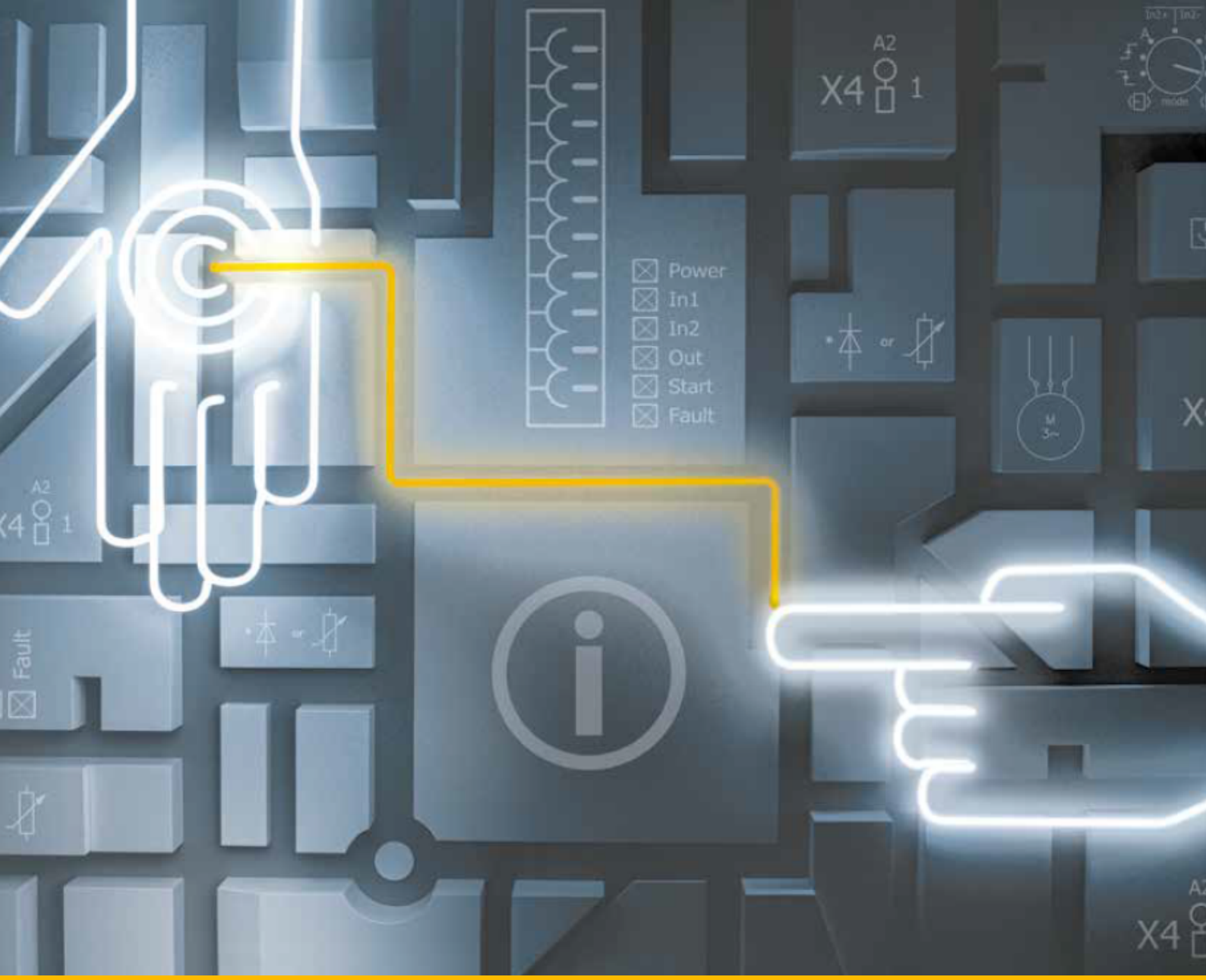


PSEN ma1.4a-50

PILZ
THE SPIRIT OF SAFETY

Operating Manual-22120-EN-09
- PSEN sensor technology



This document is the original document.

Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

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SD means Secure Digital

Introduction **4**
Validity of documentation 4
Using the documentation 4
Definition of symbols 4

Safety **5**
Intended use 5
Safety regulations 5
Safety assessment 5
Use of qualified personnel 6
Warranty and liability 6
Disposal 6
For your safety 7

Unit features **7**

Function description **7**
Block diagram 8
Operating distances 8
Lateral and vertical offset 9

Wiring **9**
Pin assignment 10

Requirements and connection to evaluation devices **10**

Installation **13**
Installation type 1 15
Installation type 2 17

Adjustment **18**

Periodic test **18**

Dimensions in mm **18**

Technical details **19**
Safety characteristic data 21

Order reference **21**
System 21
Accessories 21

EC declaration of conformity **22**

UKCA-Declaration of Conformity **22**

Introduction

Validity of documentation

This documentation is valid for the product PSEN ma1.4a-50. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

Definition of symbols

Information that is particularly important is identified as follows:



DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



INFORMATION

This gives advice on applications and provides information on special features.

Safety

Intended use

The safety function of the safety switch is:

- The safety contacts open when the actuator is removed beyond the assured release distance s_{ar} or when the actuator is not detected.

The safety switch meets the requirements in accordance with:

- EN 60947-5-3: PDDB only in connection
  - with the operator PSEN ma1.4-03 or operator PSEN ma1.4-10 and
  - the suitable evaluation devices (see Requirements and connection to evaluation devices [10]).

Improper use

The following is deemed improper use in particular:

- Any component, technical or electrical modification to the product,
- Use of the product outside the areas described in this operating manual,
- Use of the product outside the technical details (see chapter entitled Technical Details [19]).



NOTICE

EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

Safety regulations

Safety assessment

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN IEC 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, decommissioned and maintained by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. In order to inspect, assess and handle products, devices, systems, plant and machinery, this person must be familiar with the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- Are familiar with the basic regulations concerning health and safety / accident prevention,
- Have read and understood the information provided in the section entitled Safety
- Have a good knowledge of the generic and specialist standards applicable to the specific application.

Warranty and liability

All claims to warranty and liability will be rendered invalid if

- The product was used contrary to the purpose for which it is intended,
- Damage can be attributed to not having followed the guidelines in the manual,
- Operating personnel are not suitably qualified,
- Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

Disposal

- In safety-related applications, please comply with the mission time T_M stated in the safety-related characteristic data.
- When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

For your safety



WARNING!

Loss of safety function due to manipulation of the interlocking device

Manipulation of the interlocking device may lead to serious injury and death.

- You should prevent any possibility of the interlocking device being manipulated through the use of a spare actuator.
- Keep the substitute actuator in a safe place and protect it from unauthorised access.
- If substitute actuators are used, these must be installed as described under Installation [13].
- If the original actuators are replaced with substitute actuators, the original actuators must be destroyed before disposal.

Unit features

- The actuator PSEN ma1.4-03 or PSEN ma1.4-10 belongs to the safety switch.
- Coded actuator
- Safety switch with cable (5 m)
- 2 safety contacts (reed contacts - N/O)
- Different operating distances depending on the actuator see Technical details [19]
- Design:
  - Safety switch with square design
  - Actuator with square design: PSEN ma1.4-03
  - Actuator with square design: PSEN ma1.4-10
- Operation Magnetic
- Switching voltage 24 VDC

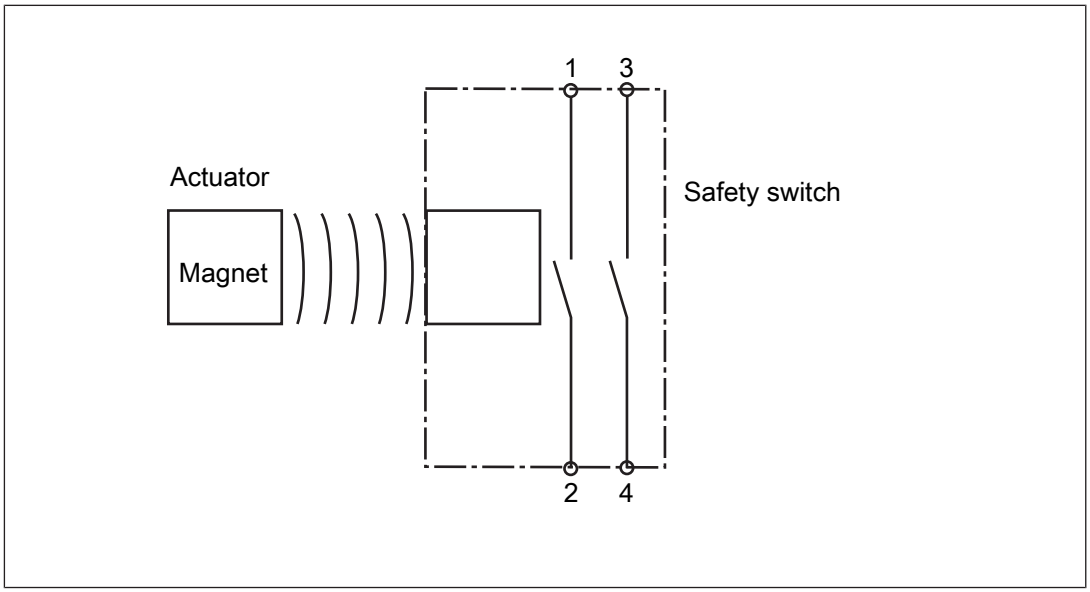
Function description

If the actuator is within the response range (safety gate closed), the safety contacts of the safety switch are closed.

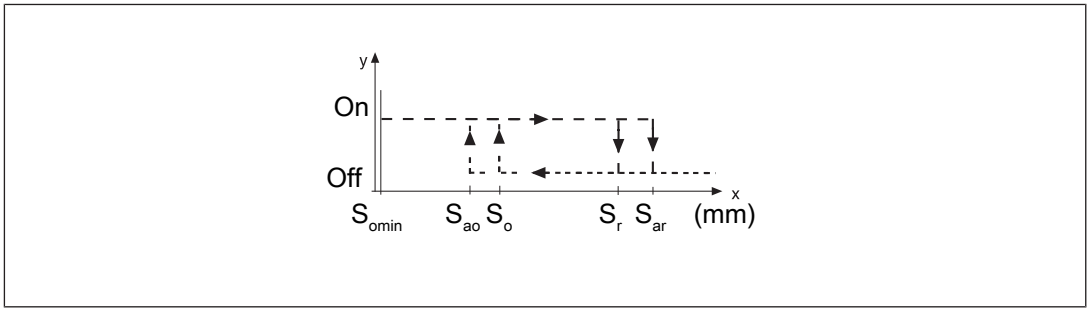
Operate the PSEN ma1.4a-50 in conjunction with the following components:

- Actuator PSEN ma1.4-03 or actuator PSEN ma1.4-10 (see Order reference [21]) and
- a connected evaluation device (see Requirements and connection to evaluation devices [10]).

Block diagram



Operating distances

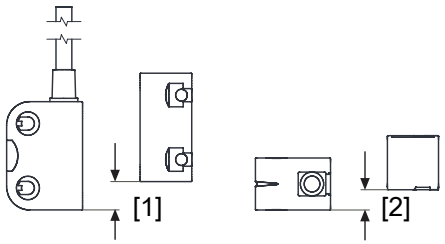


Legend

S_{ao}	Assured operating distance
S_{omin}	Min. operating distance
S_{ar}	Assured release distance

The offset-independent values for the switching distances are included in the Technical details [19].

Lateral and vertical offset



Legend

[1] Lateral offset

[2] Vertical offset

Actuator PSEN ma1.4-03

Assured operating distance S_{ao} in mm						
Vertical offset	**Lateral offset**					
		0	**1**	**2**	**3**	**4**
	0	3.0	3.0	2.5	1.5	1.0
	1	3.0	2.5	2.0	0.5	-
	2	2.5	1.5	1.0	-	-
	3	1.5	0.5	-	-	-
	4	0.5	-	-	-	-

The stated values are valid at a temperature of 20 °C.

Actuator PSEN ma1.4-10

Assured operating distance S_{ao} in mm						
Vertical offset	**Lateral offset**					
		0 mm	**2 mm**	**4 mm**	**6 mm**	**8 mm**
	0 mm	10.0	10.0	9.0	7.0	5.0
	2 mm	10.0	10.0	8.0	6.0	3.0
	4 mm	9.0	8.0	7.0	5.0	-
	6 mm	7.0	6.0	5.0	-	-

The stated values are valid at a temperature of 20 °C.

Wiring

- Information given in the Technical details [19] must be followed.
- Calculation of the max. cable length l_{max}:

$$l_{max} = \frac{R_{lmax} - R_i}{R_l / km}$$

R_{lmax} = Max. overall cable resistance (see evaluation device's technical details)

Ri = Internal resistance sensor (see Technical details [📖 19])

R_l / km = Cable resistance/km of the cable (see technical details cable)

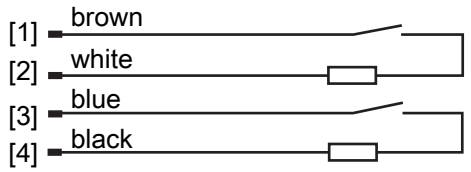
- Ensure the wiring and EMC requirements of EN 60204-1 are met.
- In the following cases, check the function that detects shorts across contacts prior to commissioning:
  - On evaluation devices with DC supply voltage: Overall cable resistance ≥ 15 Ohms per channel
  - On evaluation devices with AC supply voltage: Overall cable resistance ≥ 25 Ohms per channel
  - For details of how to perform the test for shorts across the contacts, please refer to the operating manual for the relevant evaluation device.

Pin assignment

NOTICE

The colour marking for the connection lead only applies for the cable that Pilz supplies as an accessory.

The safety switch is shown in an unoperated condition.

Layout of the 4-core cable	

Requirements and connection to evaluation devices

For use of PSEN ma1.4a-50 in accordance with DIN EN 60947-5-3 an evaluation device must be connected.

Connect the PSEN ma1.4a-50

- **either** with a certified Pilz evaluation device
- **or** with an evaluation device with defined properties

Certified Pilz evaluation devices are, for example:

- PNOZelog for safety gate monitoring
  - PNOZ e1p, PNOZ e1.1p, PNOZ e1vp
  - PNOZ e5.11p
  - PNOZ e6vp, PNOZ e6.1p
- PNOZpower for safety gate monitoring
  - PNOZ p1p, PNOZ p1vp
- PNOZsigma for safety gate monitoring
  - PNOZ s3

  - PNOZ s4
  - PNOZ s5
- PNOZ X for safety gate monitoring
  - PNOZ X2, PNOZ X2.5P, PNOZ X2.7P, PNOZ X2.8P, PNOZ X2.9P, PNOZ X2C
  - PNOZ X3, PNOZ X3.1, PNOZ X3P, PNOZ X3.10P
  - PNOZ X4
  - PNOZ X5, PNOZ X5J
  - PNOZ Ex
- PNOZmulti for safety gate monitoring
  Configure the switch in the PNOZmulti Configurator with switch type 3.
- PSS for safety gate monitoring with standard function block SB064, SB066 or FS_Safety Gate
- PSSuniversal PLC for safety gate monitoring with function block FS_SafetyGate

The correct connection to the respective evaluation device is described in the operating manual for the evaluation device. Make sure that the connection is made in accordance with the specifications in the operating manual for the selected evaluation device.

Defined properties of evaluation devices:

- 2-channel with feasibility monitoring
- Open circuit monitoring of the safety switch is performed
- Inputs and outputs on the evaluation device must fulfil the requirements of IEC 61131, Type 3
- Technical data of the evaluation device must fulfil the requirements in the Technical details [📖 19] of PSEN ma1.4a-50
  - Always comply with the max. switching current safety contacts of PSEN ma1.4a-50.
- Outputs at the evaluation device must only be switched on again when both reed contacts at the safety switch have been opened and closed (partial operation lock)

INFORMATION

Risk time in accordance with DIN EN 60947-5-3

The risk time is made up of the reaction time of the sensor (see Technical details [📖 19]) and the processing and delay times of the evaluation device (s. operating manual for the relevant evaluation device).

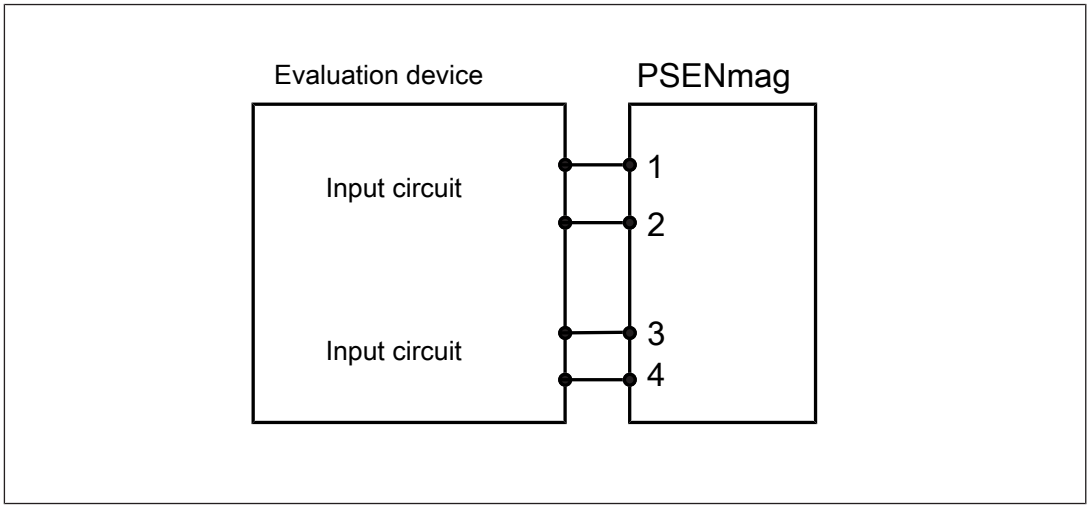
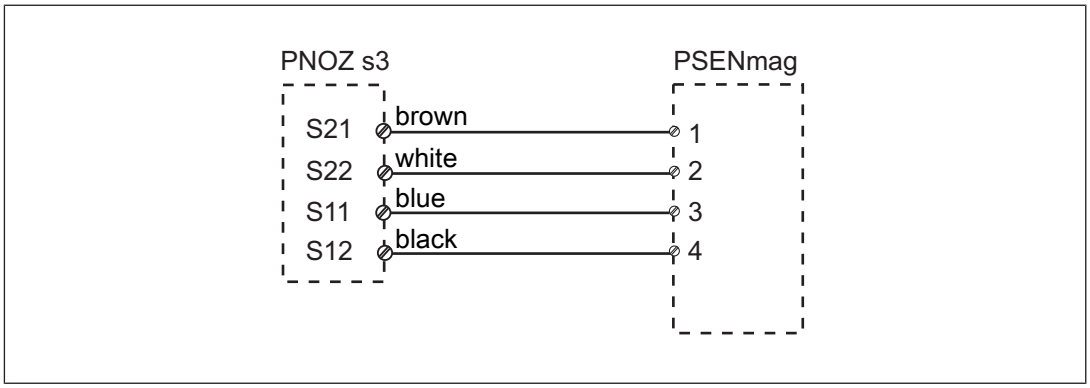
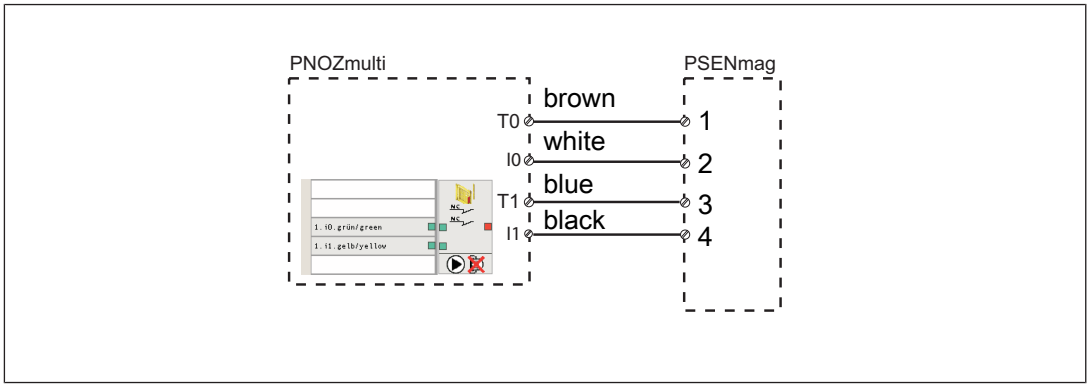


Fig.: Dual-channel connection PSEN ma1.4a-50 to the input circuits of an evaluation device

Examples for connection to Pilz evaluation devices:





Legend

I0	Input OSSD
I1	Input OSSD
T1, T2	Test pulse outputs

Installation

- The unit can be installed in any position. However, safety switches and actuators must be positioned opposite each other in parallel.
- If possible, do not install the safety switch and actuator on to ferromagnetic material. Changes to the operating distances are to be expected.

CAUTION!

Potential loss of safety function due to changed device properties

The unit's properties may be affected if installed in an environment containing electrically or magnetically conductive material.

– Please check the operating distances and the assured release distance.

CAUTION!

Possible loss of the safety function by changing the release distance S_{ar} with non-flush installation

Installing the safety switch non-flush within electrically or magnetically conductive material, the value for the assured release distance S_{ar} can change.

– Check the assured release distance $S_{ar.}$

- Safety switches and actuators must be positioned so that they are secured against a change of position.
- Secure the actuator using a countersunk screw M4 or M5.
- The safety switch and actuator should only be secured using screws and nuts made of non-magnetic material (e.g. brass or stainless steel).
- Avoid the risk of damages from foreseeable external influences by attaching the safety switch and actuator. If necessary, safety switch and actuator have to be protected.



INFORMATION

Protect the actuator from unauthorised removal (e.g. via a screw lock or concealed installation) and from contamination.

- Prevent self-loosening of the fastening elements of safety switch and actuator.
- The fastening of safety switch and actuator has to be sufficiently stable to ensure the proper operation of the safety switch and the actuator.
- The distance between two safety switches must be maintained (see Technical details [📖 19]).
- Safety switches and actuators
  - Should be kept away from iron swarf
  - Should not be exposed to strong magnetic fields
- Prevent the safety switch and actuator being exposed to heavy shock or vibration.
- Make sure that the safety switch and actuator cannot be used as an end stop.
- Circumvention of the safety switch in a reasonably foreseeable manner must be prevented.
- Please note the installation measures in accordance with EN ISO 14119 for a proximity switch type 4 with coding level Low.
- Alignment errors of the guard must not adversely affect the safety function of the guard.
- The assured operating distance S_{ao} and the assured release distance S_{ar} must be tested under real conditions.
- Do not apply any installation tools (e.g. Pliers) on the surfaces of the switch.

Installation type 1

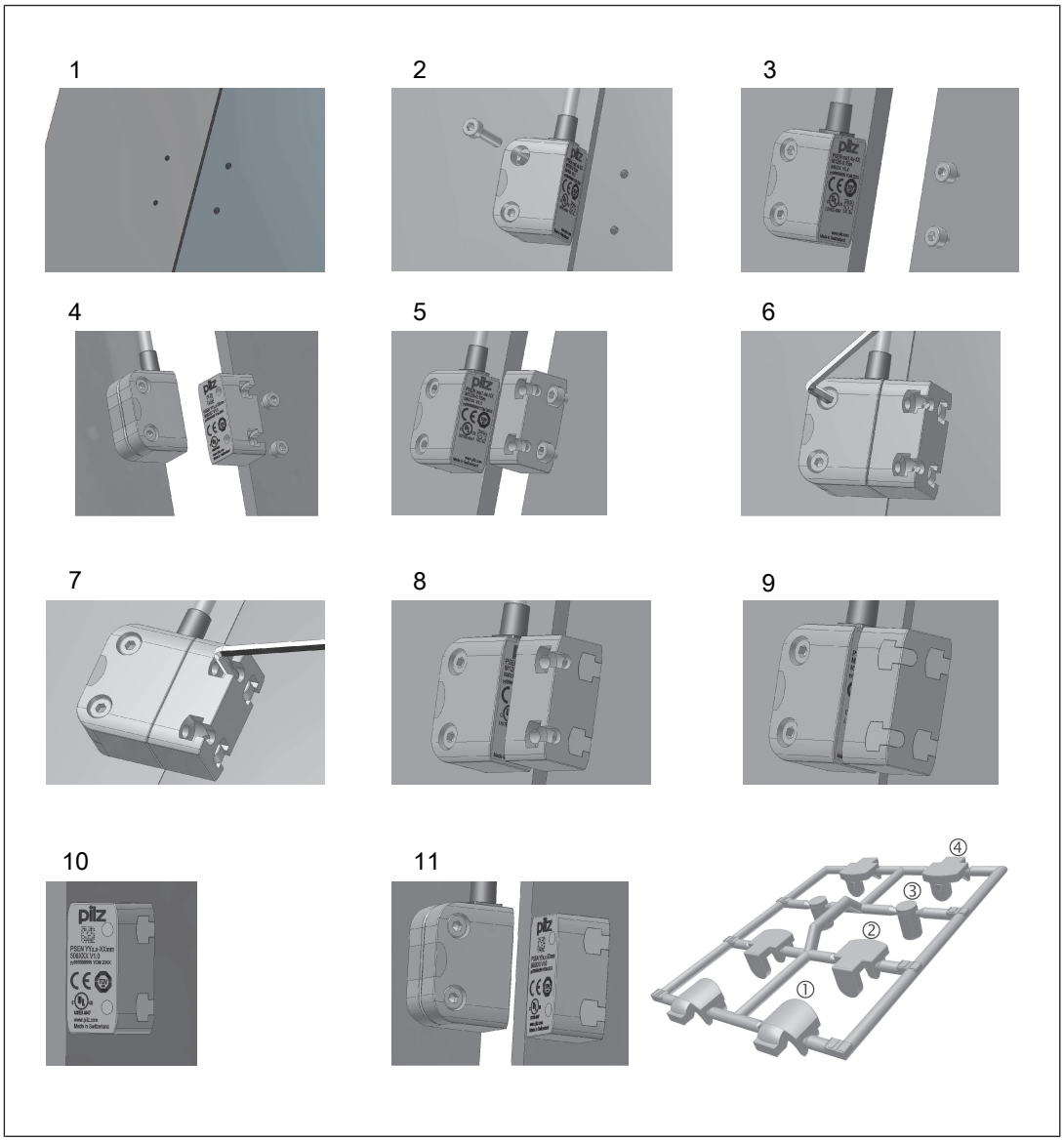
- 1. Cut the thread (M4) in the required position.
- 2. Use a screw to fix the sensor.
- 3. Attach the second screw to the sensor. (Important: do not tighten the screws). Attach the screws for the actuator, maintaining the distance between the screw head and the plate: ca. 3 ... 6 mm.
- 4. Align actuator to sensor.



INFORMATION

The inscribed area on the actuator (sensing face) should face the sensor.

- 5. Slide the actuator on to the screws.
- 6. Align sensor and tighten screws with max. 0,8 Nm.
- 7. Align actuator and tighten screws with max. 0,8 Nm.
- 8. Close used mounting holes using seal (1) or (4) (see Diagram [16]).
- 9. Close unused mounting holes using seal (2) (see Diagram [16]).
- 10. Close mounting holes on the sensing face using seal (3) (see Diagram [16]).
- 11. Installation of sensor and actuator is now complete.



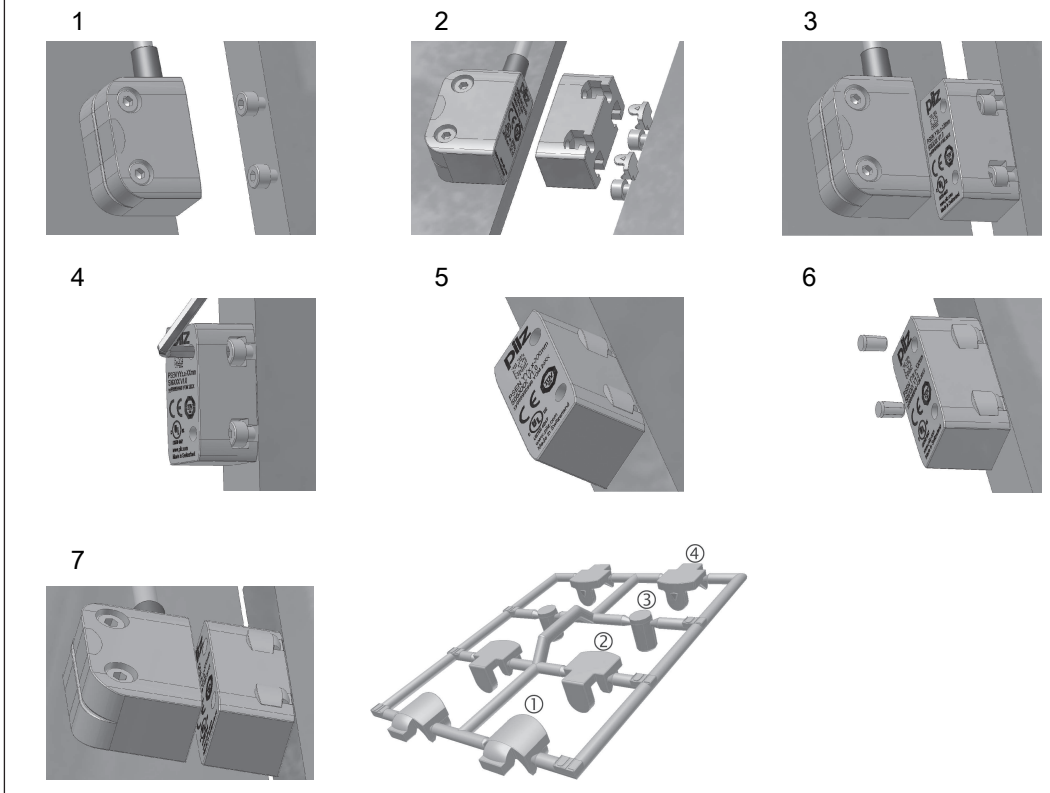
INFORMATION

Seals (1), (2), (3) meet the requirements of UL 94 V0, seal (4) does **not** meet UL requirements.

Installation type 2

Install the sensor as shown for installation type 1

- 1. Attach the screws for the actuator, maintaining the distance between the screw head and the plate: ca. 3 ... 6 mm.
- 2. Close unused mounting holes on the plate using seal (2) (see Diagram [17]).
- 3. Slide the actuator on to the screws.
- 4. Align actuator and tighten screws with max. 0,8 Nm.
- 5. Close used mounting holes using seal (1) or (4) (see Diagram [17]).
- 6. Close mounting holes on the sensing face using seal (3) (see Diagram [17]).
- 7. Installation of sensor and actuator is now complete.



INFORMATION

Seals (1), (2), (3) meet the requirements of UL 94 V0, seal (4) does **not** meet UL requirements.

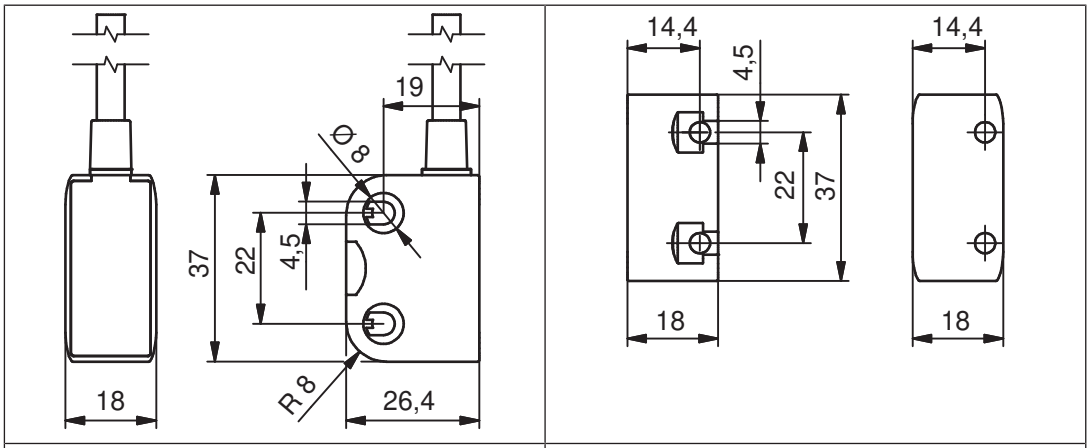
Adjustment

- The safety switch may only be used with the corresponding actuator PSEN ma1.4-03 or PSEN ma1.4-10.
- Always test the function with a connected evaluation device.
- The stated operating distances (see Technical details [📖 19]) only apply when the safety switch and actuator are installed according to the specifications in Installation [📖 13]. Operating distances may deviate if other arrangements are used. Note the maximum permitted lateral and vertical offset (see Operating distances and Lateral and vertical offset [📖 8]).

Periodic test

- Carry out a monthly function test on the safety switch and actuator.
- Always test the function with a connected evaluation device.
- The safety function may only be checked by qualified personnel.

Dimensions in mm



Safety switch	Actuator

Technical details

Where standards are undated, the 2023-12 valid editions apply.

General	506320	506322
Certifications	**CE, EAC, TÜV, UKCA, cULus Listed**	**CE, EAC, TÜV, UKCA, cULus Listed**
Sensor's mode of operation	**Magnetic**	**Magnetic**
Coding level in accordance with EN ISO 14119	**Low**	**Low**
Design in accordance with EN ISO 14119	**4**	**4**
Classification in accordance with EN 60947-5-3	**PDDB**	**PDDB**
Electrical data	**506320**	**506322**
Supply voltage		
Voltage	**24 V**	**24 V**
Kind	**DC**	**DC**
Voltage tolerance	**-20 %/+20 %**	**-20 %/+20 %**
Supply voltage		
Max. current	**200 mA**	**200 mA**
Max. switching frequency	**1 Hz**	**1 Hz**
Lowest operating current (Im)	**1 mA**	**1 mA**
Switching voltage	**24 V**	**24 V**
Internal resistance	**10 Ohm**	**10 Ohm**
Max. switching current, safety contacts	**0,2 A**	**0,2 A**
Max. breaking capacity, safety contacts	**5 W**	**5 W**
Times	**506320**	**506322**
Reaction time (actuator removed)	**2 ms**	**2 ms**
Environmental data	**506320**	**506322**
Ambient temperature		
Temperature range	**-10 - 55 °C**	**-10 - 55 °C**
Climatic suitability		
in accordance with the standard	**IEC 60068-2-30**	**IEC 60068-2-30**
Humidity	**93 % r. h. at 40 °C**	**93 % r. h. at 40 °C**
Max. operating height above SL	**2000 m**	**2000 m**
EMC	**EN 60947-5-3**	**EN 60947-5-3**
Vibration		
in accordance with the standard	**EN 60947-5-2**	**EN 60947-5-2**
Frequency	**10 - 55 Hz**	**10 - 55 Hz**
Amplitude	**1 mm**	**1 mm**
Shock stress		
Acceleration	**30g**	**30g**
Duration	**11 ms**	**11 ms**

Environmental data	506320	506322
Airgap creepage		
Pollution degree	**3**	**3**
Rated insulation voltage	**250 V**	**250 V**
Rated impulse withstand voltage	**4 kV**	**4 kV**
Protection type		
Housing	**IP67, IP69**	**IP67, IP69**
Operating distances	**506320**	**506322**
Assured operating distance Sao	**3 mm**	**10 mm**
Min. operating distance Somin	**0,0 mm**	**0,0 mm**
Typical operating distance So	**3,5 mm**	**12,5 mm**
Assured release distance Sar	**12 mm**	**22 mm**
Typical release distance Sr	**6 mm**	**16 mm**
Repetition accuracy switching distances	**6 %**	**6 %**
Mechanical data	**506320**	**506322**
Actuator 1	**PSEN ma1.4-03mm**	**PSEN ma1.4-10mm**
Typ. hysteresis	**2,5 mm**	**3,5 mm**
Min. distance between safety switches	**50 mm**	**50 mm**
Sensor flush installation in accordance with EN 60947-5-2	**yes, follow installation guidelines**	**yes, follow installation guidelines**
Connection type	**5 m cable**	**5 m cable**
Cable	**LiY11Y 4 x 0.25 mm2**	**LiY11Y 4 x 0.25 mm2**
Material		
Top	**PBT**	**PBT**
Max. torque setting		
Safety switch	**0,8 Nm**	**0,8 Nm**
Actuator 1	**0,8 Nm**	**0,8 Nm**
Dimensions		
Height	**37 mm**	**37 mm**
Width	**26,4 mm**	**26,4 mm**
Depth	**18 mm**	**18 mm**
Actuator dimensions		
Height	**37 mm**	**37 mm**
Width	**18 mm**	**18 mm**
Depth	**18 mm**	**18 mm**
Weight of safety switch	**180 g**	**180 g**
Weight of actuator	**16 g**	**18 g**
Weight	**196 g**	**198 g**

Use with ambient temperatures between -28 °C and -10 °C

When using the actuator PSENma1.4-10 please note the reduced assured operating distance of 7 mm with a minimum ambient temperature of -28 °C.

Safety characteristic data

Operating mode	B10d in accordance with EN ISO 13849-1:2023 and EN 62061	TM [year] in accordance with EN ISO 13849-1:2023
Sensor, 2-ch, ≤ 5mA	**40.000.000**	**20**
Sensor, 2-ch, 5mA < I ≤ 60 mA	**11.000.000**	**20**
Sensor, 2-ch, > 60 mA	**3.000.000**	**20**



NOTICE

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Order reference

System

Product type	Features	Connection type	Order no.
PSEN ma1.4a-50/ PSEN ma1.4-03mm/ 1unit	Magnetic safety switch, actuator with assured operating distance 3 mm	5 m cable	506320
PSEN ma1.4a-50/ PSEN ma1.4-10mm/ 1unit	Magnetic safety switch, actuator with assured operating distance 10 mm	5 m cable	506322
PSEN ma1.4a-50/ 1switch	Magnetic safety switch	5 m cable	506302
PSEN ma1.4-03mm 1actuator	Actuator with assured operating distance 3 mm		506300
PSEN ma1.4-10mm 1actuator	Actuator with assured operating distance 10 mm		506301

Accessories

Connector

Product type	Features	Order no.
PSS67 M12 connector	Connector, M12, straight, 5-pin, A-coded	380308
PSS67 M12 connector	Connector, M12, angled, 5-pin, A-coded	380310

EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC on machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/downloads.
Representative: Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

UKCA-Declaration of Conformity

This product(s) complies with following UK legislation: Supply of Machinery (Safety) Regulation 2008.
The complete UKCA Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

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Support

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