, Part No. 203540-1*



34-Position, Part No. 204814-1*

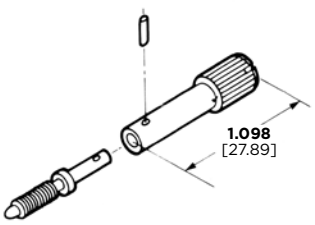
Grounding blocks mate with standard 14 and 34 position receptacle housings.
Note: Use referenced turnable jackscrews on mating housings when mating to grounding blocks.
*CSA Certification pending.

Fastening Hardware - For use in connector housings to mate with grounding blocks

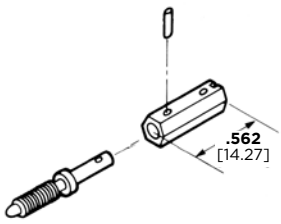
Jackscrews

Material and Finish

Jackscrew Body - Die cast zinc, (clear chromate) conversion coating
Jackscrew Tip, Roll Pin - Stainless steel



Short Turnable Jackscrew, Male Part No. 203618-1 (2 Req'd.)



Short-Short Turnable Jackscrew, Male Part No. 203535-2 (2 Req'd.)

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Japan: 81-44-844-8013
UK: 44-141-810-8967

Fastening Hardware

Jackscrews

Material and Finish

Turnable Jackscrew Body - Die cast zinc, chromate conversion coating

Turnable Jackscrew Tip - Stainless steel

Roll Pin - Stainless steel

For Fixed Jackscrews

Lockwasher - Steel

Hex Nut - Steel, zinc plated

Jackscrews are used as an aid in mating and unmating connectors and for holding mated connectors together, mostly larger sizes (34-position and up). They can also be used for polarization.

Turnable jackscrews are free to rotate in a connector housing and are always used opposite mating fixed jackscrews. Where provided, roll pins are used to hold a male or female tip onto the turnable jackscrew body. AMP Assembly Tool No. 91016-2 (shown below) is available for properly assembling the turnable jackscrews on a connector housing.

Fixed jackscrews can be readily assembled to a connector housing with the Nut Driver Tool (also shown below).

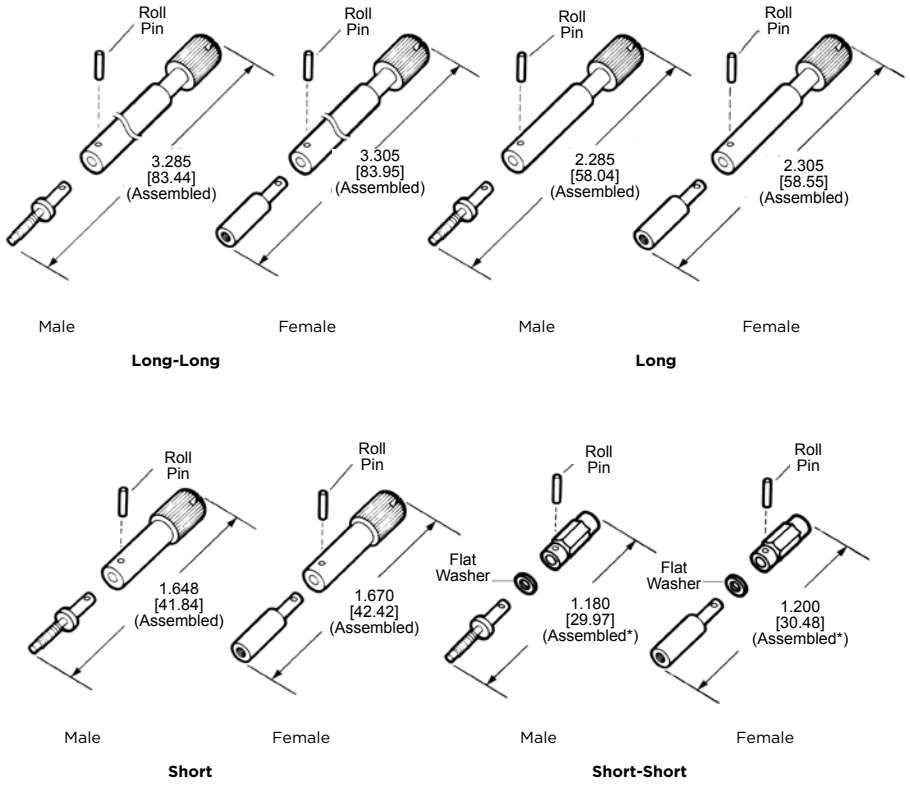


AMP Assembly Tool Part No. 91016-2 (for Roll Pins)



Nut Driver Part No. 811262-1 (4-40)

Turnable Jackscrews



*Assembled dimension includes metal thickness of Pin Hood or Strain Relief Clamp. Remove washer when both Pin Hood and Strain Relief Clamp are used.

Turnable Jackscrews

Style	Jackscrew Part No. 6-32 [M3.5 x 0.6] Double Lead Thread	Jackscrew Part No. 6-32 [M3.5 x 0.6] Single Lead Thread	Connectors Used on (No. of Positions) Standard	Posted	Special Application High Current	Special Application Mixed	Special Application High Voltage
Long-Long Male[1]	201911-1	207234-1	50 (90° shield only), 75 and 104	—	12	42	28
Long-Long Female[1]	201910-1	207235-1					
Long Male	1-200871-0	201413-4	20, 26, 34, 41 and 50	20, 26, 34, 41, and 50	12	15, 16 and 42	20 and 28
Long Female	1-200867-1	201414-4					
Short Male	200868-1	201087-1	6, 14, 20, 26, 34, 41, 50, 75 and 104	6, 14, 20, 26, 34, 41, 50, 75 and 104	12	15, 16 and 42	20 and 28
Short Female	200870-1	201088-1					
Short-Short Male	201388-1	201827-1	6, 14, 20, 26, 34, 41, 50, 75 and 104	6, 14, 20, 26, 34, 41, 50, 75 and 104	12	15, 16 and 42	20 and 28
Short-Short Female	201389-1	201828-1					

[1]Long-Long Turnable Jackscrews are used only with Two-Piece Shields on the connector sizes listed.

Notes: 1. Turnable Jackscrews mate with any Fixed Jackscrew listed below having the same thread size.
2. Special Turnable Jackscrews for use in connector housings to mate with Grounding Blocks are presented on page 77.
3. Single-lead versions are designed to mate with competitive Jackscrews.

Roll pins for turnable jackscrews, Long-Long, Long, Short **Part No. 201501-1,** Short-Short **Part No. 201501-2.**

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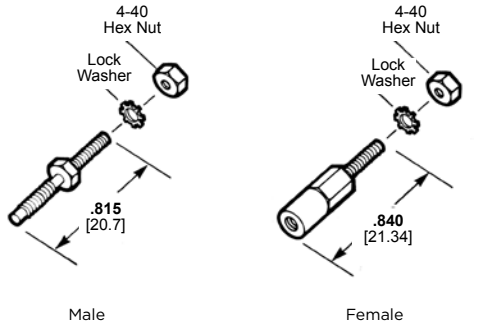
USA: 1-800-522-6752
Canada: 1-905-470-4425
Mexico: 01-800-733-8926
C. America: 52-55-5-729-0425

South America: 55-11-3611-1514
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Fastening Hardware (Continued)

Fixed Jackscrews



Male Female

Fixed Jackscrews

Type	Jackscrew Part No.	
	6-32 [M3.5 x 0.6] Double Lead Thread	6-32 [M3.5 x 0.6] Single Lead Thread
Male	1-200874-2	201092-4
Female	200875-7	201089-4

Notes: 1. Fixed Jackscrews mate with any Turnable Jackscrew listed above having the same thread size.
2. Single-lead versions are designed to mate with competitive Jackscrews.
3. Double-Lead Thread and Single-Lead Thread Jackscrews can NOT be mixed; i.e., Double-Lead must mate with Double, Single-Lead with Single.
4. Double-Lead Thread has two leads in the same revolution versus one lead for Single-Lead Thread. Therefore, Double-Lead Thread will pick up twice as fast.

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Fastening Hardware (Continued)

Locking Springs

Material and Finish

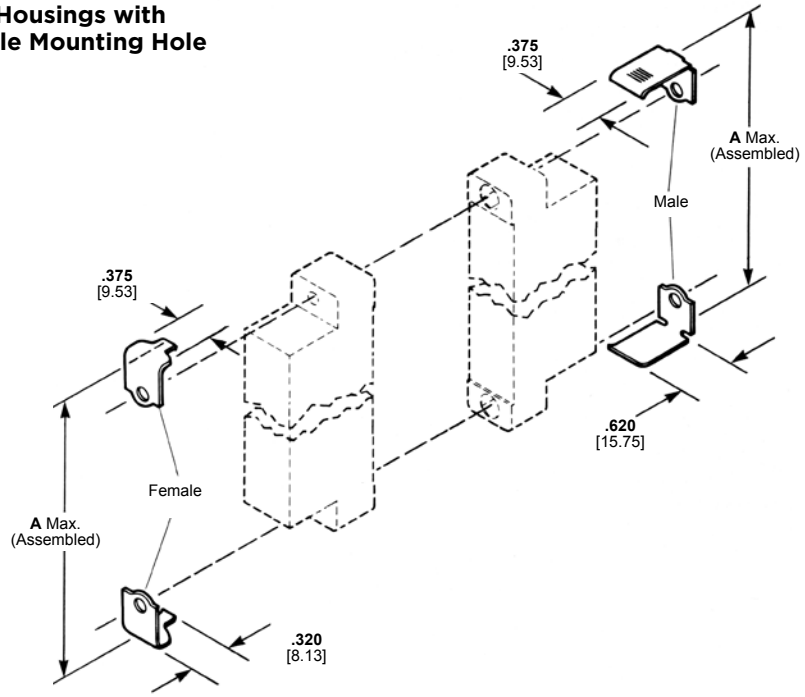
Male (Spring Member) - Spring steel, nickel plated

Female (Latching Member) - Stainless steel

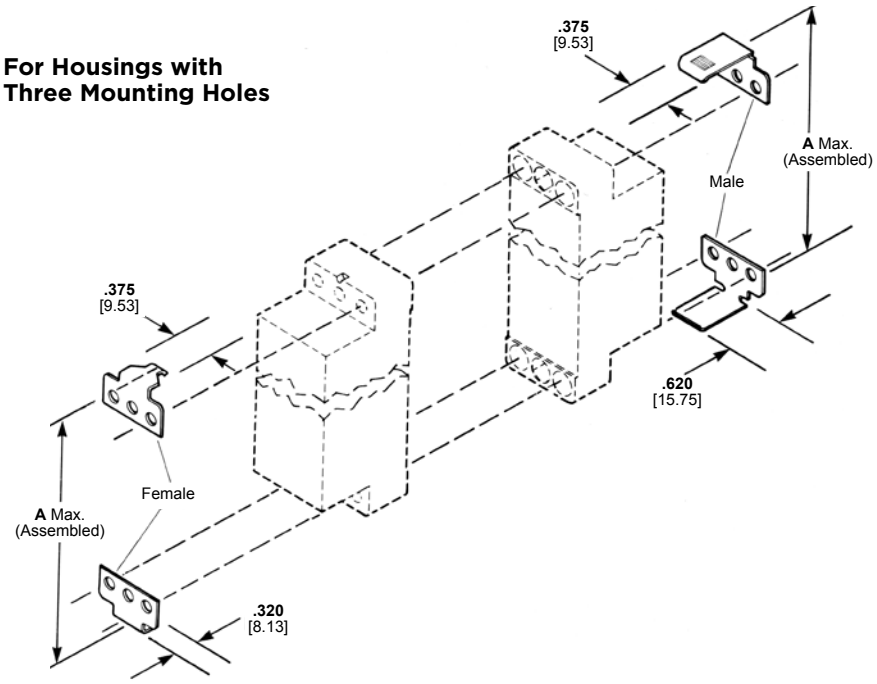
Locking Springs are used to hold mated connectors together. Although Locking Springs can be used on connectors up to 50 positions, they are primarily used on smaller size connectors (less than 34 positions).

In all applications, a Male (Spring Member) is used opposite a Female (Latching Member). They can be secured to a connector housing using Guide Pins and Sockets or 4-40 x .250 [6.35] fillister head screws and nuts. Locking Springs can be used with all hardware, except Closed-End Pin Hoods.

For Housings with Single Mounting Hole



For Housings with Three Mounting Holes



Standard Connector Size*	A Max.
6	**1.413** 35.89
14	**1.662** 42.21
20	**1.975** 50.17
26	**2.037** 51.74
34	**2.412** 61.26
41	**3.047** 77.39
50	**3.006** 76.35

*A dimension also applies to other comparably sized connector types listed in the chart at the right.

Locking Spring Part No.		Connectors Used On (No. of Positions)				
				Special Application		
Male (Spring Member)	Female (Latching Member)	Standard	Posted	High Current	Mixed	High Voltage
201921-1	201922-1	6, 14, 20 and 41	6, 14, 20 and 41	—	—	—
201923-1	201918-1*	26	26	—	15	—
201925-1	201926-1	34 and 50	34 and 50	—	16 and 42	20

*Single female latch, two must be ordered per assembly.

Hardware

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NOTE: All part numbers are RoHS Compliant

Guiding Hardware

Guide Pins and Sockets

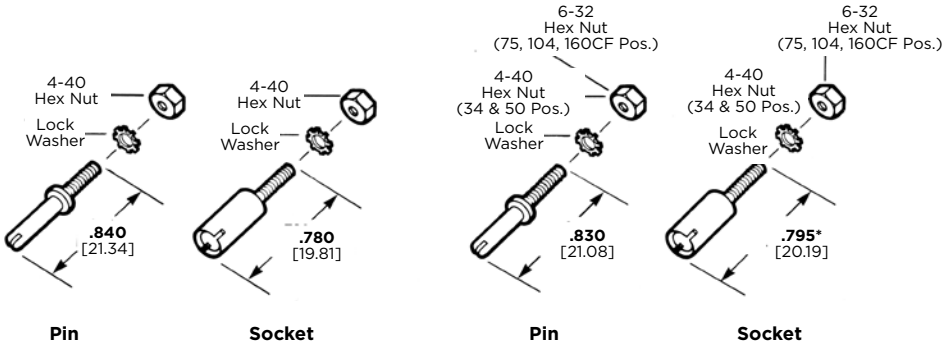
Material and Finish

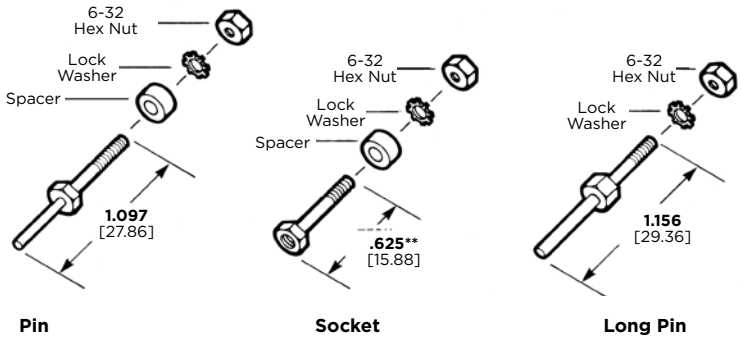
Guide Pins and Sockets—Stainless steel
Lockwashers—Stainless steel
Hex Nuts—Steel, zinc plated

Guiding hardware is used to align connector halves during mating. This hardware can also be used for keying connectors to provide for proper mating. Guiding hardware can be readily secured to connector housings using the Nut Driver Tool shown below.

Center Guide Pins and Sockets are used primarily in housings having a single mounting hole, but can also be used in the centermost hole of housings having 3 or 4 mounting holes.

Corner Guide Pins and Sockets are used in the corner holes of housings having 2, 3 or 4 mounting holes. They cannot be used in center mounting holes which are slightly deeper than corner mounting holes to accept Jackscrews.





Guide Pins and Sockets		Connectors Used On (No. of Positions)				
				Special Application		
Type	Part No.	Standard	Posted	High Current	Mixed	High Voltage
Center Pin	200389-2	6, 14, 20, 26, 34, 41, 50, 75 and 104	6, 14, 20, 26, 34, 41, 50, 75 and 104	12	15, 16 and 42	20 and 28
Center Socket	200390-9					
	207619-1*[2]					
Corner Pin	1-200833-1	34 and 50	34 and 50	—	16 and 42	20
Corner Socket	1-200835-1					
	203964-1*					
Corner Pin	1-201046-2	75, 104 and 160 CF	75, 104 and 160 CF	12	29	28
Corner Socket	201047-2					
	203966-1*					
Corner Pin	202173-8	104 CF	104 CF	—	—	—
	202173-7[3]					
Corner Socket	202174-5					
	202174-4[3]					
	204099-2**					
Long Pin[1]	201540-1					

[1]Two Long Pins are to be installed in diagonal corners. Use without Guide Sockets.
[2]Hex Nut Stainless Steel.
[3]Without Spacer.
* These Corner or Center Guide Sockets (.880 [22.35] long) are to be used when housings are loaded with Subminiature COAXICON contacts.
** Corner Socket, **Part No. 204099-2** (.838 [21.29] long), is to be used when housings are loaded with Subminiature COAXICON contacts.



Nut Driver
Part No. 811262-1 (4-40)
Part No. 811262-2 (6-32)

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UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Protective Hardware

Pin Hoods, Internal Open-End and Closed-End

Material and Finish

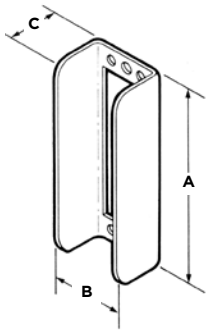
See charts

Pin Hoods are used to protect pin contacts that protrude from a connector housing.

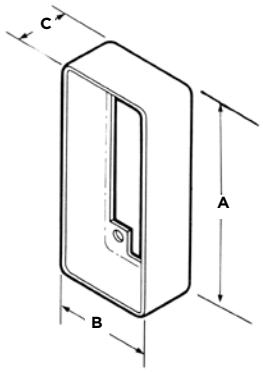
When contacts are mixed (pins and sockets in both housings), an Internal Pin Hood is used on one housing and an External Pin Hood (page 83) is used on the other housing. Or a Long Shield is used on one housing and an External Pin Hood must be used on the other housing. When a housing is loaded with all pin contacts, an Internal or External Pin Hood may be used—no Pin Hood is required on the mating half.

External Open-End Pin Hoods with flanges (page 83) are used primarily for mounting a connector with pin contacts to a panel.

All Pin Hoods may be secured to connector housings using other appropriate hardware, such as Jackscrews and Guide Pins and Sockets.



Internal Open-End



Internal Closed-End

Note: Typical Internal Open-End and Closed-End Pin Hoods are illustrated. Slight differences in configuration exist for various sizes. The mounting holes and/or slots in each Pin Hood match the mounting hole pattern of the connector housing on which the Pin Hood is used.

Pin Hoods, Internal Open-End

Dimensions			Material	Pin Hood Part No.	Connectors Used On (No. of Positions)				
							Special Application		
A	B	C			Standard	Posted	High Current	Mixed	High Voltage
1.000 25.4	**.500** 12.7	**.718** 18.24	Nickel Plated Steel	204258-6	6	6	—	—	—
1.250 31.75	**.550** 13.97	**.718** 18.24	Nickel Plated Steel	201363-4	14	14	—	—	—
1.632 41.45	**.725** 18.42	**.718** 18.24	Nickel Plated Steel	201785-4	26	26	—	15	—
2.000 50.8	**.880** 22.35	**.718** 18.24	Nickel Plated Steel	201786-4	34	34	—	16	20

Pin Hoods, Internal Closed-End

Dimensions			Material	Pin Hood Part No.	Connectors Used On (No. of Positions)				
							Special Application		
A	B	C			Standard	Posted	High Current	Mixed	High Voltage
2.130 54.1	**.880** 22.35	**.687** 17.45	Nickel Plated Steel	202434-4	34	34	—	16	20
2.875 73.02	**.952** 24.18	**.687** 17.45	Nickel Plated Steel	202394-2	50	50	—	42	—
2.765 70.23	**1.310** 33.27	**.687** 17.45	Nickel Plated Steel	201369-4	75	75	12	—	28
2.975 75.57	**1.740** 44.2	**.687** 17.45	Nickel Plated Steel	201364-4	104	104	—	—	—
2.975 75.57	**2.040** 51.82	**.687** 17.45	Nickel Plated Steel	203743-4	160 CF	160 CF	—	—	—

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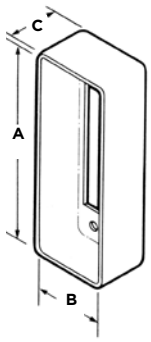
NOTE: All part numbers are RoHS Compliant

Protective Hardware (Continued)

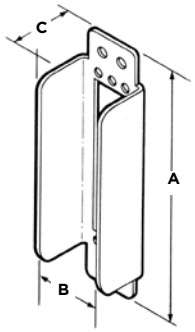
Pin Hoods, External Closed-End and Open-End (with Flanges)

Material and Finish

See charts



External Closed-End



External Open-End with Flanges

Note: Typical External Closed-End and Open-End (with Flanges) Pin Hoods are illustrated. Slight differences in configuration exist for various sizes. The mounting holes and/or slots in each Pin Hood match the mounting hole pattern of the connector housing on which the Pin Hood is used.

Pin Hoods, External Closed-End

Dimensions			Material	Pin Hood Part No.	Connectors Used On (No. of Positions)				
							Special Application		
A	B	C			Standard	Posted	High Current	Mixed	High Voltage
1.880 47.75	**.812** 20.62	**.687** 17.45	Aluminum Iridite	201349-2	26	26	—	15	—
2.250 57.15	**1.000** 25.4	**.687** 17.45	Aluminum Iridite	201350-2	34	34	—	16	20
2.845 72.26	**1.000** 25.4	**.687** 17.45	Nickel Plated Steel	201390-5	50	50	—	42	—
2.845 72.26	**1.360** 34.54	**.687** 17.45	Nickel Plated Steel	201368-4	75	75	12	29	28
3.025 76.84	**1.800** 45.72	**.687** 17.45	Nickel Plated Steel	201346-4	104	104	—	—	—
3.040 77.22	**1.340** 34.04	**.718** 18.24	Nickel Plated Steel	202119-2	104 CF	104 CF	—	—	—
3.025 76.84	**2.100** 53.34	**.687** 17.45	Nickel Plated Steel	203744-4	160 CF	160 CF	—	—	—

Pin Hoods, External Open-End with Flanges

Dimensions			Material	Pin Hood Part No.	Connectors Used On (No. of Positions)				
							Special Application		
A	B	C			Standard	Posted	High Current	Mixed	High Voltage
2.875 73.02	**.891** 22.63	**.687** 17.45	Nickel Plated Steel	202095-5	34	34	—	16	20
3.375 85.73	**.565** 14.35	**.687** 17.45	Nickel Plated Steel	202165-5	41	41	—	—	—
3.468 88.09	**.891** 22.63	**.687** 17.45	Nickel Plated Steel	202096-5	50	50	—	42	—

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UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Protective Hardware (Continued)

Shields, Two-Piece, 180° and 90° Cable Exit

Material and Finish

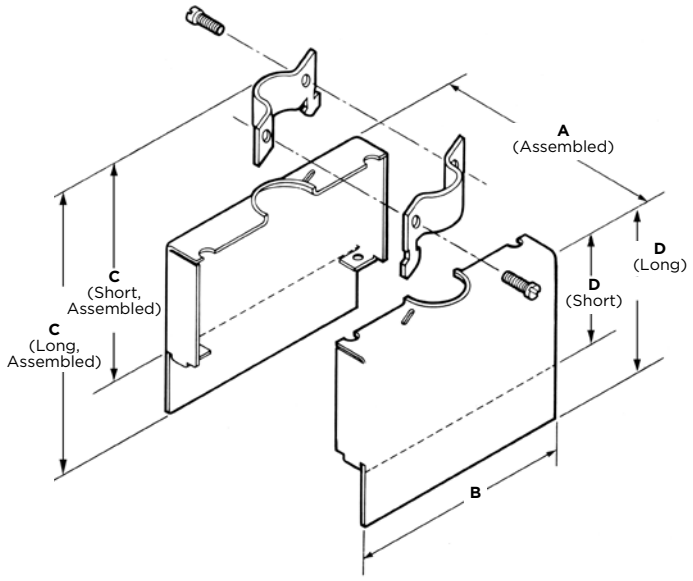
Shields - See charts
Cable Clamp - Steel, nickel plated
Screws - Steel, zinc plated

These Two-Piece Shields are used to protect connectors from dust, dirt and physical damage and to provide strain relief for the contacts. They feature integral cable clamps formed at 180° and 90° and are available in long and short versions. Long versions offer pin protection as well as connector protection and strain relief. Short versions may be used in combination with Pin Hoods to provide pin protection.

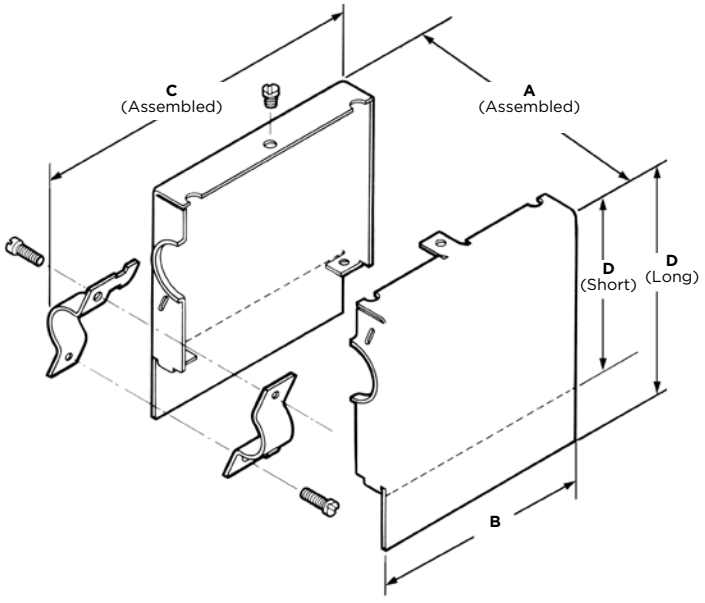
For shielding and fastening applications, Two-Piece Shields are used with Jackscrews. They may be secured to a connector housing using other appropriate hardware such as Guide Pins and Sockets.

Two-Piece Shields with cable clamps formed at 45° are available, see page 87.

Tyco Electronics does **NOT** recommend the use of shields with posted connectors because of the potential of shorting.



180° Cable Exit



90° Cable Exit

Hardware

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UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Protective Hardware (Continued)

Two-Piece Shields, 180° Cable Exit (Long and Short)

Dimensions A	Dimensions B	Dimensions C	Dimensions D	Material	Shield Part No. Long	Shield Part No. Short	Max. Cable Dia.	Connectors Used On (No. of Positions) Standard	Special Application High Current	Special Application Mixed	Special Application High Voltage
.520 13.21	**1.562** 39.67	**1.815** 46.10	**1.300** 33.02	Nickel Plated Steel	—	204087-1	**.375** 9.53	20	—	—	—
.640 16.26	**1.625** 41.28	**2.453** 62.31	**1.970** 50.04	Anodized Aluminum	201576-1	—	**.415** 10.54	26	—	15	—
				Nickel Plated Steel	201576-2	—					
		1.781 45.24	**1.300** 33.02	Nickel Plated Steel	—	200514-2					
.828 21.03	**2.000** 50.8	**2.453** 62.31	**1.937** 49.2	Anodized Aluminum	201571-1	—	**.500** 12.7	34	—	16	20
				Nickel Plated Steel	201571-2	—					
		1.765 44.83	**1.250** 31.75	Anodized Aluminum	—	200517-1					
				Nickel Plated Steel	—	200517-9					
.515 13.08	**2.687** 68.25	**2.453** 62.31	**1.968** 49.99	Nickel Plated Steel	202383-2	—	**.435** 11.05	41	—	—	—
.515 13.08	**2.687** 68.25	**1.781** 45.24	**1.290** 32.77		—	202383-1					
.828 21.03	**2.593** 65.86	**2.468** 62.69	**1.970** 50.04	Anodized Aluminum	201443-1	—	**.550** 13.97	50	—	42	—
				Nickel Plated Steel	201443-2	—					
		1.796 45.62	**1.290** 32.77	Anodized Aluminum	—	200532-1					
				Nickel Plated Steel	—	200532-2					
1.195 30.35	**2.727** 69.27	**3.327** 84.51	**2.797** 71.04	Nickel Plated Steel	202713-2	—	**1.000** 25.4	75	12	—	28
		2.655 67.44	**2.125** 53.98		—	202713-1					
1.703 43.26	**2.765** 70.23	**1.843** 46.81	**1.290** 32.77	Nickel Plated Cast Aluminum	—	201131-1	**.800** 20.32	104	—	—	—

Two-Piece Shields, 90° Cable Exit (Long and Short)

Dimensions A	Dimensions B	Dimensions C	Dimensions D	Shield Part No. Long	Shield Part No. Short	Max. Cable Dia.	Connectors Used On (No. of Positions) Standard	Special Application High Current	Special Application Mixed	Special Application High Voltage
.900 22.86	**2.592** 65.84	**3.098** 78.69	**2.797** 71.04	203975-2	—	**.550** 13.97	50	—	42	—
			2.125 53.98	—	203975-1					
1.195 30.35	**2.730** 69.34	**3.260** 82.80	**2.797** 71.04	202711-3	—	**1.000** 25.4	75	12	—	28
			2.125 53.98	—	202711-1					
1.145 29.08	**2.845** 72.26	**3.375** 85.73	**2.375** 60.33	—	202395-1	**1.000** 25.4	104 CF	—	—	—

Notes: 1. All parts are packaged unassembled.
2. Material: nickel plated steel.

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Protective Hardware (Continued)

Shields, One-Piece, 180° and 90° Cable Exit

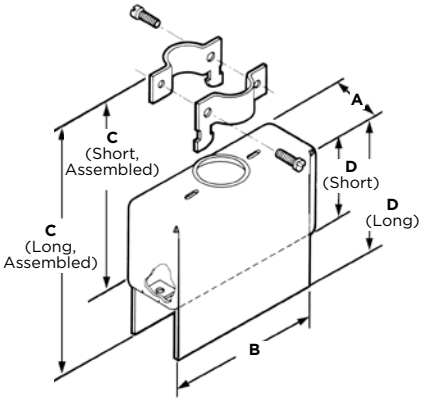
Material and Finish

Shields and Cable Clamps - Steel, nickel plated
Screws - Steel, zinc plated

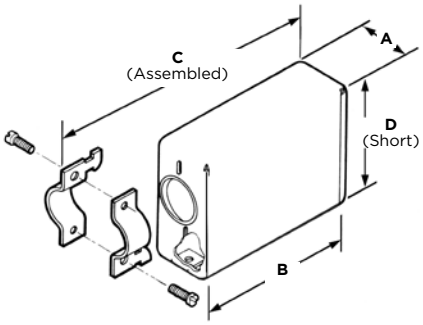
One-Piece Shields are used to protect connectors from dust, dirt and physical damage and to provide strain relief for the contacts. They feature integral cable clamps formed at 180° and 90° and are available in long and short versions. Long versions offer pin protection as well as connector protection and strain relief. Short versions may be used in combination with Pin Hoods to provide pin protection.

For shielding and fastening applications, One-Piece Shields are used with Locking Springs. They cannot be used with Jackscrews.
One-Piece Shields may be secured to a connector housing using other appropriate hardware such as Guide Pins and Sockets.

Tyco Electronics does **NOT** recommend the use of shields with posted connectors because of the potential of shorting.



180° Cable Exit



90° Cable Exit

Note: Typical 180° and 90° Cable Exit Shields are illustrated. Slight differences in configuration exist for various sizes.

One-Piece Shields, 180° Cable Exit (Long and Short)

Dimensions				Shield Part No.		Max. Cable Dia.	Connectors Used On (No. of Positions)		
								Special Application	
A	B	C	D	Long	Short		Standard	Mixed	High Voltage
.531 13.49	**1.312** 33.32	**2.468** 62.69	**1.969** 50.01	201378-2	—	**.375** 9.53	14	—	—
		1.796 45.62	**1.300** 33.02	—	201360-2				
.515 13.08	**1.640** 41.66	**1.796** 45.62	**1.300** 33.02	—	201227-2	**.350** 8.89	20	—	—
.640 16.26	**1.687** 42.85	**1.796** 45.62	**1.296** 32.92	—	201169-2	**.400** 10.16	26	15	—
.828 21.03	**2.062** 52.37	**2.468** 62.69	**1.969** 50.01	201384-2	—	**.500** 12.7	34	16	20
		1.781 45.24	**1.281** 32.54	—	201165-2				

One-Piece Shields, 90° Cable Exit (Short)

Dimensions				Shield Part No.	Max. Cable Dia.	Connectors Used On (No. of Positions)		
							Special Application	
A	B	C	D	Short		Standard	Mixed	High Voltage
.828 21.03	**2.062** 52.37	**2.562** 65.07	**1.812** 46.02	201469-2	**.500** 12.7	34	16	20

Note: All parts are packaged unassembled.

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Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-141-810-8967

NOTE: All part numbers are RoHS Compliant

Protective Hardware (Continued)

Shields,Two-Piece, 45° and 30° Cable Exit

Material and Finish

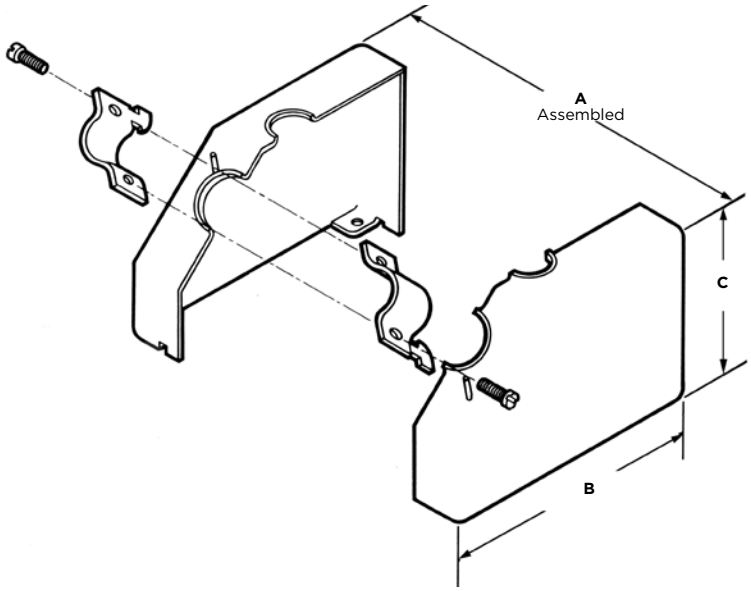
Shields and Cable Clamps - Steel, nickel plated
Screws - Steel, zinc plated

These Two-Piece Shields are used to protect connectors from dust, dirt and physical damage and to provide strain relief for the contacts. They feature integral cable clamps formed at 45° and are specifically designed for use with 104 CF and 160 CF position standard connectors; 30° exit shield is available for 29 CF position connectors.

These Shields may be used with Pin Hoods to provide pin protection.

These Two-Piece Shields may be secured to a connector housing using other appropriate hardware such as Guide Pins and Sockets.

Tyco Electronics does **NOT** recommend the use of shields with posted connectors because of the potential of shorting.



45° Cable Exit

Note: A typical 45° Cable Exit Shield is illustrated. Slight differences in configuration exist between sizes.

Two-Piece Shields, 45° Cable Exit

Dimensions A	Dimensions B	Dimensions C	Shield Part No.	Max. Cable Dia.	Connectors Used On (No. of Positions) Standard
1.145 29.08	**2.845** 72.26	**2.375** 60.33	202169-4	**1.000** 25.4	104 CF
		1.875 47.63	202110-1	**.650** 16.51	
1.845 46.86	**2.770** 70.36	**2.750** 69.85	202798-1	**1.200** 30.48	160 CF

Note: All parts are packaged unassembled.

Two-Piece Shield, 30° Cable Exit

Dimensions A	Dimensions B	Dimensions C	Shield Part No.	Max. Cable Dia.	Connectors Used On (No. of Positions) Standard
1.375 34.93	**2.685** 68.19	**3.440** 87.38	202483-3	**1.250** 31.75	29 CF

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NOTE: All part numbers are RoHS Compliant

Strain Relief Hardware

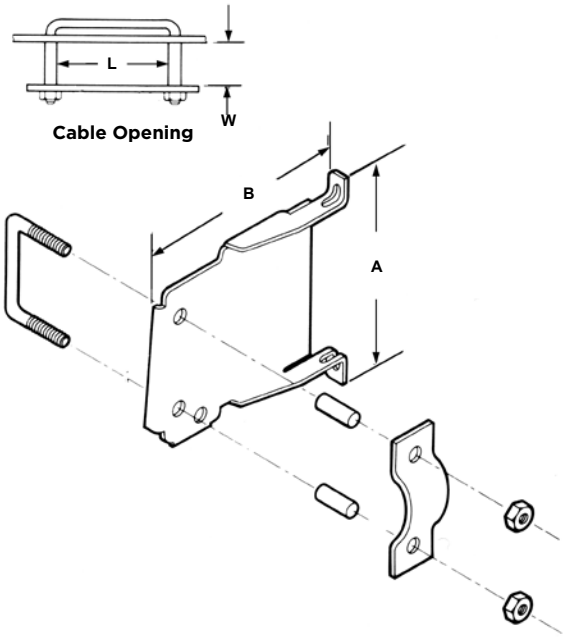
Strain Relief Clamps

Material and Finish

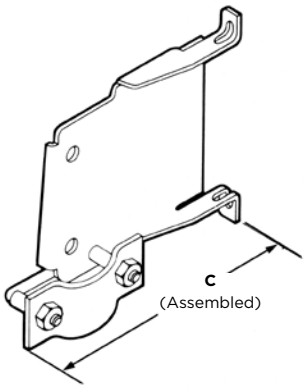
Clamp—Steel, nickel plated
Hex Nuts—Steel, zinc plated
"U" Bolt—Stainless steel
Sleeves—Black plastic
Bracket—See chart

Strain Relief Clamps are used to relieve the stress of the wires on the contacts and to group the wires where they enter a connector. Both long and short versions are available. The long versions are normally used for all applications and provide a greater distance between the wire bundle and the connector for operating Jackscrews without interference. The short versions are ideally suited for applications where space is limited.

Tyco Electronics does **NOT** recommend the use of Strain Relief Clamps with posted connectors because of the potential of shorting.



Shown for 180° Cable Exit



Shown for 90° Cable Exit

Note: A typical Strain Relief Clamp is illustrated. Slight differences in configuration exist for various sizes.

Cable Clamps (Long and Short)

Bracket Material	Dimensions A	Dimensions B	Dimensions C	Cable Opening L x W	Strain Relief Clamp Part No. Long	Strain Relief Clamp Part No. Short	Connectors Used On (No. of Positions) Standard	Special Application High Current	Special Application Mixed	Special Application High Voltage
Steel, Nickel Plated	**1.000** 25.4	**1.125** 25.58	—	**.305 x .155** 7.75 x 3.94	—	203432-1	6	—	—	—
	1.250 31.75	**2.125** 53.98	**2.687** 68.25	**.530 x .335** 13.46 x 8.51	201843-3	—	14	—	—	—
		1.125 28.58	**1.687** 42.85		—	200686-4				
Stainless Steel	**1.562** 39.67	**1.187** 30.15	**2.000** 50.8	**.780 x .335** 19.81 x 8.51	—	201237-2	20	—	—	—
Steel, Nickel Plated	**1.625** 41.28	**2.125** 53.98	**2.937** 74.6	**.780 x .505** 19.81 x 12.83	201845-2	—	26	—	15	—
		1.250 31.75	**2.062** 52.37	**.780 x .430** 19.81 x 10.92	—	201229-5				
	2.000 50.8	**2.281** 57.94	**2.851** 72.42	**.780 x .500** 19.81 x 12.7	201846-5	—	34	—	16	20
		1.500 38.1	**2.265** 57.33	**.780 x .425** 19.81 x 10.8	—	201224-7				
Stainless Steel	**2.625** 66.68	**2.000** 50.8	**3.343** 84.91	**1.500 x .360** 38.1 x 9.14	201766-1	—	41	—	—	—
	2.593 65.86	**2.406** 61.11	**3.296** 83.72	**1.125 x .675** 28.58 x 17.15	201847-1	—	50	—	42	—
Steel, Nickel Plated	**2.562** 65.07	**1.703** 43.26	**2.780** 70.61	**1.125 x .550** 28.58 x 13.97	—	201182-4				
Stainless Steel	**2.594** 65.89	**2.531** 64.29	**3.717** 94.41	**1.125 x .925** 28.58 x 23.5	201848-5	—	75	12	—	28
Steel, Nickel Plated	**2.625** 66.68	**1.734** 44.04	**2.874** 73.0	**1.125 x .800** 28.58 x 20.32	—	200730-4				
	2.750 69.85	**2.531** 64.29	**3.389** 86.08	**1.125 x 1.235** 28.58 x 31.37	201849-3	—	104	—	—	—

Notes: All parts are packaged unassembled.

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NOTE: All part numbers are RoHS Compliant

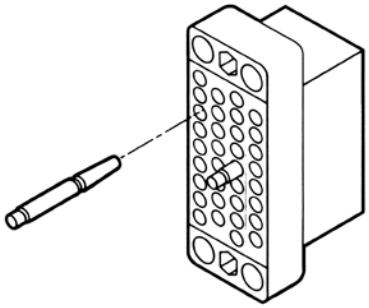
Keying Hardware

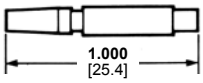
Keying Plug (for Multimate Contact Cavities)

Material

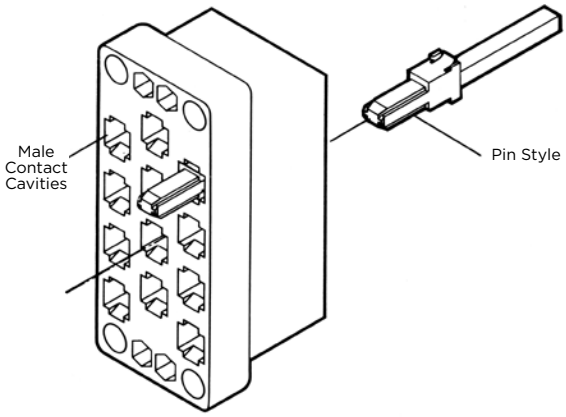
Natural color nylon

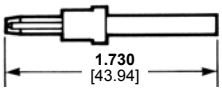
This cylindrical keying plug is used in Multimate contact cavities that accept Type II, Type III+ and Subminiature COAXICON socket contacts. The plug protrudes from the mating face of a connector and will prevent connector halves from being mated by butting against the pin contact. The mating pin contact must be removed to provide for proper mating.





Part No. 200821-1





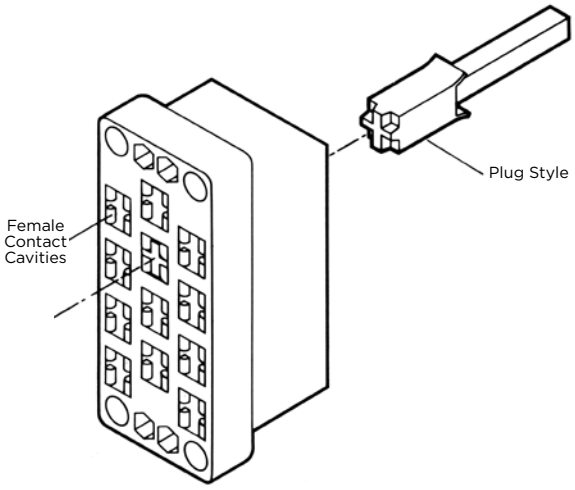
Part No. 207597-1

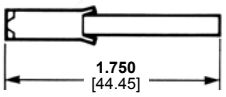
Keying Plugs (for Type XII Contact Cavities)

Material

For 207597-1—Gray nylon
For 206508-1—Natural color nylon

Two versions of rectangular keying plugs are available for Type XII contact cavities. A pin style is used in cavities that accept Type XII male contacts, and a plug style is used in cavities that accept Type XII female contacts. These keying plugs perform the same as the cylindrical keying plug described above. The mating contact must also be removed to provide for proper connector mating.





Part No. 206508-1

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NOTE: All part numbers are RoHS Compliant

Application Tooling

Mechanical Hand Tools for Interchangeable Die Sets

These tools are ideal for small production, prototype and experimental applications. They are used for terminating pin and socket contacts to wire and feature a ratchet device to provide consistently formed crimps.

SDE (Standard Die Envelope) Die Sets



SDE die sets provide cost-effective flexibility, through many options for a common die-set outline. The SDE die sets can be adapted for use with CERTI-CRIMP hand tools, PRO-CRIMPER III hand tools, the SDE Terminator and the 626 Pneumatic Tool System.

For more information, request Catalog **1654003.**

PRO-CRIMPER III Hand Tool, Part No. 58495-1



Commercial grade hand tool for crimping various products. Features ratchet control to provide complete crimp cycle. Accepts both pinned- and shouldered-style die sets. Locators are provided with pinned-style die sets for proper contact and wire positioning, and to help minimize contact rotation and bending during crimping. Approximate weight 1.3 lb [0.60 kg].

For use with Type III+ contacts, see pages 17-19.
For more information, request Catalog **1773379-1**, Instruction Sheet **408-9930**.

CERTI-CRIMP Straight Action Hand Tools (SAHT)



Premium grade hand tools. Feature ratchet control to provide complete crimp cycle. Die sets close in a straight line. Include a contact locator and wire stop, plus an insulation crimp adjustment lever, when applicable. Approximate weight 1.3 lb [0.59 kg].

For Type III+ contacts, see pages 17-19.
For more information, request Catalog **65780**.

CERTI-CRIMP "C" Head Straight Action Hand Tool (SAHT), Part No. 69710-1



Premium grade hand tool. Features ratchet control to provide complete crimp cycle. The interchangeable die sets close in a straight line to minimize contact or terminal rotation during crimping. When applicable, user-assist features such as a contact or terminal locator and a wire stop, are built into the die set. Approximate weight 1.9 lb [0.86 kg].

For subminiature coaxial contacts, see pages 22-23.
For more information, request Catalog **65780**, Instruction Sheet 408-2095.

Electric Machine for Interchangeable Die Sets

SDE Terminator, Part No. 1490076-2



An electric crimp terminator with compact design features a die set holder that is compatible with all AMP SDE (PRO-CRIMPER III Tool) die sets. Hand- or foot-actuated options are available. CE Approved.

For more information, request Catalog **1654714**.

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NOTE: All part numbers are RoHS Compliant

Application Tooling (Continued)

Pneumatic Hand Tool for Interchangeable Die Sets

6-26 Pneumatic Tool System



Effortless crimping for a broad range of terminals, either bench-mounted or hand-held for working in cramped quarters.

- Lightweight tool eliminates physical force required by hand tools
- Hand- or foot-switch operation
- Termination wire range from 26-6 AWG [0.12-13.0mm2], plus coaxial and fiber optic cable
- Works with existing AMP-compatible crimp heads and die sets
- Ratchet control option provides complete crimp cycle, eliminating partial crimps
- Use rotating head assembly to reach difficult termination locations

For more information, request Catalog **124208**.

Battery-Powered Crimp Tool Kits



The Battery-Powered Crimp Tool Kit is a fast, ergonomically-designed tool is ideal for use at the bench, on the line, or in the field. It's completely portable, lightweight (3.48 lbs including battery) and compact. The charge delivers over 100 crimps - charge time is 40 mins. The kit includes the tool, 2 batteries and the charger.

P/N 1213890-1 — SDE Battery Powered Crimp Tool Kit (dies not included)
P/N 1213805-1 — CERTI-CRIMP II, SA Battery Powered Crimp Tool Kit (heads not included)
P/N 1213840-1 — CERTI-CRIMP, Large Die, C-Head Adapter Battery Powered Crimp Tool Kit (dies not included)
P/N 1213819-1 — CERTI-CRIMP, Large Die, Straight-Action Adapter Battery Powered Crimp Tool Kit (dies not included)

For more information, request Catalog **1773381**.

CRIMP MACHINES

AMP-O-LECTRIC Model "G" Terminating Machines, Part Nos. 354500-1, -9, -11

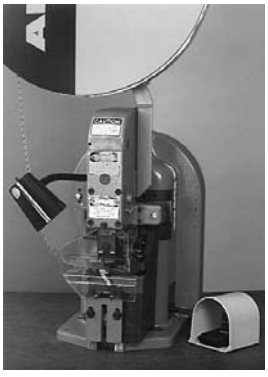


Semiautomatic bench machines for crimping reeled terminals and contacts, featuring a quiet and reliable direct motor drive, microprocessor controls for ease of setup and operation, and guarding and lighting designed for operator convenience and safety. All models are equipped with either manual or automatic precision adjustment of crimp height. Machine-mounted sensors are available for crimp quality monitoring using conventional miniature-style applicators.

For more information, request Catalog **1654956-2**, Video **198116**, Catalog **82275 [Crimp Quality Monitor (CQM)]**, Video **198094**.

Note: New Stripping Module available, see page 79.

AMP-TAPETRONIC Machine, Part No. 69875



103330

AMP-O-LECTRIC Model "K" Terminating Machine with a permanently-mounted applicator that accepts interchangeable die sets to apply a variety of tape-mounted terminals and splices. Many of the die sets can also be used in AMP-O-LECTRIC Terminating Machines with a tape applicator.

For more information, contact Tyco Electronics.

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Application Tooling (Continued)

Crimp Quality Monitor (CQM)

Part No. 1320420-2



The unique system provides 100% on-the-fly crimp inspection. It measures the crimp height of each termination, and evaluates the quality of each crimp. If a crimp is questionable, the monitor alerts the operator with both visual and audible alarms. It also provides ports for printing and networking. When used with AMP-O-LECTRIC Model "G" Termination Machines, the monitor is mounted to the machine. When used with AMPOMATOR CLS IV Lead Making Machines, it is integrated into the machine's operating system.

For more information, request Catalog **82275**.

AMP 3K/40 and AMP 5K/40 Terminating Machines



The AMP 3K/40 and AMP 5K/40 Terminators are designed for customers that require the increased output and quality of a semiautomatic machine at a competitive price. By incorporating the most commonly requested features as standard and offering a long list of optional equipment, these terminators offer flexibility to meet the specific needs of various applications at the lowest possible cost.

Features

- 3,000 lb [1361 kg] max. crimp force (AMP 3K/40);
- 5,000 lb [2268 kg] max. crimp force (AMP 5K/40)
- Toolless removal of applicators and guards
- Jog capability
- Quiet, fast operation - 80/76 dBA and cycle time less than 0.400 seconds
- Accepts Heavy Duty Mini stye applicators
- Wide range of optional equipment such as toolless precision crimp height adjust, batch counter, CQM capability and work light

For more information, request Catalog **1654956-2**.

Note: New Stripping Module available, see page 79.

Crimp Force Monitor (CFM)



Your Quality Program calls for more than a Good Crimping System. It demands proof — the proof you get with the SLE crimp force monitor. It has high-resolution piezo-quartz sensor technology for a more precise identification of typical crimping faults.

Sure, you can sample and test crimp height with a micrometer. In fact, that's how you standardize your process. But for ongoing quality control, testing every crimp, SLE is the choice.

It's known worldwide, and meets our standards or a high performance terminating system. That's how you can be sure.

High quality crimping — with verification — means higher production and productivity.

Features

- 1 or 2 Channels
- 128 x 128 Dot Matrix
- Zone & Peak Force Analysis
- Force Trigger
- Encoder Proximity Trigger
- Absolute Force Measurement
- Monitors the wire barrel crimp of open-barrel, uninsulated contacts and terminals
- Real-time monitoring of every crimp
- Special applicators are not required
- Use with the AMP-3K/40 and AMP-5K/40 presses from Tyco Electronics
- Frame-mounted force sensor
- For bench or fully-automatic machines
- Please contact us for any other type of press you would like to use with the CFM

Crimp Force Monitor Specifications

- Electrical: 110-230 VAC Single Phase, 50-60 Hz, 15 watts
- Size (Monitor): 178mm x 137mm x 95mm
- Weight (Monitor): 1.02kg (single channel), 1.05kg (double channel)

For more information, request Catalog **1309085-2**

System III Applicator



The System III Applicator introduces several new technologies into the applicator including a precision servo-electric motorized feeding system, a built-in data module for storing terminal crimp and set-up information, a precision fit round ram, and a newly designed terminal depressor. It still utilizes the proven quality of the HD-M crimper and anvil tooling.

For more information, request Catalog **1654956-8**

Application Tooling (Continued)

LEAD MAKERS

Komax gamma 333 PC Lead-Making Machine



This fully-automatic, PC-controlled leadmaker can be equipped with up to three processing stations enabling the crimping of both ends of the wire, double-crimp connections with three different contacts, single-ended seal applications, tinning or ink-jet marking. Features include ultra-short conversions times, easy-to-use graphic-based TopWin interface with multiple-language capability, crimp force analyzer with statistical analysis, seal monitoring, and integrated good/bad sorting.

For more information, request Catalog **1307901**.

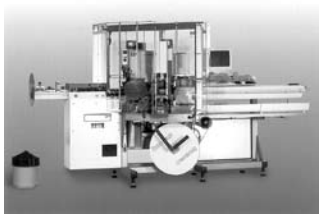
AMPOMATOR System III Leadmaker



The AMPOMATOR System III Leadmaker is designed for the demands of low-volume/ high mix manufacturing and precision quality. This leadmaker combines the best wire processing capabilities with new technologies in terminal feeding and machine set-up found in the System III Applicator to offer signifi-cant advantages for higher throughput and efficiencies.

For more information, request Catalog **1654956-5**

Komax 433-S alpha Lead-Making Machine



The 433-S alpha offers maximum flexibility for applying seals to one or both ends of the wire with the corresponding terminal. When equipped with the mci 711 crimp terminator and mci 761 seal applicator, the fully-automated 433-S alpha forms a highly compact system with optimum accessibility. Dynamic servo-drives provide fine travel settings on all motor axes and the wire straightening unit with quick-release lock and automatic lead-in feature reduces wire changeover time. The TopWin software provides for fast, simple data input.

For more information, request Catalog **1307801.**

APPLICATORS

End-Feed Heavy-Duty Miniature Applicators (coded HDM)



Interchangeable applicators for crimping products reeled end-to-end (primarily open-barrel terminals). Used in bench and lead-making machines; most designs can be used, or adapted for use with minor tooling changes, dial-in settings for different wire sizes and insulation diameters. Mechanical or air-powered feed systems, depending on the product applied.

For more information, request Catalog **296393-2** and Instruction Sheet **408-8039.**

EDGE Applicator Counter



The new EDGE counter tracks wearable tool usage for the most effective maintenance planning. The completely electronic counter, with clear LCD display, indicates cycles since installation. By performing maintenance at measured intervals with pre-set limits, operators avoid breakdowns and rejects caused by tool wear or mis-adjustment. A wireless interface transfers counters to a PC running the optional Edge Counter Software Pack.

The EDGE is standard on all new applicators and can be retrofitted to most existing Tyco Electronics applicators.

For more information, request Catalog **1773385**..

Side-Feed Heavy-Duty Miniature Applicators (coded HDM)



Interchangeable applicators for crimping products reeled side-by-side on single or dual carrier strips (primarily closed-barrel terminals and open-barrel contacts). Similar design as the end-feed version. All side-feed applicators include a wire stop to help correctly position the wire end in the crimping target area.

For more information, request Catalog **296393-2** and Instruction Sheet **408-8040.**

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Application Tooling (Continued)

Stripper-Crimper Applicators (coded SCA)



89827

Interchangeable applicators for crimping products in AMP-O-MATIC Stripper-Crimper Machines. Consist of separate ram and lower tooling assemblies. Similar dial-in settings for different wire sizes and insulation diameters as HDM applicators. Available with sensors for use with the Crimp Quality Monitor.

For more information, request Catalog **65004 (AMP-O-MATIC Stripper-Crimper Machines)**, Catalog **82275 [Crimp Quality Monitor (CQM)]**.

STRIPPER-CRIMPER MACHINES

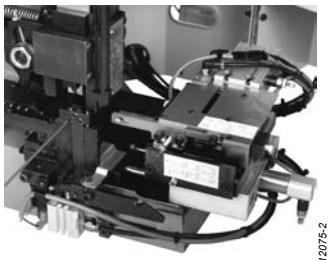
AMP-O-MATIC Stripper-Crimper Machines, Part Nos. 1320895-1, -2



Semiautomatic bench crimping machines that also strip the wire, and are therefore used for terminating jacketed cable. Feature manual precision adjustment of crimp height, keyed strip blades for faster, more accurate setups, and an efficient scrap removal system. All adjustments can be made from the front of the machines without special tools. Available with crimp quality monitoring.

For more information, request Catalog **65004**, Video **198075**, Catalog **82275 [Crimp Quality Monitor (CQM)]**, Video **198094**.

Stripping Module (for the AMP 3K/40 and AMP 5K/40 Terminating Machines and AMP-O-LECTRIC Model "G" Terminator on page 77)



12075-2

The combination of the Stripping Module with the AMP 3K/40 and AMP 5K/40 Terminating Machines or the AMP-O-LECTRIC Model "G" Terminator provides an economic and proficient method of stripping the wire and crimping terminals on the same machine. The module accepts End- and Side-Feed HDM Applicators (32-14 AWG) and operates in three modes: crimp only, strip only, or strip and crimp. It can be installed on existing machines in the field or purchased as one unit from the factory.

For more information, request Catalog **1309085**.

Cosmic 30M Wire Stripping Machine, 5-528367-0



The Cosmic 30M is a high precision, high speed electrical wire stripper that is very easy to operate. It's equipped with a four blade system and an optional gripper for more difficult wires. There is a digital display for the wire diameter that can be set at 0.01 mm increments.

For more information, request Catalog **1773385-2**.

Cosmic 927R Micro-Cable Stripper



The compact, lightweight, benchtop Cosmic 927R was designed and developed to reliably strip various insulation materials and micro-cable. From conductor diameter 36 to 10 AWG, the stripping diameter display can be set to within 0.1 mm increments.

For more information, request Catalog **1773385-4**.

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NOTE: All part numbers are RoHS Compliant

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Application Tooling/Technical Document Cross Reference

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58495-1	408-9819
69710-1	408-2095
91550-1	408-7608
91521-1	408-7608
91519-1	408-7942
91019-3	408-7276
91067-2	408-7508
189721-2	408-5862
189722-2	408-5862
305183	408-1216

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NOTE: All part numbers are RoHS Compliant

Technical Documents

The following is a list of technical documents that provide specifications, application and performance data for M Series connectors, contacts, tooling and hardware.

Product Specifications describe technical performance characteristics and verification tests. They are intended for the Design, Component and Quality Engineer.

108-10001 M Series Connectors
108-10024 CPC Connectors
108-10037 Contacts, Type XII
108-10039 Type II Contacts
108-10040 Metal-Shell CPC Connectors
108-10042 Type III+ Contacts
108-10108 Type I Contacts
108-12011 Subminiature COAXICON Contacts
108-12021 Miniature COAXICON Contacts

Application Specifications describe requirements for using the product in its intended application and/or crimping information. They are intended for the Packaging and Design Engineer and the Machine Setup Person.

114-10000 Contacts, Size 20 DF
114-10004 Type III+ Contacts, Application of
114-10005 Type XII Contacts, Application of
114-10026 Type II Contacts
114-10038 CPC Connectors

Instruction Sheets provide instructions for assembling or applying the product. They are intended for the Manufacturing Assembler or Operator.

408-1379 Selection Charts for Multimate Pin and Socket Contacts
408-7053 Selection Chart for Type I Pin and Socket Contacts
408-1770 Selection Chart for Miniature COAXICON Contacts
408-7170 6, 14, 20 and 41 Position M Series Connectors
408-7177 21 and 26 Position M Series Connectors
408-7161 34 and 50 Position and 20 Position (High Voltage) M Series Connectors
408-7164 75 and 104 Position M Series Connectors
408-7005 104 CF Position M Series Connectors
408-7293 160 CF Position M Series Connectors
408-7105 14, 20, 26 and 41 Position M Series Connector Kits
408-7107 34 and 50 Position M Series Connector Kits
408-7730 34, 50, 75 and 104 Position M Series Connector Kits
408-7108 75 and 104 Position M Series Connector Kits
408-7048 15 Position (Mixed) M Series Connectors
408-7455 29 Position (Mixed) M Series Connectors
408-6800 Shield Kit 208783-1 for 104 Position M Series Connector
408-7485 Press-Fit Jackscrews for M Series Connectors
408-7066 Locking Springs for 14, 20, 21, 26 and 41 Position M Series Connectors
408-7067 Locking Springs for 34 and 50 Position M Series Connectors
408-7055 Corner Guide Pins and Sockets for 34 and 50 Position M Series Connectors
408-7056 Corner Guide Pins and Sockets for 75 and 104 Position M Series Connectors
408-7121 Guide Pins and Sockets for 104 CF Position M Series Connectors
408-7013 Pin Hoods for M Series Connectors

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Technical Documents (Continued)

Instruction Sheets provide instructions for assembling or applying the product. They are intended for the Manufacturing Assembler or Operator. (Continued)

408-7094	Pin Hoods w/Mounting Flange for 34 and 50 Position M Series Connectors
408-7103	Pin Hoods w/Mounting Flange for 41 Position M Series Connectors
408-7095	Pin Hoods w/Mounting Flange for 75 Position M Series Connectors
408-9731	M Series V.35 Cable Connector Kits
408-7089	Pin Hoods, Closed-End, for 104 CF Position M Series Connectors
408-1238	Shields (Long) for 34 and 50 Position M Series Connectors
408-1197	Shields (Short) for 34 and 50 Position M Series Connectors
408-1298	Shields, 180° (Long) for 14, 20, 26, 34 and 50 Position M Series Connectors
408-1312	Shields, 180° (Short) for 14, 20, 26, 34 and 50 Position M Series Connectors
408-1296	Shields, 90° (Long) for 14, 20, 26, 34 and 50 Position M Series Connectors
408-1297	Shields, 90° (Short) for 14, 20, 26, 34 and 50 Position M Series Connectors
408-7026	Shields, 90° (Short) for 21 and 41 Position M Series Connectors
408-1192	Shields, 180° (Long and Short) for 26 and 41 Position M Series Connectors
408-7220	Shields, 180° and 90° (Long and Short) for 75 Position M Series Connectors
408-1321	Shields, 90° (Short) for 104 Position M Series Connectors
408-7148	Shields, 90° and 45° (Long) for 104 CF Position M Series Connectors
408-7088	Shields, 45° (Short) for 104 CF Position M Series Connectors
408-7423	Shields, 45° (Short) for 160 CF Position M Series Connectors
408-7017	Strain Relief Clamps (Long) for 14 and 20 Position M Series Connectors
408-7018	Strain Relief Clamps (Long) for 26 Position M Series Connectors
408-1313	Strain Relief Clamps (Short) for 14, 20 and 26 Position M Series Connectors
408-7012	Strain Relief Clamps (Long and Short) for 21 and 41 Position M Series Connectors
408-7019	Strain Relief Clamps (Long) for 34 Position M Series Connectors
408-1317	Strain Relief Clamps (Short) for 34 and 50 Position M Series Connectors
408-7216	Strain Relief Clamps (Long) for 75 Position M Series Connectors
408-1368	Strain Relief Clamps (Short) for 75 Position M Series Connectors
408-7020	Strain Relief Clamps (Long) for 50 and 104 Position M Series Connectors
408-1322	Strain Relief Clamps (Short) for 104 Position M Series Connectors
408-1340	Keying Plug (Cylindrical) for Multimate Contact Cavities
408-6613	Application and Maintenance of AMP Hand Crimping Tool 90067
408-7414	Application and Maintenance of AMP Hand Crimping Tool 90225-2
408-7942	Application and Maintenance of AMP Hand Crimping Tool 90310-2
408-7773	Application and Maintenance of AMP Hand Crimping Tool 90331-1
408-7126	AMP Assembly Tool 91016 for Turnable Jackscrews

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