

GP Batteries

Product Specifications

Model No.: GN15GLF

Document Number: GPBI-LB-S013-V02

Revision: 02

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Specification for GN15G Lead Free 1.5V R6 AA size

Zinc Manganese dioxide Battery

Approved by Customer

Issued Date:

Approved by GP Batteries International Ltd.



Issued Date: 6 March 2024

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Revision History

Revision No.	Revision Content	Issue Date
00	New specification	Jun. 27, 2023
01	16.5 2006/66/EC: Eu Battery Directive → (EU)2023/1542: Concerning batteries and waste batteries.	Dec. 19, 2023
02	Added Drawing 2: Metal Jacket	Mar. 6, 2024

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1. Applicability

This specification is applicable to GN15G (No Mercury, Cadmium & Lead added).

2. General

- 2.1 Type designation : R6P(IEC/GB/JIS), 15D(ANSI)
- 2.2 Nominal voltage : 1.5V
- 2.3 Chemical system : Zinc-Manganese dioxide(Zinc chloride)
- 2.4 Shape and dimension : Refer to Drawing 1.
- 2.5 Weight (reference) : 16.9g
- 2.6 Effective period : 36 months
- 2.7 Date code : MM-YYYY
(e.g. 03-2027 represents expiry date of March, 2027)
- 2.8 Jacket : Metal jacket with insulation tube (Refer to Drawing 2)

3. Appearance

There shall be no dirt, scratch or deformation detrimental to practical service in appearance.

4. Electrical Characteristics

4.1 Test method

- Method of sampling : ISO2859-1 Level II single sampling normal inspection.
- Voltmeter : Digital Voltmeter (DVM) with the precision of 1mV (internal resistance not less than 1 Megohm)
- Test temperature : $20 \pm 2^{\circ}\text{C}$

4.2 Open-circuit Voltage (OCV)

Initial	12 months	24 months
1.61 ~ 1.73V	1.57 ~ 1.73V	1.55 ~ 1.73V

4.3 Closed-circuit Voltage (CCV)

Initial	12 months	24 months
Above 1.53V	Above 1.47V	Above 1.43V

Load resistance: $10\text{ohm} \pm 0.5\%$ (measure time: 0.8 seconds)

*The initial OCV & CCV test shall commence within 60 days of manufacture, during 61 days ~12 months storage the OCV & CCV accept/reject according to 12 months, during 13 ~24 months storage the OCV & CCV accept/reject according to 24 months. During this period, the cells shall be stored under room temperature conditions ($20 \pm 5^{\circ}\text{C}$ and $55 \pm 20 / -40\% \text{RH}$).

5. Operating Temperature: 0°C to 45°C ($60 \pm 20\% \text{RH}$)

6. Storage Temperature: 10°C to 25°C ($60 \pm 20\% \text{RH}$)

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7. Service Output

7.1 Test method

- (1) The resistance of external discharge circuit shall be as specified plus or minus 0.5%.
- (2) The duration of discharge time periods shall be as specified plus or minus 1%.
- (3) Storage shall be at $20\pm5^{\circ}\text{C}$, 55+20/-40%RH and discharge tests shall be at $20\pm2^{\circ}\text{C}$, 55+20/-40%RH.

7.2 Service Life

Discharge Items	EPV	Standard	Initial		12Months	24Months	Application
			Typical	MAD	MAD	MAD	
10 Ω Continuous	0.9V	-	360M	335M	305M	280M	Reference test
3.9 Ω 4M/H-8H/D	0.9V	IEC60086 GB/T 8897	150M	130M	116M	108M	Portable lighting (LED)
100 mA 1H/D	0.9V	IEC60086 GB/T 8897	8.5H	7.5H	6.5H	6.2H	CD, digital audio, wireless gaming and accessories
50mA 1H/8H-24H/D	1.0V	IEC60086 GB/T 8897	17.5H	16.0H	14.5H	13.6H	Radio/Clock Remote Control
3.9 Ω 1H/D	0.8V	IEC60086 GB/T 8897	140M	120M	110M	103M	Motor/Toy
S: Second M: Minute H: Hour D: Day EPV: End-point Voltage MAD: Minimum Average Duration							

*The initial discharge test shall commence within 60 days of manufacture. The initial service life accept/reject according to initial MAD, during 61 days ~12 months storage the service life accept/reject according to 12 months MAD, during 13 ~24 months storage the service life accept/reject according to 24 months MAD.

During this period, the cells shall be stored under room temperature conditions ($20\pm5^{\circ}\text{C}$ and 55+20/-40%RH).

8. Electrolyte Leakage

	Test Items	Test Conditions	Requirements
8.1	Arrival at warehouse.	within two months after shipping	There shall be no leakage observed with the naked eye, and no bulging or deformation of batteries in excess of dimensions shown in the Drawing 1
8.2	Long term storage	Within 24 months of storing at 10°C to 25°C (60 $\pm$ 20%RH)	
8.3	High Temperature	Test specimens shall be kept standing at $45\pm2^{\circ}\text{C}$ and less than 70% RH for 30 days.	
8.4	Over-discharge	3.9 Ω Continuous discharge until to EPV=0.6V (Test conditions: $20\pm2^{\circ}\text{C}$ and 55+20/-40%RH)	

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9. Quality Assurance

DESCRIPTION		SAMPLING PLAN
Battery dimensions		AQL=0.25 (Note 4)
Appearance	Major defects (Rust etc.)	AQL=0.25 (Note 4)
	Minor defects (Scratch Stain etc.)	AQL=1.0 (Note 4)
Open-circuit Voltage (OCV)		AQL=0.65 (Note 4)
Closed-circuit Voltage (CCV)		AQL=1.0 (Note 4)
Service output		Note 1
Leakage 8.1		AQL=0.25(Note 4)
8.2		AQL=0.25(Note 4)
8.3		Note 2
8.4		Note 3

Note 1: Acceptance / rejection in accordance with IEC60086-1 Sub-clause 5.3.

- 1) Test eight batteries.
- 2) Calculate the average without the exclusion of any result.
- 3) If this average is equal to or greater than the specified figure and no more than one battery has a service output of less than 80% of the specified figure, the batteries are considered to conform for service output.
- 4) If this average is less than the specified figure and/or more than one battery has a service output of less than 80% of the specified figure, repeat the test on another sample of eight batteries and calculate the average as previously.
- 5) If the average of this second test is equal to or greater than the specified figure and no more than one battery has a service output of less than 80% of the specified figure, the batteries are considered to conform for service output.
- 6) If the average of second test is less than the specified figure and/or more than one battery has a service output of less than 80% of the specified figure, the batteries are considered not to conform and no further testing is permitted.

Note 2: Sample size: n=20

Judgement: Ac=1 Re=2

Note 3: Sample size: n=8

Judgement: Ac=0, Re=1

Note 4: AQL General Inspection level II, single sampling plan.

10. Content of heavy metal in battery

Mercury (Hg)	Cadmium (Cd)	Lead (Pb)
<0.0001%	<0.002%	<0.004%

11. Remark

Regarding the untouched items in this specification, please refer to IEC60086-1 & IEC60086 -2 & IEC60086-5

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12. Packaging

12.1 Normal packaging

1Pack(4pcs) → 1Display Box(10Packs,40pcs) → 1Inner-box (5Display Boxes,200pcs) → 1Outer-box (5Inner Boxes,1000pcs)

12.2 Special Packaging

Packaging form shall be agreed by both parties.

13. Precaution & Handling

13.1 Do not disassemble or short-circuit batteries.

13.2 Do not recharge batteries.

13.3 Do not dispose of batteries in fire.

13.4 Do not allow metal objects to contact the battery terminals.

13.5 Do not mix with used or other battery type (such as alkaline with carbon zinc).

13.6 Do not solder the batteries directly. If soldering or welding connection to the battery is required, consult our engineer for proper methods.

13.7 Do not over-discharge batteries. Force discharging batteries by external power source in a series may cause explosion.

13.8 To install or remove batteries, follow the equipment manufacturer's instructions.

13.9 Keep battery away from small children. If swallowed, consult a physician at once.

13.10 Remove batteries from device when it is not in use. Exhausted batteries should be immediately removed from equipment and properly disposed of.

13.11 Do not heat batteries.

13.12 Do not encapsulate and/or modify batteries.

14. Storage

14.1 Store in a cool, dry place before use.

14.2 Do not leave the batteries in an atmosphere over the temperature of 30°C or over the relative humidity of 85% for a long time.

14.3 Battery cartons should not be piled up in several layers (or should not exceed a specified height).

14.4 Do not mix unpacked batteries so as to avoid mechanical damage and/or short-circuit among each other.

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15. Instruction for use

- 15.1 Always select the correct size and grade of battery most suitable for the intended use. Information provided with the equipment to assist correct battery selection should be retained for reference.
- 15.2 Replace all batteries of a set at the same time.
- 15.3 Clean the battery contacts and also those of the equipment prior to battery installation.
- 15.4 Ensure that the batteries are installed correctly with regard to polarity (+ and -).
- 15.5 Remove batteries from equipment which is not to be used for an extended period of time.
- 15.6 Remove exhausted batteries promptly.

16. Reference Specifications (the latest edition of the referenced document applies)

- 16.1 IEC60086-1/GB/T 8897.1 Primary batteries part 1: General.
- 16.2 IEC60086-2/GB/T 8897.2 Primary batteries part 2: Physical and electrical specifications
- 16.3 IEC60086-5/GB 8897.5 Primary batteries part 5: Safety of batteries with aqueous electrolyte
- 16.4 ISO2859-1 Sampling procedures for inspection by attributes -- Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection
- 16.5 (EU)2023/1542: Concerning batteries and waste batteries.

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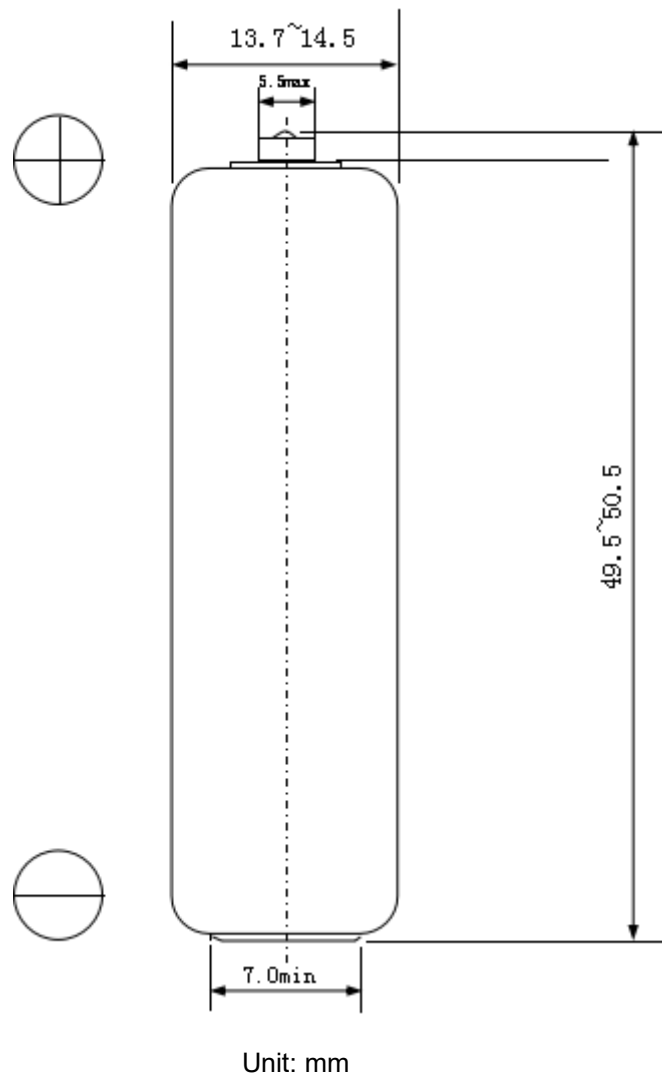
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Drawing 1

Shape and dimension



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Drawing 2

Metal Jacket

