

SAW PROGRAM

FASCINATION FOR PRECISION®

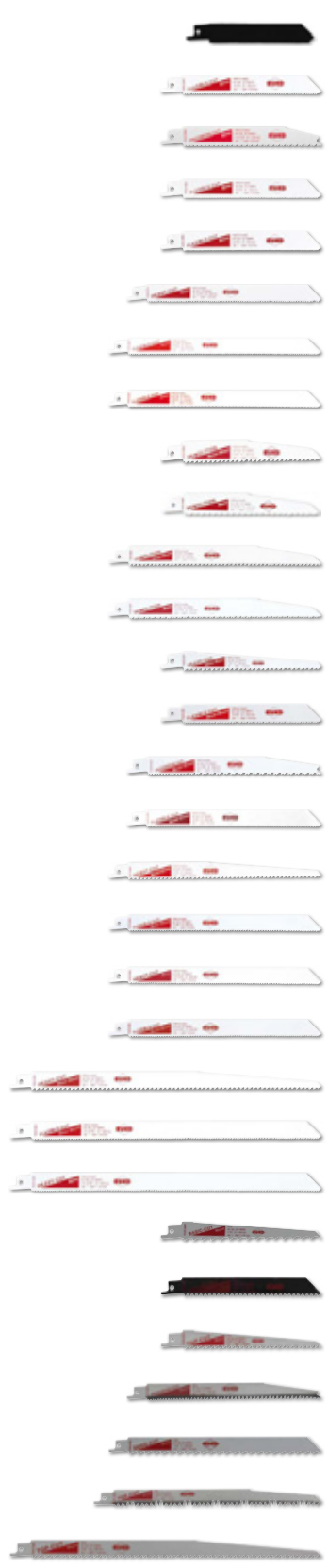
Range and applications overview:



Material	Surface	Miscellaneous	Description	Length mm	Height mm	Thickness mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	Article no.	Page
HSS			RUKO 8011	77,0	7,5	1,0	2,0	13 Tpi	321 8011 323 8011	248
HSS			RUKO 8009	75,0	6,0	1,0	1,2	21 Tpi	321 8009 323 8009	248
HSS			RUKO 8010	77,0	7,7	1,0	1,2	21 Tpi	321 8010 323 8010	248
HSS			RUKO 8012	77,0	7,6	1,0	0,7	36 Tpi	321 8012 323 8012	249
HSS			RUKO 8013	100,0	7,7	1,0	3,0	8 Tpi	321 8013 323 8013	249
HSS			RUKO 8017	132,0	7,7	1,25	2,0	13 Tpi	321 8017 323 8017	249
HSS			RUKO 8016	130,0	7,9	1,0	1,2	21 Tpi	321 8016 323 8016	250
HSS			RUKO 8028	77,0	7,7	1,0	2,0	13 Tpi	321 8028 323 8028	250
HSS			RUKO 8033	77,0	7,5	1,0	1,2	21 Tpi	321 8033 323 8033	250
HSS			RUKO 8020	132,0	7,7	1,0	1,8	14 Tpi	321 8020 323 8020	251
HSS			RUKO 8019	132,0	7,7	1,0	1,1	23 Tpi	321 8019 323 8019	251
HSS			RUKO 8021	100,0	7,5	1,25	4,0	6 Tpi	321 8021 323 8021	251
HCS			RUKO 8005	77,0	7,8	1,0	2,0	13 Tpi	321 8005 323 8005	252
HCS			RUKO 8007	100,0	7,9	1,3	4,0	6 Tpi	321 8007 323 8007	252
HCS			RUKO 8002	100,0	7,5	1,5	4,0	6 Tpi	321 8002 323 8002	252
HCS			RUKO 8006	100,0	7,9	1,3	4,0	6 Tpi	321 8006 323 8006	253
HCS			RUKO 8072	100,0	6,2	1,25	4,0	6 Tpi	321 8072 323 8072	253
HCS			RUKO 8070	100,0	7,9	1,2	3,0	8 Tpi	321 8070 323 8070	253
HCS			RUKO 8001	100,0	7,9	1,3	2,5	10 Tpi	321 8001 323 8001	254
HCS			RUKO 8018	100,0	7,3	1,2	2,7	9 Tpi	321 8018 323 8018	254
HCS			RUKO 8023	117,0	7,5	1,2	4,0	6 Tpi	321 8023 323 8023	254
HCS			RUKO 8024	130,0	7,9	1,3	4,0	6 Tpi	321 8024 323 8024	255
HSS			RUKO 8814	96,0	12,0	0,65	1,8	14 Tpi	321 8814	256
HSS			RUKO 8824	96,0	12,7	0,6	1,0	25 Tpi	321 8824	256
HSS			RUKO 8832	96,0	11,8	0,65	0,8	32 Tpi	321 8832	256
HSS			RUKO 8811	91,5	12,7	0,6	1,0	25 Tpi	321 8811	257
HSS			RUKO 8812	91,5	12,7	0,6	0,8	32 Tpi	321 8812	257

Steel Iron	Aluminium	Non-ferrous metals	Sheet steel	Stainless steel	Laminated / coated boards	Plastics	Profiled section	Sandwich materials	Profiled cuts	Wood with nails embedded	Hardwoods and softwoods	Chipboard	Blockboard	Plywood	Straight cuts	Clean cuts	Right-angled cuts
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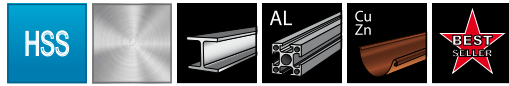
Range and applications overview:



Material	Surface	Miscellaneous	Description	Length mm	Height mm	Thickness mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	Article no.	Page
TC			RUKO 8939	115,0	19,0	1,0	1,4	18 Tpi	331 89395	258
HSS		Bi Metall	RUKO 8915	152,0	18,0	0,9	2,0	14 Tpi	331 89155	258
HSS		Bi Metall	RUKO 8940	152,0	18,0	0,9	1,45-3,4	8-18 Tpi	331 89405	258
HSS		Bi Metall	RUKO 8908	150,0	18,0	0,9	1,4	18 Tpi	331 89085	259
HSS		Bi Metall	RUKO 8906	152,0	18,4	0,9	1,0	24 Tpi	331 89065	259
HSS		Bi Metall	RUKO 8918	203,0	17,8	1,25	1,8-2,6	10-14 Tpi	331 89185	259
HSS		Bi Metall	RUKO 8916	228,0	18,4	0,9	2,0	14 Tpi	331 89165	260
HSS		Bi Metall	RUKO 8913	228,0	18,4	0,9	1,4	18 Tpi	331 89135	260
HSS		Bi Metall	RUKO 8985	152,0	21,0	1,6	4,2	6 Tpi	331 89855	260
HSS		Bi Metall	RUKO 8986	152,0	21,0	1,6	2,54-3,18	8-10 Tpi	331 89865	261
HSS		Bi Metall	RUKO 8988	228,0	21,0	1,6	4,25	6 Tpi	331 89885	261
HSS		Bi Metall	RUKO 8989	228,0	21,0	1,6	2,54-3,18	8-10 Tpi	331 89895	261
HSS		Bi Metall	RUKO 8917	152,0	18,0	1,25	4,2	6 Tpi	331 89175	262
HSS		Bi Metall	RUKO 8901	152,0	18,0	0,9	2,5	10 Tpi	331 89015	262
HSS		Bi Metall	RUKO 8943	203,0	18,0	1,25	2,1-4,3	6-12 Tpi	331 89435	262
HSS		Bi Metall	RUKO 8909	203,0	18,0	0,9	2,5	10 Tpi	331 89095	263
HSS		Bi Metall	RUKO 8936	228,0	18,0	1,25	4,25	6 Tpi	331 89365	263
HSS		Bi Metall	RUKO 8945	228,0	18,0	0,9	2,54	10 Tpi	331 89455	263
HSS		Bi Metall	RUKO 8933	228,0	18,0	1,25	1,8-2,6	10-14 Tpi	331 89335	264
HSS		Bi Metall	RUKO 8928	228,0	18,0	0,9	1,8-2,6	10-14 Tpi	33189285	264
HSS		Bi Metall	RUKO 8937	305,0	18,0	1,25	4,2	6 Tpi	33189375	264
HSS		Bi Metall	RUKO 8910	305,0	18,0	0,9	1,8-2,4	10-14 Tpi	331 89105	265
HSS		Bi Metall	RUKO 8929	305,0	18,0	1,25	1,8-2,4	10-14 Tpi	331 89295	265
HCS			RUKO 8905	152,0	18,35	1,25	1,8-2,4	10-14 Tpi	331 89055	265
HCS			RUKO 8903	152,0	18,35	1,0	4,2	6 Tpi	331 89035	266
HCS			RUKO 8924	152,0	18,1	1,25	4,0	6 Tpi	331 89245	266
HCS			RUKO 8944	203,0	18,1	1,25	2,4-4,0	6-10 Tpi	331 89445	266
HCS			RUKO 8923	225,0	18,0	1,25	8,5	3 Tpi	331 89235	267
HCS			RUKO 8922	240,0	18,0	1,6	4,0-6,5	5 Tpi	331 89225	267
HCS			RUKO 8904	300,0	18,0	1,25	4,2	6 Tpi	331 89045	267

Steel Iron	Aluminium	Non-ferrous metals	Sheet steel	Stainless steel	Pipe	Plastics	Profiled section	Porous concrete	Pruning	Wood with nails embedded	Hardwoods and softwoods	Chipboard	Blockboard	Plywood	Profiled cuts	Clean cuts	Right-angled cuts
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T-shank jig-saw blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



Blades to replace *
Bosch® T 118 B | Metabo® 23 638
MPS® 3113 | Wilpu® MG 12 | AEG® 254-064

RUKO 8011 HSS steel

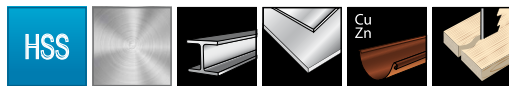
Standard saw blade, wavy set.

Application range: St 37 up to 4,0 mm thickness, non-ferrous metals, aluminium 3,0 - 10,0 mm cooled with RUKO cutting spray. Hard plastics, acrylic glass 3,0 - 8,0 mm, Pertinax, Resitex. Asbestos cement 2,0 - 4,0 mm. Eternit up to 10,0 mm, cooled with water.



	mm			mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch			
77,0	7,5	1,0	2,0	13 Tpi	321 8011	5			

323 8011	20	



Blades to replace *
Bosch® T 218 A | Metabo® 23 647
MPS® 3112 | Wilpu® MG 21 | AEG® 254-063

RUKO 8009 HSS steel

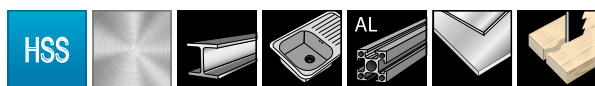
Standard saw blade, wavy set. Narrow blade suitable for profiled cuts.

Application range: St 37, non-ferrous metals. Suitable for profiled cuts. Suitable for glass-fibre reinforced plastics up to 4,0 mm thickness, acrylic glass up to 8,0 mm, cooled with water. Pressed materials, hard fabrics, insulation materials up 8,0 mm thickness, cooled with water.



	mm			mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch			
75,0	6,0	1,0	1,2	21 Tpi	321 8009	5			

323 8009	20	



Blades to replace *
Bosch® T 118 A | Metabo® 23 637
MPS® 3111 | Wilpu® MG 11 | AEG® 254-063

RUKO 8010 HSS steel

Standard saw blade, wavy set. Narrow blade suitable for profiled cuts.

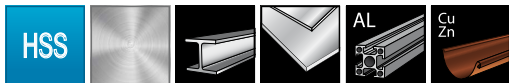
Application range: St 37, non-ferrous metals, aluminium up to 4,0 mm thick, high-alloyed chromium steel such as stainless and acid-resistant steel sheet up to 2,0 mm. Hard and softwood, insulation material up to 8,0 mm. Suitable for glassfibre reinforced plastics up to 2,0 mm, acrylic glass, pressed materials, hard fabrics, cooled with water.



	mm			mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch			
77,0	7,7	1,0	1,2	21 Tpi	321 8010	5			

323 8010	20	

T-shank jig-saw blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



Blades to replace *
Bosch® T 118 G | Metabo® 23 636
MP.S® 3110 | Wilpu® MG 107 | AEG® 274-652



RUKO 8012 HSS steel

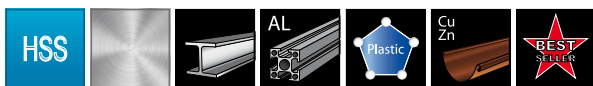
Standard saw blade, wavy set. For thin sheet steel.

Application range:

Thin-gauged sheet and profiled section less than 1,0 mm. St 37, non-ferrous metals, aluminium up to 2,0 mm. Armoured plastics, acrylic glass, cooled with water. Thin-gauged hard fabrics, insulation materials, cooled with water.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Icons
77,0	7,6	1,0	0,7	36 Tpi	321 8012	5

HSS	Icons
323 8012	20



Blades to replace *
Bosch® T 127 D | Metabo® 23 639
MP.S® 3118 | Wilpu® K 14 | AEG® 274-315



RUKO 8013 HSS steel

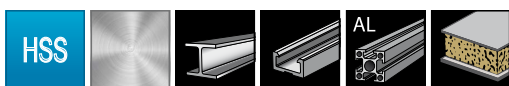
Standard saw blade, side set.

Application range:

Mild steel 3,0 - 6,0 mm, non-ferrous metals, aluminium and aluminium alloys 3,0 - 15,0 mm, cooled with RUKO cutting spray. Plastics, armoured plastics. Asbestos cement, eternit and hard materials.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Icons
100,0	7,7	1,0	3,0	8 Tpi	321 8013	5

HSS	Icons
323 8013	20



Blades to replace *
Bosch® T 318 B | Metabo® 23 697
MP.S® 3115 | Wilpu® MG 32 bi | AEG® 274-653



RUKO 8017 HSS steel

Standard saw blade, extra long, wavy set.

Application range:

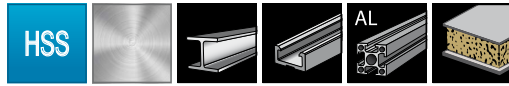
Profiled section, mild steel, aluminium 2,0 - 10,0 mm, composite materials, sandwich materials up to 70,0 mm. Insulation materials.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Icons
132,0	7,7	1,25	2,0	13 Tpi	321 8017	5

HSS	Icons
323 8017	20

* Competitive blades may vary from our specifications.

T-shank jig-saw blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



Blades to replace *
Bosch® T 318 A | Metabo® 23 629
MP.S® 3114 | Wilpu® MG 31 bi | AEG® 274-654



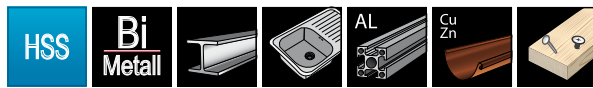
RUKO 8016 HSS steel

Standard saw blade, extra long, wavy set.

Application range:
Profiled section, mild steel, aluminium 1,5 - 4,0 mm, composite materials, sandwich materials up to 70,0 mm.
Insulation materials.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Icons
130,0	7,9	1,0	1,2	21Tpi	321 8016	5

HSS	Icons
323 8016	20



Blades to replace *
Bosch® T 118 BF | Metabo® 23 973
MP.S® 3113 F | Wilpu® MG 12 bi | AEG® 340-012



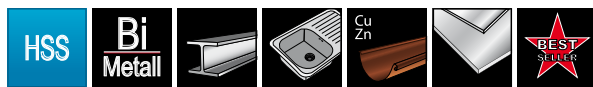
RUKO 8028 HSS bi-metal

Saw blade wavy set.

Application range:
Mild steel, non-ferrous metals 3,0 - 10,0 mm thickness as well as sheet high-alloyed chromium steel such as stainless and acid-resistant steel, wood with nails, acrylic glass.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	Icons
77,0	7,7	1,0	2,0	13 Tpi	321 8028	5	

HSS	Bi Metall	Icons
323 8028	20	



Blades to replace *
Bosch® T 118 AF | Metabo® 23 971
MP.S® 3111 F | Wilpu® MG 11 bi | AEG® 340-011



RUKO 8033 HSS bi-metal

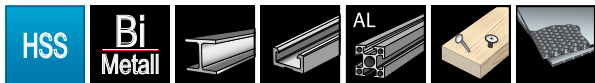
Saw blade wavy set.

Application range:
Mild steel, non-ferrous metals, aluminium and aluminium alloys 1,5 - 4,0 mm thickness, sheet high-alloyed chromium steel such as stainless and acid-resistant steel.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	Icons
77,0	7,5	1,0	1,2	21 Tpi	321 8033	5	

HSS	Bi Metall	Icons
323 8033	20	

T-shank jig-saw blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



Blades to replace *
Bosch® T 318 BF | Metabo® 23 979
MP.S® 3115 F | Wilpu® MG 32 bi | AEG 274-653



RUKO 8020 HSS bi-metal

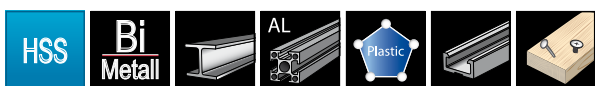
Standard saw blade, side set.

Application range:

Profiled section, pipe up to Ø 60,0 mm with wall thickness 3,0 - 10,0 mm, non-ferrous metals, high-alloyed chromium steel such as stainless and acid-resistant steel. Wood with nails, acrylic glass, armoured plastics.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
132,0	7,7	1,0	1,8	14 Tpi			5

323 8020	20
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Blades to replace *
Bosch® T 318 AF | Metabo® 23 978
MP.S® 3114 F | Wilpu® MG 31 bi | AEG 274-654



RUKO 8019 HSS bi-metal

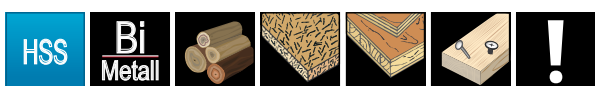
Saw blade wavy set.

Application range:

Profiled section, pipe up to Ø 60,0 mm with wall thickness 1,4 - 4,0 mm, high-alloyed chromium steel such as stainless and acid-resistant steel.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
132,0	7,7	1,0	1,1	23 Tpi			5

323 8019	20
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Blades to replace *
Bosch® T 144 DF | Metabo® 23 978
MP.S® 3104 F | Wilpu® HGS 14 bi | AEG 373 391



RUKO 8021 HSS bi-metal

Blade sharpened, teeth side set.

Application range:

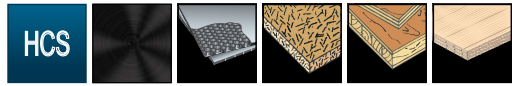
Hardwood and softwood up to 60,0 mm, rough cut, high cutting performance (can take heavy cuts). Suitable for wood with nails.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
100,0	7,5	1,25	4,0	6 Tpi			5

323 8021	20
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* Competitive blades may vary from our specifications.

T-shank jig-saw blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



Blades to replace *
Bosch® T 119 B | Metabo® 23 631
MP.S® 3108 | Wilpu® HW 12 | AEG® 274-353



RUKO 8005 HCS

Standard saw blade, wavy set.

Application range:

Plywood and wood-fibre board up to 30,0 mm thickness. Insulating materials, acrylic glass up to 6,0 mm, cooled with water. Pressed material, hard fabric up to 4,0 mm thickness, cardboard, linoleum up to 6,0 mm thickness, cooled with water.

	mm		mm		mm	Blade length	mm	Blade thickness	mm	Tooth spacing	teeth per mm	Tooth spacing	teeth per inch	HCS		
77,0		7,8		1,0		77,0		7,8		2,0		13 Tpi		321 8005		5

HCS		
323 8005		20



Blades to replace *
Bosch® T 101 D | Metabo® 23 635
MP.S® 3105 | Wilpu® HGS 24 | AEG® 274-351



RUKO 8007 HCS

Tapered blade, ground teeth.

Fast and rough cut. Narrow blade suitable for profiled cuts.

Application range:

Hardwood, softwood, plywood and wood-fibre boards up to 50,0 mm thickness, clean cut, suitable for slots and grooves. Various soft plastics up to 30,0 mm, clean cuts.

	mm		mm		mm	Blade length	mm	Blade thickness	mm	Tooth spacing	teeth per mm	Tooth spacing	teeth per inch	HCS		
100,0		7,9		1,3		100,0		7,9		4,0		6 Tpi		321 8007		5

HCS		
323 8007		20



Blades to replace *
Bosch® T 101 DP | Metabo® 23 971
MP.S® 3111 F | Wilpu® MG 11 bi | AEG® 340-011



RUKO 8002 HCS

Tapered blade, ground teeth. Clean and fast cut.

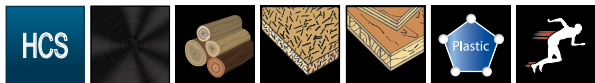
Application range:

Hardwood, softwood, plywood and wood-fibre board up to 60,0 mm. Parallel cuts and clean cuts. Various soft plastics up to 25,0 mm thickness, clean cuts.

	mm		mm		mm	Blade length	mm	Blade thickness	mm	Tooth spacing	teeth per mm	Tooth spacing	teeth per inch	HCS		
100,0		7,5		1,5		100,0		7,5		4,0		6 Tpi		321 8002		5

HCS		
323 8002		20

T-shank jig-saw blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



Blades to replace *
Bosch® T 144 D | Metabo® 23 633
MP.S® 3104 | Wilpu® HGS 14 | AEG® 213-116

RUKO 8006 HCS

Blade sharpened and side set. Fast and rough cut.

Application range:

Hardwood and softwood up to 60,0 mm thickness. Fast and rough cut. Polystyrene, polyamide, soft plastics up to 50,0 mm thickness and plexiglas up to 30,0 mm thickness, cooled with water. Hard fabric, insulation material and cardboard.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
100,0	7,9	1,3	4,0	6 Tpi	321 8006	5	

323 8006	20	



Blades to replace *
Bosch® T 244 D | Metabo® 23 649
MP.S® 3105 | Wilpu® HGS 24 | AEG® 346-078

RUKO 8072 HCS

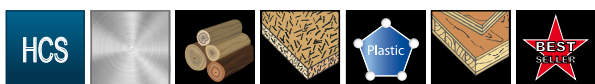
Blade side set and sharpened. Suitable for profiled cuts.

Application range:

Hardwoods and softwoods up to 60,0 mm thickness, rough cut, especially suitable for profiled cuts. Polystyrene, polyamide, soft plastics up to 50,0 mm.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
100,0	6,2	1,25	4,0	6 Tpi	321 8072	5	

323 8072	20	



Blades to replace *
Bosch® T 111 C | Metabo® 23 632
MP.S® - | Wilpu® HG 13 | AEG® 254-071

RUKO 8070 HCS

Saw blade side set. Rough cut with high cutting performance.

Application range:

Hardwoods and softwoods up to 60,0 mm thickness, rough cut, high cutting performance (can take heavy cuts). Polystyrene, polyamide, soft plastics up to 30,0 mm thickness.

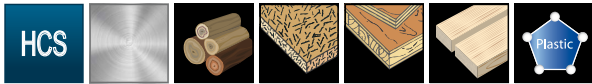
			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
100,0	7,9	1,2	3,0	8 Tpi	321 8070	5	

323 8070	20	



* Competitive blades may vary from our specifications.

T-shank jig-saw blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



Blades to replace *
Bosch® T 101 B | Metabo® 23 634
MPS® 3101 | Wilpu® HC 12 | AEG® 254-061



RUKO 8001 HCS

Tapered blade, ground teeth. Clean and fast cut.

Application range:
Hardwood, softwood, plywood and wood-fibre board up to 50,0 mm thickness.
Suitable for slots and grooves. Various soft plastics up to 20,0 mm thickness.

	mm		mm		mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HCS		
100,0		7,9		1,3		2,5	10 Tpi	321 8001		5

HCS		
323 8001		20



Blades to replace *
Bosch® T 101 BR | Metabo® 23 650
MPS® 3102 | Wilpu® HC 12 R | AEG® 346-079



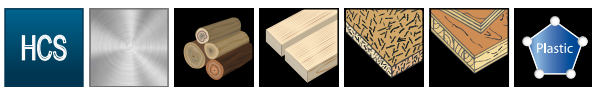
RUKO 8018 HCS

Tapered blade, ground teeth. Clean cut. Reversed cutting direction.

Application range:
Hardwoods and softwoods, plywood, wood-fibre boards up to 60,0 mm.
Formica and laminated / coated boards. Soft plastics.

	mm		mm		mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HCS		
100,0		7,3		1,2		2,7	9 Tpi	321 8018		5

HCS		
323 8018		20



Blades to replace *
Bosch® T 301 D | Metabo® 23 654
MPS® 3101 L



RUKO 8023 HCS

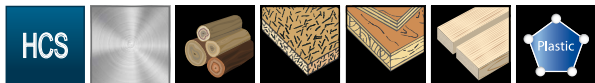
Tapered blade, ground teeth.

Application range:
Hardwood and softwood, plywood and wood-fibre boards up to 70,0 mm, clean cut, suitable for slots and grooves.
Various soft plastics up to 40,0 mm, clean cut.

	mm		mm		mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HCS		
117,0		7,5		1,2		4,0	6 Tpi	321 8023		5

HCS		
323 8023		20

T-shank jig-saw blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



Blades to replace *
Bosch® T 301 DL | MP.S® 3104 L
Wilpu® HGS 34



RUKO 8024 HCS

Tapered blade, ground teeth. Very clean and fast cut.

Application range:

Hardwood and softwood, plywood and wood-fibre boards up to 70,0 mm, clean and fast cut, suitable for slots and grooves. Various soft plastics up to 40,0 mm, clean cut.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch				
130,0	7,9	1,3	4,0	6 Tpi	321 8024	5	323 8024	20

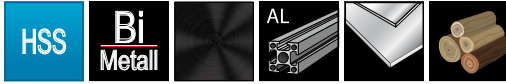
Reference table for RUKO jig-saw blades

Competitive blades may vary from our specifications.

	Bosch®	D+N®	Gematic®	Hawera®	Lenox®	Metabo®	MP.S®	Wilpu®	Atlas Copco® AEG®	Holz-Her®	Festo®
321 8001	T 101 B	3 22 25	10 2255	240 515	F 450 S	23 634	3101	HC 12	254-061	Ho 75 F	S 75/2,5
321 8002	T 101 DP	3 29 40	10 2258	240 516	F 456 S	23 655	3103	HC 14 D	274-351	—	S 75/4
321 8005	T 119 B	3 20 20	10 2249	144 212	F 410 S	23 631	3108	HW 12	274-353	SP 50 G	—
321 8006	T 144 D	3 23 40	10 2270	240 520	F 406 S	23 633	3104	HGS 14	213-116	HW 75 G	S75/4
321 8007	T 101 D	3 22 40	—	240 521	F 416 SC	23 635	3105	HGS 24	274-351	HO 75 G	—
321 8009	T 218 A	3 13 12	10 2104	240 523	F 324 S	23 647	3112	MG 21	254-063	ME 50 M	—
321 8010	T 118 A	3 10 12	—	—	F 318 SC	23 637	3111	MG 11	254-063	AK 50 M	HS 50/1.2
321 8011	T 118 B	3 10 20	10 2107	240 525	F 340 SV	23 638	3113	MG 12	254-064	ME 50 G	HS 50/2
321 8012	T 118 G	3 10 07	10 2101	240 526	—	23 636	3110	MG 107	274-652	ME 50 F	—
321 8013	T 127 D	3 10 30	10 2110	240 528	F 410 S	23 639	3118	K 14	274-315	AL 75 G	HS 75/3
321 8016	T 318 A	3 11 12	10 2113	240 527	F 518 S	23 629	3114	MG 31 bi	274-654	AK 100 M	—
321 8017	T 318 B	3 11 20	10 2116	240 534	F 410 S	23 697	3115	MG 32 bi	274-653	ME 100 G	—
321 8018	T 101 BR	3 26 25	10 2264	240 545	F 450 SR	23 650	3102	HC 12 R	346-079	—	—
321 8019	T 318 AF	3 15 12	—	144 223	F 324 S	23 978	—	MG 31 bi	274-654	HS 105 / 1,2 bi	—
321 8020	T 318 BF	3 15 20	—	144 227	—	23 979	3115 F	MG 32 bi	274-653	HS 105 / 2,0 bi	—
321 8021	T 144 DF	3 33 40	—	144 220	F 456 S	23 976 23 933	3104 F	HGS 14 bi	373 391	—	HS 75/4 bi
321 8023	T 301 D	3 27 40	—	—	F 410 S	23 654	3101 L	—	—	HO 90 G	—
321 8024	T 301 DL	3 40 40	10 2253	144 213	F 686 S	—	3104 L	HGS 34	—	—	—
321 8028	T 118 BF	3 14 20	10 2322	144 225	F 314 S	23 973	3113 F	MG 12 bi	340-012	—	—
321 8033	T 118 AF	3 14 12	10 2319	240 503	F 324 S	23 971	3111 F	MG 11 bi	340-011	—	—
321 8070	T 111 C	3 20 30	—	—	—	23 632	—	HG 13	254-071	HO 75 R	S 75/3
321 8072	T 244 D	3 24 40	—	—	—	23 649	3105	HGS 24	346-078	HW 75 K	S 75/4 K

* Competitive blades may vary from our specifications.

Jig-saw blades for pneumatic body saws by SIG®, FLEX® and Wieländer+Schill®






Blades to replace *
CS 118 BF

RUKO 8814 HSS bi-metal

For thin steel sheet such as car body panels.

Application range:
St 37, non-ferrous metals up to 2,5 mm thickness. Wood, plastics, hard fabrics.

	mm		mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
96,0		12	0,65	1,8	14 Tpi			5

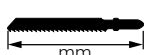




Blades to replace *
CS 118 AF

RUKO 8824 HSS bi-metal

For thin steel sheet such as car body panels.

Application range: St 37, high-alloyed chromium steel such as stainless and acid-resistant steel, non-ferrous metals up to 2,0 mm thickness. Suitable for profiled cuts.

	mm		mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
96,0		12,7	0,6	1,0	25 Tpi			5

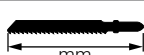




Blades to replace *
CS 118 6F

RUKO 8832 HSS bi-metal

For thin steel sheet such as car body panels.

Application range: St 37, high-alloyed chromium steel such as stainless and acid-resistant steel, non-ferrous metals up to 1,0 mm thickness. Suitable for profiled cuts.

	mm		mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
96,0		11,8	0,65	0,8	32 Tpi			5



Jig-saw blades for pneumatic body saws by Ober®, Chicago Pneumatic®, Shinano®, Facom® and Pneutec®

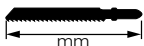






Blades to replace *
CC 118 AF

RUKO 8811 HSS bi-metal

For thin steel sheet such as car body panels.

Application range: St 37, high-alloyed chromium steel such as stainless and acid-resistant steel, non-ferrous metals up to 2,0 mm thickness. Suitable for profiled cuts.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
91,5	12,7	0,6	1,0	25 Tpi	321 8811	5








Blades to replace *
CC 118 GF

RUKO 8812 HSS bi-metal

For thin steel sheet such as car body panels.

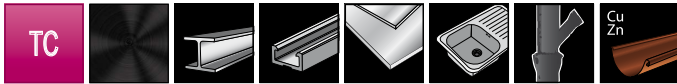
Application range: St 37, high-alloyed chromium steel such as stainless and acid-resistant steel, non-ferrous metals up to 1,0 mm thickness. Suitable for profiled cuts.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
91,5	12,7	0,6	0,8	32 Tpi	321 8812	5



* Competitive blades may vary from our specifications.

Reciprocating blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



Blades to replace *
Bosch® S 518 EHM

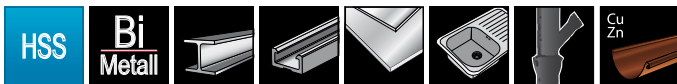
RUKO 8939 TC

Toothing ground.

Application range:

Inox sheeting from 2,0 - 4,0 mm material thickness, Inox profiles from Ø 2,0 - 50,0 mm, FRP / epoxy from 2,0 - 15,0 mm. For material with reduced stroke rate and cooling, work without oscillation.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
115,0	19,0	1,0	1,4	18 Tpi	331 89395	5	



Blades to replace *
Bosch® S 922 | Metabo® 31130
MPS® 4411 | Wilpu® 3013-150 | AEG® 354-789

RUKO 8915 HSS bi-metal

Toothing crossed and milled.

Application range:

Thick sheeting from 3,0 - 8,0 mm material thickness, solid pipes and profiles Ø 10,0 - 100,0 mm, fast cutting.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
152,0	18,0	0,9	2,0	14 Tpi	331 89155	5	



Blades to replace *
Bosch® S 123 XF | MPS® 4446

RUKO 8940 HSS bi-metal

Toothing crossed and milled.

Application range:

Thick sheeting from 3,0 - 8,0 mm material thickness, solid pipes and profiles Ø 10,0 - 100,0 mm, fast cutting.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
152,0	18,0	0,9	1,45 - 3,4	8 - 18 Tpi	331 89405	5	



Reciprocating blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.

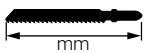










Blades to replace *
Bosch® S 922 EF | Metabo® 31132
MPS® 4401 | Wilpu® 3014-150 | AEG® 354-792

RUKO 8908 HSS bi-metal

Toothing crossed and milled.

Application range:
Thin sheeting from 1,5 - 4,0 mm material thickness, pipes and profiles Ø 5,0 - 100,0 mm.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
150,0	18,0	0,9	1,4	18 Tpi			












Blades to replace *
Bosch® S 922 AF | Metabo® 31129
MPS® 4405 | Wilpu® 3015-150 | AEG® 354-796

RUKO 8906 HSS bi-metal

Toothing crossed and milled.

Application range:
Thin sheeting from 0,7 - 3,0 mm material thickness, fine pipes and profiles from Ø 5,0 - 10,0 mm. Easy, fine cut.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
152,0	18,4	0,9	1,0	24 Tpi			












Blades to replace *
Bosch® S 1025 VF

RUKO 8918 HSS bi-metal

Toothing crossed and milled.

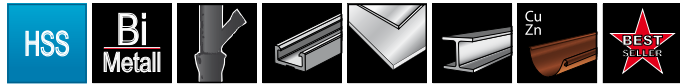
Application range:
Medium to thick sheeting from 2,0 - 12,0 mm material thickness, solid pipes and profiles from Ø 10,0 - 150,0 mm.
Easy, fine cut.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
203,0	17,8	1,25	1,8 - 2,6	10 - 14 Tpi			



* Competitive blades may vary from our specifications.

Reciprocating blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.

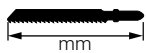





Blades to replace *
Bosch® S 1122 BF | Metabo® 31135 / 31485
MP.S® 4415 | AEG® 354-790 | Wilpu® 3013-250

RUKO 8916 HSS bi-metal

Toothing crossed and milled.

Application range:
Thin sheeting from 3,0 - 8,0 mm material thickness, solid pipes and profiles from Ø 10,0 - 175,0 mm.
Flexible, flush and fast cut.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metal	
228,0	18,4	0,9	2,0	14 Tpi	331 89165	5	


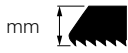




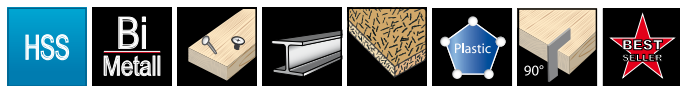
Blades to replace *
Bosch® S 1122 EF | Metabo® 31133 / 31483
MP.S® 4402 | AEG® 354-793 | Wilpu® 3014-200

RUKO 8913 HSS bi-metal

Toothing crossed and milled.

Application range:
Thin sheeting from 1,5 - 4,0 mm material thickness, pipes and profiles Ø 5,0 - 175,0 mm.
Flexible, flush cut.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metal	
228,0	18,4	0,9	1,4	18 Tpi	331 89135	5	

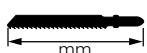





Blades to replace *
Bosch® S 610 DF | Metabo® 31925
AEG® 373-243 | Wilpu® 3055-150

RUKO 8985 HSS bi-metal

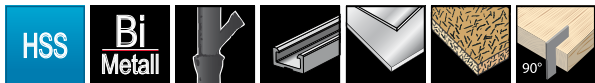
Toothing crossed and milled.

Application range:
Wood with nails, metal, chipboard from 10,0 - 100,0 mm material thickness, plastic profiles from Ø 5,0 - 100,0 mm,
solid plastics / FRP from 8,0 - 50,0 mm, wood and metal window frames. Especially suitable for plunge cuts.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metal	
152,0	21,0	1,6	4,2	6 Tpi	331 89855	5	



Reciprocating blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



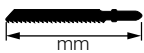




Blades to replace *
Bosch® S 920 CF | AEG® 373-247

RUKO 8986 HSS bi-metal

Toothing crossed and milled.

Application range:

Plates from 4,0 - 10,0 mm, solid pipes and profiles from Ø 20,0 - 100,0 mm.
Ideal for pipe cutting equipment, rescue and demolition work. Powerful, coarse cut.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
152,0	21,0	1,6	2,54 - 3,18	8 - 10 Tpi	331 89865	5



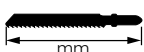




Blades to replace *
Bosch® S 1110 DF | Metabo® 31926
Wilpu® 3055-225 | AEG® 373-244

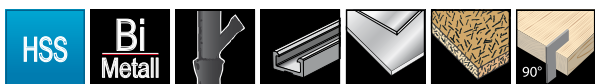
RUKO 8988 HSS bi-metal

Toothing crossed and milled.

Application range:

Wood with nails, metal, chipboard from 10,0 - 175,0 mm material thickness, solid plastics / FRP from 8,0 - 50,0 mm, wood and metal wall pieces to 150,0 mm. For rescue and demolition work.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
228,0	21,0	1,6	4,25	6 Tpi	331 89885	5








Blades to replace *
Bosch® S 1120 CF | Metabo® 31993
Wilpu® 3055-225 | AEG® 373-244

RUKO 8989 HSS bi-metal

Toothing crossed and milled.

Application range:

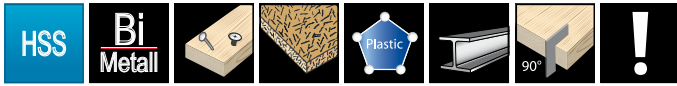
Plates from 4,0 - 10,0 mm, solid pipes and profiles from Ø 20,0 - 175,0 mm.
Ideal for pipe cutting equipment, rescue and demolition work. Powerful, coarse cut.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
228,0	21,0	1,6	2,54 - 3,18	8 - 10 Tpi	331 89895	5



* Competitive blades may vary from our specifications.

Reciprocating blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



Blades to replace *
Bosch® S 611 DF | Metabo® 31985
MPS® 4016 | AEG® 354-775 | Wilpu® 3021/150bi

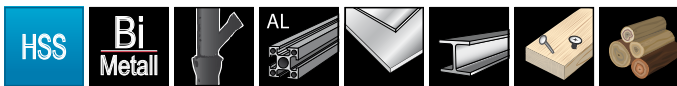
RUKO 8917 HSS bi-metal

Toothing crossed and milled.

Application range:

Wood with nails, metal, chipboard from 10,0 - 100,0 mm material thickness, plastic profiles from Ø 5,0 - 100,0 mm, solid plastics/ FRP from 8,0 - 50,0 mm, wood and metal window frames. Especially suitable for plunge cuts.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
152,0	18,0	1,25	4,2	6 Tpi	331 89175		5



Blades to replace *
Bosch® S 922 HF | Metabo® 31131
MPS® 4430 | AEG® 318-127 | Wilpu® 3018/150

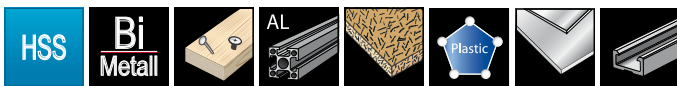
RUKO 8901 HSS bi-metal

Toothing crossed and milled.

Application range:

Wood with nails and metal from 5,0 - 100,0 mm material thickness, metal sheeting, pipes, aluminium profiles from 3,0 - 12,0 mm and pallets.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
152,0	18,0	0,9	2,5	10 Tpi	331 89015		5



Blades to replace *
Bosch® S 3456 XF | Metabo® 31915
MPS® 4447

RUKO 8943 HSS bi-metal

Toothing crossed and milled.

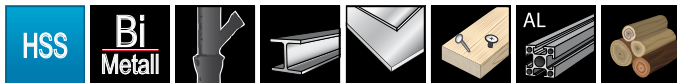
Application range:

Wood with nails and metal, chipboard from 5,0 - 150,0 mm material thickness, metal sheeting, aluminium profiles from 3,0 - 18,0 mm, plastics / FRP and profiles Ø 5,0 - 150,0 mm.

mm	mm	mm	Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
203,0	18,0	1,25	2,1 - 4,3	6 - 12 Tpi	331 89435		5



Reciprocating blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.

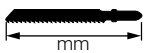






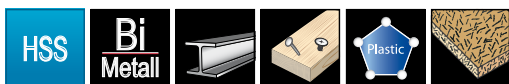
Blades to replace *
Bosch® S 1022 HF | Metabo® 31932
Wilpu® 3018-200 | MPS® 4431

RUKO 8909 HSS bi-metal

Toothing crossed and milled.

Application range:
Wood with nails and metal from 5,0 - 150,0 mm material thickness,
metal sheeting, pipes, aluminium profiles from 3,0 - 12,0 mm and pallets.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
203,0	18,0	0,9	2,5	10 Tpi	331 89095	5








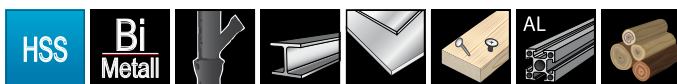
Blades to replace *
Bosch® S 1111 DF | AEG® 318-125

RUKO 8936 HSS bi-metal

Toothing crossed and milled.

Application range:
Wood with nails and metal, chipboard from 10,0 - 175,0 mm material thickness,
plastic profiles from Ø 5,0 - 175,0 mm, solid plastics / FRP from 8,0 - 50,0 mm.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
228,0	18,0	1,25	4,25	6 Tpi	331 89365	5








Blades to replace *
Bosch® S 1122 HF

RUKO 8945 HSS bi-metal

Toothing crossed and milled.

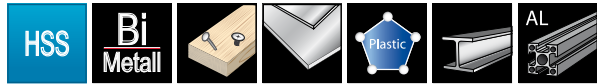
Application range:
Wood with nails and metal from 5,0 - 175,0 mm material thickness, metal sheeting, pipes,
aluminium profiles from 3,0 - 12,0 mm and for pallet repairs. Flexible, flush cut.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
228,0	18,0	0,9	2,54	10 Tpi	331 89455	5



* Competitive blades may vary from our specifications.

Reciprocating blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



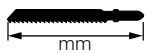



Blades to replace *
Bosch® S 1125 VF | AEG® 323-813

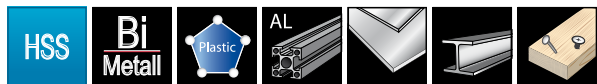
RUKO 8933 HSS bi-metal

Toothings crossed and milled.

Application range:

Wood with nails and metal from 5,0 - 175,0 mm material thickness, metal sheeting, aluminium profiles from 3,0 - 10,0 mm and plastic profiles from Ø 3,0 - 175,0 mm.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
228,0	18,0	1,25	1,8 - 2,6	10 - 14 Tpi	331	89335	5




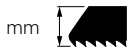


Blades to replace *
Bosch® S 1122 VF | AEG® 323-813

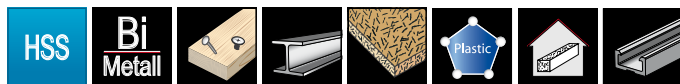
RUKO 8928 HSS bi-metal

Toothings crossed and milled.

Application range:

Wood with nails and metal from 5,0 - 175,0 mm material thickness, metal sheeting, aluminium profiles from 3,0 - 10,0 mm and plastic profiles from Ø 3,0 - 175,0 mm. Flexible, flush cut.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
228,0	18,0	0,9	1,8 - 2,6	10 - 14 Tpi	331	89285	5



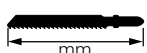



Blades to replace *
Bosch® S 1411 DF | Wilpu® 3021-300 bi

RUKO 8937 HSS bi-metal

Toothings crossed and milled.

Application range:

Wood with nails, metal and chipboard from 10,0 - 250,0 mm material thickness, gas concrete from 10,0 - 250,0 mm, plastics / FRP and profiles from 5,0 - 60,0 mm.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch	HSS	Bi Metall	
305,0	18,0	1,25	4,2	6 Tpi	331	89375	5



Reciprocating blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.



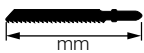




Blades to replace *
Bosch® S 1222 VF | Metabo® 31125 / 31475
MPS® 4432 | AEG® 354-778 | Wilpu® 3021/300 bi

RUKO 8910 HSS bi-metal

Toothings crossed and milled.

Application range:

Wood with nails and metal from 5,0 - 250,0 mm material thickness, metal sheeting, aluminium profiles from 3,0 - 10,0 mm and plastic profiles from Ø 3,0 - 250,0 mm. Flexible, flush cut.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
305,0	18,0	0,9	1,8 - 2,4	10 - 14 Tpi	331 89105	5








Blades to replace *
Bosch® S 1225 VF | Metabo® 31124 / 31474
MPS® 4422

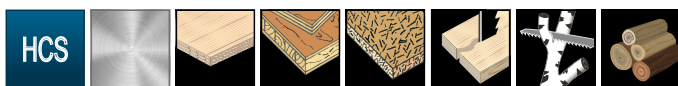
RUKO 8929 HSS bi-metal

Toothings crossed and milled.

Application range:

Wood with nails and metal from 5,0 - 250,0 mm material thickness, metal sheeting, aluminium profiles from 3,0 - 10,0 mm and plastic profiles from Ø 3,0 - 250,0 mm.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
305,0	18,0	1,25	1,8 - 2,4	10 - 14 Tpi	331 89295	5








Blades to replace *
Bosch® S 617 K | Metabo® 28241
MPS® 4021 | Wilpu® 3019-150 | AEG® 354 779

RUKO 8905 HCS

Toothings crossed and milled.

Application range:

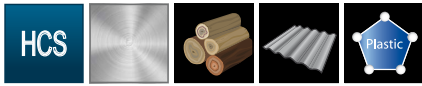
Coarse and nail-free wood from 20,0 - 100,0 mm, living wood, prune to Ø 100,0 mm. Especially suitable for curved cuts and plunge cuts.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
152,0	18,35	1,25	8,5	3 Tpi	331 89055	5



* Competitive blades may vary from pour specifications.

Reciprocating blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.

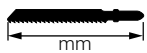







Blades to replace *
Bosch® S 828 D | Metabo® 31136
MPS® 4014/4060 | Wilpu® 3025-150 | AEG® 318-131

RUKO 8903 HCS

Toothing crossed.

Application range:
Specifically for various plaster and Rigips panels from 8,0 - 100,0 mm.
Wood, Eternit and plastics.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
152,0	18,35	1,0	4,2	6 Tpi	331 89035		5


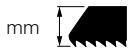






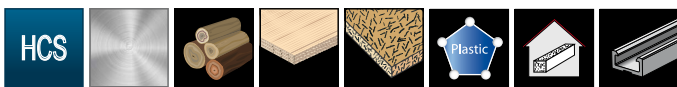
Blades to replace *
Bosch® S 644 D | Metabo® 31120 / 31470
MPS® 4011/4012 | AEG® 323-800 | Wilpu® 3021-150

RUKO 8924 HCS

Toothing crossed and ground.

Application range:
Structural wood, plywood and plastics from 6,0 - 100,0 mm, wooden wall to 75,0 mm, chipboard and MDF from 6,0 - 60,0 mm. Especially suitable for plunge cuts.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
152,0	18,1	1,25	4,0	6 Tpi	331 89245		5

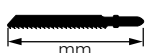







Blades to replace *
Bosch® S 2345 X | Metabo® 31910/31913
MPS® 4046 | Wilpu® 3023/150-240

RUKO 8944 HCS

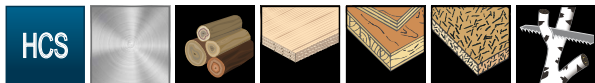
Toothing crossed and ground.

Application range:
Structural wood, plywood and plastics from 6,0 - 150,0 mm, wooden walls up to 175,0 mm,
Chipboard and MDF from 6,0 - 60,0 mm.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch			
203,0	18,1	1,25	2,4 - 4,0	6 - 10 Tpi	331 89445		5



Reciprocating blades for power tools by Bosch®, Metabo®, MP.S®, Wilpu®, Atlas Copco® / AEG® etc.

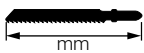






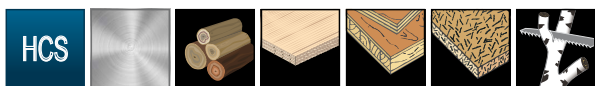
Blades to replace *
Bosch® S 1111 K | Metabo® 31125 / 31475
MP.S® 4432 | AEG® 354-778 | Wilpu® 3021/300 bi

RUKO 8923 HCS

Toothing crossed and milled.

Application range:
Coarse and nail-free wood from 20,0 - 175,0 mm, firewood from Ø 20,0 - 175,0 mm.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
225,0	18,0	1,25	8,5	3 Tpi	331 89235	5








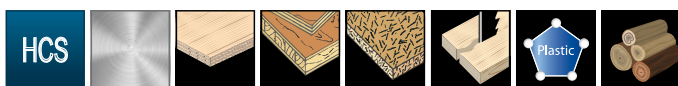
Blades to replace *
Bosch® S 1531 L | Metabo® 31139 / 31488
MP.S® 4052 | AEG® 323-803 | Wilpu® 3030-225

RUKO 8922 HCS

Toothing crossed and ground.

Application range:
Coarse and nail-free wood from 15,0 - 190,0 mm, living wood, pruned to Ø 190,0 mm,
firewood from Ø 15,0 - 190,0 mm.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
240,0	18,0	1,6	4,0 - 6,5	5 Tpi	331 89225	5








Blades to replace *
Bosch® S 1344 D | Metabo® 31122 / 31472
MP.S® 4015 | AEG® 323-802 | Wilpu® 3021-300

RUKO 8904 HCS

Toothing crossed and ground.

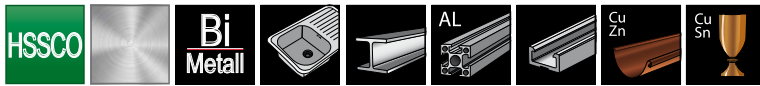
Application range:
Structural wood, wooden wall, chipboard, MDF, plywood, plastics.

			Tooth spacing teeth per mm	Tooth spacing teeth per inch		
300,0	18,0	1,25	4,2	6 Tpi	331 89045	5



* Competitive blades may vary from pour specifications.

HSS-Co Bihart cobalt hacksaw blade



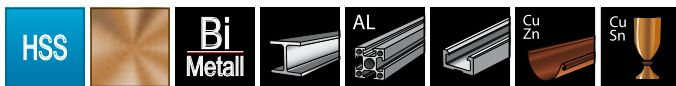
This HSS bi-metallic hacksaw blade is made of two different types of steel. The cutting edge is made of hard HSS molybdenum steel and the saw blade body is made of alloyed heat-treated steel. The combination of the two types of steel in one saw blade makes the hacksaw blade extremely wear-resistant, unbreakable and gives it outstanding cutting durability. Suitable for all common materials. The ideal blade for high demands.



Packing unit: 100 blades per carton (10 x 10 pieces)

mm	mm	mm	inch	inch	inch	Tooth spacing teeth per inch	Tooth spacing teeth per cm		
300,0	13,0	0,65	12	1/2	0.025	18 Tpi	8	3121 300 18 R	100
300,0	13,0	0,65	12	1/2	0.025	24 Tpi	10	3121 300 24 R	100
300,0	13,0	0,65	12	1/2	0.025	32 Tpi	12	3121 300 32 R	100

HSS bi-flexible hacksaw blade



Due to a special heat treatment, this HSS all-steel saw blade combines two seemingly incompatible properties: hardness and elasticity. Only the teeth are hardened whilst the HSS saw blade body remains flexible. Because of these two hardness zones, the hacksaw blade virtually features the properties of an HSS bi-metallic hacksaw blade. The ideal blade for the craftsman.



Packing unit: 100 blades per carton (10 x 10 pieces)

mm	mm	mm	inch	inch	inch	Tooth spacing teeth per inch	Tooth spacing teeth per cm		
300,0	13,0	0,65	12	1/2	0.025	18 Tpi	8	3181 300 18 R	100
300,0	13,0	0,65	12	1/2	0.025	24 Tpi	10	3181 300 24 R	100
300,0	13,0	0,65	12	1/2	0.025	32 Tpi	12	3181 300 32 R	100

Compact 33 hacksaw frame

Handle made from lacquered light-metal pressure-die casting.
 Frame made from polished chrome-plated square tube.
 Suitable for 300,0 mm saw blades.
 Includes 1 Bihart cobalt saw blade with 24 teeth per inch.



mm	mm			
420,0	130,0	580 g	317 000 33 R	1

Reference table for RUKO reciprocating blades

Competitive blades may vary from our specifications.

	Bosch®	D+N®	Gematic®	Hawera®	Metabo®	M.P.S®	Fein®	Alfra®
33189015	S 922 HF	11 10 18	11 5346	144248	31131	4430	48015	30 058
33189035	S 828 D	11 20 41	11 5222	121605	31136	4014 / 4060	56012	30 082
33189045	S 1344 D	11 20 46	11 5210	144235	31122 / 31472	4015	–	30 079
33189055	S 617 K	11 20 40	11 5207	121590	28241	4021	50011	30 076
33189065	S 922 AF	11 10 21	11 5354	144239	31129	4405	–	30 061
33189085	S 922 EF	11 10 20	11 5352	144242	31132	4401	–	30 060
33189095	S 1022 HF	11 10 24	11 5361	144249	31932	4431	52013	30 063
33189105	S 1222 VF	11 10 31	–	–	31125 / 31475	4432	–	30 071
33189135	S 1122 EF	11 10 26	11 5367	144243	31133 / 31483 / 31493	4402	59018	30 065
33189155	S 922 BF	11 10 19	11 5349	144245	31130	4411	47017	30 059
33189165	S 1122 BF	11 10 25	11 5364	–	31135 / 31485	4415	51010	30 064
33189175	S 611 DF	11 22 70	11 5328	–	31985	4016	–	–
33189185	S 1025 VF	–	–	–	31991	–	–	–
33189225	S 1531 L	11 20 51	11 5219	121611	31139 / 31488	4052	–	–
33189235	S 1111 K	–	–	–	–	–	–	–
33189245	S 644 D	11 20 44	11 5201	121600	31120 / 31470	4011	55019	–
33189285	S 1122 VF	11 10 35	–	–	–	–	–	–
33189295	S 1225 VF	11 10 32	11 5379	–	31124 / 31474	4422	–	–
33189335	S 1125 VF	11 10 34	–	–	–	–	–	–
33189365	S 1111 DF	11 22 71	–	–	–	–	–	–
33189375	S 1411 DF	11 22 72	–	–	–	–	–	–
33189395	S 518 EHM	–	–	–	–	–	–	–
33189405	S 123 XF	–	–	–	–	–	–	–
33189435	S 3456 XF	–	–	–	–	–	–	–
33189445	S 2345 X	–	–	–	31910 / 31913	4046	–	–
33189455	S 1122 HF	–	–	–	–	–	–	–
33189855	S 610 DF	–	–	–	–	–	–	–
33189865	S 920 CF	–	–	–	–	–	–	–
33189885	S 1110 DF	–	–	–	31926	–	–	–
33189895	S 1120 CF	–	–	–	–	–	–	–

* Competitive blades may vary from our specifications.

Reference table for RUKO reciprocating blades

Competitive blades may vary from our specifications.

	Flex®	Wilpu®	Atlas Copco® AEG®	Makita® Hitachi®	Milford® Rockwell®	Lenox®	Rothenberger®
33189015	—	3018-150	318-127	—	M 88176 / R12415	20562-610R	—
33189035	200.786	3025-150	318-131 / 323-801	M 0.30.20 / H 983 605 Z	M 87945	20560-606R	—
33189045	201.936	3021-300	318-125 / 323-802	M 0.30.21	M 88010 / R12403	20585-156R	—
33189055	200.751	3019-150	354-779	M 0.30.19	M 87936	—	—
33189065	200.743	3015-150	354-796	M 0.30.07 / H 983 603 Z	M 88179 / R 12433	20568-624R	86.5784
33189085	200.735	3014-150	354-792	M 0.30.06 / H 983 602 Z	M 88178 / R12454	20566-618R	86.5785
33189095	—	—	—	—	M 88174	20580-810R	—
33189105	201.928	3018-280	323-813	M 0.30.18	M 88208 / M 12418	—	—
33189135	217.751	3014-200	354-789	M 0.30.09	M 88187 / R 12420	20578-818R	86.5787
33189155	200.727	3013-150	323-810	M 0.30.13	M 88177 / M 12451	205654-614R	86.5786
33189165	217.190	3013-200	354-790	M 0.30.08 / H 983 601 Z	M 88186 / R 12419	—	86.5788
33189175	—	3021-150 bi	354-775	—	—	20570-636RP	—
33189185	—	—	—	—	—	—	—
33189225	250.056	3030-225	323-803	M 0.30.29	—	—	—
33189235	—	—	—	—	—	—	—
33189245	—	3021-150	318-126 / 323-800	—	M 88000 / R 12400	20572-656R	—
33189285	—	—	323-813	—	—	—	—
33189295	—	—	—	—	M 88218 / R 12457	20583-110R	86.5789
33189335	—	—	323-813	—	—	—	—
33189365	—	—	318-125	—	—	—	—
33189375	—	3021-300 bi	—	—	—	—	—
33189395	—	—	—	—	—	—	—
33189405	—	—	—	—	—	—	—
33189435	—	—	—	—	—	—	—
33189445	—	3023 / 150-240	—	—	—	—	—
33189455	—	—	—	—	—	—	—
33189855	—	3055-225	373-244	—	—	—	—
33189865	—	—	—	—	—	—	—
33189885	—	—	—	—	—	—	—
33189895	—	—	—	—	—	—	—