MICROSWISS
www.micro-swiss.com

SKU M3121

Microswiss Hotend for Bambu Lab H2D

INSTALLATION INSTRUCTIONS

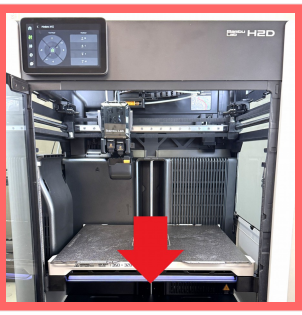
Tools Required:

None

What's in the box:

Microswiss hotend for H2D

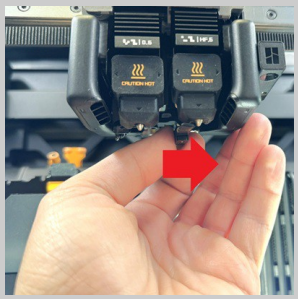
STEP 1



SAFETY / PREPARATION

- Unload the filament from the toolhead.
- Lower the bed.
- Allow the hotend to cool down to room temperature.
- Power off the printer.
- Disconnect the power cable from the printer.

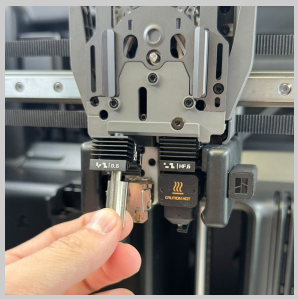
STEP 2



PREPARE THE TOOLHEAD

- Press the sides of the transparent toolhead cover and then pull it off the toolhead.
- Move the flow blocker out of the way of the hotend being replaced by shifting it to the other hotend.
  Push on the connecting rod holding the flow blocker near the back of the toolhead, not the flow blocker plate itself.

STEP 3



REMOVE THE ORIGINAL HOTEND

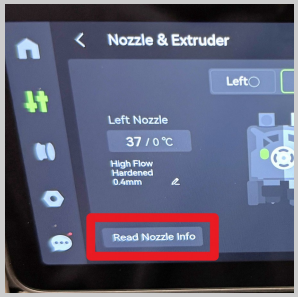
- Pinch the sides of the silicone sock and pull it off the hotend.
- Unlatch the original hotend.
- Pull the bottom of the hotend away from the toolhead until it comes out.
  If the hotend is stuck due to the filament not being unloaded in the previous step, press the filament cutter lever to release the hotend.

STEP 4

INSTALL THE NEW HOTEND

- Insert the top of the hotend first, and then press the heater core flat against the toolhead's heater plate.
- Lock the nozzle buckle to secure the hotend in place.
- Replace the silicone sock.
- Replace the toolhead cover plate.

STEP 5



SCAN NOZZLE

- Plug the power cable back in and power on the printer.
- Navigate the printer screen menus to:
  Nozzle & Extruder > Read Nozzle Info

Installation Complete