

**PRODUCT
DATASHEET**



SMFF0603 Series Surface Mount Fuses Devices

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Description

Polytronics SMFF0603 series surface mount fast-acting fuse utilizes thick film process with extremely stable fusing element. The glass over coating can tolerate higher temperature profile, and the non-flammable ceramic substrate offers better heat conductivity and safety. SMFF0603 series is also RoHS compliant and halogen-free to meet global environmental standard.

Features

- Fast acting
- Compact size
- Thick film manufacturing method
- Ceramic substrate with silver fusing element
- Excellent environmental integrity



Application

- Battery pack
- Digital camera
- Game equipment
- Wireless base station
- LCD monitors and modules
- PC related equipment / peripherals
- Power supply
- Medical device

Agency Approval and Environmental Compliance

Agency	File Number	Regulation	Standard
	UL/CSA:E331807		2011/65/EU
			IEC 61249-2-21:2003

Electrical Characteristics

Part Number	Marking	Current Rating (A)	Voltage Rating	Interrupting Rating	Typical Cold DCR† (Ω)	Typical I²T‡ (A²S)	Agency Approval 
SMFF0603P100	H	1.0	32V DC	50A / 32V DC	0.210	0.0230	✓
SMFF0603P150	K	1.5			0.085	0.0473	✓
SMFF0603P200	N	2.0			0.047	0.0824	✓
SMFF0603P250	O	2.5			0.030	0.1313	✓
SMFF0603P300	P	3.0			0.025	0.1890	✓
SMFF0603P350	R	3.5			0.0215	0.2511	✓
SMFF0603P400	S	4.0	32V DC	35A / 32V DC	0.0160	0.3559	✓
SMFF0603P500	T	5.0			0.0107	0.7030	✓
SMFF0603P600	6	6.0			0.0095	1.5120	✓

† Measured at ≤ 10% rated current and 25°C

‡ Melting I²T at 10 times of rated current

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Electrical Specification

Ampere Rating	% of Current Rating	Opening Time
1A~6A	100%	4 Hours Min.
	250%	5 Seconds Max.
	1000%	0.1 mSec. Min.

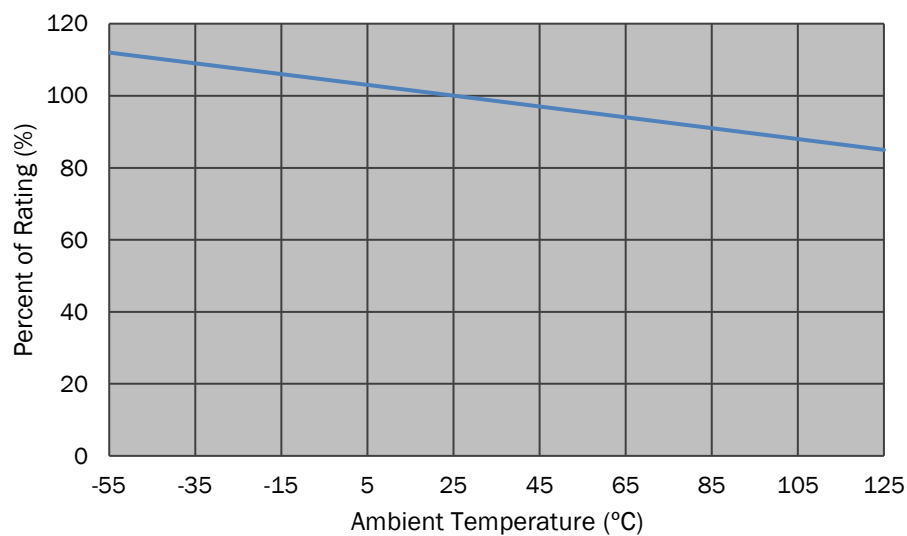
Physical Specifications

Materials	Substrate: Ceramic Terminations: Silver over-plated with 100% tin Element: Silver or Silver/palladium
Solderability	MIL-STD-202
Soldering Parameters	Wave Solder: 260 °C, 10 seconds max. Reflow Solder: 260 °C, 20 seconds max. Hand Solder: 350 °C, 5 seconds max.

Environmental Specifications

Operating Temperature	-55°C to 125°C
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Thermal Derating Curve



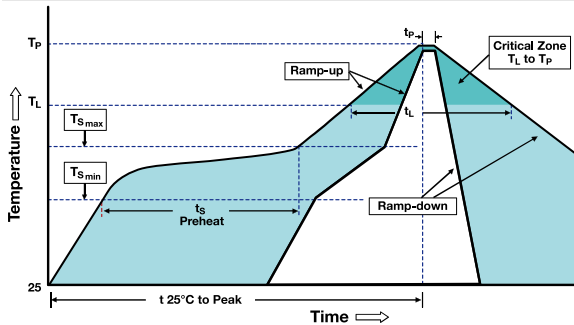
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Reliability Test

Characteristics	Test condition / Methods	Requirement	Test Reference
Voltage Drop	100% In	Deviation between the mean value: <15%	IEC 60127-4
Time/Current	100% In	No Fusing, 4 hours min.	UL248-14
	250% In	≤ 5 sec.	Refer to Spec.
	1000% In	> 0.1 msec.	IEC 60127-4
Endurance Test	100% In, 1hour on, 15min off, 100cycles; then followed by 1hour at 125% In	$ \Delta R < 10\%$	IEC60127-4
Temperature Rise	100% In	$ \Delta T < 75^{\circ}\text{C}$	IEC 60127-4
Interrupting Ability	50A/32V DC (1A~3.5A) 35A/32V DC (4A~6A)	Without permanent arcing, ignition, and bursting of fuse link	UL 248-14 IEC 60127-4
Solderability	240 °C ± 5 °C, 3sec ± 0.5sec	95% coverage min.	IEC 60127-4 MIL-STD-202 Method208
Resistance to Soldering	260 °C ± 5 °C, 10sec ± 0.5sec	$ \Delta R < 10\%$ Legible appearance	MIL-STD-202 Method210
Bending Test	Distance between holding points: 90mm Bending: 1 mm; Time: 10 sec	$ \Delta R < 10\%$ No mechanical damages	IEC 60127-4
High Temperature Operating Life	70 °C ± 2 °C at 60% In for 96 hours	$ \Delta R < 10\%$; No fusing	MIL-STD-202 Method 108
Low Temperature Storage	-55 °C ± 3 °C for 96 hours	$ \Delta R < 10\%$	IEC60068-2-1
High Temperature Storage	125 °C ± 2 °C for 96 hours	$ \Delta R < 10\%$	IEC60068-2-2
Humidity (Steady State)	40 °C ± 2 °C, 90~95%RH for 1000 hours	$ \Delta R < 10\%$	MIL-STD-202 Method 103
Salt Spray	5% salt solution, 48 hours exposure	$ \Delta R < 10\%$ Legible appearance	MIL-STD-202 Method 101
Thermal Shock	100 cycles between -65 °C /+125 °C 60 minutes at each extreme zone	$ \Delta R < 10\%$ No mechanical damage	MIL-STD-202 Method 107

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Soldering Parameters

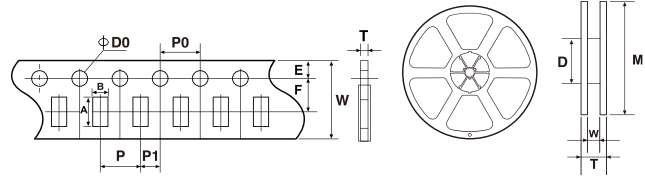


Average Ramp-Up Rate (T _{smax} to T _p)	3°C/second max.
Preheat	
-Temperature Min (T _{smin})	150°C
-Temperature Max (T _{smax})	200°C
-Time (T _{smin} to T _{smax})	60-120 seconds
Time maintained above:	
-Temperature (T _L)	217°C
-Time (t _L)	60-150 seconds
Peak Temperature (T _p)	260°C
Time within 5°C of actual Peak Temperature (t _p)	20 seconds
Ramp-Down Rate	6°C /second max.
Time 25°C to Peak Temperature	8 minutes max.

Note 1: All temperature refer to topside of the package, measured on the package body surface.

Note 2: If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

Tape & Reel Specification (mm.)



A	1.85 ± 0.10
B	1.10 ± 0.10
W	8.00 ± 0.20
F	3.50 ± 0.05
E	1.75 ± 0.10
P	4.00 ± 0.10
P0	4.00 ± 0.10
P1	2.00 ± 0.10
D0	Ø 1.50 ± 0.10
T	0.60 ± 0.10

M	Ø 178.0 ± 2.0
W	9.5 ± 1.0
T	12.5 ± 1.5
A	2.0 ± 0.5
B	Ø 13.0 ± 0.5
C	Ø 21.0 ± 0.5
D	Ø 58.0 ± 2.0

Packaging Quantity

Part Number	Tape & Reel Quantity
SMFF0603PXXX	5000

Storage

- The ambient temperature recommended for storage shall be between 5°C ~30°C.
- The relative humidity recommended for storage shall be between 25%RH~60%RH.
- The products shall not be stored in areas where harmful gases containing sulfur or chlorine are present.

Warning

- Fuse product is not recommended for any type of coating. Polytronics is not responsible for any damage directly or indirectly related to the coating.
- For copper layer thickness or copper trace width different from the standard test board, fusing characteristics needs to be verified to ensure product performance meet user requirement.